LATCH ASSEMBLY FOR DOORS
MATERIAL - BRASS

1 1/2" SHUTTER PLATE HANDLE

KNURL:

3/64" D.

TAP: 10-32 X 3/64" DEEP

LARGE DOOR SHAPE TO FIT
HOUSING AT ASSEMBLY MATERIAL - 1/16" ALUMINUM

4 HOLES TO SUIT HINGE
SPOT AT ASSEMBLY

No. 11 DRILL (0.19" D.) FOR LATCH

6 1/8"

FELT-LINE INSIDE OF DOORS

SMALL DOOR SHAPE TO FIT GONE
TOP AT ASSEMBLY MATERIAL - 1/16" ALUMINUM

2 HOLES TO SUIT HINGE SPOT
AT ASSEMBLY

No. 11 DRILL (0.19" D.)
FOR LATCH

FELT-LINE INSIDE AROUND SLOT

HOUSING MATERIAL 1/16" ALUMINUM

1/16" DRILL 2 HOLES FOR
HINGE SPOT AT ASSEMBLY

DETAILS FOR CONSTRUCTION OF SHIELD