

A CONTINUOUS WATER-SAMPLING AND MULTIPARAMETER-MEASUREMENT SYSTEM
FOR ESTUARIES

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ABSTRACT

Salinity, temperature, light transmissivity, oxygen saturation, turbidity, pH, pCO_2 , and chlorophyll a fluorescence of a pumped water sample are continuously measured with a system designed primarily for estuarine studies. Near-surface water from a depth of 2 m is sampled continuously while the vessel is underway or water at depths to 100 m can be collected with an in situ pump, in which case the sampling depth and temperature are measured by an in situ probe. The system is comprised of commercially available instruments, equipment, and components, and of specialized items designed and fabricated by the authors. Data can be read from digital displays and analog strip-chart recorders. Tables and figures describing specialized items are included.

INTRODUCTION

This report describes the continuous water-sampling and -analysis system used by the U. S. Geological Survey in San Francisco Bay and other estuaries (Fig. 1). This system was specially designed for making measurements in estuaries, which are typically environments with large variations in parameters over relatively small distances. Near-surface water is continuously pumped from a through-hull fitting, and water to a depth of 100 m is delivered by an in situ pump. The pumped sample stream is continuously analyzed for salinity, temperature, light transmissivity, oxygen saturation, turbidity, pH, pCO_2 , and chlorophyll a fluorescence. Temperature and depth measurements are made at the in situ pump. Data are continuously displayed on digital meters and recorded on analog charts.

The following text is limited to a brief description of the methods, components, and calibration procedures. When possible, commercially available equipment and instruments were selected for the system, and we refer the reader to the appropriate operation manuals for details (Table 1). Drawings and electrical diagrams of the specialized equipment and electronic circuits designed and fabricated by the authors are presented in the Appendix.

WATER PUMPING SYSTEMS

Water is pumped from a hull fitting located at the bow of the vessel about 2 m below the water line. The flexible-impeller centrifugal pump is located below the water line and within a few feet of the intake. A thermistor probe located in the hull fitting senses the water temperature. This system uses reinforced flexible vinyl tubing and PVC pipe and is capable of discharging over 100-Lpm on deck. Water not used for the measurements is discharged overboard to minimize the flushing time of the tubing (approximately 30 seconds).

The in situ pumping system consists of a temperature and depth (T/D) probe attached to a submersible well pump, 100 m of 1-in (ID) polyethylene tubing with electrical conductors, and an electrically driven winch assembly. The pump is constructed of stainless steel and bronze with lexan plastic impellers. Electrical cables for the pump power and T/D probe and a 3/32-in (OD) stainless-steel cable are fastened to the polyethylene tubing with plastic electrical tape. This system uses PVC pipe and is capable of delivering about 30 Lpm. The flushing time is relatively long, approximately 2 minutes, because of the tubing length.

INSTRUMENTATION AND DIGITAL DISPLAY PANELS

Water from either pumping system is delivered to instruments with flow-sample cells and other sensors which are immersed in the sample stream (Table 2). Each sensor and instrument is connected to one of four panels which display the signal levels on digital meters (Fig. 2). These panels, where appropriate, also contain measurement circuitry, scale or condition (filter, etc.) the input signals, and supply zero offset and signal voltages to the analog strip-chart recorders. Other features of these panels are discussed in the Appendix.

All digital displays, recorders, reference voltages, etc., are calibrated to a single voltage source located on the calibration panel (see Appendix). This panel also supplies additional voltages for testing and other non-calibration purposes.

Salinity, Temperature, and Depth

Salinity, bow-intake temperature, in situ temperature, and in situ pump depth are displayed on Panel 1 (see Appendix). Salinity is measured by an electrodeless induction salinometer with a flow-sample cell made of pyrex glass which passes through the induction head. A thermistor in the cell allows conversion of electrical conductivity to salinity. These data are verified by discrete samples analyzed with a high-precision laboratory salinometer. Results typically compare within ± 0.05 ‰ (parts-per-thousand).

Either the in situ temperature or the bow-intake temperature may be displayed and recorded. The temperature sensors (linearized thermistor elements) and measurement circuits are virtually identical for all temperature measurements in the system. The in situ temperature-measurement circuitry is contained in a stainless-steel pressure vessel with a depth transducer and voltage regulator (see Appendix). The bow-intake circuitry is contained in a water-proof container near the hull fitting. Temperature circuitry is routinely calibrated at the ice point (0°C) and near 20°C .

The in situ pump depth is measured by a strain-gauge pressure transducer in the T/D probe. The specified accuracy of the transducer is ± 1 m; however, it resolves changes of less than 0.2 m. A zero-depth adjustment can be made on Panel 1. A "no data" depth signal (-1.000) is displayed when the in situ pumping system is not in use.

Oxygen Saturation, Temperature, and Light Transmissivity

Oxygen saturation, the oxygen-sample temperature, and light transmitted through a 10-cm path length of sample water are measured by sensors located

in the sample stream and circuitry on Panel 2 (see Appendix). The oxygen-sample temperature is used in evaluating the error in the oxygen data due to changes in the sample temperature.

The oxygen sensor is a polarographic cell (Clark cell) isolated from the sample by an oxygen-permeable membrane. The sensor is polarized with -0.84 VDC and the resulting current is proportional to the partial pressure of oxygen in the sample. A thermistor in the probe varies the amplifier gain to compensate within 1 percent for the membrane diffusivity variation within the range of approximately 5 to 22°C (Fig. 3).

The oxygen probe must be electrically isolated from the sample stream. This is accomplished by removing the excess membrane and covering the area between the "O" ring (which holds the membrane in place) and the probe body with a thin layer of silicone rubber sealant. This procedure also prolongs electrode life.

Data are recorded as percent oxygen saturation. 100 percent saturation is established by calibration in air, and zero is determined in a sodium sulfite solution. Oxygen probes are operated continuously and polarized for several hours before calibration in order to minimize drift. The air calibration is not sufficiently accurate and is essentially a coarse sensitivity adjustment. Data are related to oxygen saturation values calculated from discrete oxygen analyses (Winkler titration: Strickland and Parsons, 1968). Results agree within 5 to 10 percent (Fig. 4).

Light transmissivity is measured by a photometer in a flow-sample chamber. The current passed by the photo-resistive sensor is proportional to the energy transmitted. Data are referenced to an air calibration value of 100 percent and consequently do not relate directly to transmittance units in water. In estuarine waters both transmission and turbidity measurements detect primarily variations in the abundance of suspended particulate

matter, although the transmission measurement also detects colored dissolved constituents (Fig. 5).

pCO₂, Temperature, and pH

Panel 3 displays the infrared-analyzer signal level, measures the temperature in the pCO₂ equilibrator, and isolates, converts, and displays the signal from the pH meter (see Appendix). The equilibration temperature is used to correct the pCO₂ data for changes from the in situ temperature.

The pCO₂ of air equilibrated with the sample stream is determined by an infrared analyzer. Details of this system are discussed in a separate section of this report.

The pH is sensed by a combination electrode located in the pCO₂ equilibrator. Digital signals from the meter are optically coupled to a digital-to-analog (D to A) converter on Panel 3. Optical isolation is necessary because the reference electrode is electrically grounded in the sample stream. The continuous pH-measurement system is not routinely calibrated with buffer solutions. Discrete pH measurements over a period of 4 to 8 hours are compared to the values continuously recorded. After correction, continuous pH values usually agree with discrete measurements within +0.025pH (Fig. 6).

Chlorophyll a Fluorescence and Turbidity

Panel 4 monitors and converts (D to A) the signals from two fluorometers (Model 10) and has an additional channel which can be used to display the signal from a Model 111 fluorometer. One Model 10 fluorometer and the Model 111 fluorometer measure in vivo chlorophyll a fluorescence (Lorenzen, 1966). The other Model 10 fluorometer has nephelometry flow cell and measures the relative turbidity of the water.

The in vivo chlorophyll a fluorescence is related to concentration by discrete spectrophotometric (trichromatic) analyses (Strickland and Parsons,

1968). The correlation is variable perhaps because of interference by dissolved fluorescent constituents, turbidity, and other factors (Fig. 7).

The turbidity measurement indicates the relative abundance of particles and is routinely compared with discrete suspended particle masses (Fig. 8). The method is sensitive to particle size as well as abundance. Consequently, the correlation with sediment mass and light transmissivity is variable.

pCO₂ MEASUREMENT SYSTEM

The major components of the pCO₂ measurement system (Fig. 9) are:

- (1) an equilibrator which mixes a circulating volume of air with the continuous flow of sample water,
- (2) a gas-flow controller which manually or automatically switches between calibration and measurement modes of operation, and
- (3) a non-dispersive infrared analyzer which measures the CO₂ concentration in the air after equilibration.

The Equilibrator

The equilibrator efficiently mixes a circulating volume of air with the water sample stream so that the pCO₂ in the gas becomes equal to that in the liquid (Fig. 10). It is constructed of plastic sheets and tubing and is similar to designs described by Gordon and Park (1972) and Broecker and Takahashi (1966). Improved features include an adjustable overflow pipe and "O" ring seals at the top and around the overflow pipe (see Appendix).

The gas-inlet and -outlet fittings are stainless steel tube fittings. Gas lines are 1/4- or 3/8-in (OD) polypropylene, and water lines are 1/2-in (OD) Tygon. Pressure in the equilibrator is measured by a gauge on the gas-outlet fitting. The additional fittings allow insertion of a temperature probe, thermometer, and pH electrode.

Water enters the equilibrator at the top horizontal tube which sprays some water into the gas phase. The remaining flow enters the liquid phase. A screw clamp on the connecting tubing provides the necessary back pressure

to spray water into the gas phase. Water drains freely from the overflow pipe into a sink. The equilibrator dimensions permit a water flow of approximately 4 Lpm. The flow rate is adjusted to near maximum in order to improve the response time of the system and to minimize error due to sample warming. Excessive flow rates carry bubbles through the overflow, resulting in pressure instability.

Air is dispersed into the water through a coarse glass frit at a rate of 1 Lpm. The flow rate is adjusted by a needle valve on the vacuum side of the circulating pump. Water vapor is removed from the gas immediately after equilibration by dessicant (Drierite^{1/}) preconditioned in the manner described by Gordon and Park (1972). In normal operation the equilibrator outlet fitting is occasionally vented to the room to account for variations in the circulating gas volume, which appear as pressure differences between the equilibrator and infrared analyzer.

The Gas Controller

The gas controller manually or automatically switches between the measurement and calibration modes (see Appendix). In the calibration mode, the controller switches between three states: the zero standard (purified nitrogen), a high-concentration standard, and a near-mid-scale standard. Additional standards are introduced manually. The controller provides an analog signal indicating the mode and state, and safety shutdown circuitry, which closes all valves, turns off the circulating-pump, and sounds an alarm if the water level in the equilibrator rises to an unsafe level. Gas flow rates to the pump and infrared analyzer are indicated by meters on the front panel.

Gas switching is accomplished by applying power to appropriate solenoid valves (see Appendix). Transistor-transistor logic (TTL) components are

^{1/}The mention of brand names is for identification purposes and does not constitute endorsement by the U. S. Geological Survey.

used in the timing and control circuitry. The counter and decoder allow a total of ten possible states; the first three are the calibration mode and the remaining are the measurement mode. Stepping through the state sequence is accomplished manually or automatically at intervals of two minutes per state (calibration mode) or ten minutes per state (measurement mode). State 6 may be switch-selected to reset to the zero state, providing two possible measurement periods, 30 and 70 minutes, between calibrations during automatic operation.

Calibration and Standards

The pCO_2 measurements are related to mixtures of CO_2 in artificial air (oxygen plus nitrogen), which were commercially prepared by a gravimetric method (Matheson Gas Products: Primary Grade Standards). These mixtures (laboratory standards) are used to calibrate other CO_2 -in-air mixtures, the routine field standards. Laboratory and field standards extend to approximately 2200 ppm by volume (Table 3). Field standards are prepared in increments of approximately 500 ppm.

The infrared analyzer response curve is approximated with a second- or third-order function, depending upon the measurement range. In the range of 0 to 1200 ppm the analyzer response is approximated within 1 percent by a second-order function based on a zero and two upscale standards (Fig. 11). Similarly, a third-order fit to a zero and four upscale standards approximates the analyzer response within 1 percent for the range of 0 to 2200 ppm (Fig. 12).

The analyzer response is not a true second- or third-order function but rather becomes more nonlinear with increasing concentration until the measurement cell becomes saturated and further increases in concentration are not detected. The curve may be defined by other functions, depending upon the individual instrument and the detection range. Our decision to use these

functions resulted from laboratory studies which tested the ability of curves calculated from field standards to predict the concentrations of the laboratory standards. In each case the concentrations of the laboratory standards were determined within their accuracies (Table 4).

The analyzer response to the air circulated from the equilibration chamber is directly related to initial and final standard curves, assuming linear drift over a period as long as 2 hours. Reported pCO_2 values, therefore, are those of the dried gas and are not corrected for the pressure of water vapor removed after equilibration.

REFERENCES

- Broecker, W. S., and Takahashi, Taro, 1966, Calcium carbonate precipitation on the Bahama Banks: J. Geophys. Res. v. 71, no. 6, p. 1575-1602.
- Gordon, L. I., and Park, P. K., 1972, A continuous $p\text{CO}_2$ measurement system: Tech. Report 240, Corvallis, Oregon State University, 77 p.
- Lorenzen, C. J., 1966, A method for the continuous measurement of in vivo chlorophyll concentration: Deep-Sea Res. v. 13, p. 223-227.
- Strickland, J. D. H., and Parsons, T. R., 1968, A practical handbook of seawater analysis: Bulletin 167, Ottawa, Fisheries Research Board of Canada, 311 p.

Table 1. Manufacturers of Instruments and Equipment^{1/}

<u>Item</u>	<u>Model</u>	<u>Manufacturer</u>
Bow Sampling Centrifugal Pump	6400	Jabsco Products, Costa Mesa, California
Submersible Pump	4CM2	Berkeley Pump Co., Berkeley, California
pH Meter	801	Orion Research Inc., Cambridge, Massachusetts
pH Combination Electrode	476050	Corning Instruments, Medfield, Massachusetts
Six Channel Analog Recorders	260	Gould, Inc., Cleveland, Ohio
Fluorometers (2)	10-000R	Turner Designs, Palo Alto, California
Fluorometer	111	G. K. Turner Associates, Palo Alto, California
Salinity-Temperature Meter	350	W. Petersen (Consultant), Palo Alto, California
Calibration Voltage Board	none	W. Petersen (Consultant), Palo Alto, California
Photometer Sensor	411	Hydroproducts, San Diego, California
Thermistor Elements	44018	Yellow Springs Instruments, Yellow Springs, Ohio
Oxygen Probe	5400	Yellow Springs Instruments, Yellow Springs, Ohio
Infrared Analyzer	215A	Beckman Instruments, Fullerton, California
Laboratory Salinometer	RS7-B	Beckman Instruments, Fullerton, California
Depth Transducer	PGL43-161	Gentran Inc., Sunnyvale, California

^{1/} The mention of brand names is for identification purposes and does not constitute endorsement by the U. S. Geological Survey.

