



2018 Minerals Yearbook

CEMENT [ADVANCE RELEASE]

CEMENT

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In 2018, production of portland and masonry cement in the United States, excluding Puerto Rico, was 86.4 million metric tons (Mt), essentially unchanged from that in 2017 (table 1). Production in 2018 was 13% lower than the record-high 99.3 Mt in 2005. Overall cement consumption, as measured by sales to domestic final customers, increased by 2% to 98.7 Mt from that in 2017 (table 9), 23% lower than the 2005 record-high consumption of 127.9 Mt. The average mill net value (“price”) for cement increased by 3.4% to a record-high \$121.00 per metric ton, surpassing the previous record set in 2017 (table 13). The overall value of sales increased by 5.3% to \$11.9 billion (tables 11, 12), 7.3% lower than the record of \$12.8 billion set in 2006. World production of cement decreased slightly to 4.05 billion metric tons (Gt) (tables 1, 22).

Except where otherwise indicated, data and trends in this report exclude those in Puerto Rico. This report covers hydraulic varieties of cement broadly classified as portland cement (including blended cements and other varieties listed in table 15) and masonry cement (including portland-lime and plastic cements). Other types of hydraulic cement and clinker are included in some of the trade data (tables 16–18, 21) and within the world production data (table 22). The tables in this report exclude supplementary cementitious materials (SCMs), such as fly ash, other pozzolans, and ground granulated blast furnace slag (GGBFS), except when incorporated in finished cement and clinker. General background information on cement manufacturing and the U.S. Geological Survey (USGS) cement canvasses can be found in van Oss (2005).

Government Programs and Environmental Issues

Much of the cement consumption, within concrete, was for public-sector construction projects. Cement quantities sold for these projects were dependent on various Government-funding sources, especially for new construction rather than repairs. State and Federal funding for public-sector construction was essentially unchanged in 2018 from that in 2017 (Portland Cement Association, 2019). Public Law 114–94, “Fixing America’s Surface Transportation Act” (FAST), authorized \$41.4 billion in Federal Highway Program apportionments in fiscal year 2018 (Federal Highway Administration, 2018).

Large quantities of raw materials (mainly carbonate rocks, especially limestone) and fuels are burned at high temperatures to make clinker, resulting in emissions of large quantities of carbon dioxide (CO₂) and potentially significant emissions of nitrogen oxides, sulfur oxides, mercury and other metals, volatile organic carbon compounds, and particulates. These emissions are increasingly more strictly regulated. The cement industry is one of the leading industrial emitters of CO₂, a greenhouse gas (GHG).

For 2018, overall CO₂ emissions by the U.S. cement industry were calculated to be about 66.0 Mt, or 0.86 metric tons (t) of CO₂ per ton of clinker produced, slightly lower than those in 2017. Overall emissions were calculated from an average of two methods for estimating emissions from fuel combustion at individual plants. One method uses “standard heat” values of fuel quantities consumed (table 7), which calculated CO₂ emissions of 68.0 Mt from the U.S. cement industry. The other method totals heat values reported by individual plants, which calculated CO₂ emissions of 65.0 Mt. The emission factor(s) from the Intergovernmental Panel on Climate Change (IPCC) is used to calculate process emissions from the calcination of limestone (Hanle and others, 2006). The calculations do not take into account any deductions from calcination for including materials such as ferrous slags and coal combustion ashes. Including these deductions could reduce the calculated calcination-related emissions.

Certain fuels, including alternative or waste fuels, can reduce plant-level CO₂ emissions and may be allowed to be deducted from some other reporting protocols for combustion emissions. These fuels are lower in carbon per unit heat produced than other fuels (considered carbon neutral, such as certain biofuels) or may have credits allowed for their use (certain waste fuels). No fuel deductions were made to the average of 66.0 Mt, discussed above. Plant-level emissions from combustion can be reduced through use of alternative raw materials and fuels, upgrading to more fuel-efficient kiln line technology, and use of SCMs and crushed limestone or other fillers in finished cement and concrete to reduce its clinker content.

The U.S. Environmental Protection Agency (EPA) applied emissions factors, similar to those described above, to clinker production data published by the USGS to calculate GHG emissions associated with the U.S. cement industry. The USGS and EPA calculations, based on the IPCC methodology, have an estimated 5% uncertainty. The EPA compared its calculations to the results of mandatory GHG reporting by major emitter industries. These data began for the 2010 (emissions) data year and are available through 2018 as summary spreadsheets for each year (U.S. Environmental Protection Agency, 2019); these data are in close agreement with the USGS estimate noted above.

As part of the Clean Air Act, the EPA developed the national emission standards for hazardous air pollutants (NESHAP). The NESHAP regulations were finalized in 2013 and amended in July 2015 (U.S. Environmental Protection Agency, 2015). The NESHAP regulations established new limits for stationary sources on emissions of mercury, total hydrocarbons, particulate matter (as a surrogate for nonvolatile metal pollutants), and hydrochloric acid. NESHAP does not apply to plants that burn hazardous wastes, which fall under different performance standards and emissions limits.

Production

In 2018, portland cement production was 84.0 Mt, essentially unchanged from 2017 (table 3) and 11% lower than the 93.9 Mt produced in the record year of 2005. Production of masonry cement was 2.39 Mt, essentially unchanged from 2017 (table 4) and 56% lower than the 5.4 Mt produced in the record year of 2005. The USGS obtained the 2018 data in this report through the USGS annual canvass of 139 U.S. industrial cement and clinker production facilities and certain independent terminals. Responses were received from 134 facilities, a response rate of 96%. Estimates were made for nonrespondents based on monthly data or past annual reporting. The data compiled from the surveys did not include a few importers that did not participate in the canvasses, accounting for an estimated additional 0.5% of portland cement sales.

Reported annual cement production capacity (grinding capacity) was 119 Mt, unchanged from 2017 (table 3). Grinding capacity utilization was 70.4%, essentially unchanged from 2017 and 14% lower than the 82% in the record production year of 2005. A grinding capacity utilization of 85% or higher is considered to represent the industry operating at full capacity. Grinding capacity data include portland and masonry cements. The grinding capacity utilization percentages found in table 3 are calculated from only portland-cement production. Capacity changes can reflect changes in demand for cements of various degrees of fineness, grinding equipment upgrades, shifts of some grinding capacity to other products (such as GGBFS), new plants and plant upgrades, and plant closures.

In 2018, the 10 leading cement companies were, in descending order of portland cement production, LafargeHolcim Ltd; CEMEX, Inc.; Lehigh Hanson, Inc.; CRH Americas, Inc.; Buzzi Unicem USA, Inc. (including Alamo Cement Co.); Argos USA Corp.; Eagle Materials Inc.; CalPortland Co.; Martin Marietta Materials, Inc.; and GCC of America, Inc. The U.S. cement industry continued to be heavily consolidated, with 61% of U.S. portland-cement production from the top 5 companies and 81% from the top 10. Of the 10 leading companies, Eagle Materials and Martin Marietta were the only U.S.-owned companies at yearend. Overall, about 89% of U.S. cement capacity was foreign owned in 2018.

In 2018, clinker production was 77.1 Mt, essentially unchanged from 2017 (tables 1, 5) and 13% below the record production of 88.6 Mt in 2006. Most district-level changes in production were only 0.4 Mt or less except for the Texas, northern district, which increased by 0.5 Mt. A plant's apparent annual clinker capacity is dependent upon total reported downtime of the plant's kiln(s).

Clinker production capacity utilization increased to 76% in 2018 (table 5) from 74% in 2017 and was still well below the 86% in 2005. The reported subset for average days of routine maintenance increased by 15% to 31 days in 2018. Some multikiln plants continued to rely on a single (generally the newest and most energy efficient) kiln for most of their clinker production. The continued idle or semi-idle status of a plant's older kilns may reflect barriers to their restart including unknown operational idiosyncrasies, poor kiln conditions, and the possibility of exceeding NESHAP limits. Thus, the active kiln count and plant capacities may be lower than those listed

in table 5, although actual capacity utilization percentages may be higher. In some districts, kiln-capacity utilization may have been constrained by increased reliance on cement imports in the local markets.

The U.S. cement industry's consumption of nonfuel raw materials increased in 2018 compared with that in 2017 for the production of clinker, to 129 Mt from 128 Mt, and cement, to 10.6 Mt from 9.38 Mt (table 6). A variety of raw materials can be substituted to make clinker at cement plants. For the major raw materials consumed, changes tend to parallel clinker production, whereas some minor raw materials may experience significant changes in the activity of just a few plants.

Table 6 lists the nonfuel raw materials used to produce cement and clinker in the United States. In 2018, the use of limestone for clinker production was unchanged at 101 Mt, which aligned with unchanging clinker production from 2017 to 2018. The use of limestone for cement production decreased by 6.8% to 2.86 Mt, which did not align with the essentially unchanged cement production. Therefore, higher quantities of material other than limestone were used to make cement. Use of cement kiln dust increased as a raw material for clinker and cement production. Use of GGBFS as a raw material in the production of cement increased by 11%; however, sales of GGBFS-blended cement decreased by 15%. This decrease in sales may reflect a mischaracterization of sales or incomplete reporting. Fly ash consumed for clinker decreased by 24% to 1.83 Mt and for cement increased by 13% to 184,000 t. These trends aligned with the decrease in sales of blended cement containing fly ash (table 15).

Based on data collected through the USGS survey, total fly ash consumption for blended cement and clinker of 2.01 Mt was less than the 3.1 Mt reported by the American Coal Ash Association (ACAA), whereas the total bottom ash consumption of 1.73 Mt (table 6) was more than the 1.2 Mt reported by the ACAA. The differences may reflect misidentification of various types of ashes and slag by USGS canvass respondents but also could reflect the difference between tonnages sold for a specific purpose (ACAA) and tonnages actually consumed by the cement plants (table 6). The total synthetic gypsum consumption reported to the USGS, but not specifically listed in table 6, of 2.0 Mt was slightly higher than the sales of 1.9 Mt to the cement industry reported by the ACAA (American Coal Ash Association, 2019).

Table 7 details fuel consumption by the U.S. cement industry. As with nonfuel raw materials, data shifts can reflect activities at just a few plants. Only consumption of natural gas and liquid waste fuels increased in 2018 and consumption of all other fuel types decreased.

In 2018, total unit heat consumption (gross heat basis) was 4.0 billion joules per metric ton (GJ/t) of clinker, essentially unchanged from 2017. Wet kiln plants averaged 7.5 GJ/t of clinker, compared with 7.6 GJ/t of clinker in 2017. Dry kiln plants, responsible for 98% of clinker production in 2018, averaged 4.0 GJ/t of clinker, compared with 3.9 GJ/t of clinker in 2017. In 2018, the leading fuel sources for total heat consumed were bituminous coal, 44%; natural gas and petroleum coke, 20% each; waste fuels, 15%; and fuel oil (not including any reported with liquid wastes), less than 1%.

Electricity consumed by U.S. cement plants in 2018 is shown in table 8. Average consumption, compared with that in 2017, decreased slightly for the remaining operational wet plants but increased for dry plants.

Industry Structure Changes

In recent years, a number of mergers and acquisitions took place in the North American cement industry. In February, HeidelbergCement, AG. (Germany) announced its subsidiary Lehigh Hanson, Inc.'s intent to sell its 51% stake in the Lehigh White Cement Co. (HeidelbergCement, AG., 2018). In April, Cemintir Holding, SpA. (Netherlands) announced that it had acquired an additional 38.75% stake in Lehigh White from Lehigh Hanson. This gave Cemintir a 63.25% operating stake in Lehigh White and direct management of the asset. The remaining shares in Lehigh White were owned by Cemex, Inc. (Mexico) (Cemintir Holding SpA., 2018). In June, CRH plc. (Ireland) announced that it had completed the purchase of Ash Grove Cement Co. To complete the purchase, CRH sold its Trident, MT, plant to Grupo Cementos de Chihuahua (GCC) (Mexico) (CRH plc., 2018; Grupo Cementos de Chihuahua, S.A.B. de C.V., 2018a).

A number of plant upgrades were underway or completed during the year. The St. Marys Cement plant expansion in Charlevoix, MI, was completed in June 2018 (S. Wang, Accounting Manager, St. Marys Cement, oral commun., August 9, 2019). In July, Lehigh Hanson announced an expansion and modernization at its Mitchell, IN, plant, with completion expected by 2022 (Lehigh Hanson, Inc., 2018). In December, GCC announced the completion of an expansion at its plant in Rapid City, SD (Grupo Cementos de Chihuahua, S.A.B. de C.V., 2018b). Several other minor upgrades were ongoing across the country.

Consumption

Cement consumption data were reported in terms of sales (shipments) to final domestic customers. The data were derived from the USGS annual canvass (tables 1, 11, 12, 14), which pertained to sales by location of the reporting entities and monthly surveys (table 9, which is the only table to represent State-level sales). Sales in both datasets included domestically produced cement, from domestic and imported clinker, and imported cement.

In 2018, portland cement sales, based on monthly survey data, increased by 2.1% to 96.3 Mt; masonry cement sales were unchanged at 2.41 Mt (table 9). Cement consumption can be correlated generally with construction spending levels. However, some factors constrain such a comparison, including cement usage for repairs rather than new construction, lags in construction timeframe affecting when cement is consumed, and the type of construction.

