## **ZEOLITES (NATURAL)**

## (Data in metric tons unless otherwise specified)

**Domestic Production and Use:** In 2023, seven companies operated nine zeolite mines in six States and produced an estimated 84,000 tons of natural zeolites. Total production increased slightly compared with production in 2022. Chabazite was mined in Arizona, and clinoptilolite was mined in California, Idaho, New Mexico, Oregon, and Texas. Small quantities of erionite, ferrierite, mordenite, and phillipsite were likely also produced. The three leading companies accounted for approximately 74% of total domestic production.

An estimated 85,000 tons of natural zeolites were sold in the United States during 2023, 6% more than the sales in the previous year. Domestic uses were, in descending order of estimated quantity, animal feed, odor control, unspecified end uses (such as ice melt, soil amendment, and synthetic turf), water purification, wastewater treatment, oil and grease absorbent, gas absorbent, pet litter, fertilizer carrier, aquaculture, fungicide or pesticide carrier, and desiccant. Animal feed, odor control, and water purification applications accounted for about 67% of the domestic sales tonnage.

Salient Statistics—United States:	<u>2019</u>	2020	<u>2021</u>	<u>2022</u>	<u>2023</u> e
Production, mine	87,800	86,700	87,000	77,400	84,000
Sales, mill	77,100	75,300	73,900	79,800	85,000
Imports for consumption <sup>e</sup>	<1,000	<1,000	<1,000	<1,000	<1,000
Exports <sup>e</sup>	<1,000	<1,000	<1,000	<1,000	<1,000
Consumption, apparent <sup>1</sup>	77,100	75,300	73,900	79,800	85,000
Price, range of value, dollars per metric ton <sup>e, 2</sup>	50–300	50–300	50–300	50–300	50–300
Employment, mine and mill, number <sup>e, 3</sup>	120	120	120	120	110
Net import reliance <sup>4</sup> as a percentage of apparent consumption	E	E	E	E	E

**<u>Recycling</u>**: Zeolites used for desiccation, gas absorbance, wastewater treatment, and water purification may be reused after reprocessing of the spent zeolites. Information about the quantity of recycled natural zeolites was unavailable.

**Import Sources (2019–22):** Comprehensive trade data were not available for natural zeolite minerals because they were imported and exported under a generic Harmonized Tariff Schedule of the United States code and Schedule B number, respectively, that include multiple mineral commodities or under codes for finished products. Nearly all imports and exports were thought to be synthetic zeolites.

<u>Tariff</u> :	Item	Number	Normal Trade Relations
Mineral s	substances not elsewhere specified or	2530.90.8050	<u>12–31–23</u> Free.

Depletion Allowance: 14% (domestic and foreign).

## Government Stockpile: None.

**Events, Trends, and Issues:** Production and sales of natural zeolites have more than doubled from 1993 through 2023 owing to increased sales for animal feed, odor control, soil amendment, and water purification applications. Domestic natural zeolite production fluctuated in recent years. Natural zeolite production in 2023 increased by 9% after reaching a 5-year low in 2022. Several natural zeolite companies in the United States made improvements to their storage capacity and crushing operations in 2023. Sales for natural zeolites had been waning over the last few years owing to decreased use in pet litter and wastewater treatment applications as a result of competition from other products such as clays and synthetic zeolites. The increase in sales over the past 2 years was the result of the expansion of natural zeolites into the traction control, pool filter media, soil amendment, and artificial turf infill markets.

## **ZEOLITES (NATURAL)**

**World Mine Production and Reserves:** Many countries either do not report production of natural zeolites, report zeolites as part of a pooled group of mineral commodities often listed as "other," or report production with a 2- to 3-year time delay. End uses for natural zeolites in countries that mine large tonnages of zeolite minerals typically include low-value, high-volume construction applications, such as dimension stone, lightweight aggregate, and pozzolanic cement. As a result, production data for some countries may not be comparable to U.S. production data, which are the quantities of natural zeolites used in high-value applications.

World reserves of natural zeolites have not been estimated. Deposits occur in many countries, but companies rarely publish reserves data. Further complicating estimates of reserves is that much of the reported world production includes altered volcanic tuffs with low to moderate concentrations of zeolites that are typically used in high-volume construction applications. Some deposits should, therefore, be excluded from reserves estimates because it is the rock itself and not its zeolite content that makes these deposits valuable.

Mine production<sup>®</sup>

	wine production <sup>®</sup>		
	2022	<u>2023</u>	
United States	77,400	84,000	
Chile	297	400	
China	200,000	200,000	
Cuba	77,500	78,000	
Georgia	4,810	5,000	
Hungary	32,000	31,000	
Indonesia	100,000	100,000	
Jordan	1,000	1,000	
Korea, Republic of	16,000	130,000	
Philippines	6,900	7,100	
New Zealand	100,000	100,000	
Russia	35,000	35,000	
Slovakia	221,000	220,000	
Turkey	74,500	70,000	
World total (rounded)	900,000	1,100,000	

Two of the leading companies in the United States reported combined reserves of 80 million tons in 2022; total U.S. reserves likely were substantially larger. World data were unavailable, but reserves were estimated to be large.

**Reserves**<sup>5</sup>

**World Resources**:<sup>5</sup> Recent estimates for domestic and global resources of natural zeolites are not available. Resources of chabazite and clinoptilolite in the United States are sufficient to satisfy foreseeable domestic demand.

**Substitutes:** For pet litter, zeolites compete with other mineral-based litters, such as those manufactured using bentonite, diatomite, fuller's earth, and sepiolite; organic litters made from shredded corn stalks and paper, straw, and wood shavings; and litters made using silica gel. Diatomite, perlite, pumice, vermiculite, and volcanic tuff compete with natural zeolites as lightweight aggregate. Zeolite desiccants compete against such products as magnesium perchlorate and silica gel. Zeolites compete with bentonite, gypsum, montmorillonite, peat, perlite, silica sand, and vermiculite in various soil amendment applications. Activated carbon, diatomite, or silica sand may substitute for zeolites in water-purification applications. As an oil absorbent, zeolites compete mainly with bentonite, diatomite, fuller's earth, sepiolite, and a variety of polymer and natural organic products. In animal feed, zeolites compete with bentonite, diatomite, fuller's earth, kaolin, silica, and talc as anticaking and flow-control agents.

<sup>e</sup>Estimated. E Net exporter.

<sup>1</sup>Defined as mill sales + imports – exports. Information about industry stocks was unavailable.

<sup>2</sup>Range of ex-works mine and mill unit values for individual natural zeolite operations, based on data reported by U.S. producers and U.S. Geological Survey estimates. Average unit values per metric ton for the past 5 years were an estimated \$125 in 2019, 2020, and 2021; \$130 in 2022; and \$150 in 2023. Prices vary with the percentage of zeolite present in the product, the chemical and physical properties of the zeolite mineral(s), particle size, surface modification and (or) activation, and end use.

<sup>3</sup>Excludes administration and office staff. Estimates based on data from the Mine Safety and Health Administration.

<sup>4</sup>Defined as imports – exports.

<sup>5</sup>See Appendix C for resource and reserve definitions and information concerning data sources.