Table 2. Precision and Accuracy of Continuous Measurements

<u>Measurement</u>	<u>Measurement Range</u>	<u>Precision</u>	<u>Estimated Accuracy</u>
Salinity	0 to 39.9 ‰	±0.01 ‰	±0.05 ‰
Temperature	-5 to 35°C	±0.1°C	±0.2°C
Depth	0 to 100 m	±0.2 m	±1 m
Light Transmissivity	0 to 199% relative to air	±2%	
Oxygen Saturation	0 to 199%	±1%	±5%
pCO ₂	0 to 2200 ppm	±3 to 6 ppm	±5% of value
pH	6.5 to 9.5	±0.01	±0.025
Chlorophyll <u>a</u>	variable	±2% of full scale	
Turbidity	variable	±2% of full scale	

Table 3. Laboratory and Field Standard CO₂ Gas Mixtures

<u>Cylinder Number</u>	<u>Certified Conc.</u>	<u>Determined Conc.</u>	<u>Standard Type</u>
DL-067320	249 ppm <u>+1%</u>	249 ppm <u>+1%</u>	Laboratory
DL-067755	499 ppm <u>+1%</u>	499 ppm <u>+1%</u>	Laboratory
DL-067508	748 ppm <u>+1%</u>	748 ppm <u>+1%</u>	Laboratory
DL-067710	1008 ppm <u>+1%</u>	1008 ppm <u>+1%</u>	Laboratory
DL-067749	1249 ppm <u>+1%</u>	1249 ppm <u>+1%</u>	Laboratory
DL-067762	1510 ppm <u>+1%</u>	1510 ppm <u>+1%</u>	Laboratory
DL-067310	1764 ppm <u>+1%</u>	1764 ppm <u>+1%</u>	Laboratory
DL-067676	2013 ppm <u>+1%</u>	2013 ppm <u>+1%</u>	Laboratory
13642	542 <u>+2%</u>	536 <u>+1%</u>	Field
17879P	549 <u>+2%</u>	542 <u>+1%</u>	Field
13626	1010 <u>+2%</u>	1031 <u>+1%</u>	Field
002017	1057 <u>+2%</u>	1087 <u>+1%</u>	Field
13610	1541 <u>+2%</u>	1500 <u>+1%</u>	Field
093174	2152 <u>+2%</u>	2112 <u>+1%</u>	Field

Table 4. Estimation of Laboratory Standard Concentrations from Second- and Third-Order Functions on the Basis of Infrared Analyzer Response to Field Standards

Standard Concentration	Second order ^{1/}		Third order ^{2/}	
	0 to 1200 ppm	% Lab. Value	0 to 2200 ppm	% Lab. Value
249 \pm 1%	250.3 \pm 1.7 ppm	100.5 \pm 0.1%	245.6 \pm 2.0 ppm	98.6 \pm 0.8%
499 \pm 1%	499.5 \pm 1.7 ppm	100.1 \pm 0.3%	499.1 \pm 1.5 ppm	100.0 \pm 0.3%
748 \pm 1%	745.5 \pm 1.7 ppm	99.7 \pm 0.2%	747.0 \pm 2.3 ppm	99.9 \pm 0.3%
1008 \pm 1%	1004.5 \pm 1.3 ppm	99.7 \pm 0.1%	1008.2 \pm 4.0 ppm	100.0 \pm 0.4%
1249 \pm 1%			1256.4 \pm 4.9 ppm	100.6 \pm 0.4%
1510 \pm 1%			1512.1 \pm 5.7 ppm	100.3 \pm 0.2%
2013 \pm 1%			2013.9 \pm 2.5 ppm	100.0 \pm 0.1%
1764 \pm 1%			1768.9 \pm 3.7 ppm	100.3 \pm 0.2%

^{1/} Average and standard deviation of four comparisons

^{2/} Average and standard deviation of six comparisons

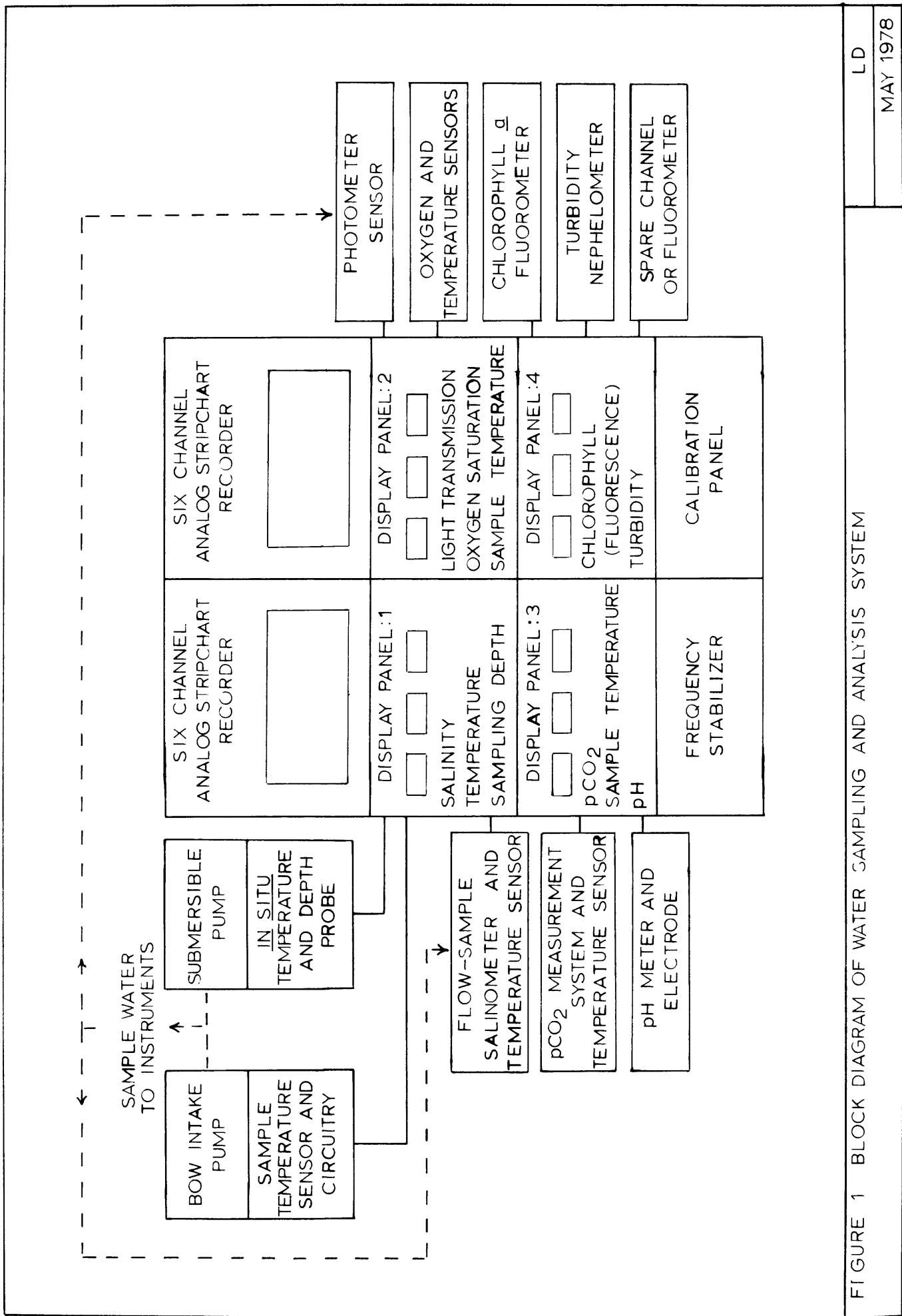


FIGURE 1 BLOCK DIAGRAM OF WATER SAMPLING AND ANALYSIS SYSTEM

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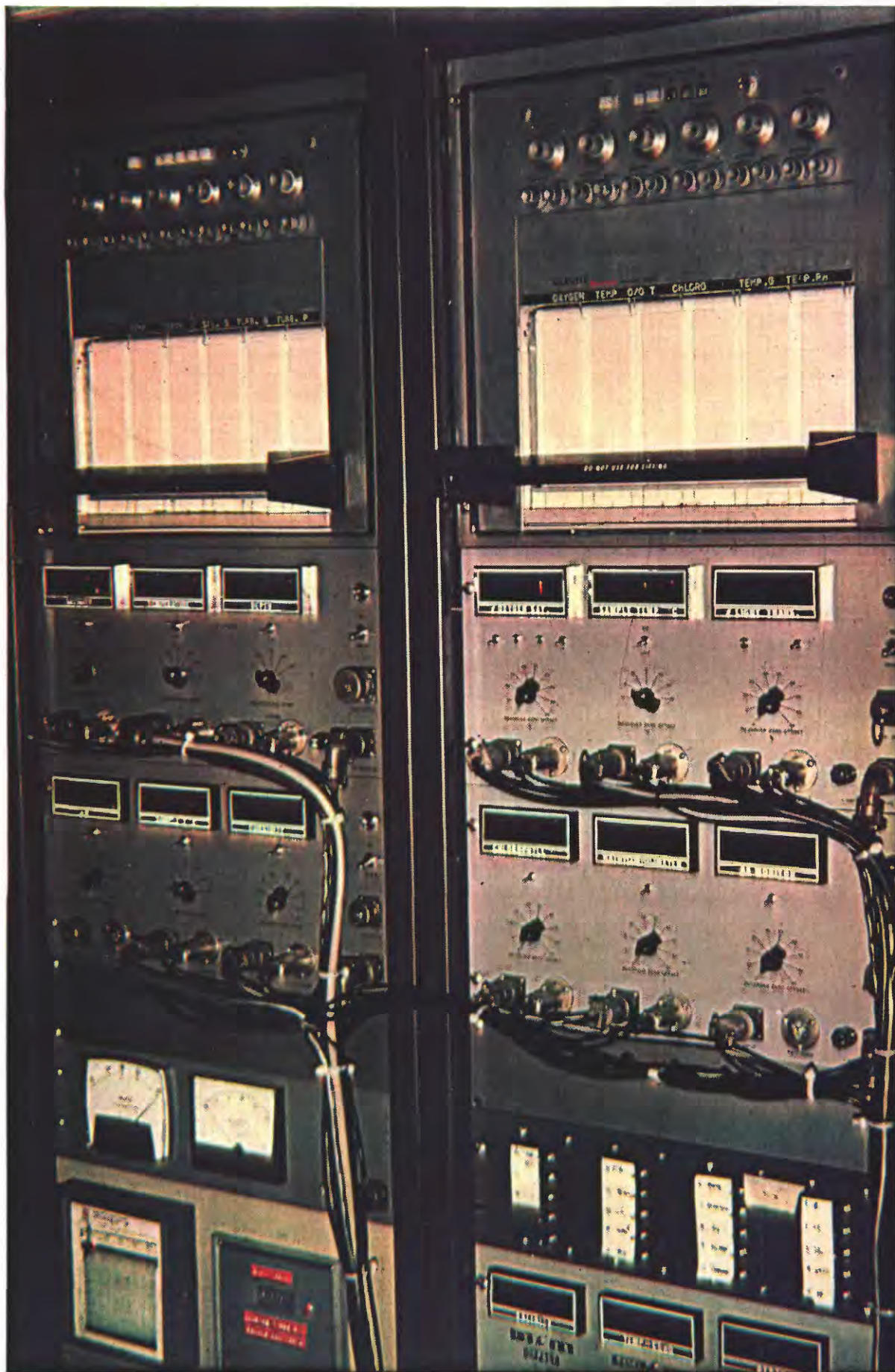


Figure 2. Digital display panels and analog recorders.

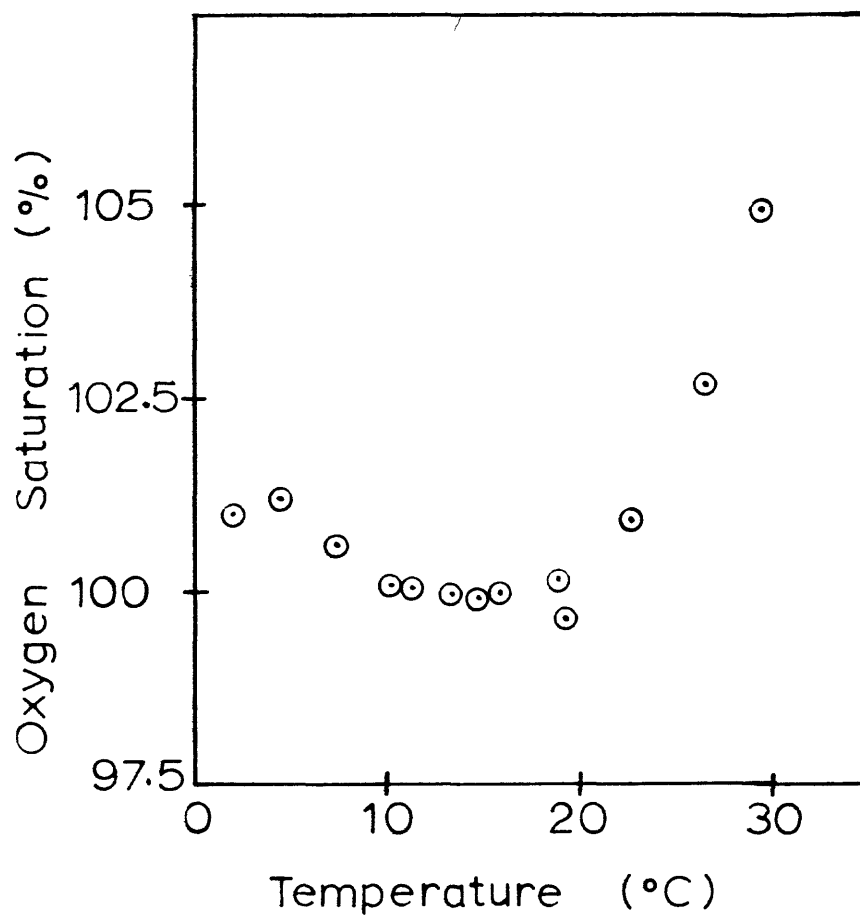


Figure 3. Response of dissolved-oxygen analyzer with respect to temperature in water saturated with oxygen.

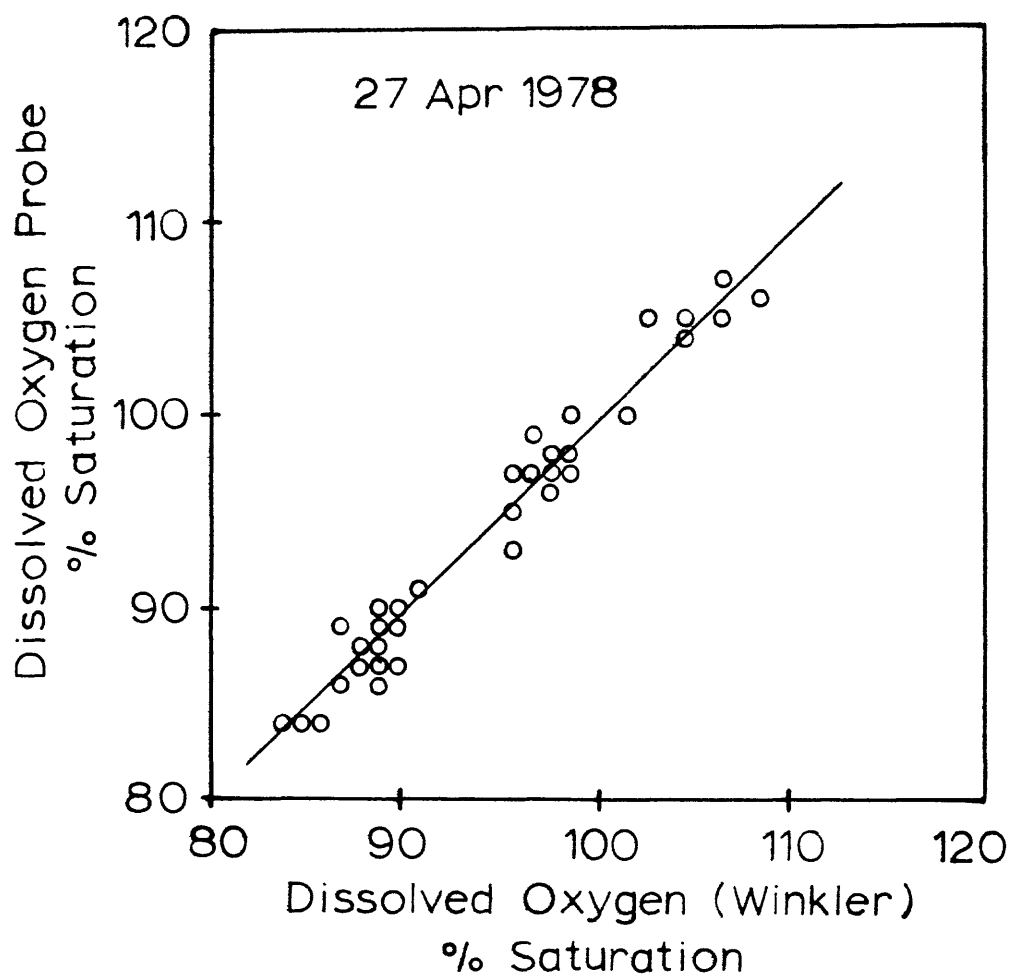


Figure 4. Comparison of oxygen saturation values determined by oxygen probe and calculated from Winkler titrations.