The Portland Cement Association converts U.S. Census Bureau data on construction spending from current dollars to 2009 constant dollars. In these terms, 2018 construction spending was essentially unchanged at \$1,036.6 billion. The total cement "intensity" in 2018 increased slightly to 95.2 t of cement consumed per \$1 million of construction spending. The

largest sector of total construction spending was residential construction, which was essentially unchanged at \$413.4 billion, including new construction, which was essentially unchanged at \$262.6 billion. The major components of new construction were single-family housing (masonry cement and brick and block dependent), which was essentially unchanged at \$216.6 billion, and multifamily housing (concrete dependent), which decreased by 3.6% to \$46 billion. Nonresidential building construction (concrete dependent) decreased slightly to \$245.6 billion. Public-sector construction was essentially unchanged at \$211.6 billion. Within public-sector construction, buildings were essentially unchanged at \$94.7 billion and highways and streets decreased by 2.2% to \$73.8 billion. The remaining public-sector categories, combined, increased by 6.9% to \$43.1 billion (Portland Cement Association, 2019).

In 2018, the quantity of reported cement sales to ready-mix concrete producers was essentially unchanged at 68.3 Mt and was 71% of total cement sold (table 14). The actual percentage was likely larger because some sales of cement to ready-mix concrete producers were reported in other sales categories, such as airport and road paving contractors, which use ready-mix concrete. The quantity of cement sold to concrete product manufacturers, including those categories broken out in footnote 7 of table 14, increased to 11.1 Mt (3.7%); including sales for precast and prestressed, which increased to 3.82 Mt (5.8%); sales for brick and block, which increased to 3.55 Mt (3.8%); sales for other or unspecified uses, which may include uses in any of the other broken out categories, and which were essentially unchanged at 2.65 Mt; and sales for pipe, which increased to 1.10 Mt (4.8%).

Cement sold to contractors, including those categories listed in footnote 8 of table 14, increased to 8.40 Mt (13%); including sales for road paving, which decreased to 3.45 Mt (2%); sales for other or unspecified uses, increased to 2.55 Mt (83%); sales for soil cement decreased to 2.28 Mt (7.3%); and sales for airport uses increased to 124,000 t (46%). Sales for building materials dealers increased to 3.68 Mt (9.5%). Sales for oil well, mining, and waste stabilization, broken out in footnote 9 of table 14, increased to 2.84 Mt (9.7%); including sales for oil well drilling, which increased to 2.36 Mt (13%); sales for mining increased to 326,000 t (2.2%); and sales for waste stabilization decreased to 157,000 t (14%). The increase in portland cement sales for oil well drilling was generally aligned with the 17% increase in the average weekly drill count during 2018 (Baker Hughes Inc., 2019).

Portland cement sales by type of cement are broken out in table 15. In 2018, sales of general use and moderate heat cements (Types I and II) decreased to 70.0 Mt (2.4%). Sulfate-resistant varieties (Type V and Type II/V hybrids reported as Type V), including equivalent cements sold under ASTM International C1157 specifications, increased to 18.3 Mt (22%). High early strength cement (Type III) sales decreased to 2.82 Mt (5.4%); oil well cement (including non-American Petroleum Institute varieties) sales increased to 1.93 Mt (14%); and white cement sales decreased slightly to 867,000 t. Total sales of blended cements decreased to 1.95 Mt (4.4%), including sales of 561,000 t of blended cement with GGBFS, a 15% decrease from

that in 2017, and sales of 248,000 t of blended cement with fly ash, a 62% decrease from that in 2017.

Stocks

In 2018, yearend stocks of clinker were essentially unchanged at 5.34 Mt (tables 1, 5). Yearend stocks of portland cement, including blended cement, increased by 9.4% to 8.24 Mt (table 3). Yearend stocks of masonry cement increased by 3.9% to 345,000 t (table 4). Ending stocks of clinker and cement are sensitive to market conditions, omission of stocks at terminals, weather-affected yearend sales, and stock buildups ahead of planned kiln shutdowns. Individual respondents sometimes report stocks at a plant that includes terminals across multiple districts and that receive and ship cement from more than one plant, which can affect the regional breakout of stocks.

Prices

U.S. cement prices (mill net values), broken out by white and gray portland cement, are listed in table 13. Price data by district for total portland and masonry cement are listed in tables 11 and 12, respectively. Mill net values are ex-factory average values for cement sold, including bagging and palletizing charges for cement sold in bags or packages. Most portland cement is sold in bulk and most masonry cement is sold in bags or packages (table 10). Mill net values, except for independently reporting terminals which report on a “terminal net” basis, exclude charges to terminals where much of the cement was sold and are, thus, better viewed as price indexes rather than the purchase price for cement. The value data mainly show general regional variations and trends over time and small unit price differences are of little statistical significance. Unlike sales tonnages, price data include a significant component of estimates in some districts.

The estimated average price for portland cement increased to \$119.50 per metric ton (3.5%). Gray portland cement’s price increased to \$119.00 per metric ton (3.9%), whereas that for white portland cement decreased slightly to \$214.00 per metric ton. Masonry cement’s average price increased slightly to \$164.50 per metric ton (table 13). Because most masonry cement is sold in bagged or packaged form, its average price is sensitive to even small shifts in bulk sales. Unit values for portland cement increased in all but two districts (table 11).

Foreign Trade

Export data from the U.S. Census Bureau are provided in table 16, and import data are in tables 17–21. Exports have been only a small fraction of the U.S. cement industry’s sales but did reach a record high of 1.75 Mt in 2012; exports have since declined as a result of increasing domestic cement demand. In 2018, exports decreased by 9.2% to 940,000 t (table 16), and reported shipments to final customers in foreign countries decreased by 11% to 562,000 t (table 9). Most United States cement exports were to Canada, which received 77% of exports in 2018 (table 16).

Total imports of cement and clinker increased by 9.1% to 14.7 Mt (tables 1, 17) in 2018. The total imports in 2018 remained well below the record high of 35.6 Mt in 2006. Imports in 2018 supplied some of the growth in cement sales

noted previously. The leading import sources of cement and clinker in 2018, in decreasing order of tonnage, were Canada, China, Greece, and Turkey. Imports of gray portland cement increased by 12% to 11.7 Mt (table 19) and accounted for 79% of the total imports.

Data for cement imports from Mexico were incomplete for 2017 and 2018, especially total cement entering the El Paso, TX, customs district (table 18), because of sub-\$2,500 truckloads that were registered as “informal entries.” Most of what is shown for this district in table 18 is white cement. The missing cement was estimated to be about 0.4 Mt in 2018.

White cement imports increased by 9.5% to 1.39 Mt (table 20). White cement imports significantly exceeded the reported white cement sales of 867,000 t in table 15. If the white cement sales that were produced domestically are removed, the imports to sales difference increases further. Thus, the data for white cement imports may include some gray cement or clinker; importers may have used the wrong tariff code. In addition, white cement may have been a significant fraction of the cement imported by importers that do not participate in the USGS survey.

Imports of clinker decreased by 20% to 967,000 t (table 21) in 2018. The decrease was largely the result of lower imports from Turkey and Greece. Imports from Canada were essentially unchanged but were likely underreported, by an estimated 0.3 Mt, because of sub-\$2,500 truckloads that, were registered as “informal entries.” Clinker imports from France were 116,000 t, an increase of 61% in 2018, and in the past have been used to manufacture aluminous cement.

For cement and clinker combined, the 10 leading custom districts for imports in 2018, in descending order of tonnage, were Houston-Galveston, TX; Detroit, MI; Seattle, WA; San Francisco, CA; New York, NY; Cleveland, OH; Columbia-Snake, OR and WA; Tampa, FL; Miami, FL; and Philadelphia, PA (table 18) and accounted for 73% of total imports.

World Review

Production of hydraulic cement, by country, is listed in table 22. For most countries, the data include all forms of hydraulic cement and some data may be based on reported exports of clinker. Some country data may be incomplete. For the United States, data are for portland and masonry cement only.

World production of hydraulic cement in 2018 decreased slightly to 4.05 Gt from the revised 4.11 Gt in 2017. Cement was produced in 160 countries, but production was very unevenly distributed. China’s production, which was 54% of the world total in 2018, decreased by an estimated 131 Mt to 2.20 Gt but still accounted for more than seven times the production of India, which had the second highest world production. The remaining top 15 producers in 2018, in descending order, were Vietnam, the United States, Egypt, Indonesia, Turkey, Iran, the Republic of Korea, Japan, Russia, Brazil, Mexico, Saudi Arabia, and Pakistan, producing 28% of the world cement total in 2018.

In terms of regional production in 2018, Asia and the Pacific accounted for about 74% of the world total; the region included 7 of the 15 leading producing countries. The Asia and the Pacific region was followed by Africa, at 5.9%; Western Europe (including Turkey), 5.2%; the Middle East, 4.3%; North

America (including Mexico), 3.7%; Central America and South America (including the Caribbean), 3.3%; the Commonwealth of Independent States, 2.6%; and Eastern Europe, 1.2%.

Outlook

Continued uncertainties in public-sector and housing construction are expected to constrain growth in cement sales in 2019 to less than 3%. Production of cement is expected to increase slightly in 2019, depending on increased levels of public-sector construction spending. Some plants are expected to continue to idle kilns, largely for environmental reasons. Because domestic production capacity is expected to be inadequate to meet the overall demand for cement, imports of cement are expected to continue to increase by 8% (Curry, 2020).

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GENERAL SOURCES OF INFORMATION

U.S. Geological Survey Publications

- Cement. Ch. in Mineral Commodity Summaries, annual.
- Cement. Mineral Industry Surveys, monthly.
- Historical Statistics for Mineral and Material Commodities in the United States. Data Series 140.

Other

- American Coal Ash Association, annual survey.
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- Cement Americas, bimonthly.
- Concrete Products, monthly.
- European Cement Association, The.
- Global Cement Magazine, monthly.
- International Cement Review, monthly.
- North American Cement Directory, Cement Americas, annual.
- Portland Cement Association:
Monitor, The, monthly.
North American Cement Industry Annual Yearbook.
U.S. and Canadian Portland Cement Industry, Plant Information Summary, annual.
- Rock Products, monthly.
- Slag Cement Association, annual survey.
- U.S. Census Bureau.
- World Cement, monthly.

TABLE 1
SALIENT CEMENT STATISTICS^{1,2}

(Thousand metric tons unless otherwise specified)

	2014	2015	2016	2017	2018
United States:					
Production:					
Cement ³	82,535	84,405	84,695	86,356	86,400
Clinker	74,372	76,043	75,633	76,678	77,112
Shipments from mills and terminals: ^{3,4}					
Quantity	88,900	92,000	94,300	96,900	98,500
Value ⁵ thousand dollars	8,940,000	9,800,000	10,500,000	11,300,000	11,900,000
Average value ⁵ dollars per metric ton	100.50	106.50	111.00	117.00	121.00
Stocks, yearend:					
Cement	6,140	7,230	7,420	7,870	8,580
Clinker	4,530	4,840	5,430	5,330	5,340
Exports	1,397	1,543	1,097	1,035	940
Imports: ⁶					
Cement	7,584	10,376 ⁷	11,742	12,288 ⁷	13,764
Clinker	720	879 ⁸	1,496 ⁸	1,209	967
Total ⁹	8,303	11,254 ^{7,8}	13,237 ⁸	13,497 ⁷	14,731
Consumption, apparent ¹⁰	89,220	92,150	95,150	97,160	98,480
World, production ^{6,11}	4,150,000	4,070,000	4,150,000	4,110,000 ^r	4,050,000

^cEstimated. ^rRevised.

¹Table includes data available through April 6, 2020. Unless otherwise indicated, data are for portland (including blended) and masonry cements only. Even where presented unrounded, data are thought to be accurate to no more than three significant digits.

²Excludes Puerto Rico.

³Includes imported cement and cement made from imported clinker. Includes less than 0.5% per year of double-counted portland cement used to produce masonry cement; exact quantity is unknown owing to stockpiles.

⁴Shipments to final domestic customers. Data are from an annual survey of plants and terminals and may differ from the totals in table 9, which are based on consolidated monthly surveys from companies.

⁵Free on board mill or independently reporting terminal.

⁶All forms of hydraulic cement or clinker.

⁷Adjusted by the U.S. Geological Survey to include cement that was misregistered by the importer under the tariff code for another commodity.

⁸Adjusted by the U.S. Geological Survey to exclude granulated blast furnace slag misregistered by the importer under the tariff code for clinker.

⁹May not add to totals shown because of independent rounding.

¹⁰Production (including that from imported clinker) of cement plus imports of cement minus exports of cement minus the change in yearend cement stocks.

¹¹Total hydraulic cement. May include clinker exports for some countries.

TABLE 2
COUNTY BASIS OF SUBDIVISION OF STATES IN CEMENT TABLES

State subdivision	Defining counties
California, northern	Alpine, Fresno, Kings, Madera, Mariposa, Monterey, Tulare, Tuolumne, and all counties farther north.
California, southern	Inyo, Kern, Mono, San Luis Obispo, and all counties farther south.
Illinois, excluding Chicago	All counties other than those in metropolitan Chicago.
Illinois, metropolitan Chicago	Cook, DuPage, Kane, Kendall, Lake, McHenry, and Will.
New York, eastern	Delaware, Franklin, Hamilton, Herkimer, Otsego, and all counties farther east and south, except those within metropolitan New York.
New York, western	Broome, Chenango, Lewis, Madison, Oneida, St. Lawrence, and all counties farther west.
New York, metropolitan	New York City (Bronx, Kings, New York, Queens, and Richmond), Nassau, Rockland, Suffolk, and Westchester.
Pennsylvania, eastern	Adams, Cumberland, Juniata, Lycoming, Mifflin, Perry, Tioga, Union, and all counties farther east.
Pennsylvania, western	Centre, Clinton, Franklin, Huntingdon, Potter, and all counties farther west.
Texas, northern	Angelina, Bell, Concho, Crane, Culberson, El Paso, Falls, Houston, Hudspeth, Irion, Lampasas, Leon, Limestone, McCulloch, Reagan, Reeves, Sabine, San Augustine, San Saba, Tom Green, Trinity, Upton, Ward, and all counties farther north.
Texas, southern	Brazos, Burnet, Crockett, Jasper, Jeff Davis, Llano, Madison, Mason, Menard, Milam, Newton, Pecos, Polk, Robertson, San Jacinto, Schleicher, Tyler, Walker, Williamson, and all counties farther south.