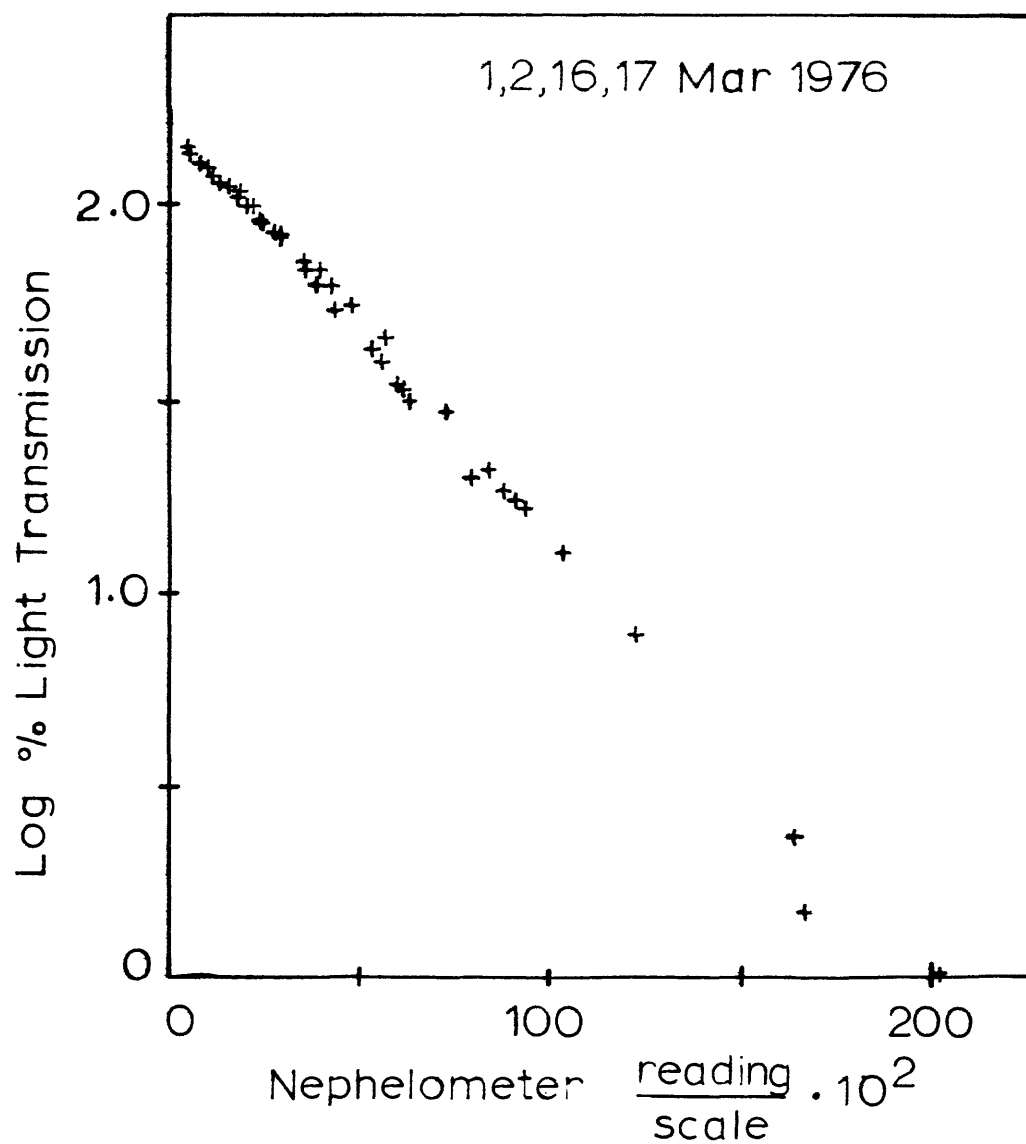


Figure 5. Correlation of light-transmission and turbidity measurements.

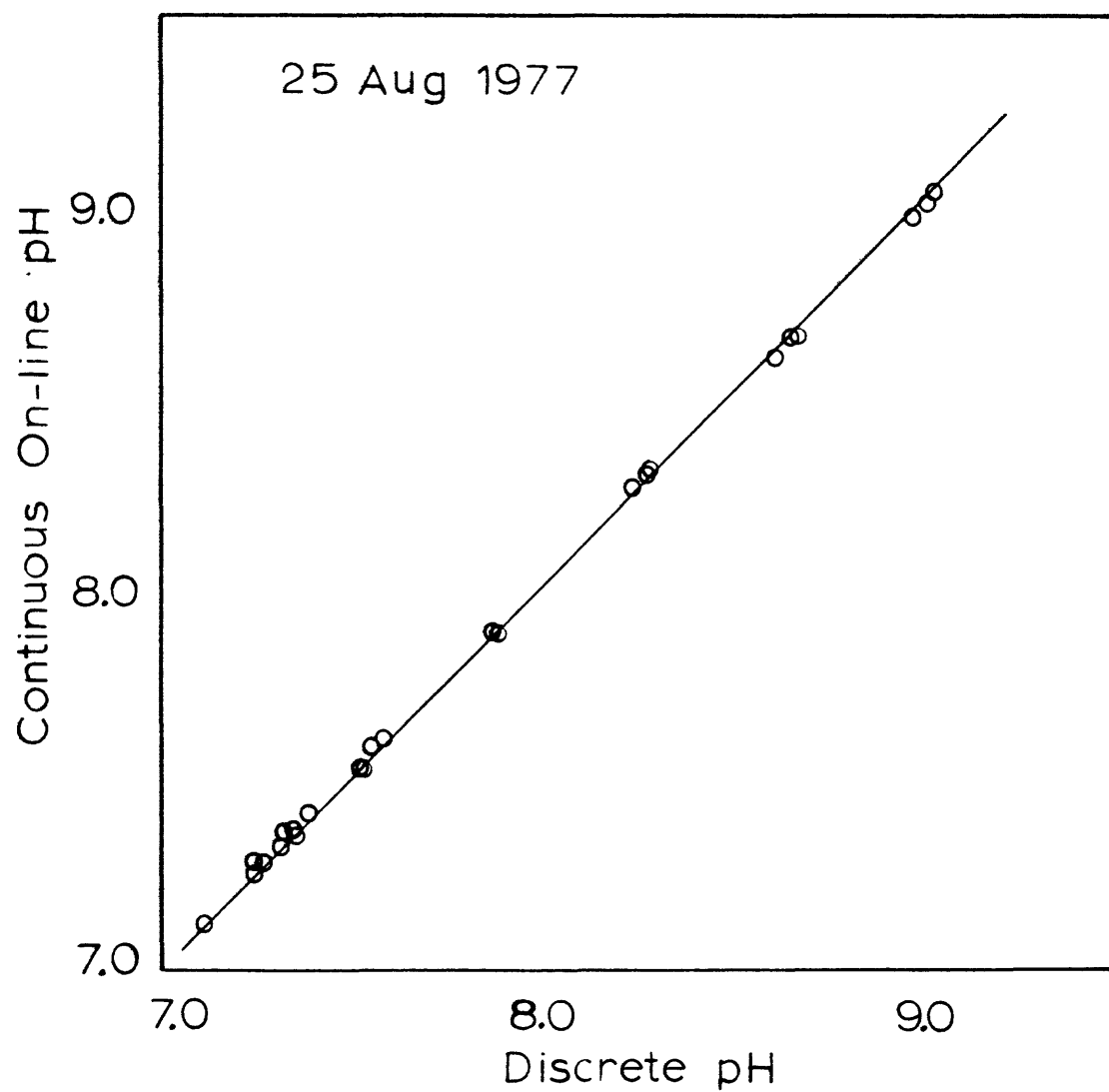


Figure 6. Comparison of continuous and discrete pH measurements.

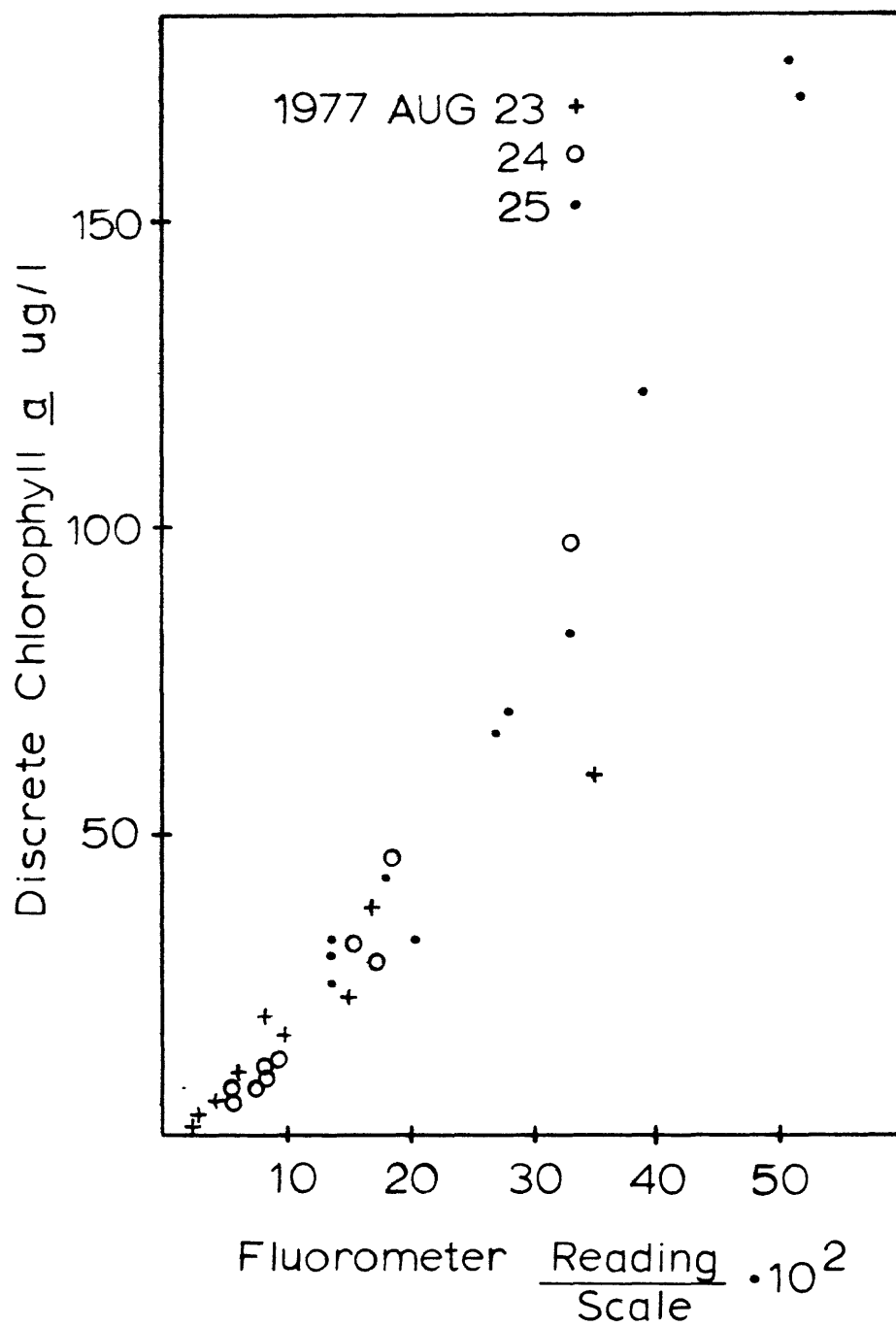


Figure 7. Correlation of discrete chlorophyll a analyses and in vivo chlorophyll a fluorescence.

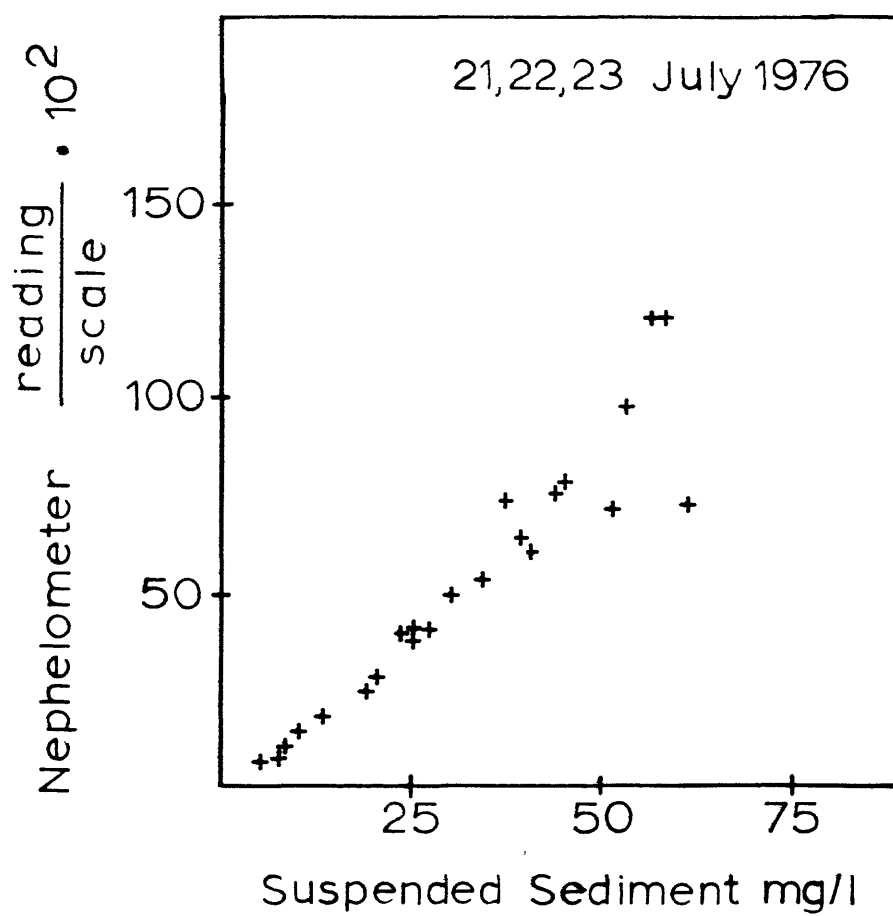


Figure 8. Correlation of turbidity and suspended-sediment mass measurements.

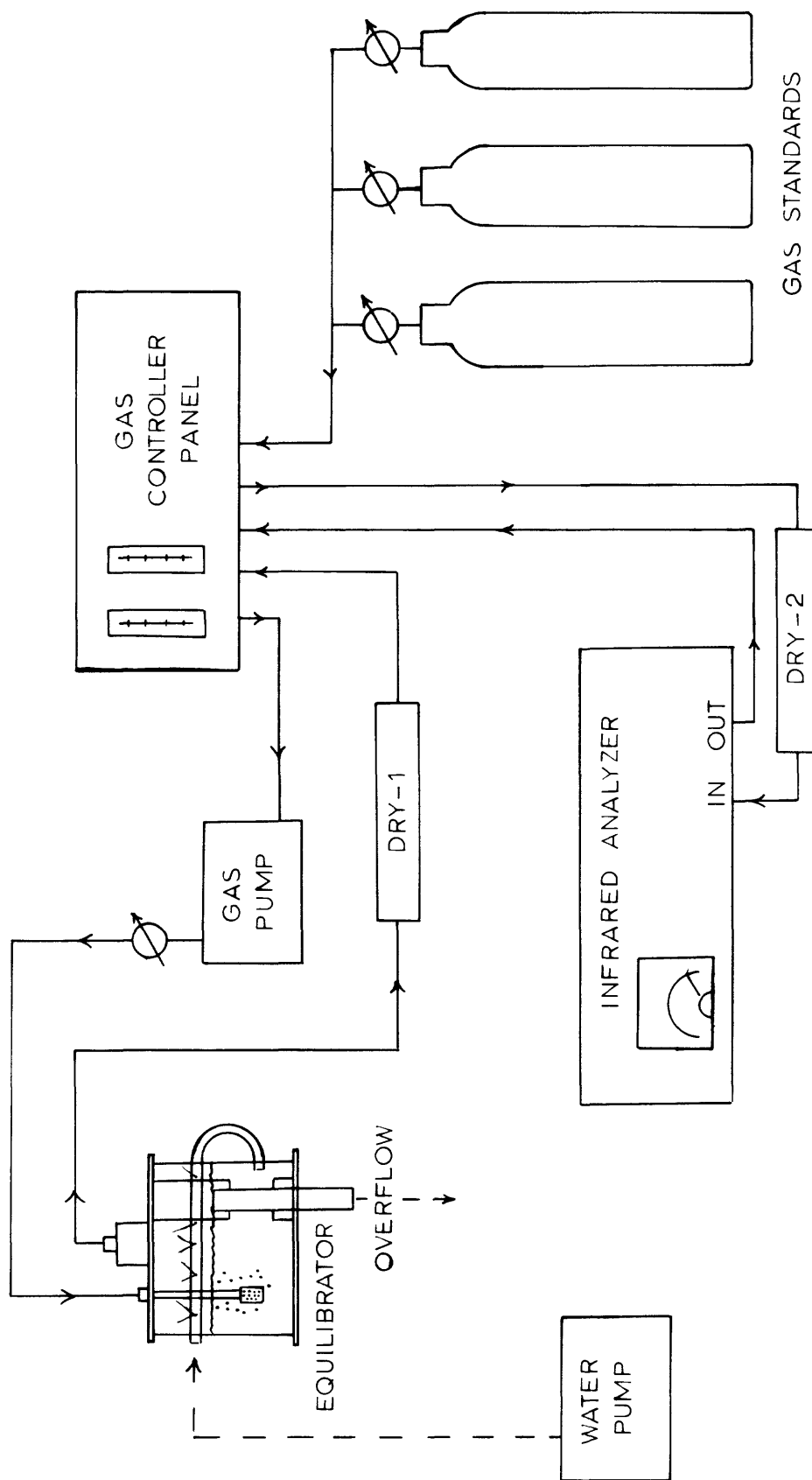


FIGURE 9 BLOCK DIAGRAM OF pCO₂ SYSTEM

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Figure 10. pCO₂ equilibration chamber.

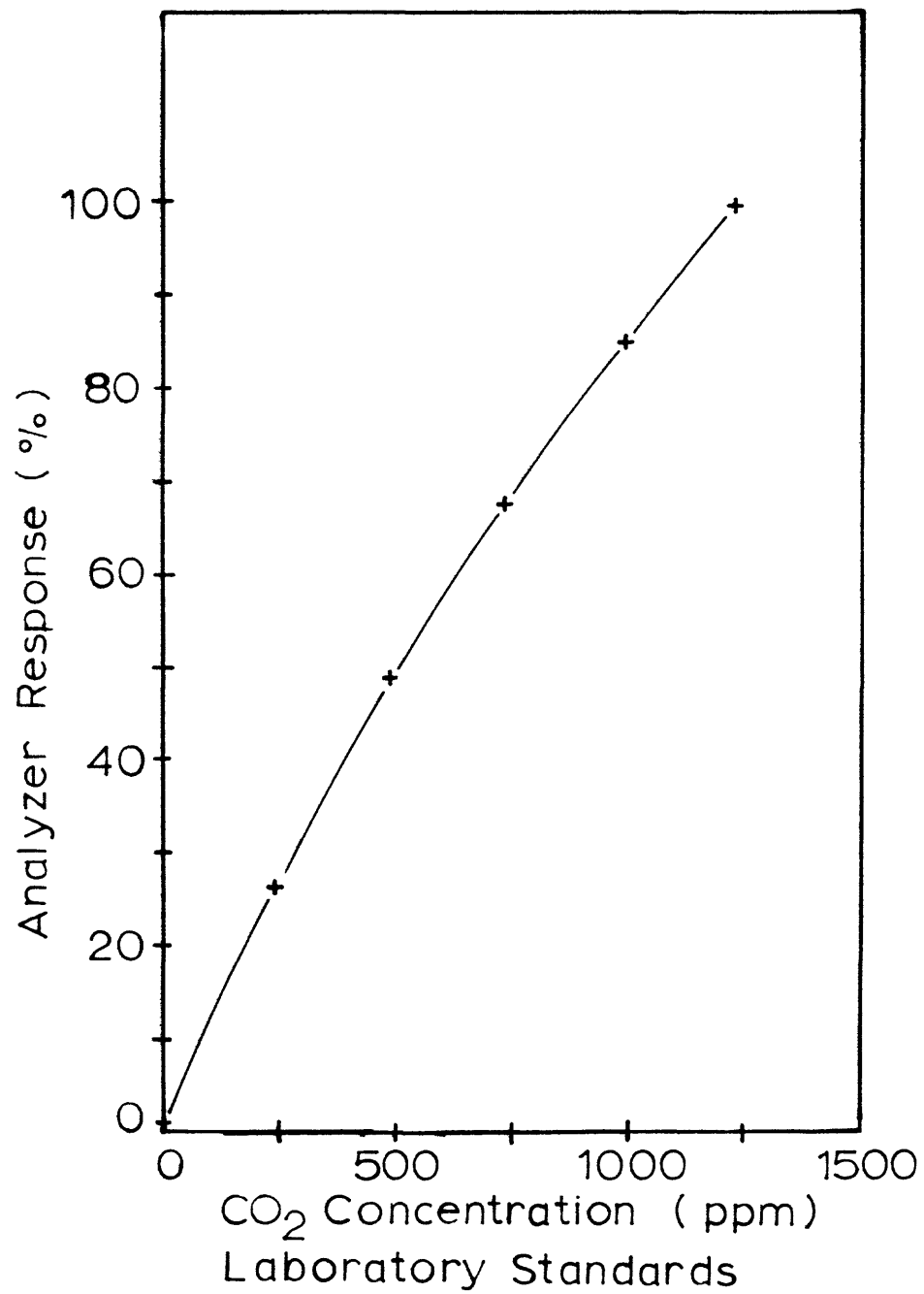


Figure 11. Infrared analyzer response curve:
0 - 1250 ppm range.

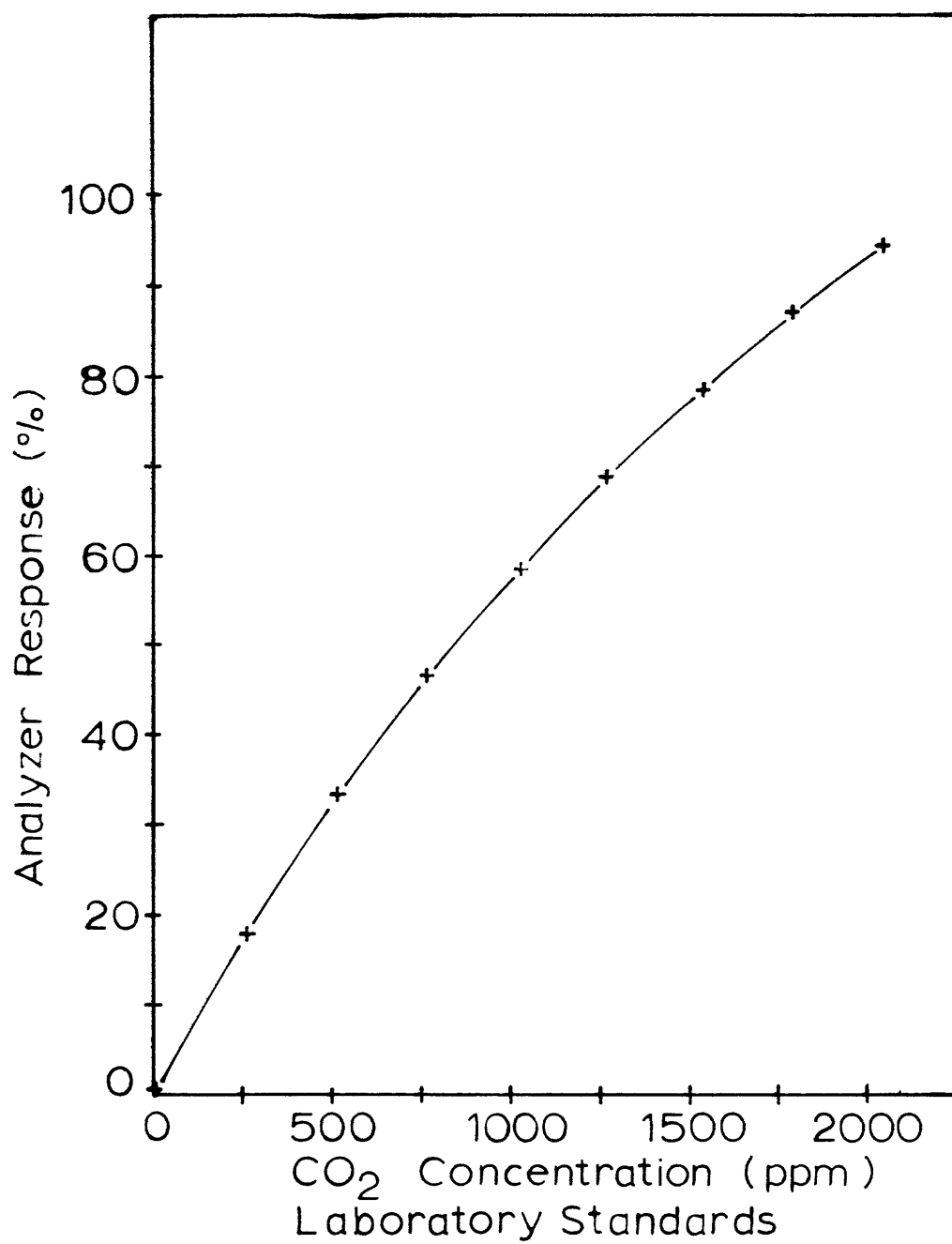


Figure 12. Infrared analyzer response curve:
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Panel 3

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Panel 4

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pCO₂ Gas Controller Panel and Equilibrator

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Drawings and electrical diagrams in the Appendix follow the number sequence of the digital-display panels referred to in the previous text. Sensors and instruments are shown with the section for the digital panel where their signals are displayed.

Digital-display panels perform one or more of the following functions per channel (parameter):

- (1) provide digital display of the signal level from an instrument or sensor;
- (2) scale, convert, or otherwise condition signals to make them compatible with the data-logging systems;
- (3) provide zero (baseline) offset voltages for the recorder range expansion; and
- (4) perform a measurement by means of a signal derived from a sensor located in the sample stream.

Each digital-display panel is a standard-width electronic rack panel, 8-3/4 in high, containing three digital panel meters, switches, circuitry, and connectors. Most of the electronic circuitry components are mounted on hand-wired circuit cards which plug into connectors attached to the panels. All panel circuitry and external sensors and probes are powered by regulated DC modular power supplies mounted on the panels.

The display panels have recorder zero offset circuitry for each of their three recorder outputs. This offset circuitry utilizes precision voltage dividers mounted on rotary switches. These are calibrated in percent of full-scale increments or in units of the parameter being recorded. The selected biasing voltage is applied to the low side of the differential recorder input, thus allowing a range of the parameter to be recorded on the entire width (4.0 cm) of the strip-chart.

The signal levels and slopes allow each parameter to be read directly from a DC volt meter with only a decimal-point correction (Table 5). Some signals are further divided below 2.0 VDC to interface with other data-logging systems.

Table 5. Instrument Signal Level Characteristics

<u>Measurement</u>	<u>Range</u>	<u>D. C. Signal</u> ^{1/}
Salinity	0 to 39.9 ‰	0 to 3.999 VDC
Temperature	-5 to 35°C	-0.5 to 3.50 VDC
Depth	0 to 100 m	0 to 1.000 VDC
Light Transmissivity	0 to 199%	0 to 1.99 VDC
Oxygen Saturation	0 to 199%	0 to 1.99 VDC
pCO ₂ (infrared analyzer)	0 to 100% of full scale	0 to 1.00 VDC
pH (meter output)	1.000 pH unit	1.000 VDC
Fluorescence (Model 10)	0 to 100%	0 to 1.00 VDC
Fluoreometer sensitivity	0 to 1.9 VDC nominal	consult schematic diagrams
No Data	-1.000 VDC	

^{1/} All voltages are positive unless designated.