TABLE 3
 PORTLAND AND BLENDED CEMENT PRODUCTION, CAPACITY, AND STOCKS IN THE UNITED STATES, BY DISTRICT¹
 (Thousand metric tons unless otherwise specified)

District ²	2017					2018				
	Number of plants	Production ³	Grinding capacity ⁴	Percentage utilized ⁵	Yearend stocks ⁶	Number of plants	Production ³	Grinding capacity ⁴	Percentage utilized ⁵	Yearend stocks ⁶
Maine and New York	4	1,846	3,258	56.7	213	4	1,977	3,258	60.7	226
Pennsylvania	7	3,629	5,790 ⁷	62.7 ⁷	264 ⁷	7	3,373	5,790 ⁷	58.3 ⁷	276 ⁷
Illinois	3	1,337	2,531	52.8	242	3	1,057	2,531	41.7	122
Indiana and Ohio	6	3,458	4,960 ⁷	69.7 ⁷	302	6	3,366	4,960 ⁷	67.8 ⁷	371 ⁷
Michigan	3	3,773	4,973	75.9	408	3	3,620	4,973	72.8	320
Iowa, Nebraska, South Dakota	4	3,552	4,340 ⁷	81.8 ⁷	469	4	3,073	4,340 ⁷	70.8 ⁷	485 ⁷
Kansas	2	2,302	3,172	72.6	175	2	2,297	3,172	72.4	228
Missouri	5	9,385	11,253	83.4	1,490	5	9,233	11,253	82.1	1,820 ⁷
Florida	8	5,942	10,067	59.0	307	8	6,384	10,234	62.4	493
Georgia, Maryland, Virginia, West Virginia	6	5,904	7,738	76.3	386	6	5,653	7,738	73.1	307
South Carolina	3	2,972	6,100 ⁷	48.7 ⁷	177 ⁷	3	2,774	6,097	45.5	192
Alabama, Kentucky, Tennessee	8	6,561	10,277	63.8	602	8	6,782	10,277	66.0	688
Arkansas and Oklahoma	4	2,368	3,760 ⁷	63.0 ⁷	226 ⁷	4	2,462	3,757	65.5	223
Texas, northern	6	5,137	7,949	64.6	332	6	5,393	8,001	67.4	389
Texas, southern	5	6,187	7,730	80.0	417	5	6,070 ⁷	7,730 ⁷	78.5 ⁷	343 ⁷
Arizona and New Mexico	4	2,479	3,715	66.7	126	4	2,894	3,720	77.8	153
Colorado and Wyoming	4	3,130	4,138	75.6	303	4	3,059	4,138	73.9	285
Montana, Nevada, Utah	5	2,522	3,318	76.0	230	5	2,581	3,318	77.8	238
Alaska and Hawaii	--	--	--	--	70	--	--	--	--	74
California	8	9,957	11,454	86.9	477 ⁷	8	10,381	11,454	90.6	600
Oregon and Washington	4	1,523	2,472	61.6	167	4	1,545	2,563	60.3	203
Importers ⁸	--	--	--	--	153 ⁷	--	--	--	--	204 ⁷
Total ⁹	99	83,963	119,000 ⁷	70.6 ⁷	7,530 ⁷	99	84,000 ⁷	119,000 ⁷	70.4 ⁷	8,240 ⁷
Puerto Rico	2	443	1,780	24.9	52 ⁷	2	630 ⁷	1,780 ⁷	35.4 ⁷	34 ⁷
Grand total ⁹	101	84,406	121,000 ⁷	69.8 ⁷	7,590 ⁷	101	84,600 ⁷	121,000 ⁷	69.9 ⁷	8,270 ⁷

¹Table includes data available through April 6, 2020. Even where presented unrounded, data are thought to be accurate to no more than three significant digits. Includes data for white cement. Includes cement made from imported clinker.

²District assignment is the location of the reporting facilities. Specific districts include importers where district assignments were possible.

³Data include a small amount of portland cement subsequently consumed at the plant to make masonry cement; the amount thus double-counted cannot be determined precisely because of the involvement of cement stockpiles, but is less than 0.5% of the grand totals listed.

⁴Based on fineness needed to produce a plant's normal output mix, including masonry cement, and allowing for downtime for routine maintenance.

⁵Calculated relative to portland cement output; utilization would be higher if calculated to include output of masonry cement.

⁶Includes imported cement, stocks of domestic and imported cement at mills, terminals assigned to plants (some of which may be outside the district indicated), and cement in transit.

⁷Includes estimates for nonrespondents or facilities that provided incomplete information; data have been rounded to three significant digits.

⁸Includes only those importers or terminals for which district assignments were not possible.

⁹May not add to totals shown because of independent rounding.

TABLE 4
MASONRY CEMENT PRODUCTION AND STOCKS IN THE UNITED STATES, BY DISTRICT¹

(Thousand metric tons unless otherwise specified)

District ²	2017			2018		
	Number of active plants	Production ³	Yearend stocks ⁴	Number of active plants	Production ³	Yearend stocks ⁴
Maine and New York	4	26	8	4	31	10
Pennsylvania	7	168	37 ⁵	7	143	29 ⁵
Indiana and Ohio	6	252	33	4	187	26
Michigan	3	74	34	3	74	32
Iowa, Nebraska, South Dakota	1	W	W	--	W	W
Kansas and Missouri	3	W	W	3	W	W
Florida	5	417	28	5	577	38
Georgia, Maryland, Virginia, West Virginia	5	287	30	5	304	29
South Carolina	3	174	15 ⁵	3	186	20
Alabama, Kentucky, Tennessee	7	266	44	6	244	70
Arkansas and Oklahoma	4	130	19 ⁵	4	93	18
Texas	6	287	17	6	274 ⁵	18 ⁵
Arizona and New Mexico	3	35	4	3	41	5
Colorado, Montana, Nevada, Utah, Wyoming	2	W	W	1	W	W
California	4	229	26	4	207	20
Importers ⁶	--	--	5 ⁵	--	--	3 ⁵
Total ⁷	63	2,392	332 ⁵	58	2,390 ⁵	345 ⁵
Puerto Rico	--	--	--	--	--	--
Grand total ⁷	63	2,392	332 ⁵	58	2,390 ⁵	345 ⁵

W Withheld to avoid disclosing company proprietary data; included in "Total." -- Zero.

¹Table includes data available through April 6, 2020. Even where presented unrounded, data are thought to be accurate to no more than three significant digits. Includes masonry, portland-lime, plastic, and stucco cements.

²District assignment is the location of the reporting facilities. Specific districts include importers where district assignments were possible.

³Includes cement produced from imported clinker.

⁴Includes imported cement and stocks of domestic and imported cement at mills, and terminals assigned to plants (some of which may be outside the district indicated), and in transit.

⁵Includes estimates for nonrespondents or facilities that provided incomplete information.

⁶Includes only those importers or terminals for which district assignments were not possible.

⁷May not add to totals shown because of independent rounding.

TABLE 5
CLINKER CAPACITY AND PRODUCTION IN THE UNITED STATES IN 2018, BY DISTRICT¹

District	Number of active plants ²		Total	Number of kilns ³	Daily capacity ^{3,4,5} (thousand metric tons)		Average days of routine maintenance ⁶	Apparent annual capacity ^{3,7} (thousand metric tons)	Production (thousand metric tons)	Percentage of capacity utilized	Year-end stocks (thousand metric tons)	
	Process used				Wet	Both ⁴						Dry
	Dry	Wet										
Maine and New York	3	--	3	3	8.8	46.0	2,857	1,761	61.7	166		
Pennsylvania	5	2	7	11	17.0 ⁸	46.7 ⁸	5,390 ⁸	3,122	57.9 ⁸	282 ⁸		
Illinois	3	--	3	5	5.8	17.4	1,918	1,006	52.5	192		
Indiana and Ohio	4 ⁹	2	6	11	13.4	29.5	4,472	3,199	71.5	256		
Michigan	2	--	2	6	11.6	28.2	3,915	2,698	68.9	128		
Iowa, Nebraska, South Dakota	4	--	4	5	10.3	28.4	3,479	2,763	79.4	261		
Kansas	2	--	2	3	7.8	44.3	2,528	2,211	87.5	99		
Missouri	5	--	5	5	30.4 ⁸	36.2 ⁸	9,910 ⁸	8,514	85.9 ⁸	493 ⁸		
Florida	7	--	7	10	22.7	24.9	7,624	6,166	80.9	239		
Georgia, Maryland, Virginia, West Virginia	5	--	5	5	20.2	30.4	6,695	5,205	77.8	273		
South Carolina	3	--	3	3	11.4	34.3	3,688	2,686	72.8	40		
Alabama, Kentucky, Tennessee	8	--	8	8	26.5	28.3	8,969	6,137	68.4	255		
Arkansas and Oklahoma	4	--	4	7	10.0	20.9	3,393	2,344	69.1	181		
Texas, northern	5 ⁹	1	6	8	21.2	25.9	7,189	5,104	71.0	510		
Texas, southern	5	--	5	7	20.3 ⁸	24.6 ⁸	6,930 ⁸	5,540	79.9 ⁸	555 ⁸		
Arizona and New Mexico	4	--	4	5	9.1	22.8	3,122	2,608	83.5	159		
Colorado and Wyoming	4	--	4	5	11.9	16.6	4,140	2,732	66.0	119		
Montana, Nevada, Oregon, Utah, Washington	5	2	7	8	13.0	27.1	4,364	3,780	86.6	492		
California	8	--	8	9	35.1	41.4	11,263	9,535	84.7	635		
Total ¹⁰	86 ⁹	7	93	124	307.0 ⁸	30.1 ⁸	102,000 ⁸	77,112	75.7 ⁸	5,340 ⁸		
Puerto Rico	1	--	1	1	W	W	W	W	W	W		
Grand total ¹⁰	87 ⁹	7	94	125	W	W	W	W	W	W		

W Withheld to avoid disclosing company proprietary data. -- Zero.

¹Table includes data available through April 6, 2020. Even where presented unrounded, data are thought to be accurate to no more than three significant digits.

²Includes all plants (gray or white) that produced clinker for at least 1 day during the year, as well as idle facilities able to be restarted, fully permitted, in less than 6 months.

³Plants that can operate wet and dry kilns, whether or not both types were active during the year. Includes plants that converted from wet to dry technology during the year.

⁴Includes kilns active for at least 1 day during the year. For kilns idle all year, excludes those that cannot be restarted, fully permitted, in less than 6 months.

⁵Sum of reported kiln capacities for all plants in a district.

⁶Total days of routine maintenance (summed for all kilns) divided by the number of kilns.

⁷Sum of apparent annual capacities for all kilns. For each kiln, the statistic is calculated as 365 days minus days reported for routine maintenance and then multiplied by the unrounded daily capacity.

⁸Contains estimates for some facilities; data have been rounded to no more than three significant digits.

⁹Includes one semiwet kiln in Indiana and one semidry kiln in northern Texas.

¹⁰May not add to totals shown because of independent rounding.

TABLE 6
RAW MATERIALS USED TO PRODUCE CLINKER AND CEMENT IN THE UNITED STATES^{1,2}

(Thousand metric tons)

Material	2017		2018	
	Clinker	Cement ³	Clinker	Cement ³
Calcareous:				
Limestone (aragonite, chalk, coral, marble)	101,000	3,070	101,000	2,860
Cement rock (includes marl)	9,260	35	10,800	74
Cement kiln dust ⁴	5	259	8	277
Lime ⁴	228	9	29	5
Other	55	14	75	9
Aluminous:				
Clay	4,040	--	4,230	--
Shale and schist	2,660	39	2,280	61
Other ⁵	690	--	967	--
Ferrous:				
Iron ore	785	--	973	--
Mill scale	703	--	766	--
Other ⁶	11	--	27	--
Siliceous:				
Sand, calcium silicates	3,220	--	3,370	--
Sandstone, quartzite, soils, nonpozzolanic rocks	805	--	529	--
Fly ash	2,420	163	1,830	184
Other ash, including bottom ash	1,690	--	1,730	--
Granulated blast furnace slag ⁷	--	289	50	322
Other blast furnace slag	6	--	--	--
Steel slag	289	--	276	--
Other slag	302	--	96	--
Natural rock pozzolans ⁸	7	11	7	82
Other pozzolans ⁹	64	2	228	3
Other:				
Gypsum and anhydrite	(10)	4,720	(10)	4,790
Miscellaneous ¹¹	14	30	10	353
Total ¹²	128,000	8,650	129,000	9,020
Clinker, imported, raw materials equivalent ¹³	--	734	--	1,630
Grand total ¹²	128,000	9,380	129,000	10,600

-- Zero.

¹Table includes data available through April 6, 2020. Even where presented unrounded, data are thought to be accurate to no more than three significant digits.

²Excludes Puerto Rico.

³Includes portland, blended, and masonry cements.