Table 6. Identification and Sources of Components of Digital Display Panels

<u>Component</u>	<u>Manufacturer</u>
<u>Front panel connectors</u>	
3-pin MS 3102A-14S-1P	Amphenol, Div. Bunker Ramo Oak Brook, IL
3-socket MS 3102A-14S-1S	
4-socket MS 3102A-14S-2S	
6-socket MS 3102A-14S-6S	
8-socket MS 3102A-18-8S	
26-pin PT02A-16-26P	Bendix Corp., Southfield, MI
3-pin Type C3M	Switchcraft, Chicago, IL
<u>Circuit boards</u>	
Prototype boards with plated thru holes No. 05020-0189	Hewlett-Packard, Palo Alto, CA
30 contact end card connector No. 225-21521-401-117	Amphenol, Div. Bunker Ramo Oak Brook, IL
<u>Power supplies</u>	
Dual supply <u>+15</u> VDC/100 ma Md. 902	Analog Devices, Norwood, MA
<u>Digital panel meters</u>	
Model 300 0-1.999 V bipolar	Electro-Numerics Corp. Santa Clara, CA
Model 300 0-19.99 V bipolar	
Model 302 0-3.999 V bipolar	
<u>Rotary switches</u>	
1 pol.-11 pos. non-shorting Md. 1403	Centralab, Milwaukee, WI
<u>Rack panels</u>	
19" X 8-3/4" X 1/8" aluminum No. PA-1135	Bud Radio, Inc. Willoughby, OH

Table 7. Panel 1, front-panel connections

<u>Connector</u>	<u>Function</u>	<u>Pin Designations</u>
J-1	Bow temperature sensor	A +15 VDC
		B common
		C -15 VDC
		D signal $V = T \times 10^{-1}$
		E shield
J-2	<u>In situ</u> T/D probe	A +15 VDC
		B common
		C -15 VDC
		D temperature signal
		E depth signal
J-3	Salinometer input	H shield
		A common
		B salinity signal
		C temperature signal
		D temperature signal
X-1	Aux. output	E depth signal
		A salinity signal
		B temperature signal
		C depth signal
		D salinity signal divided by two
P-1	Line power input	E temperature signal divided by two
		H common
		A high 115 VAC 60 HZ
		B neutral
		C earth ground
R-1,2,3	Recorder outputs	1 signal
		2 zero offset voltages
		3 shield

Table 8. Panel 2, front-panel connections

<u>Connector</u>	<u>Function</u>	<u>Pin Designations</u>
J-1	Photometer input	A lamp current
		B -3.5 VDC
		C photocell input
		D lamp current return
		E shield
J-2	Thermistor probe	A thermistor red
		B thermistor brown
		C thermistor green
		D shield
J-3	Oxygen probe	A -0.84 VDC
		B cell input
		C internal thermistor
		D internal thermistor
		E shield
X-1	Aux. output	A % light transmittance
		B temperature signal
		C % oxygen saturation signal
		D temperature divided by two
		E common
P-1	Line power input	A high 115 VAC 60 HZ
		B neutral
		C earth ground
R-1,2,3	Recorder outputs	1 signal
		2 zero offset voltage
		3 shield

Table 9. Panel 3, front-panel connections

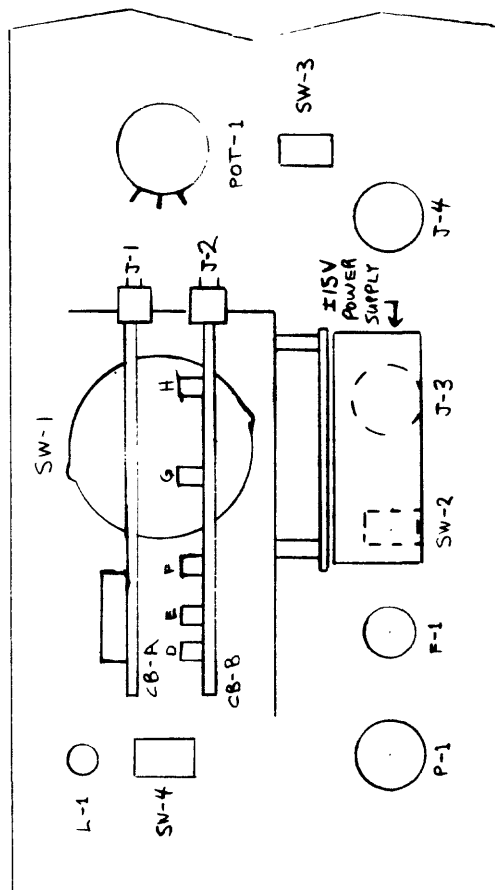
<u>Connector</u>	<u>Function</u>	<u>Pin Designations</u> ^{1/}
J-3	Infrared analyzer	A common
		B signal input
J-2	Thermistor probe	A thermistor red
		B thermistor brown
		C thermistor green
		D shield
X-1	Aux. output	A pH
		B temperature signal
		C pCO ₂ signal
		D open
		E temperature divided by two
		F common
P-1	Line power input	A high 115 VAC 60 HZ
		B neutral
		C earth ground
R-1,2,3	Recorder outputs	1 signal
		2 zero offset voltages
		3 shield

^{1/}See schematic for J-1 pin designations.

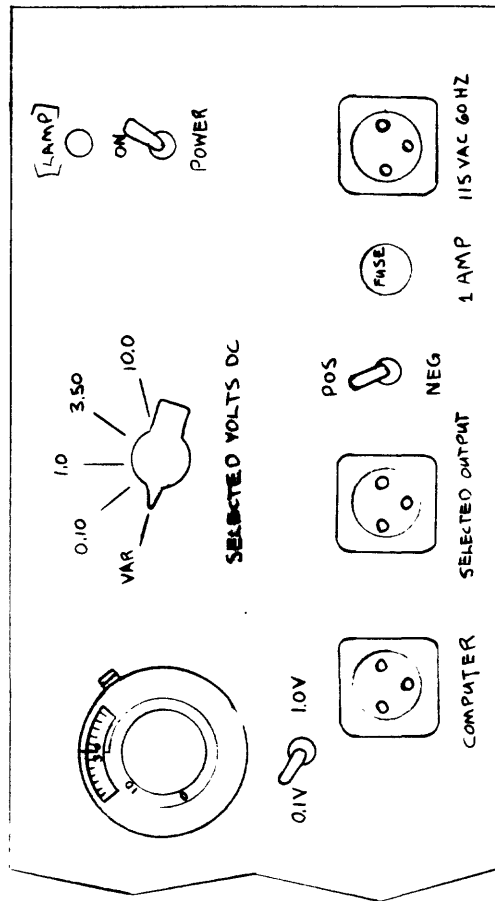
Table 10. Panel 4, front-panel connections

<u>Connector</u>	<u>Function</u>	<u>Pin Designations</u>
J-1	Spare input	A common B signal
J-2	Nephelometer input	A signal B analog range signal C TTL range multiplier signal D digital logic common E +5 VDC logic power F analog common
J-3	Fluorometer input	same as J-2
X-1	Aux. output	A chlorophyll <u>a</u> signal B turbidity signal C spare channel signal D turbidity range analog signal E chlorophyll <u>a</u> range analog signal
P-1	Line power input	A high 115 VAC 60 HZ B neutral C earth ground
R-1,2,3	Recorder outputs	1 signal 2 zero offset voltages 3 shield

REAR VIEW
HALF OF RACK MOUNTED PANEL



FRONT VIEW
HALF OF RACK MOUNTED PANEL



ADJUSTMENTS

- | | | |
|---|------------------------------|------------------------------|
| A | +0.1V ADJ. | PRECISION VOLTAGE BOARD CB-A |
| B | +1.0V ADJ. | |
| C | +10.0V ADJ. | |
| D | +0.1V ADJ. FOR VAR. VOLTAGE | FOR VAR. VOLTAGE |
| E | +3.50V ADJ. | |
| F | ZERO NEG. VAR. VOLTAGE | |
| G | +1.0 V ADJ. FOR VAR. VOLTAGE | |
| H | -1.0 V ADJ. FOR COMPUTER OUT | |

LAMP

- F-1 FUSE
- J-1 & J-2 PC BOARD CONNECTORS
- J-3 SELECTED OUTPUT
- J-4 COMPUTER OUTPUT
- P-1 POWER CONNECTOR
- POT-1 5K TEN-TURN POTENTIOMETER
- SW-1 SELECT VOLTAGE
- SW-2 POLARITY FOR VARIABLE VOLTAGE
- SW-3 +1.0 OR +0.1V FOR VAR. VOLTAGE
- SW-4 POWER SWITCH
- CB-A & CB-8 CIRCUIT BOARDS

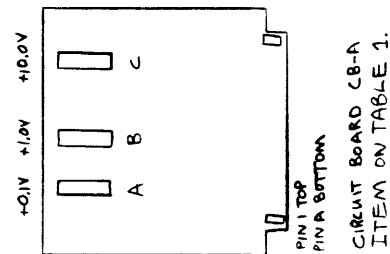


FIGURE 13 CALIBRATION PANEL
PANEL LAYOUTS (FRONT & BACK)

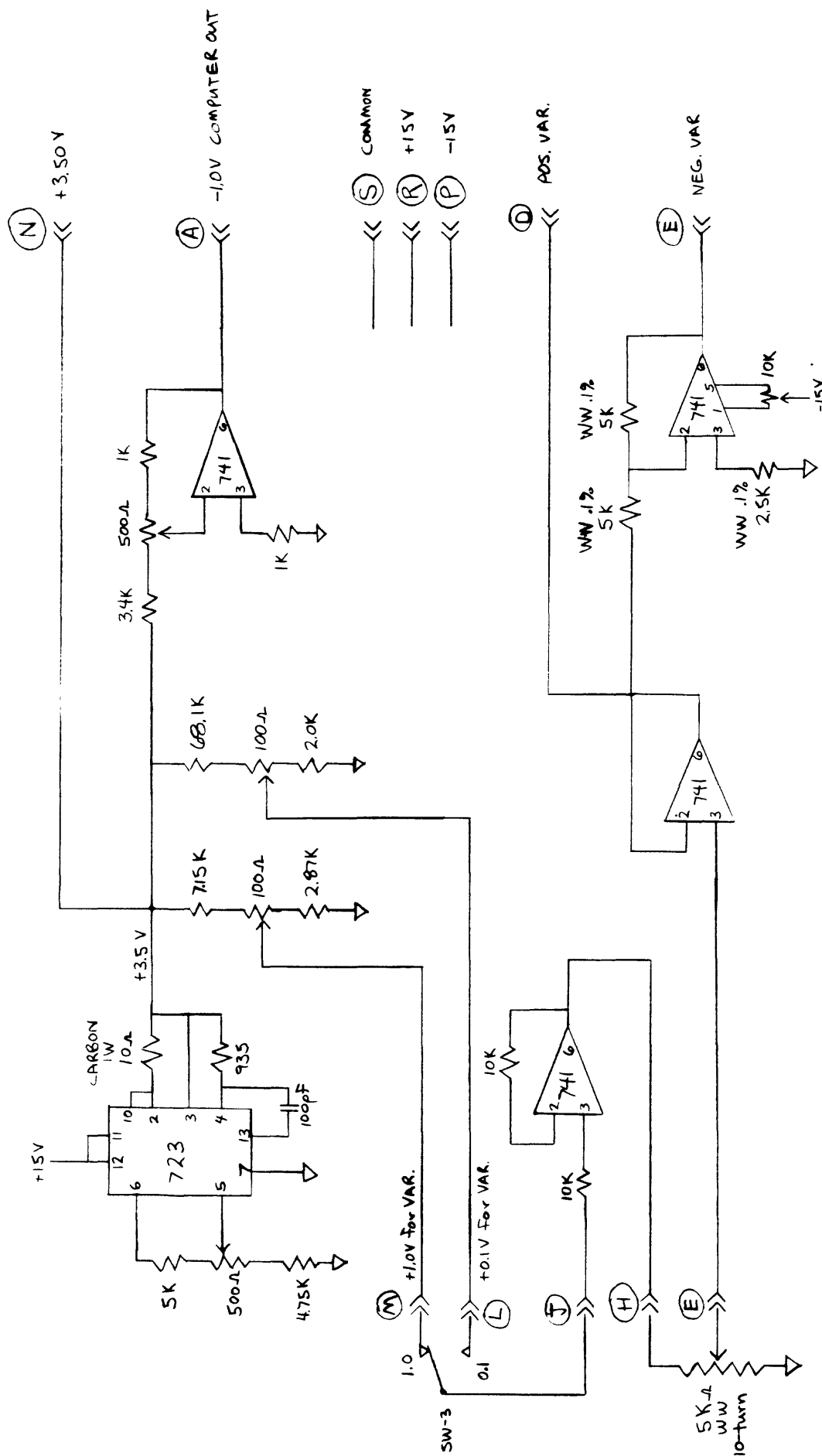
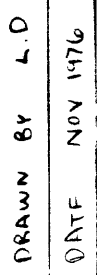


FIGURE 14 CALIBRATION PANEL
CIRCUIT BOARD CB-8 SCHEMATIC DIAGRAM



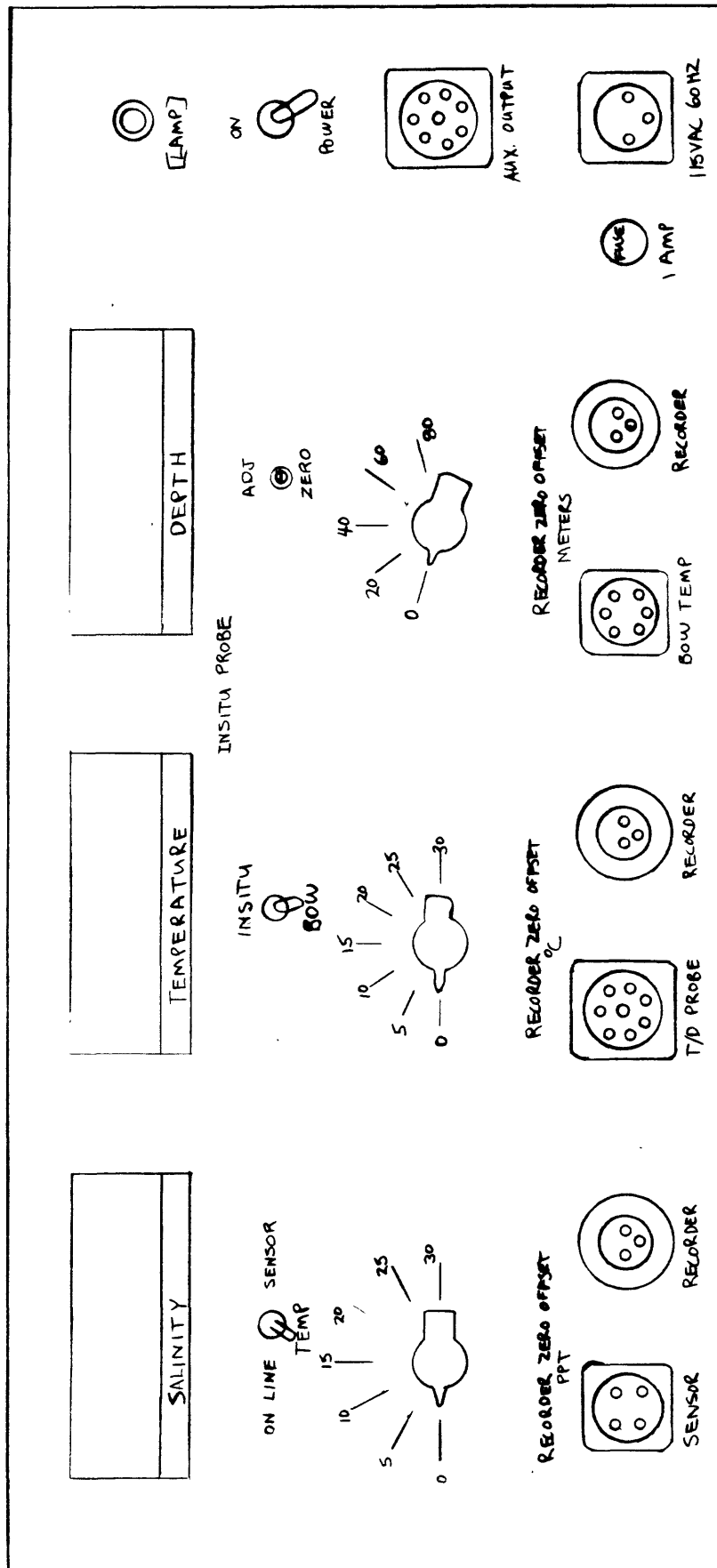
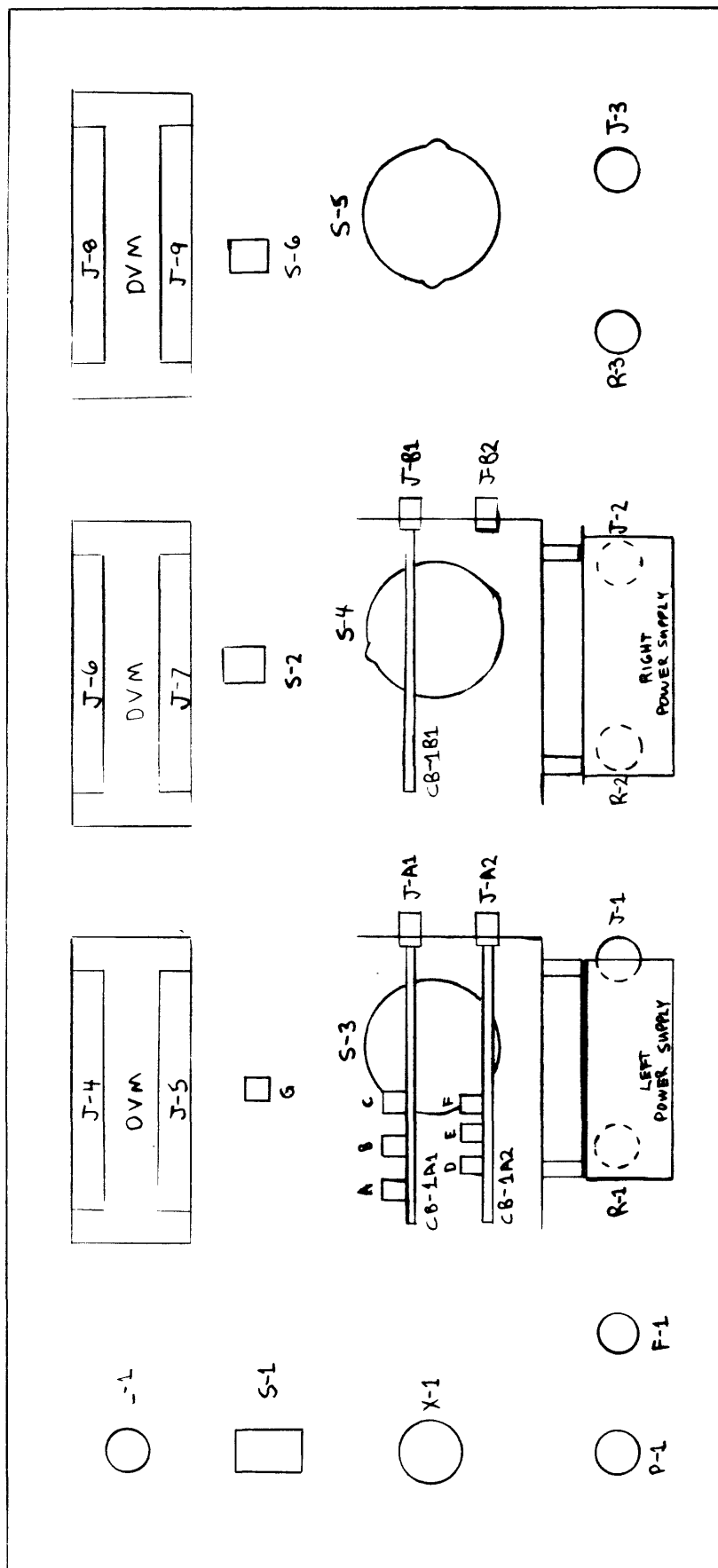


FIGURE 16 SALINITY, TEMPERATURE, DEPTH PANEL
PANEL LAYOUT (FRONT)

PANEL NO.
1

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F1 FUSE
 L1 NEON LAMP
 X-1 AUX. OUTPUT
 P-1 POWER CONN.
 R-1 REC. OUT. - DEPTH
 R-2 REC. OUT. - T°C
 R-3 REC. OUT. - S‰
 J-1 T/D OUTPUT
 J-2 T/D PROBE
 J-3 SENSOR
 J-4 THRU J-9 CONNECTORS FOR DVM'S
 J-5 THRU J-8 CONNECTORS FOR BOARDS
 S-1 POWER SWITCH
 S-2 TEMPERATURE AND DEPTH - ROW OR INSITU
 S-3 RECORDER ZERO OFFSET - DEPTH
 S-4 RECORDER ZERO OFFSET - TEMP °C
 S-5 RECORDER ZERO OFFSET - SALINITY
 CB-1A1 FOLLOWER CIRCUITRY
 CB-1A2 REGULATED POWER SUPPLY
 CB-1B1 SALINITY-TEMP INTERFACE & ZERO DEPTH CIRCUITS
 S-6 THERMO SALINOGRAPH TEMPERATURE °C SWITCH
 A DEPTH RECORDER ZERO OFFSET NULL
 B TEMP. RECORDER ZERO OFFSET NULL
 C SALINITY RECORDER ZERO OFFSET NULL
 D -1.0 VDC ADJ.
 E +3.50 VDC ADJ.

F -3.50 VDC ADJ.
 G ZERO DEPTH ADJ.

FIGURE 17. SALINITY, TEMPERATURE, DEPTH PANEL
 PANEL LAYOUT (BACK)

PANEL NO.
 1

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 DATE NOV 1976

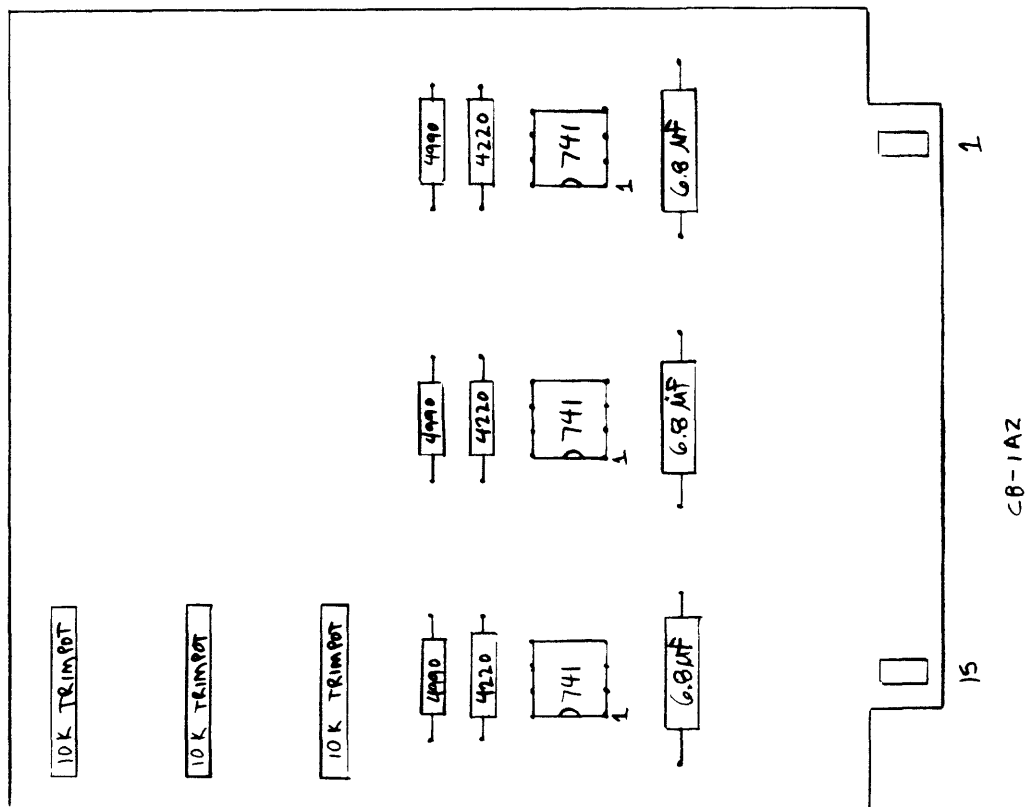
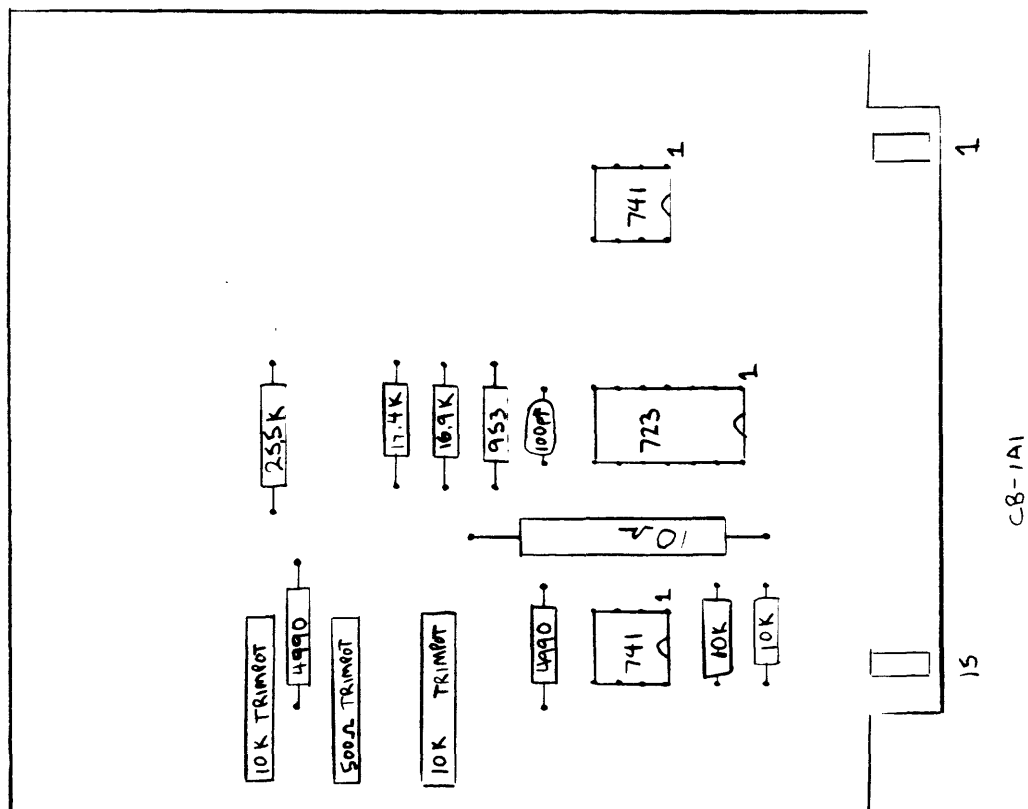
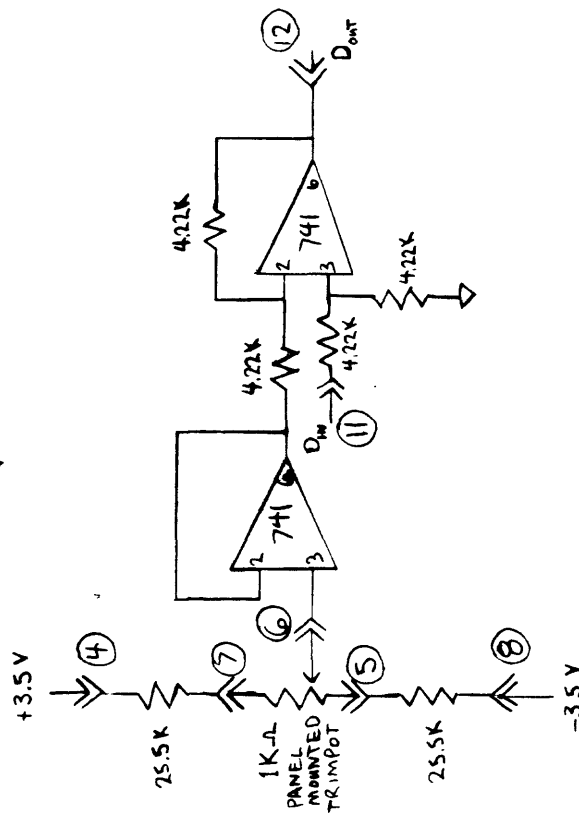
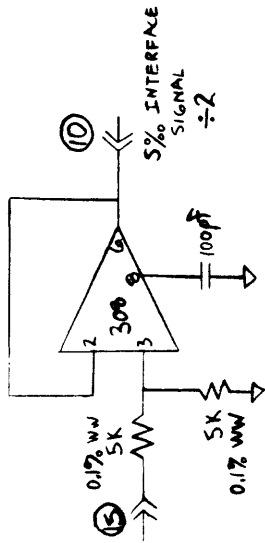
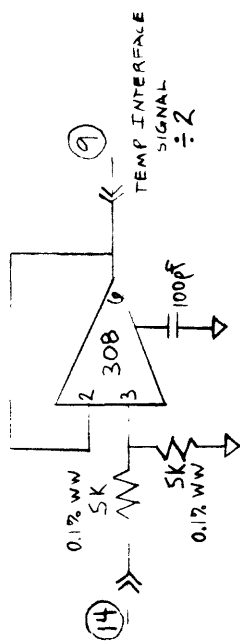


FIGURE 21 SALINITY, TEMPERATURE DEPTH PANEL
CIRCUITBOARDS C8-1A1, 1A2 LAYOUTS

C8-1A1 REGULATED VOLTAGE SUPPLY
C8-1A2 FOLLOWER CIRCUITRY

PANEL NO
1

DRAWN BY LD
DATE NOV 1976



NOTE: IC POWER CONNECTIONS NOT SHOWN
RESISTORS ALL METAL FILM 1% UNLESS SPECIFIED

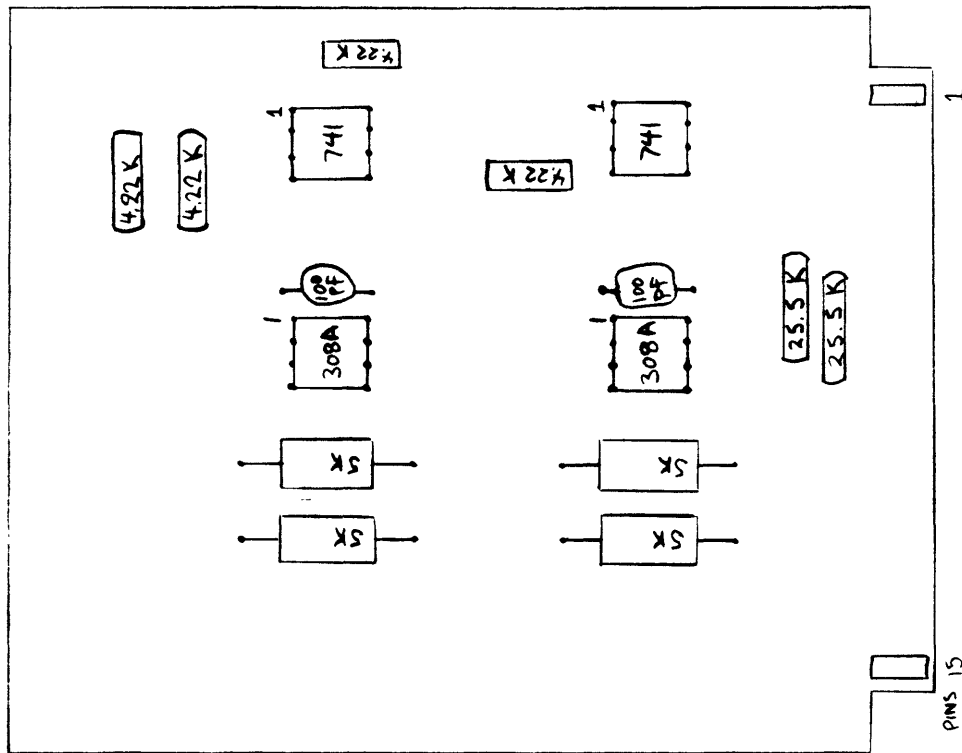


FIGURE 22 SALINITY, TEMPERATURE, DEPTH PANEL
CIRCUITBOARD CB-181 SCHEMATIC DIAGRAM
AND LAYOUT

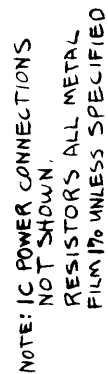
CB-181 SALINITY AND TEMPERATURE INTERFACE
AND DEPTH ZERO ADJUSTMENT

ANEL NO.