⁴Data are thought to be underreported.

⁵Includes alumina, aluminum dross, bauxite, spent catalysts, and other aluminous materials.

⁶Includes iron sludges, pyrite, and other ferrous materials.

⁷Includes ground and unground material.

⁸Includes pozzolana and burned clays or shales (except where directly reported as clay or shale).

⁹Includes diatomite, silica fume, other microcrystalline silica, and other pozzolans, even if not used as such.

¹⁰Included with "Calcareous: Other."

¹¹Includes fluorspar and other materials not listed above.

¹²May not add to totals shown because of independent rounding.

¹³Converted as 1.7 times the weight of foreign clinker consumed.

TABLE 7
CLINKER PRODUCED AND FUEL CONSUMED BY THE U.S. CEMENT INDUSTRY, BY KILN PROCESS^{1,2}

Kiln process	Number of plants ⁴	Production		Conventional fuels ³					Waste fuels ³			
		Quantity (thousand metric tons)	Percentage of total	Coal ⁵ (thousand metric tons)	Petcoke (thousand metric tons)	Oil ⁶ (thousand liters)	Natural gas ⁷ (thousand cubic meters)	Tires (thousand metric tons)	Solid (thousand metric tons)	Liquid (thousand liters)		
2017:												
Wet	7	1,420	1.9	135	30	131	56,200	--	14	184,000		
Dry ⁸	84	75,259	98.1	5,200	2,000	34,900	1,390,000	359	1,140	706,000		
Both ⁹	1	W	W	W	W	W	W	W	W	W		
Total ^{10, 11}	92	76,678	100.0	5,330	2,030	35,000	1,440,000	359	1,150	891,000		
2018:												
Wet	7	1,413	1.8	140	25	1,700	53,800	--	13	180,000		
Dry ⁸	85	75,699	98.2	4,980	1,890	30,300	1,640,000	340	1,070	714,000		
Both ⁹	--	--	--	--	--	--	--	--	--	--		
Total ¹⁰	92	77,112	100.0	5,120	1,920	32,000	1,690,000	340	1,080	894,000		

W Withheld to avoid disclosing company proprietary data. -- Zero.

¹Table includes data available through April 6, 2020. Even where presented unrounded, data are thought to be accurate to no more than three significant digits.

²Excludes Puerto Rico.

³All fuel data have been rounded to no more than three significant digits.

⁴Excludes idle plants that, although retained as active in terms of clinker capacity, had no production during 2017–18.

⁵All reported to be bituminous.

⁶Distillate and residual fuel oils. Excludes used oils that were reported under liquid wastes.

⁷Includes landfill gas and propane.

⁸Includes one semiwet plant and one semidry plant.

⁹Plants that can operate wet and dry kilns, whether or not both types were active during the year. Includes plants that converted from wet to dry technology during the year.

¹⁰May not add to totals shown because of independent rounding.

¹¹Data for the category “Both” have been included in those for “Dry” plants to avoid disclosing company proprietary data.

TABLE 8
ELECTRICITY CONSUMED BY U.S. CEMENT PLANTS, BY PLANT PROCESS¹

Plant process	Electricity consumed ²										Average consumption (kilowatthours per ton of cement produced)	
	Generated			Purchased			Total ⁴			Cement produced ³ (thousand metric tons)		
	Number of plants	Quantity (million kilowatthours)	Number of plants	Quantity (million kilowatthours)	Number of plants	Quantity (million kilowatthours)	Percentage of total	Quantity (million kilowatthours)	Number of plants			Percentage of total
2017:												
Integrated plants:												
Wet	--	--	7	248	7	248	2	248	7	248	2	1,612
Dry ⁵	3	210	84	11,300	84	11,300	98	11,500	84	11,500	98	83,628
Both ^{6,7}	--	--	1	W	1	W	W	W	1	W	W	W
Total or average ⁴	3	210	92	11,500 ^r	92	11,700 ^r	100	11,700 ^r	92	11,700 ^r	100	85,240
Grinding plants ⁸	--	--	3	99	3	99	--	99	3	99	--	1,008
Exclusions ⁹	--	--	2	XX	2	XX	--	XX	2	XX	--	108
2018:												
Integrated plants:												
Wet	--	--	7	240	7	240	2	240	7	240	2	1,568
Dry ⁵	3	214	85	11,400	85	11,600	98	11,600	85	11,600	98	83,709
Both ⁶	--	--	--	--	--	--	--	--	--	--	--	--
Total or average ⁴	3	214	92	11,600	92	11,800	100	11,800	92	11,800	100	85,277
Grinding plants ⁸	--	--	3	99	3	99	--	99	3	99	--	989
Exclusions ⁹	--	--	2	XX	2	XX	--	XX	2	XX	--	102

^rRevised. W Withheld to avoid disclosing company proprietary data. XX Not applicable. -- Zero.

¹Table includes data available through April 6, 2020. Even where presented unrounded, data are thought to be accurate to no more than three significant digits.

²Excludes Puerto Rico.

³Portland and masonry cement.

⁴May not add to totals shown because of independent rounding.

⁵Includes one semidry plant and one semiwet plant.

⁶Plants that can operate wet and dry kilns, whether or not both types were active during the year. Includes plants that converted from wet to dry technology during the year.

⁷Data for the category "Both" have been included in those for "Dry" plants to avoid disclosing company proprietary data.

⁸Plants that did not produce clinker but ground clinker from outside sources. Excludes plants that only made masonry cement or just reground one type of portland cement into another, or which reported a substantial component of grinding of excess granulated blast furnace slag. Excludes two plants that were reported under "Dry" as noted in footnote 5.

⁹Plants at which production of portland cement was by regrinding of one type into another or which reported production only of masonry cement.

TABLE 9
CEMENT SHIPMENTS TO FINAL CUSTOMER, BY DESTINATION AND ORIGIN^{1,2}

(Thousand metric tons)

Destination and origin	Portland cement		Masonry cement	
	2017	2018	2017	2018
Destination:				
Alabama	1,161	1,239	79	75
Alaska ³	132	138	--	--
Arizona	2,211	2,767	33	38
Arkansas	836	814	50	41
California, northern	3,741	3,923	41	33
California, southern	6,487	6,723	179	158
Colorado	2,441	2,347	5	5
Connecticut ³	570	551	13	13
Delaware ³	181	172	5	5
District of Columbia ³	235	220	(4)	(4)
Florida	6,498	7,099	481	586
Georgia	3,053	3,133	148	143
Hawaii ³	322	294	1	1
Idaho ³	537	601	--	--
Illinois, excluding Chicago	1,319	1,271	7	5
Illinois, metropolitan Chicago ³	1,595	1,595	16	15
Indiana	1,916	1,928	40	43
Iowa	1,984	1,980	(4)	(4)
Kansas	1,288	1,248	4	3
Kentucky	1,108	1,034	51	48
Louisiana ³	1,744	1,699	47	44
Maine	215	207	1	(4)
Maryland	1,194	1,155	31	26
Massachusetts ³	1,030	1,004	9	9
Michigan	2,106	2,076	55	46
Minnesota ³	1,627	1,557	1	1
Mississippi ³	678	641	36	33
Missouri	1,821	1,766	10	10
Montana	333	329	(4)	(4)
Nebraska	1,317	1,277	(4)	(4)
Nevada	1,319	1,347	4	3
New Hampshire ³	198	194	6	6
New Jersey ³	1,409	1,308	38	36
New Mexico	535	626	3	2
New York, eastern	498	454	6	7
New York, western ³	672	705	10	9
New York, metropolitan ³	1,802	1,813	47	42
North Carolina ³	2,556	2,529	166	153
North Dakota ³	561	578	1	1
Ohio	3,215	3,246	69	67
Oklahoma	1,707	1,785	27	33
Oregon	950	1,048	(4)	(4)
Pennsylvania, eastern	1,675	1,582	39	32
Pennsylvania, western	1,037	1,018	23	22
Rhode Island ³	116	120	(4)	(4)
South Carolina	1,662	1,643	71	70
South Dakota	500	467	--	--
Tennessee	1,610	1,768	144	137
Texas, northern	7,232	7,365	124	135
Texas, southern	7,595	7,906	207	200
Utah	1,471	1,480	--	--
Vermont ³	104	113	--	(4)
Virginia	1,908	1,860	66	56
Washington	1,735	1,967	(4)	(4)
West Virginia	433	432	8	7

See footnotes at end of table.

TABLE 9—Continued
CEMENT SHIPMENTS TO FINAL CUSTOMER, BY DESTINATION AND ORIGIN^{1,2}

(Thousand metric tons)

Destination and origin	Portland cement		Masonry cement	
	2017	2018	2017	2018
Destination:—Continued				
Wisconsin ³	1,852	1,884	10	9
Wyoming	282	262	--	--
Total ⁵	94,316	96,289	2,411	2,411
Puerto Rico	512	629	--	--
Foreign countries and (or) localities ⁶	632	562	(4)	(4)
Grand total ⁵	95,460	97,480	2,411	2,411
Origin:				
United States	83,645	84,344	2,392	2,397
Puerto Rico	453	642	--	--
Foreign countries and (or) localities ⁷	11,362	12,494	20	15
Total shipments ⁵	95,460	97,480	2,411	2,411

-- Zero.

¹Table includes data available through April 6, 2020. Even where presented unrounded, data are thought to be accurate to no more than three significant digits. Includes cement produced from imported clinker and imported cement shipped by domestic producers and importers.

²Data are developed from consolidated monthly surveys of shipments by companies and may differ from data in tables 1, 10–12, and 14–15, which are from annual surveys of individual plants and importers.

³Has no cement plants.

⁴Less than ½ unit.

⁵May not add to totals shown because of independent rounding.

⁶Includes shipments to U.S. possessions and territories.

⁷Imported cement sold to final customers in the United States as reported by domestic producers and other importers. Data do not match the imports in tables 17–20.

TABLE 10
SHIPMENTS OF PORTLAND CEMENT IN THE UNITED STATES, BY TYPE OF CARRIER^{1,2}

(Thousand metric tons)

Type of carrier	Plant to terminal		Plant to customer		Terminal to customer		Total to customers ⁴
	In bulk	In bags ³	In bulk	In bags ³	In bulk	In bags ³	
2017:							
Railroad	12,400	3	683	--	357	6	1,050 ^r
Truck	4,460	54	48,600	955	43,400	306	93,300
Barge and boat	9,700	--	109	--	11	--	120
Total ⁴	26,600	56	49,400	955	43,800	312	94,500 ⁵
2018:							
Railroad	10,500	12	823	--	433	1	1,260
Truck	7,080	93	48,600	1,000	44,500	292	94,400
Barge and boat	4,350	--	452	--	6	--	458
Total ⁴	22,000	104	49,900	1,000	44,900	293	96,100 ⁵

^rRevised. -- Zero.

¹Table includes data available through April 6, 2020. Even where presented unrounded, data are thought to be accurate to no more than three significant digits.

²Includes imported cement and cement made from imported clinker. Excludes Puerto Rico.

³Includes packages, bags, and supersacks.

⁴May not add to totals shown because of independent rounding.

⁵Shipments are based on an annual survey of plants and importers; may differ from totals in table 9, which are based on consolidated monthly data.

TABLE 11
PORTLAND CEMENT SHIPPED IN THE UNITED STATES, BY DISTRICT¹

District ²	2017			2018		
	Quantity ³ (thousand metric tons)	Value ⁴		Quantity ³ (thousand metric tons)	Value ⁴	
		Total (thousands)	Average (per metric ton)		Total (thousands)	Average (per metric ton)
Maine and New York	2,857	\$344,513	\$120.59	2,675	\$323,969	\$121.13
Pennsylvania ⁵	3,990	409,000	102.50	3,410	359,000	105.50
Illinois	1,322	157,440	119.05	1,313	160,221	122.03
Indiana and Ohio	3,652	437,392	119.76	3,580 ⁵	450,000 ⁵	126.00 ⁵
Michigan	4,530 ⁵	530,000 ⁵	117.00 ⁵	4,623	639,761	138.39
Iowa, Nebraska, South Dakota	4,285	541,824	126.45	3,910 ⁵	507,000 ⁵	130.00 ⁵
Kansas	1,695	172,951	102.04	1,727	176,976	102.49
Missouri	8,506	998,000 ⁵	117.50 ⁵	8,470 ⁵	972,000 ⁵	115.00 ⁵
Florida	6,441	693,513	107.68	6,983	762,801	109.24
Georgia, Maryland, Virginia, West Virginia	6,002	651,566	108.55	6,016	671,585	111.63
South Carolina	3,050 ⁵	368,000 ⁵	121.00 ⁵	2,847	356,342	125.14
Alabama, Kentucky, Tennessee	6,150	725,372	117.96	6,283	781,162	124.33
Arkansas and Oklahoma	2,315	250,302	108.13	2,372	263,456	111.08
Texas, northern	6,821	822,084	120.52	7,001	890,462	127.19
Texas, southern	6,563	767,784	116.99	6,620 ⁵	793,000 ⁵	120.00 ⁵
Arizona and New Mexico	2,913	317,848	109.12	3,455	393,407	113.88
Colorado and Wyoming	2,625	363,821	138.62	2,646	376,946	142.44
Montana, Nevada, Utah	3,110	414,927	133.40	2,692	366,566	136.17
Alaska and Hawaii	415	67,329	162.15	395	63,974	161.78
California	10,782	1,103,796	102.37	11,668	1,245,703	106.76
Oregon and Washington	2,295	270,019	117.65	2,547	318,223	124.92
Importers ^{5,6}	4,180	518,000	124.00	4,860	630,000	129.50
Total or average ^{5,7}	94,500	10,900,000	115.50	96,100	11,500,000	119.50
Puerto Rico	504 ⁵	W	W	629 ⁵	W	W
Grand total ⁷	95,000 ⁵	W	W	96,700 ⁵	W	W

W Withheld to avoid disclosing company proprietary data.

¹Table includes data available through April 6, 2020. Even where presented unrounded, data are thought to be accurate to no more than three significant digits. Includes gray and white portland cement. Includes cement made from imported clinker.

²The location of the reporting entities, not necessarily the location of sales (see table 9 for sales data, by State). Specific districts include shipments by importers where district assignments were possible.

³Tonnages are those by reporting entities in the district but may include shipments into other districts. They differ from the data in table 9, which are the actual reported sales into the specific States.

⁴Values are mill net or ex-plant (free on board) valuations of total sales to final customers, including sales from plants' external distribution terminals. The data are ex-terminal for independently reporting terminals. Data include all varieties of portland cement and both bulk and bag shipments. Unless otherwise specified, data are presented unrounded. Unrounded or not, unit value data should be viewed as value indicators, accurate to no more than the nearest \$0.50 or \$1.00 per metric ton.

⁵Data are rounded to three significant digits (unit values to the nearest \$0.50) because they include estimates.

⁶Importers for which district assignments were not possible.

⁷May not add to totals shown because of independent rounding.

TABLE 12
MASONRY CEMENT SHIPPED IN THE UNITED STATES, BY DISTRICT^{1,2}

District ³	2017			2018		
	Quantity ⁴ (thousand metric tons)	Value ⁵		Quantity ⁴ (thousand metric tons)	Value ⁵	
		Total (thousands)	Average (per metric ton)		Total (thousands)	Average (per metric ton)
Maine and New York	33	\$4,695	\$141.33	50	\$6,715	\$134.13
Pennsylvania	142	23,100 ⁶	162.50	125	19,200 ⁶	153.00 ⁶
Illinois, Indiana, Ohio	219	37,640	171.86	168	29,497	175.69
Michigan	79	12,800 ⁶	162.00 ⁶	73	10,900 ⁶	148.00 ⁶
Iowa, Nebraska, South Dakota	W	W	W	W	W	W
Kansas and Missouri	64	12,217	189.94	59	11,102	188.17
Florida	469	67,262	143.38	568	81,940	144.34
Georgia, Maryland, Virginia, West Virginia	252	53,869	213.43	265	55,759	210.72
South Carolina	193	29,300 ⁶	151.50 ⁶	183	36,035	196.43
Alabama, Kentucky, Mississippi, Tennessee	308	50,749	164.51	287	48,800 ⁶	170.00 ⁶
Arkansas and Oklahoma	96	13,104	136.99	90	11,747	131.21
Texas	280	49,000 ⁶	175.00 ⁶	267 ⁶	45,800 ⁶	171.50 ⁶
Arizona and New Mexico	36	4,291	117.57	42	5,075	121.55
Colorado, Montana, Nevada, Utah, Wyoming	W	W	W	W	W	W
Alaska and Hawaii	1	514	350.10	1	410	363.50
California, Oregon, Washington	224	27,200 ⁶	121.50 ⁶	179	23,800 ⁶	132.50 ⁶
Importers ⁷	24	5,010 ⁶	212.00 ⁶	25	5,410 ⁶	214.50 ⁶
Total or average ⁸	2,429	392,000 ⁶	161.50 ⁶	2,390 ⁶	393,000 ⁶	164.50 ⁶
Puerto Rico	--	--	--	--	--	--
Grand total or average ⁸	2,429	392,000 ⁶	161.50 ⁶	2,390 ⁶	393,000 ⁶	164.50 ⁶

W Withheld to avoid disclosing company proprietary data. -- Zero.

¹Table includes data available through April 6, 2020. Even where presented unrounded, data are thought to be accurate to no more than three significant digits. Shipments are those by cement companies to final customers and include imported cement and cement made from imported clinker. Excludes sales of masonry cement by portland cement final customers who made masonry cement from purchased portland cement.

²Data include true masonry, plastic, portland-lime, and stucco cements.

³District is the location of the reporting entities, not necessarily the location of sales (see table 9 for sales data, by State). Specific districts include shipments by importers where district assignments were possible.

⁴Tonnages are those by reporting entities in the district but may include shipments into other districts. They differ from the data in table 9, which are the actual reported sales into the specific States.

⁵Values are mill net or ex-plant valuations of total sales to final customers, including sales from plants external distribution terminals. The data are ex-terminal for independently reporting terminals. Data include both bulk and bag shipments. Unless otherwise specified, data are presented unrounded. Unrounded or not, unit value data should be viewed as value indicators, accurate to no more than the nearest \$0.50 or even \$1.00 per metric ton.

⁶Data are rounded to no more than three significant digits (unit values to the nearest \$0.50) because they include estimates.

⁷Importers for which district assignments were not possible.

⁸May not add to totals shown because of independent rounding.

TABLE 13
AVERAGE MILL NET VALUE OF CEMENT SOLD IN THE UNITED STATES^{1,2}

(Dollars per metric ton)

Year	Portland cement			Masonry cement	All cement
	Gray	White ³	All		
2017	114.50	216.50	115.50	161.50	117.00
2018	119.00	214.00	119.50	164.50	121.00

¹Table includes data available through April 6, 2020. Values are average of sales to final customers, free on board the plant or independently reporting terminal. Values include any bagging charges, but exclude delivery charges to customers or to external terminals. Data exclude Puerto Rico.

²Data are rounded to the nearest \$0.50 per metric ton.

³Data for white cement include a component of resales showing significant price markups.

TABLE 14
PORTLAND CEMENT SHIPMENTS IN 2018, BY DISTRICT AND TYPE OF CUSTOMER¹

(Thousand metric tons)

District ²	Ready-mixed concrete	Concrete product manufacturers	Contractors	Building material dealers	Oil well, mining, waste stabilization	Government and other ³	Total ⁴
Maine and New York	2,010	337	65	195	24	45	2,675
Pennsylvania	1,770	893	239	240	43	222	3,410 ⁵
Illinois	805	59	21	7	229	192	1,313
Indiana and Ohio	2,620	447	232	89	107	89	3,580 ⁵
Michigan	3,540	394	535	136	8	11	4,623
Iowa, Nebraska, South Dakota	2,910	386	330	53	115	113	3,910 ⁵
Kansas	1,210	178	277	41	23	--	1,727
Missouri	6,320	763	1,010	185	57	141	8,470 ⁵
Florida	4,890	1,190	318	463	1	115	6,983
Georgia, Maryland, Virginia, West Virginia	3,770	1,020	548	499	9	172	6,016
South Carolina	1,880	402	339	194	1	34	2,847
Alabama, Kentucky, Tennessee	4,620	943	402	214	11	93	6,283
Arkansas and Oklahoma	1,640	147	384	27	163	15	2,372
Texas, northern	4,210	431	1,080	132	958	191	7,001
Texas, southern	4,560	705	670	210	365	105	6,620 ⁵
Arizona and New Mexico	2,460	592	153	115	94	40	3,455
Colorado and Wyoming	2,090	130	148	58	172	53	2,646
Montana, Nevada, Utah	1,960	238	85	76	284	46	2,692
Alaska and Hawaii	378	15	3	--	--	--	395
California	8,380	1,220	1,330	621	116	6	11,668
Oregon and Washington	2,080	184	83	81	30	84	2,547
Importers ⁶	4,160	394	143	39	33	86	4,860 ⁵
Total ⁴	68,300	11,100	8,390	3,680	2,840	1,850	96,100 ⁵
Puerto Rico	291	48	14	274	--	2	629 ⁵
Grand total ⁴	68,500	11,100 ⁷	8,400 ⁸	3,950	2,840 ⁹	1,860 ¹⁰	96,700 ⁵

-- Zero.

¹Table includes data available through April 6, 2020. Except for district totals, data have been rounded to three significant digits, but are likely accurate to only two significant digits. District totals are likely accurate to no more than three significant digits. Includes imported cement and cement made from imported clinker.

²The location of the reporting entity, not the location of sales (see table 9 for sales data, by State). Specific districts include shipments by importers where district assignments were possible.

³Includes shipments to miscellaneous customer types and for which customer types were not specified.

⁴May not add to totals shown because of independent rounding.

⁵Includes estimates for nonrespondents or facilities that provided incomplete information.

⁶Shipments by importers where district assignments were not possible.

⁷Includes pipe—1,100; brick and block—3,550; precast and prestressed—3,820; and other or unspecified—2,650.

⁸Includes airport—124; soil cement—2,280; road paving—3,450; and other or unspecified—2,550.

⁹Includes waste stabilization—157; mining—326; and oil well drilling—2,360.

¹⁰Includes other or unspecified—1,810.

TABLE 15
 PORTLAND CEMENT SHIPMENTS IN THE UNITED STATES, BY TYPE OF CEMENT^{1,2,3}

(Thousand metric tons)

Type of cement ⁴	2017	2018
General use and moderate heat (Types I and II) ^{5,6}	71,700	70,000
High early strength (Type III)	2,980	2,820
Sulfate resistant (Type V) ⁵	15,000	18,300
Block	106	157
Oil well	1,690	1,930
White ⁷	880	867
Blended: ⁸		
Portland, natural pozzolans	44	54
Portland, ground granulated blast furnace slag	662	561
Portland, fly ash	661	248
Portland, other pozzolans ⁹	672	1,090
Total blended ¹⁰	2,040	1,950
Expansive and regulated fast setting	--	--
Miscellaneous ¹¹	24	40
Grand total ¹⁰	94,500	96,100

-- Zero.

¹Table includes data available through April 6, 2020. Includes sales of imported cement. Excludes Puerto Rico.

²Data are rounded to no more than three significant digits.

³Gray portland-type cements unless otherwise specified.

⁴Sold mostly under American Society for Testing and Materials (ASTM) specifications ATSM C150, ASTM C595, and ASTM C1157.

⁵Type II/V and similar sulfate-resisting hybrids are included within Type V, as are Type HS and similar cements in ASTM C1157.

⁶Includes ASTM C1157 general use and moderate heat cements that contain no pozzolans.

⁷White or colored portland-type cements. Most are Types I or II but may include Types III and V and block cements.

⁸Cements sold under ASTM C595 and those under ASTM C1157 that contain pozzolans.

⁹Includes blends with cement kiln dust, silica fume, other pozzolans, limestone and blends containing multiple pozzolans.

¹⁰May not add to totals shown because of independent rounding.

¹¹Includes low heat (Type IV), waterproof, and other portland-type cements.

TABLE 16
U.S. EXPORTS OF HYDRAULIC CEMENT AND CLINKER, BY COUNTRY OR LOCALITY¹

(Thousand metric tons and thousand dollars)

Country or locality	2017		2018	
	Quantity	Value ²	Quantity	Value ²
Aruba	1	412	1	487
Australia	2	813	1	662
Bahamas, The	38	6,242	53	14,378
Bermuda	3	249	1	112
Canada	845	120,824 ^r	725	100,345
Cayman Islands	2	585	2	511
Chile	3	749	2	445
China	2	1,802	1	954
Dominican Republic	1	548	1	533
Germany	(3)	222	1	526
Guyana	1	259	2	498
Haiti	14	1,269	(3)	38
Honduras	1	128	(3)	28
Hong Kong	1	353	(3)	20
Ireland	1	441	(3)	91
Jamaica	1	155	(3)	176
Japan	14	2,283	18	2,824
Korea, Republic of	14	2,046	12	1,958
Liberia	--	--	3	798
Marshall Islands	8	877	(3)	360
Mexico	56	11,197	78	15,401
Micronesia	1	74	(3)	7
Mozambique	--	--	2	306
New Zealand	(3)	169	1	588
Oman	(3)	264	3	413
Panama	3	1,159	1	627
Qatar	(3)	486	2	449
Russia	2	574	5	1,631
Saudi Arabia	1	186	(3)	95
South Africa	1	312	(3)	215
Sweden	1	393	(3)	87
Taiwan	1	186	(3)	89
Thailand	(3)	12	1	122
Trinidad and Tobago	(3)	123	10	1,684
Turks and Caicos Islands	1	185	(3)	141
United Kingdom	1	588	2	573
Venezuela	7	3,974	2	264
Other [71 countries and (or) localities]	7	3,802 ^r	7	3,512
Total ⁴	1,035	163,941 ^r	940	151,947
Puerto Rico:				
Aruba	24	1,188	(3)	36
Brazil	3	174	--	--
British Virgin Islands	19	2,331	18	2,378
Curacao	10	672	(3)	12
Dominica	--	--	2	154
Guadeloupe	18	3,277	--	--
Martinique	14	2,581	--	--
Netherlands	14	672	1	147
Panama	--	--	1	264
St. Lucia	--	--	3	239
Turks and Caicos Islands	4	457	1	153
Other [3 countries and (or) localities]	(3)	25 ^r	(3)	274
Total ⁴	106	11,380	27	3,657
Grand total ⁴	1,141	175,321 ^r	967	155,603

See footnotes at end of table.

TABLE 16—Continued
U.S. EXPORTS OF HYDRAULIC CEMENT AND CLINKER, BY COUNTRY OR LOCALITY¹

(Thousand metric tons and thousand dollars)

¹Revised. -- Zero.

¹Table includes data available through April 6, 2020. Data are unrounded but are thought to be accurate to no more than three significant digits. Includes portland and masonry cements.