1

DRAWN BY L.D

DATE NOV 1976



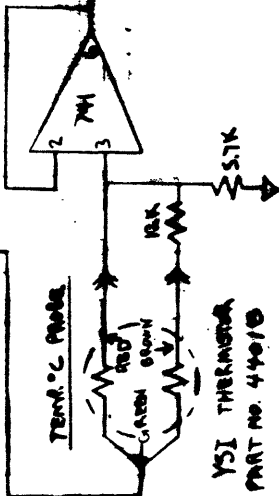
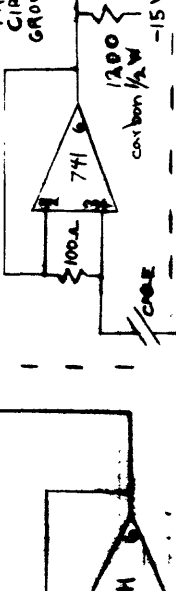
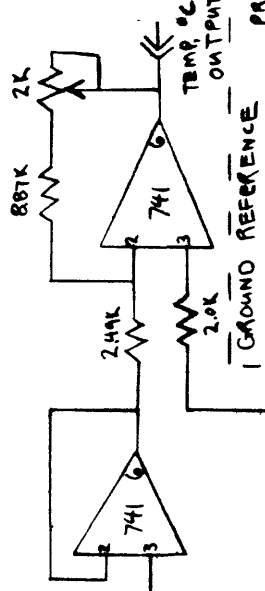
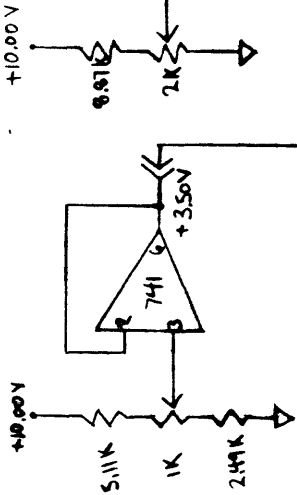
YSI THERMISTOR PART NO. 44018

DRAWN BY	LD
DATE	NOV 1976

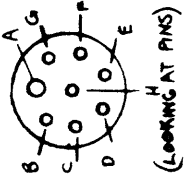


TEMPERATURE CIRCUIT

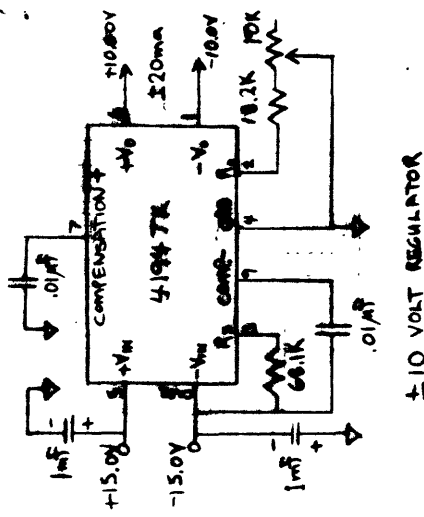
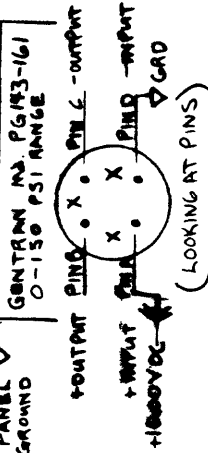
PROBE PIN CONNECTOR - GLENNAIR
GL20K8 P-M



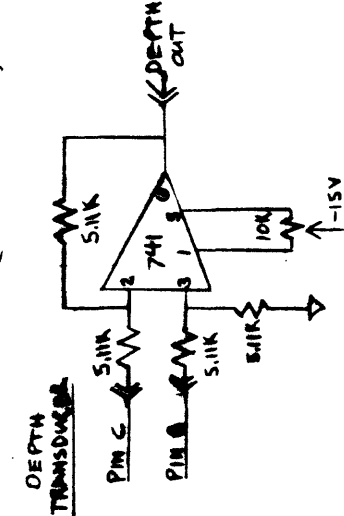
Y51 THERMISTOR
PART NO. 44010



PINS
(LOOKING AT PINS)
A 15 V
B COMMON
C -15 V
D TEMP. OUT
E DEPTH OUT
F EMPTY



±10 VOLT REGULATOR



DEPTH AMPLIFIER

NOTE: SYMBOL \rightarrow INDICATES CONNECTION OFF OF CIRCUIT BOARD TO SENSORS OR WIREABLE.
RESISTORS ALL METAL FILM 1% UNLESS SPECIFIED

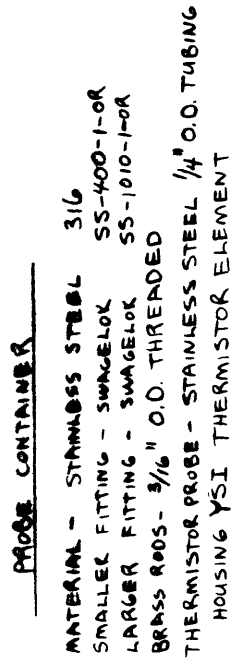
NOTE: DASHED OUTLINES ARE COMPONENTS UNDERNEATH BOARD

FIGURE 24

IN SITU TEMPERATURE/DEPTH PROBE SCHEMATIC DIAGRAM AND BOARD LAYOUT

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IN SITU TEMPERATURE / DEPTH PROBE PRESSURE VESSEL DRAWING

DATE NOV 1976

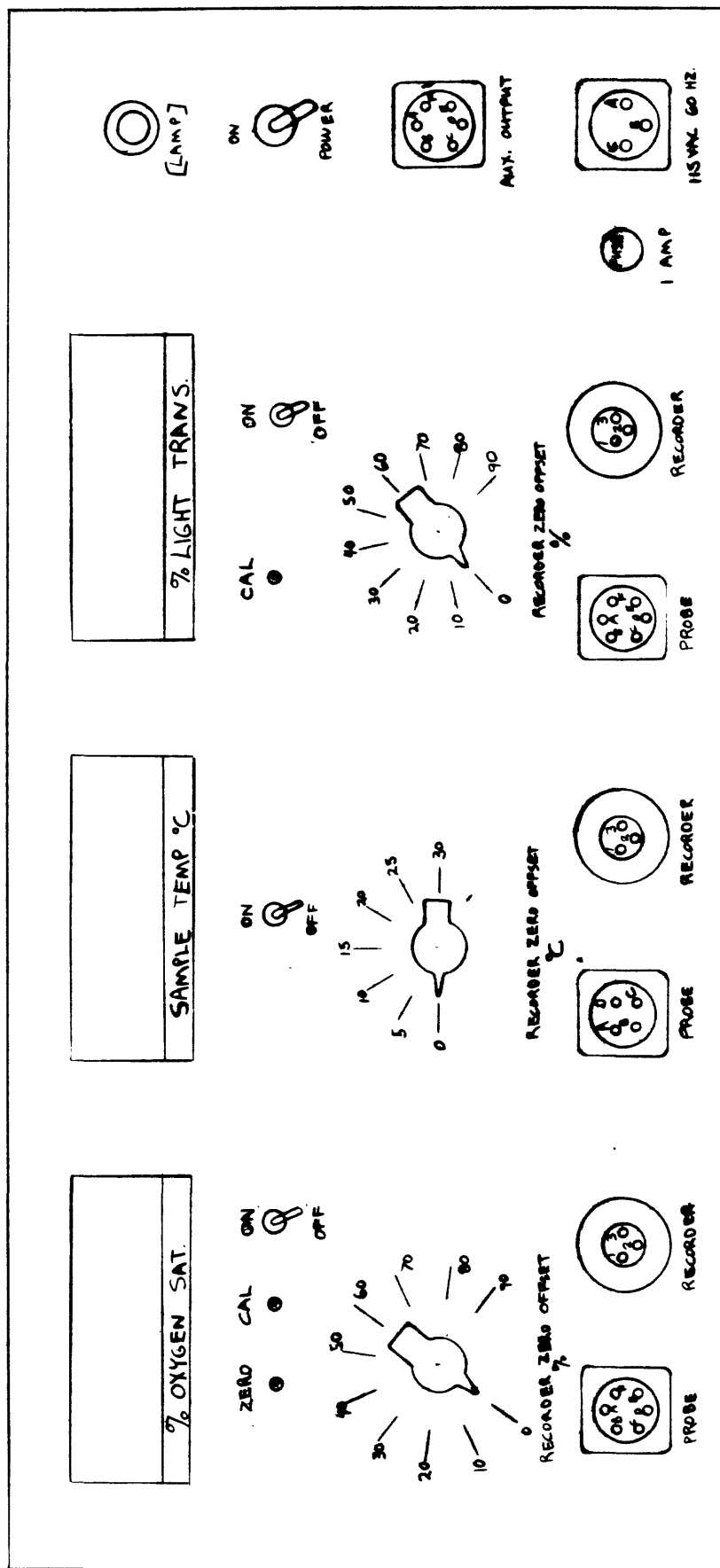


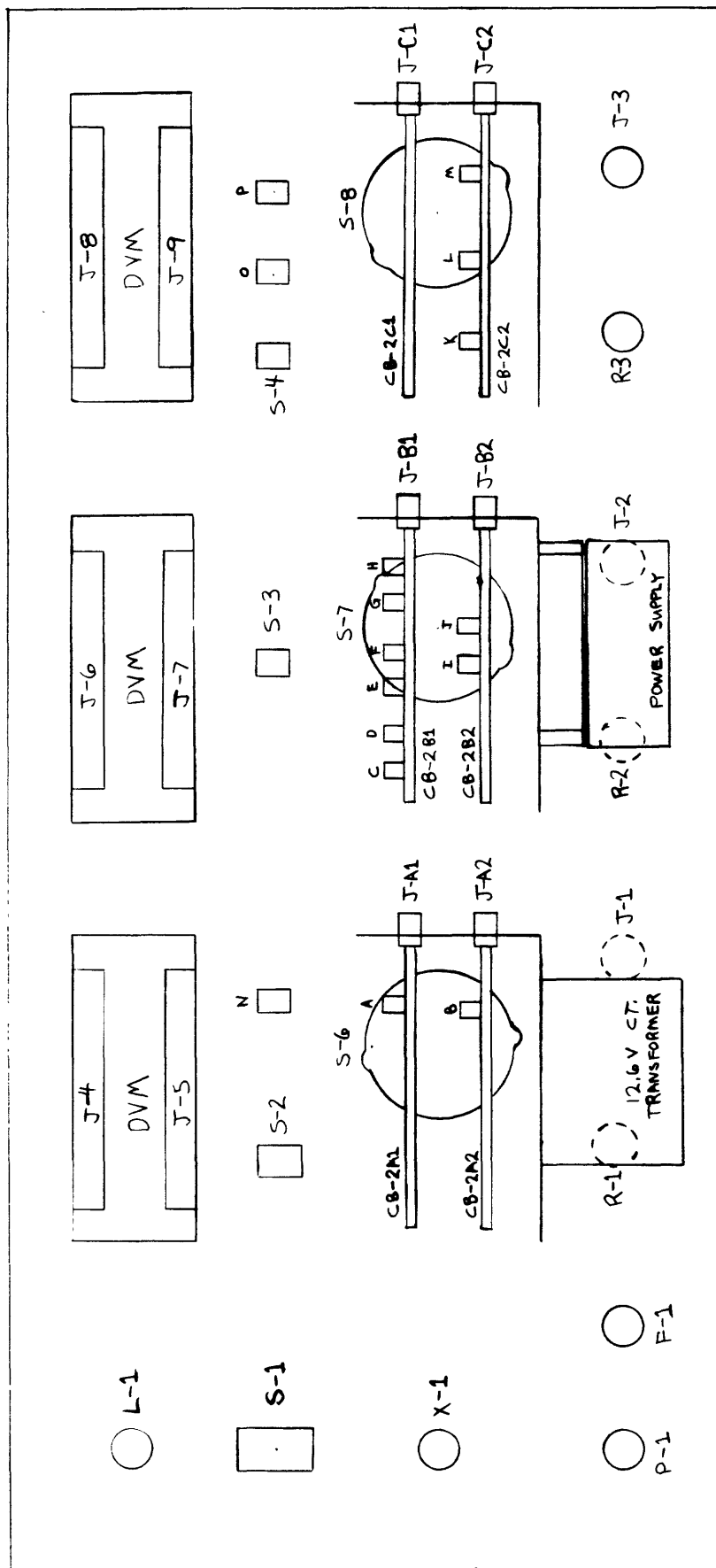
FIGURE 26 OXYGEN, TEMPERATURE, LIGHT TRANSMISSION PANEL
PANEL LAYOUT (FRONT)

PANEL NO

2

DRAWN BY L D

DATE NOV 1976

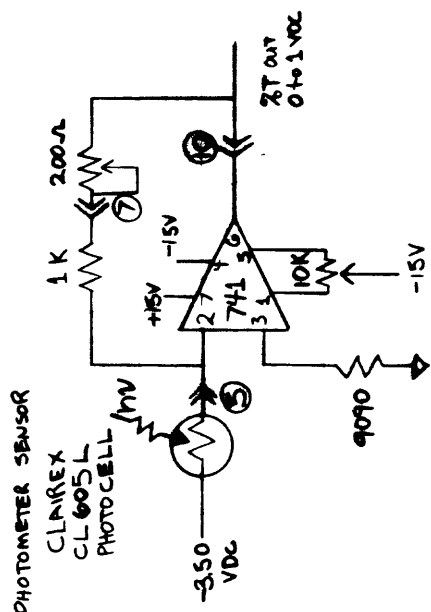


- F-1 FUSE**
 L-1 NEON LAMP
 X-1 AUX. OUTPUT
 P-1 POWER CONNECTOR
 R-1 REC. OUTPUT - LIGHT
 R-2 REC. OUTPUT - TEMPERATURE
 R-3 REC. OUTPUT - OXYGEN
 S-1 POWER SWITCH
 S-2 SWITCH FOR % LIGHT TRANS.
 S-3 SWITCH FOR TEMPERATURE
 S-4 SWITCH FOR % OXYGEN
 S-6 REC. ZERO OFFSET - LIGHT
 S-7 REC. ZERO OFFSET - TEMP
- S-8 REC. ZERO OFFSET - OXYGEN**
 CB-2A1 %T CONST. CURRENT SUPPLY
 CB-2A2 %T MEASUREMENT CIRCUITRY
 CB-2B1 ZERO SUPPRESSION CALIB. FOLLOWER
 CB-2B2 T°C MEASUREMENT CIRCUITRY
 CB-2C1 DO. MEASUREMENT CIRCUITRY
 CB-2C2 REGULATED VOLTAGE SUPPLY
 J4 THRU J9 PC CONNECTORS ON DVM'S
 J-A1 THRU J-C2 CONNECTORS FOR BOARDS
 J-1 %T PROBE INPUT
 J-2 T°C PROBE INPUT
 J-3 DO PROBE INPUT
- TRIMPOTS**
 A LIGHT TRANSMISSION LAMP CURRENT ADJ.
 B " " SENSOR GAIN ADJ.
 C % TRANSMISSION REC. OFFSET ZERO ADJ.
 D " " " FULLSCALE ADJ.
 E SAMPLE TEMP. REC. OFFSET ZERO ADJ.
 F " " " FULLSCALE ADJ.
 G DISSOLVED OXYGEN REC. OFFSET ZERO ADJ.
 H " " " FULLSCALE ADJ.
 I TEMP. °C ADJ.
 J TEMP. 25°C ADJ.
 K +0.84 V DC ADJ.
 L +3.500 V DC ADJ.
 M -3.500 V DC ADJ.
- N %T CALIBRATE**
 O DO. CALIBRATE 100%
 P DO. CALIBRATE ZERO