²Free alongside ship (f.a.s.) value. The value of exports at the U.S. seaport or border point of export is based on the transaction price, including inland freight, insurance, and other charges incurred in placing the merchandise alongside the carrier. The value excludes the cost of loading the carrier.

³Less than ½ unit.

⁴Data may not add to totals shown because of independent rounding.

Source: U.S. Census Bureau.

TABLE 17
U.S. IMPORTS FOR CONSUMPTION OF HYDRAULIC CEMENT AND CLINKER, BY COUNTRY OR LOCALITY¹

(Thousand metric tons and thousand dollars)

Country or locality	2017			2018		
	Quantity	Value		Quantity	Value	
		Customs ²	C.i.f. ³		Customs ²	C.i.f. ³
Brazil	4	2,131	2,141	8	5,311	5,343
Bulgaria	131	7,108	7,873	31	2,042	2,771
Canada ⁴	4,352	435,686 ^r	444,991 ^r	5,326	526,419	543,074
China	2,036 ⁵	97,834 ⁵	132,908 ⁵	2,007	100,291	136,813
Colombia	(6)	114	114	64	4,707	5,642
Croatia	22	8,367	9,921	29	10,804	12,799
Denmark	190	22,464 ^r	30,743	209	22,969	29,410
Egypt	183	19,594	26,397	131	13,690	18,511
France	91	33,151	33,404	117	41,196	41,403
Germany	1	363	420	1	249	553
Greece	2,221	97,582	124,721	1,964	93,780	124,978
Ireland	--	--	--	19	1,758	1,760
Italy	195	8,778	13,659	116	5,668	8,556
Japan	1	594	632	1	688	746
Korea, Republic of	646	25,025	35,693	680	28,472	40,496
Malta ⁷	5	549	551	--	--	--
Mexico ⁴	686	59,238	68,463	1,024	89,210	108,586
Morocco	8	410	485	12	648	970
Netherlands	3	3,122	3,414	3	3,236	3,631
Poland	4	3,338	3,776	9	7,621	8,973
Portugal	89	7,285	7,968	--	--	--
Spain	601	32,650	48,486	429	27,875	35,688
Sweden	271	14,736	20,585	436	19,905	32,184
Taiwan	305	16,007	21,772	303	15,818	21,505
Thailand	17	2,012	2,932	19	2,652	3,617
Turkey ⁷	1,433	76,351	104,322	1,791	100,958	144,243
United Kingdom	2	1,450 ^r	1,719 ^r	2	1,439	1,639
Other [7 countries and (or) localities]	(6)	63 ^r	65 ^r	(6)	148	185
Total ^{4,8}	13,497 ⁵	976,002 ^{r,5}	1,148,153 ^{r,5}	14,731	1,127,553	1,334,075
Puerto Rico:						
Colombia	--	--	--	8	959	1,559
Dominican Republic	16	1,260	1,438	(6)	21	21
Greece	100	6,636	8,437	--	--	--
Mexico	10	1,215	1,571	12	1,410	1,830
Portugal	(6) ^r	62	86	10	1,386	1,814
Spain	--	--	--	44	2,251	2,251
Turkey	--	--	--	301	17,069	18,438
Other [3 countries and (or) localities]	(6)	81	99	(6)	131	151
Total ⁸	126	9,253	11,631	375	23,227	26,063
Grand total ^{4,8}	13,623 ⁵	985,255 ^{r,5}	1,159,783 ^{r,5}	15,106	1,150,780	1,360,138

^rRevised. -- Zero.

¹Table includes data available through April 6, 2020. Data are unrounded but are thought to be accurate to no more than three significant digits.

Includes portland, masonry, and other hydraulic cements.

²Customs value. The price actually paid or payable for merchandise when sold for exportation to the United States, excluding U.S. import duties, freight, insurance, and other charges incurred in bringing the merchandise to the United States.

³Cost, insurance, and freight (c.i.f.) value. The value represents the customs value plus insurance, freight, and other delivery charges to the first port of entry, but excludes costs of offloading, other U.S. port handling charges, and demurrage.

⁴Data are underreported with respect to clinker from Canada, and cement from Mexico, owing to additional material coming in as "informal entries."

⁵Adjusted by the U.S. Geological Survey to credit 27,816 metric tons of portland cement from China, with a customs value of \$1,043,100 and a c.i.f. value of \$1,068,000, misreported by the importer as sand.

⁶Less than ½ unit.

⁷Malta has no cement plants; material is believed to be from Turkey.

⁸Data may not add to totals shown because of independent rounding.

Source: U.S. Census Bureau.

TABLE 18

U.S. IMPORTS FOR CONSUMPTION OF HYDRAULIC CEMENT AND CLINKER, BY CUSTOMS DISTRICT AND COUNTRY OR LOCALITY¹

(Thousand metric tons and thousand dollars)

Customs district and country or locality	2017			2018		
	Quantity	Value		Quantity	Value	
		Customs ²	C.i.f. ³		Customs ²	C.i.f. ³
Anchorage, AK:						
Canada	6	1,117 ^r	1,127 ^r	5	1,547	1,558
Korea, Republic of	88	3,377	5,481	96	3,986	6,327
Total ⁴	94	4,494 ^r	6,608 ^r	101	5,533	7,885
Baltimore, MD:						
China	3	454	712	1	173	242
Other [4 countries and (or) localities]	(5)	209 ^r	246 ^r	(5)	268	316
Total ⁴	4	663	959	2	441	558
Boston, MA:						
Canada	58	4,918	4,918	29	3,489	3,622
Greece	14	672	672	--	--	--
Other [3 countries and (or) localities]	(5)	49	60	(5)	93	108
Total ⁴	73	5,639	5,650	29	3,582	3,730
Buffalo, NY:						
Canada	484	46,066	48,205	468	46,051	47,758
Other [3 countries and (or) localities]	(5)	4	4	(5)	26	27
Total ⁴	484	46,069	48,209	468	46,078	47,785
Charleston, SC:						
Egypt	--	--	--	2	103	147
Turkey	30	1,342	1,428	18	907	1,489
Other [4 countries and (or) localities]	(5)	81	87	(5)	120	146
Total ⁴	30	1,423	1,515	21	1,130	1,782
Chicago, IL:						
China	1	164	238	--	--	--
Germany	1	83	94	(5)	2	2
Other [7 countries and (or) localities]	(5)	256	282	1	634	701
Total ⁴	2	503	614	1	636	704
Cleveland, OH:						
Canada	632	60,660	62,216	725	72,318	73,769
China	1	86	123	(5)	36	55
Morocco	2	87	102	5	253	505
Netherlands	1	1,041	1,140	1	1,052	1,195
Poland	1	912	1,117	3	1,896	2,316
Other [4 countries and (or) localities]	1	409	505	1	482	515
Total ⁴	637	63,195	65,203	734	76,037	78,354
Columbia-Snake, OR, WA:						
Canada	114	9,295	9,457	66	5,396	5,471
China	33	1,644	2,148	41	1,779	2,808
Korea, Republic of	557	21,358	29,914	570	23,502	32,905
Netherlands	--	--	--	(5)	20	22
Total ⁴	704	32,297	41,519	677	30,697	41,205
Dallas-Fort Worth, TX, Poland						
	(5)	182	194	(5)	193	233
Detroit, MI:						
Canada ⁶	1,306	115,788	117,953	1,433	127,005	129,635
China	(5)	94	103	2	655	694
Other [5 countries and (or) localities]	(5)	77 ^r	85 ^r	(5)	229	249
Total ^{4,6}	1,307	115,960	118,140	1,435	127,889	130,578
El Paso, TX:						
China	(5)	147	148	(5)	202	204
Mexico ⁶	230	25,085	29,561	424	39,953	50,908
Total ^{4,6}	230	25,232	29,709	425	40,156	51,112
Great Falls, MT:						
Canada	92	12,231	12,414	218	28,001	28,455
Croatia	(5)	45	57	--	--	--
Total ⁴	93	12,276	12,471	218	28,001	28,455
Honolulu, HI, Taiwan						
	305	16,002	21,766	303	15,812	21,497

See footnotes at end of table.

TABLE 18—Continued

U.S. IMPORTS FOR CONSUMPTION OF HYDRAULIC CEMENT AND CLINKER, BY CUSTOMS DISTRICT AND COUNTRY OR LOCALITY¹

(Thousand metric tons and thousand dollars)

Customs district and country or locality	2017			2018		
	Quantity	Value		Quantity	Value	
		Customs ²	C.i.f. ³		Customs ²	C.i.f. ³
Houston-Galveston, TX:						
Canada	--	--	--	228	11,427	15,854
China	352	12,505	21,301	351	14,208	23,010
Egypt	91	9,584	12,809	71	7,735	10,013
Greece	380	15,599	25,153	344	14,703	27,522
Italy	194	8,708	13,568	116	5,660	8,548
Mexico	37	1,489	2,101	51	2,355	3,241
Poland	2	1,783	1,922	5	4,673	5,375
Portugal	63	6,091	6,245	--	--	--
Spain	453	19,364	26,281	192	8,917	12,688
Turkey	393	22,407	32,182	846	41,567	60,900
Other [4 countries and (or) localities]	(5)	236	280	(5)	73	87
Total ⁴	1,965	97,766	141,842	2,203	111,318	167,237
Laredo, TX:						
Mexico	165	23,680	24,507	180	25,427	26,295
Spain	--	--	--	87	6,368	6,369
Turkey	14	589	1,122	--	--	--
Other [2 countries and (or) localities]	(5)	25	26	--	--	--
Total ⁴	179	24,294	25,655	267	31,795	32,664
Los Angeles, CA:						
China	30	3,400	4,491	12	1,333	1,753
Egypt	19	2,082	3,032	21	2,083	3,037
Mexico	--	--	--	115	6,135	8,036
Thailand	8	993	1,444	8	1,171	1,613
Turkey	31	3,469	6,344	40	5,067	8,090
Other [6 countries and (or) localities]	(5)	230	253	(5)	166	195
Total ⁴	89	10,175	15,563	196	15,956	22,726
Miami, FL:						
Egypt	32	3,479	4,568	18	1,935	2,811
Mexico	32	1,657	2,332	12	582	870
Spain	105	10,339	13,027	120	11,417	14,789
Sweden	270	14,482	20,293	416	18,815	30,748
Turkey	81	5,675	8,396	68	7,089	9,823
Other [7 countries and (or) localities]	(5)	14 ^r	15	(5)	25	29
Total ⁴	520	35,647 ^r	48,631	633	39,863	59,070
Milwaukee, WI, Morocco	6	323	383	7	395	465
Minneapolis, MN:						
Ireland	--	--	--	19	1,758	1,760
Turkey	44	3,560	3,565	39	3,592	3,595
Total ⁴	44	3,560	3,565	59	5,350	5,355
Mobile, AL:						
Greece	45	2,824	3,436	--	--	--
Turkey	99	5,261	6,622	--	--	--
Other [2 countries and (or) localities]	(5)	23	25	(5)	59	64
Total ⁴	144	8,108	10,083	(5)	59	64
New Orleans, LA:						
China	84	3,584	3,659	127	6,182	6,273
Croatia	19	7,250	8,556	23	8,749	10,236
Turkey	40	2,447	2,551	28	1,829	1,975
Other [5 countries and (or) localities]	1	186	192	1	166	423
Total ⁴	144	13,467	14,957	179	16,927	18,908

See footnotes at end of table.

TABLE 18—Continued

U.S. IMPORTS FOR CONSUMPTION OF HYDRAULIC CEMENT AND CLINKER, BY CUSTOMS DISTRICT AND COUNTRY OR LOCALITY¹

(Thousand metric tons and thousand dollars)

Customs district and country or locality	2017			2018		
	Quantity	Value		Quantity	Value	
		Customs ²	C.i.f. ³		Customs ²	C.i.f. ³
New York City, NY:						
Canada	--	--	--	92	5,242	5,247
Denmark	20	2,282	3,051	22	2,599	4,280
Greece	891	36,910	47,026	735	31,082	42,764
Malta ⁷	5	549	551	--	--	--
Spain	2	687	848	(5)	12	14
Turkey ⁷	532	23,873	30,103	339	16,678	23,648
Other [9 countries and (or) localities]	1	372 ^r	443 ^r	1	532	606
Total ⁴	1,450	64,672	82,021	1,188	56,145	76,559
Norfolk, VA:						
Brazil	4	2,131	2,141	8	5,259	5,289
Bulgaria	131	7,108	7,873	31	2,042	2,771
China	2	1,144	1,286	1	855	965
Colombia	--	--	--	64	4,595	5,530
France	91	32,998	33,224	117	40,975	41,157
Greece	101	4,077	5,614	111	6,756	8,349
Turkey	--	--	--	10	767	1,177
United Kingdom	1	1,091	1,207	1	1,099	1,214
Other [4 countries and (or) localities]	(5)	351	394	(5)	117	131
Total ⁴	331	48,900	51,738	345	62,466	66,582
Ogdensburg, NY:						
Canada	384	58,210	58,936	284	43,550	45,083
Other [4 countries and (or) localities]	(5)	25	28	(5)	11	11
Total ⁴	384	58,235	58,964	284	43,561	45,094
Pembina, ND:						
Canada	179	24,717	25,055	169	23,466	23,744
Germany	(5)	5	5	--	--	--
Total ⁴	179	24,721	25,060	169	23,466	23,744
Philadelphia, PA:						
China	1	155	214	1	158	236
Croatia	3	891	1,094	5	1,774	2,185
Egypt	25	2,721	3,732	5	548	772
Greece	294	12,147	12,236	299	12,786	12,788
Netherlands	1	1,211	1,324	1	792	884
Turkey	5	612	741	167	9,945	11,406
Other [3 countries and (or) localities]	(5)	149 ^r	176 ^r	(5)	316	376
Total ⁴	328	17,885 ^r	19,517 ^r	478	26,319	28,648
Portland, ME:						
Canada	13	1,909	2,096	25	2,402	2,591
Germany	--	--	--	(5)	14	15
Total ⁴	13	1,909	2,096	25	2,416	2,607
Providence, RI:						
Canada	74	4,277	4,279	243	15,120	15,124
Greece	231	13,841	15,225	--	--	--
Turkey	140	5,702	9,106	146	6,415	11,608
Total ⁴	446	23,820	28,610	389	21,535	26,733
San Diego, CA:						
Mexico	85	348	382	2	439	454
Taiwan	(5)	5	5	--	--	--
Total ⁴	85	353	387	2	439	454

See footnotes at end of table.

TABLE 18—Continued

U.S. IMPORTS FOR CONSUMPTION OF HYDRAULIC CEMENT AND CLINKER, BY CUSTOMS DISTRICT AND COUNTRY OR LOCALITY¹

(Thousand metric tons and thousand dollars)

Customs district and country or locality	2017			2018		
	Quantity	Value		Quantity	Value	
		Customs ²	C.i.f. ³		Customs ²	C.i.f. ³
San Francisco, CA:						
China	1,143 ⁸	54,247 ⁸	71,934 ⁸	1,121	56,279	75,972
Egypt	5	561	737	4	412	598
Mexico	126	6,277	8,597	204	11,941	15,576
Thailand	8	987	1,440	10	1,418	1,920
Turkey	2	278	491	8	1,026	1,382
Other [3 countries and (or) localities]	(5)	50	51	--	--	--
Total ⁴	1,284 ⁸	62,398 ⁸	83,250 ⁸	1,347	71,077	95,448
Savannah, GA:						
Egypt	11	1,149	1,488	9	874	1,133
Greece	18	1,743	1,755	124	7,834	7,909
Portugal	26	1,195	1,723	--	--	--
Spain	27	1,696	7,082	30	1,150	1,812
Turkey	23	1,115	1,644	39	2,787	5,371
Other [8 countries and (or) localities]	1	498	589	1	617	769
Total ⁴	106	7,395	14,281	203	13,262	16,995
Seattle, WA:						
Canada ⁶	863	73,842	74,522	1,017	92,348	93,157
China	386	20,103	26,430	338	17,941	24,063
Japan	1	268	268	(5)	198	198
Korea, Republic of	--	--	--	14	564	840
Other [7 countries and (or) localities]	1	113	167	1	248	330
Total ^{4,6}	1,250	94,325	101,387	1,370	111,300	118,588
St. Albans, VT, Canada	146	22,656	23,814	287	47,553	49,117
St. Louis, MO, Other [5 countries and (or) localities]	(5)	255	285	1	590	730
Tampa, FL:						
Canada	--	--	--	12	480	947
China	--	--	--	11	473	513
Denmark	170	20,171	27,679	187	20,348	25,103
Greece	246	9,771	13,605	350	20,615	25,643
Mexico	12	702	984	37	2,378	3,206
Sweden	--	--	--	20	900	1,203
Turkey	--	--	--	34	2,482	2,494
Total ⁴	429	30,643	42,267	651	47,676	59,110
U.S. Virgin Islands, Turkey	--	--	--	(5)	11	15
Wilmington, NC:						
Canada	--	--	--	24	1,023	1,942
Spain	14	557	1,239	--	--	--
Turkey	--	--	--	9	794	1,264
Other [2 countries and (or) localities]	(5)	2	2	(5)	73	78
Total ⁴	14	559	1,241	34	1,889	3,285
U.S. total ^{4,6}	13,497 ⁸	976,002 ^{r,8}	1,148,153 ^{r,8}	14,731	1,127,553	1,334,075
San Juan, PR:						
Colombia	--	--	--	8	959	1,559
Dominican Republic	16	1,260	1,438	(5)	21	21
Greece	100	6,636	8,437	--	--	--
Mexico	10	1,215	1,571	12	1,410	1,830
Portugal	(5)	62	86	10	1,386	1,814
Spain	--	--	--	44	2,251	2,251
Turkey	--	--	--	301	17,069	18,438
Other [3 countries and (or) localities]	(5)	81	99	(5)	131	151
Total ⁴	126	9,253	11,631	375	23,227	26,063
Grand total ^{4,6}	13,623 ⁸	985,255 ^{r,8}	1,159,783 ^{r,8}	15,106	1,150,780	1,360,138

See footnotes at end of table.

TABLE 18—Continued

U.S. IMPORTS FOR CONSUMPTION OF HYDRAULIC CEMENT AND CLINKER, BY CUSTOMS DISTRICT AND COUNTRY OR LOCALITY¹

(Thousand metric tons and thousand dollars)

¹Revised. -- Zero.¹Table includes data available through April 6, 2020. Includes all varieties of hydraulic cement and clinker. Data are unrounded but are thought to be accurate to no more than three significant digits.²Customs value. The price actually paid or payable for merchandise when sold for exportation to the United States, excluding U.S. import duties, freight, insurance, and other charges incurred in bringing the merchandise to the United States.³Cost, insurance, and freight (c.i.f.) value. The value represents the customs value plus insurance, freight, and other delivery charges to the first port of entry, but excludes costs of offloading, other U.S. port handling charges, and demurrage.⁴Data may not add to totals shown because of independent rounding.⁵Less than ½ unit.⁶Data are underreported with respect to clinker from Canada and cement from Mexico owing to additional material coming in as “informal entries.”⁷Malta has no cement plants; material is thought to be from Turkey.⁸Adjusted by the U.S. Geological Survey to credit 27,816 metric tons of portland cement from China, with a customs value of \$1,043,100 and a c.i.f. value of \$1,068,000, misreported by the importer as sand.

Source: U.S. Census Bureau.

TABLE 19
U.S. IMPORTS FOR CONSUMPTION OF GRAY PORTLAND CEMENT, BY COUNTRY OR LOCALITY¹

(Thousand metric tons and thousand dollars)

Country or locality	2017			2018		
	Quantity	Value		Quantity	Value	
		Customs ²	C.i.f. ³		Customs ²	C.i.f. ³
Bulgaria	131	7,108	7,873	31	2,042	2,771
Canada	3,053	314,671 ^r	321,487 ^r	3,918	394,584	408,262
China	1,988 ⁴	90,661 ⁴	123,672 ⁴	1,969	94,363	129,764
Colombia	--	--	--	64	4,595	5,530
Germany	1	94	110	(5)	45	65
Greece	2,117	91,843	118,978	1,840	85,941	117,063
Italy	195	8,755	13,633	116	5,660	8,548
Korea, Republic of	646	24,735	35,395	679	28,053	40,072
Mexico ⁶	325	18,204	25,576	689	41,911	59,091
Morocco	8	410	485	12	648	970
Portugal	89	7,285	7,968	--	--	--
Spain	503	21,535	34,546	328	17,359	22,282
Sweden	270	14,482	20,293	436	19,715	31,951
Taiwan	305	16,007	21,772	303	15,812	21,497
Turkey	862	39,867	57,019	1,317	60,162	90,008
Other [5 countries and (or) localities]	(5)	19 ^r	22	1	56	83
Total ^{6,7,8}	10,493 ⁴	655,675 ^{r,4}	788,829 ^{r,4}	11,704	770,948	937,961
Puerto Rico:						
Colombia	--	--	--	6	442	692
Dominican Republic	8	683	843	(5)	21	21
Greece	75	4,818	6,167	--	--	--
Turkey	--	--	--	79	6,145	7,495
Total ^{7,8}	83	5,501	7,010	85	6,608	8,208
Grand total ^{6,7,8}	10,576 ⁴	661,177 ^{r,4}	795,839 ^{r,4}	11,788	777,556	946,169

¹Revised. -- Zero.

¹Table includes data available through April 6, 2020. Data are unrounded but are thought to be accurate to no more than three significant digits.

²The price actually paid or payable for merchandise when sold for exportation to the United States, excluding U.S. import duties, freight, insurance, and other charges incurred in bringing the merchandise to the United States.

³Cost, insurance, and freight (c.i.f.) value. The value represents the customs value plus insurance, freight, and other delivery charges to the first port of entry, but excludes costs of offloading, other U.S. port handling charges, and demurrage.

⁴Adjusted by the U.S. Geological Survey to credit 27,816 metric tons of portland cement from China, with a customs value of \$1,043,100 and a c.i.f. value of \$1,068,000, misreported by the importer as sand.

⁵Less than ½ unit.

⁶Data are underreported with respect to imports into the El Paso, TX, customs district owing to additional material coming in as "informal entries."

⁷Total imports do not include gray portland cement that was misregistered by importers under the white cement tariff code; these quantities are included in table 20.

⁸Data may not add to totals shown because of independent rounding.

Source: U.S. Census Bureau.

TABLE 20
U.S. IMPORTS FOR CONSUMPTION OF WHITE CEMENT, BY COUNTRY OR LOCALITY¹

(Thousand metric tons and thousand dollars)

Country or locality	2017			2018		
	Quantity	Value		Quantity	Value	
		Customs ²	C.i.f. ^{3,4}		Customs ²	C.i.f. ^{3,4}
Canada	293	37,547	38,558	305	39,924	40,784
China	36	3,912	5,230	27	2,196	2,808
Denmark	190	22,453	30,730	209	22,947	29,383
Egypt	182	19,546	26,332	130	13,641	18,435
Greece	--	--	--	124	7,837	7,912
Malta ⁵	5	549	551	--	--	--
Mexico	277	29,863	30,785	211	31,913	32,889
Spain	95	9,927	12,481	100	10,496	13,381
Thailand	17	2,012	2,932	19	2,652	3,617
Turkey ⁵	173	15,759	24,759	264	26,637	37,164
Other [5 countries and (or) localities]	(6) ^r	9 ^r	10 ^r	(6)	30	35
Total ⁷	1,268	141,576	172,367	1,389	158,273	186,409
Puerto Rico:						
Mexico	10	1,215	1,571	12	1,410	1,830
Portugal	(6)	62	86	10	1,386	1,814
Other [2 countries and (or) localities]	--	--	--	(6)	56	75
Total ⁷	10	1,277	1,657	22	2,852	3,719
Grand total ⁷	1,278	142,853	174,024	1,411	161,126	190,127

^rRevised. -- Zero.

¹Table includes data available through April 6, 2020. Data are unrounded but are thought to be accurate to no more than three significant digits.

²The price actually paid or payable for merchandise when sold for exportation to the United States, excluding U.S. import duties, freight, insurance, and other charges incurred in bringing the merchandise to the United States.

³Cost, insurance, and freight (c.i.f.) value. The value represents the customs value plus insurance, freight, and other delivery charges to the first port of entry, but excludes costs of offloading, other U.S. port handling charges, and demurrage.

⁴Values of less than \$100.00 (c.i.f.) per metric ton likely indicate the mistaken total or partial inclusion of data for gray portland or similar cement or clinker. This error happens when the importer records the wrong tariff number with the U.S. Customs and Border Protection. Values that exceed \$200 per ton likely indicate misidentified specialty cement, not white cement.

⁵Malta has no cement plants; material is thought to be from Turkey.

⁶Less than ½ unit.

⁷Data may not add to totals shown because of independent rounding.

Source: U.S. Census Bureau.

TABLE 21
U.S. IMPORTS FOR CONSUMPTION OF CLINKER, BY COUNTRY OR LOCALITY¹

(Thousand metric tons and thousand dollars)

Country or locality	2017			2018		
	Quantity	Value		Quantity	Value	
		Customs ²	C.i.f. ³		Customs ²	C.i.f. ³
Canada ⁴	673	52,468	52,791	679	52,845	53,161
China	5	701	803	6	1,569	1,673
Egypt	(5)	48	65	--	--	--
France	72	24,833	24,877	116	39,814	39,910
Greece	104	5,686	5,686	--	--	--
Turkey	355	17,053	18,834	167	9,437	11,631
Other [2 countries and (or) localities]	--	--	--	(5)	21	23
Total ^{4,6}	1,209	100,789	103,056	967	103,685	106,398
Puerto Rico:						
Dominican Republic	7	475	475	--	--	--
Spain	--	--	--	44	2,251	2,251
Turkey	--	--	--	222	10,880	10,880
Total ⁶	7	475	475	266	13,131	13,131
Grand total ^{4,6}	1,217	101,264	103,531	1,233	116,816	119,529

-- Zero.

¹Table includes data available through April 6, 2020. Data are unrounded but are thought to be accurate to no more than three significant digits. For all types of hydraulic cement. Excludes Puerto Rico, which had no imports of clinker for the years shown.

²Customs value. The price actually paid or payable for merchandise when sold for exportation to the United States, excluding U.S. import duties, freight, insurance, and other charges incurred in bringing the merchandise to the United States.

³Cost, insurance, and freight (c.i.f.) value. The value represents the customs value plus insurance, freight, and other delivery charges to the first port of entry, but excludes costs of offloading, other U.S. port handling charges, and demurrage.

⁴Data are underreported with respect to additional material coming in as "informal entries."

⁵Less than ½ unit.

⁶Data may not add to totals shown because of independent rounding.

Source: U.S. Census Bureau.

TABLE 22
HYDRAULIC CEMENT: WORLD PRODUCTION, BY COUNTRY OR LOCALITY¹

(Thousand metric tons)

Country or locality	2014	2015	2016	2017	2018
Afghanistan	87	70	101	180	110
Albania	1,740	1,980	2,000 ^e	2,000 ^e	2,000 ^e
Algeria	19,260 ^r	20,250 ^r	23,500 ^{r,e}	26,900 ^e	27,000 ^e
Angola	5,100	5,240 ^r	4,500 ^{r,e}	460 ^{r,e}	5,000 ^e
Argentina	11,408	12,193 ^r	10,899 ^r	11,960 ^r	11,842
Armenia	422	417	267	356	546
Australia ^e	9,000	9,500	9,600	9,700	10,200
Austria	4,400	4,810	4,800 ^r	4,900 ^r	5,200
Azerbaijan	2,941	2,683	2,310	2,955	3,445
Bahrain ^e	1,300	1,300	1,400	1,500	1,500
Bangladesh ²	17,000 ^e	28,000 ^e	32,000 ^e	32,000 ^r	33,000 ^e
Barbados ^e	160	160	160	160	160
Belarus	5,617	4,638	4,503	4,490	4,519
Belgium	6,364	6,275	6,255	6,513 ^r	6,737
Benin	1,396	1,382	1,356	1,360 ^e	1,370 ^e
Bhutan	690	791	940	894	940
Bolivia	3,337	3,468	3,601	3,611	3,650 ^e
Bosnia and Herzegovina	840	808	841	910	995
Botswana	15	15	15	15	16 ^e
Brazil	71,254	65,283	57,557 ^r	54,004	53,000 ^e
Brunei ^e	240	230	250 ^r	270 ^r	290
Bulgaria	1,785	2,114	1,994	2,117	2,200 ^e
Burkina Faso	403	263	300 ^e	300	310 ^e
Burma ³	1,317	989	2,520	5,480 ^r	4,160 ^e
Burundi ^e	70	100	100	45	70
Cambodia	1,400	1,700 ^e	2,100 ^e	3,400 ^r	4,900 ^e
Cameroon	1,300	1,600	2,600 ^e	2,800 ^{r,e}	2,900 ^e
Canada	11,879	12,167	11,693 ^r	12,710	13,554
Chad ^e	200	200	250 ^r	300 ^r	350
Chile ^e	4,200	4,300	4,200	4,200	4,300
China	2,492,000	2,359,000	2,410,000	2,331,000	2,200,000
Colombia	12,384	13,153	12,495	12,299 ^r	12,452
Congo (Brazzaville) ^e	460	700	950	1,050	1,160
Congo (Kinshasa)	330	399	253	900	1,843
Costa Rica ^e	1,500	1,600	1,600	1,800	1,900
Côte d'Ivoire	2,690	3,100	3,600	3,500 ^r	4,000 ^e
Croatia	2,359	2,340	2,267	2,515 ^r	2,500 ^e
Cuba	1,580	1,518	1,493	1,431	1,591
Cyprus	735	788	1,019	1,319	1,358
Czechia	3,511	3,781	3,937	4,043	4,430
Denmark	2,825 ^r	3,047 ^r	3,404 ^r	3,554 ^r	3,343
Djibouti ^e	170	180	180	190 ^r	190
Dominican Republic	5,018	5,181	5,171	5,254	5,280 ^e
Ecuador ^e	6,600	6,200	5,600	5,700	5,800
Egypt	52,080	53,940	55,000	68,500 ^r	81,200
El Salvador ^e	1,000	1,000	1,000	1,000	1,000
Eritrea ^e	230	200	200	210	280
Estonia	447	390	399	503	527
Ethiopia ⁴	5,424	7,500 ^e	8,300 ^e	9,000 ^e	9,300 ^e
Fiji	188	204	219	141	143
Finland ^e	1,250	1,300	1,300	1,300	1,300
France	16,400	15,600	15,900	16,900 ^r	17,200 ^e
French Guiana	87	76	91	80	80 ^e
Gabon	180 ^r	200 ^r	350 ^{r,e}	340 ^{r,e}	490 ^e
Georgia	1,626	1,759	1,809	2,058 ^r	2,092
Germany	32,099	31,150	32,737	33,991	33,633
Ghana	4,500 ^e	3,830	4,000 ^e	3,800 ^e	4,000 ^e
Greece	5,105	5,289	6,540	6,246	6,580
Guadeloupe ^e	300	300	300	300	310

See footnotes at end of table.

TABLE 22—Continued
HYDRAULIC CEMENT: WORLD PRODUCTION, BY COUNTRY OR LOCALITY¹

(Thousand metric tons)

Country or locality	2014	2015	2016	2017	2018
Guatemala ^e	3,500	3,500	3,600	3,700	3,800
Guinea	435	500 ^e	500	500 ^e	520 ^e
Guyana	2 ^e	100 ^e	400 ^e	400	410 ^e
Haiti ^e	200	200	200	200	200
Honduras ^e	1,700	1,700	1,700	1,700	1,800
Hong Kong ^e	1,900	1,900	1,900	1,900	2,000
Hungary ^e	1,530	1,570	1,280	1,660	1,670
India	240,000	260,000	280,000 ^e	281,000 ^e	298,000
Indonesia	56,760	59,850	62,000 ^e	69,279 ^r	75,213
Iran	66,700	58,600	55,000 ^e	55,000 ^e	58,000 ^e
Iraq ^e	9,000	10,000	10,000	10,000	10,000
Ireland	2,200 ^r	2,980 ^r	3,100 ^{r,e}	3,200 ^{r,e}	3,290 ^e
Israel	6,603	6,904	7,150	6,361	6,500 ^e
Italy	21,500 ^r	20,800 ^r	19,300	19,300 ^r	19,000 ^e
Jamaica	830	808	911	910 ^e	930 ^e
Japan	57,913	54,827	53,255	55,195	55,307
Jordan	4,400	4,500	4,800	5,060 ^e	5,130 ^e
Kazakhstan	8,140	8,729	9,204	9,398	9,500 ^e
Kenya	5,883	6,353	6,715	6,163	5,636
Korea, North	6,680	6,700	7,080	6,840	6,900 ^e
Korea, Republic of	47,048	52,044	56,747	57,400 ^r	57,500 ^e
Kosovo ^e	480	590	710	840	850
Kuwait	2,800 ^r	3,100 ^r	4,500 ^{r,e}	4,400 ^{r,e}	4,500 ^e
Kyrgyzstan	1,730	1,496	1,302	1,505 ^r	1,930
Laos	2,201	3,099	3,407 ^r	3,938 ^r	4,000 ^e
Latvia	1,100 ^e	1,100	1,000 ^e	989 ^{r,e}	1,000 ^e
Lebanon	6,000 ^r	5,500 ^r	5,400 ^r	5,500 ^r	5,600
Liberia	295	298	241	285	314
Libya	7,000	5,000	4,250 ^r	6,560 ^r	6,200
Lithuania	903	980	1,010	1,023	1,151
Luxembourg	1,058	1,080	1,100 ^e	1,100 ^e	1,100 ^e
Macau	590 ^e	600 ^e	--	--	--
Macedonia	660	672	855	901	921
Madagascar	150 ^r	150 ^r	150 ^{r,e}	180 ^{r,e}	210 ^e
Malawi	270	280	420 ^e	211 ^r	232
Malaysia	24,280	24,710	22,330	18,800 ^r	20,000 ^e
Mali	660	630	630 ^e	630 ^e	660 ^e
Martinique ^e	150	150	150	150	150
Mauritania	870	860	630 ^r	640 ^r	670
Mexico	36,597	39,613	40,577	41,601	48,328
Moldova	1,220 ^e	1,045	975	1,116	1,200 ^e
Mongolia	411	410	432	675	934
Morocco	14,320 ^r	14,460 ^r	14,000 ^{r,e}	15,000 ^{r,e}	15,000 ^e
Mozambique	1,512 ⁵	1,585 ⁵	2,446	2,350	2,400 ^e
Namibia	731	796	778	780 ^e	780 ^e
Nepal	3,100	3,910 ^r	5,000 ^{r,e}	6,000 ^{r,e}	9,000 ^e
Netherlands	2,610	2,260	2,260 ^e	2,300 ^e	2,350 ^e
New Caledonia	106	112	112	104	86
New Zealand ^e	1,100	1,200	900	360	450
Nicaragua ^e	700	700	700	900	910
Niger	21	51	51 ^e	51 ^e	52 ^e
Nigeria ^e	20,000	21,000	22,000	19,000	21,000
Norway ^e	1,700	1,800	1,850	1,900	1,950
Oman ^e	5,100	5,300	5,500	5,700 ^r	6,000
Pakistan	31,960	33,232	37,020	38,900	40,900
Panama ^e	2,190	2,200	2,200	1,900	2,000
Papua New Guinea ^e	200	200	200	200	200
Paraguay ^e	1,000	1,200	1,300	1,400	1,400
Peru	10,676	10,410	10,094	9,980	10,049

See footnotes at end of table.

TABLE 22—Continued
HYDRAULIC CEMENT: WORLD PRODUCTION, BY COUNTRY OR LOCALITY¹

(Thousand metric tons)

Country or locality	2014	2015	2016	2017	2018
Philippines	21,305	24,050	25,000 ^e	26,000 ^e	26,000 ^e
Poland	15,534	15,206	15,782	17,254 ^r	18,957
Portugal	5,420 ^r	5,620 ^r	4,200 ^e	4,700 ^{r,e}	5,200 ^e
Qatar	6,080 ^r	6,880 ^r	7,500 ^{r,e}	7,200 ^{r,e}	6,600 ^e
Reunion	350	250	170 ^{r,e}	180 ^{r,e}	200 ^e
Romania	7,621	8,356	8,038	8,442 ^r	8,951
Russia	69,139	62,104	54,935	54,721 ^r	53,678
Rwanda ^c	140	180	350	390	400
Saudi Arabia	57,223	61,900	55,943	47,134	42,181
Senegal	4,899	4,615	5,149	5,197	5,412
Serbia	1,605	1,654	1,801	1,908	1,950 ^e
Sierra Leone	336	324	320 ^e	324 ^e	325 ^e
Slovakia	3,319	3,466	3,518	3,782	3,800 ^e
Slovenia	706	600 ^e	700 ^e	660 ^e	680 ^e
South Africa	12,068	12,992	13,000	14,000 ^e	15,000 ^e
Spain	14,587	15,000 ^e	15,000 ^e	14,500	14,600 ^e
Sri Lanka	1,885	2,287	2,695	2,819	2,842
Sudan	3,478	3,708	4,013	4,326	4,053
Suriname	70 ^r	70 ^r	20 ^r	30 ^r	30
Sweden ^e	2,500	2,800	2,800	2,800	3,300
Switzerland	4,790	4,390	4,710	4,500	4,300 ^e
Syria	1,850 ^r	1,850 ^r	1,600 ^r	1,600 ^{r,e}	1,600 ^e
Taiwan	14,629 ^r	13,445	12,126	10,876	10,939
Tajikistan	1,150	1,418	1,361	3,117 ^r	3,844
Tanzania	2,809	3,140 ^{r,e}	4,071	4,200	4,509
Thailand	36,150	36,216	39,940	33,587	36,000 ^e
Togo	1,700 ^e	1,500	1,500 ^e	1,500 ^e	1,600 ^e
Trinidad and Tobago	837	840	721	670	650 ^e
Tunisia	9,127	9,507	9,028	8,053	7,850
Turkey	71,239	71,419	75,403	80,552	72,544
Turkmenistan ^c	2,900	3,300	3,500	3,600	3,800
Uganda	2,141	2,340	2,494	2,498	2,500 ^e
Ukraine	8,636	8,511	9,023	9,003	8,930
United Arab Emirates	20,500 ^r	20,500 ^r	22,000 ^e	23,000 ^e	25,000 ^e
United Kingdom	8,958	9,235 ^r	9,370 ^r	9,359 ^r	9,200 ^e
United States ⁶	83,124	84,940	85,153	86,799	86,999
Uruguay	830 ^r	860 ^r	740	817	812
Uzbekistan	7,350	7,900 ^e	8,222 ^r	8,497 ^r	8,600 ^e
Venezuela	7,940	8,210	7,300 ^e	8,030 ^e	7,000 ^e
Vietnam	60,982	67,645	74,457	78,843	90,200 ^e
Yemen	3,190 ^r	2,530 ^r	2,400 ^e	1,950 ^{r,e}	1,980 ^e
Zambia	1,900 ^e	1,800 ^e	2,000 ^e	2,210 ^r	2,751
Zimbabwe	1,280 ^r	1,510 ^r	1,650 ^r	1,750	1,800 ^e
Grand total ^e	4,150,000	4,070,000	4,150,000	4,110,000 ^r	4,050,000

^eEstimated. ^rRevised. -- Zero.

¹Table includes data available through August 20, 2019. All data are reported unless otherwise noted. Grand totals and estimated data are rounded to no more than three significant digits; may not add to totals shown. Data may include clinker exports for some countries.

²Production is based on fiscal year, with a starting date of June 30 of the year shown.

³Production is based on fiscal year, with a starting date of March 31 of the year shown.

⁴Production is based on fiscal year, with a starting date of July 7 of the year shown.

⁵Cement sales from Cimentos de Moçambique SARL (Sociedade Anónima de Responsabilidade Limitada) only.

⁶Portland and masonry cements only. Includes a small (less than 0.5% per year) component of double-counting where portland cement (not clinker) is consumed to make masonry cement; the precise amount of double-counting cannot be determined because of the involvement of portland cement stockpiles.