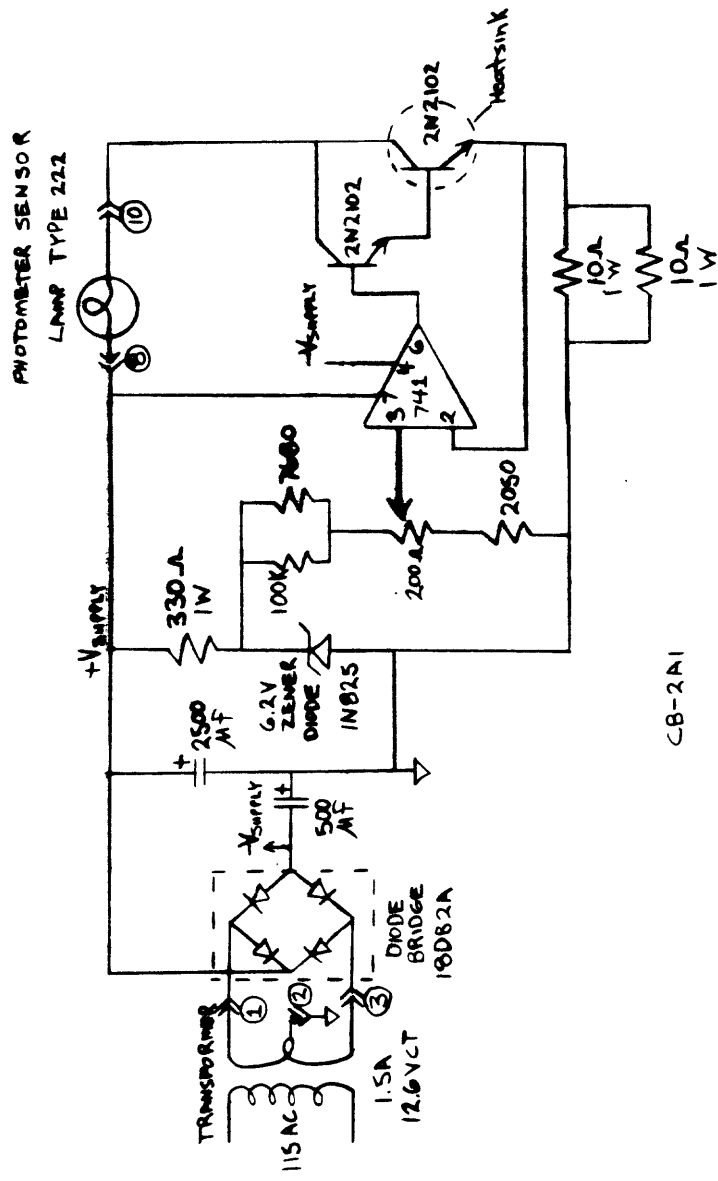
FIGURE 27 OXYGEN TEMPERATURE, LIGHT TRANSMISSION PANEL
 (Panel Layout (Back))

PANEL NO. Z

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 DATE NOV 1976



CB-2A2



CB-2A1

ALL RESISTORS METAL FILM 1% UNLESS SPECIFIED

FIGURE 30	OXYGEN TEMPERATURE, LIGHT TRANSMISSION PANEL CIRCUIT BOARDS CB-2A1, 2A2 SCHEMATIC DIAGRAMS	CB-2A1 % TRANSMISSION CONSTANT CURRENT SUPPLY CB-2A2 % TRANSMISSION MEASUREMENT CIRCUITRY	PANEL NO. 2	DRAWN BY L.D.	DATE NOV 1976

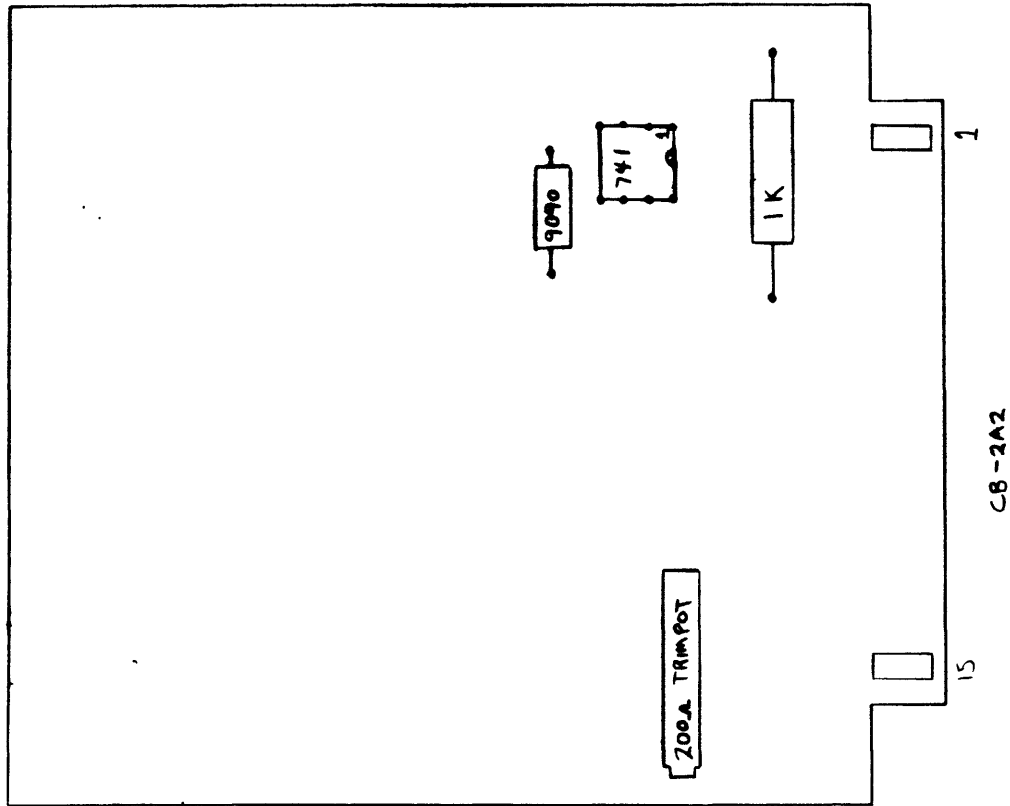
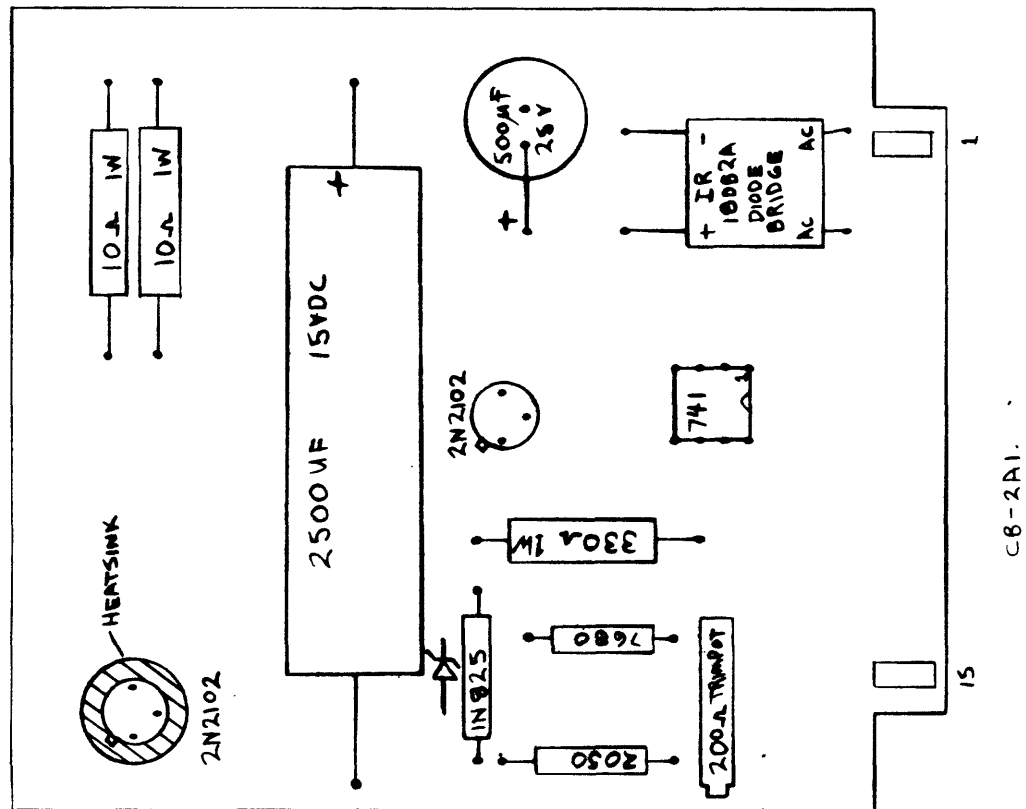


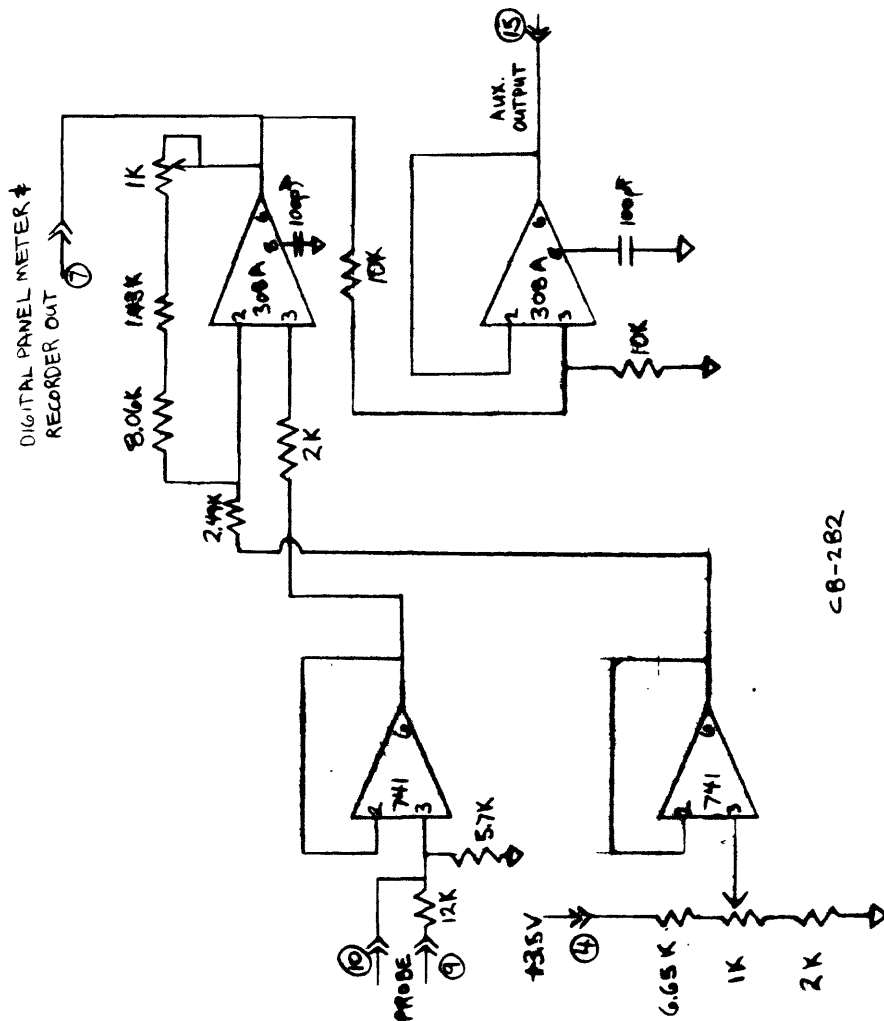
FIGURE 31 OXYGEN, TEMPERATURE, LIGHT TRANSMISSION PANEL
PANEL CIRCUITBOARDS CB-2A1, 2A2 LAYOUTS

CB-2A1 2. TRANSMISSION CONSTANT CURRENT SUPPLY
CB-2A2 2. TRANSMISSION MEASUREMENT CIRCUITRY

PANEL NO. 2

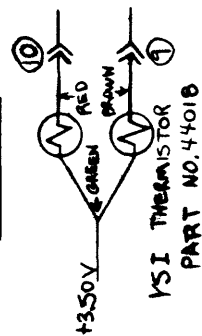
DRAWN BY L.D
DATE NOV 1976

DIGITAL PANEL METER
RECORDER OUT



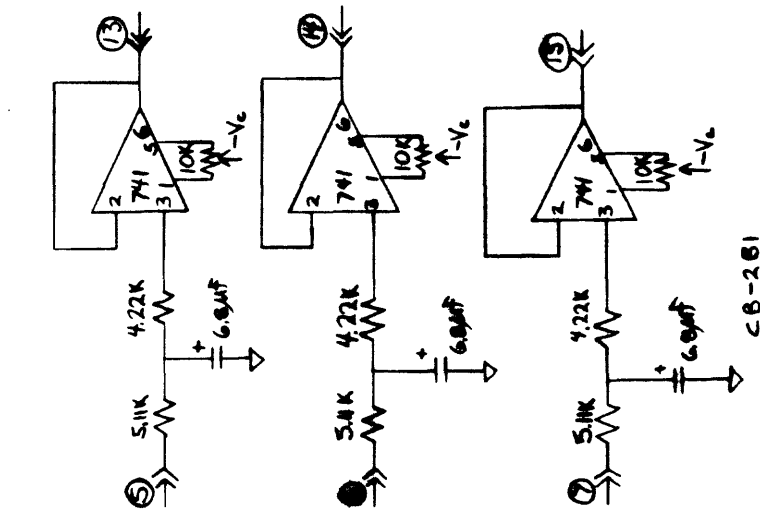
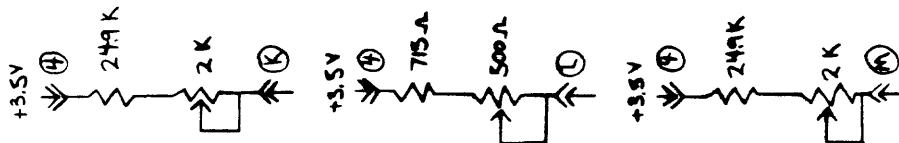
C8-282

T PROBE

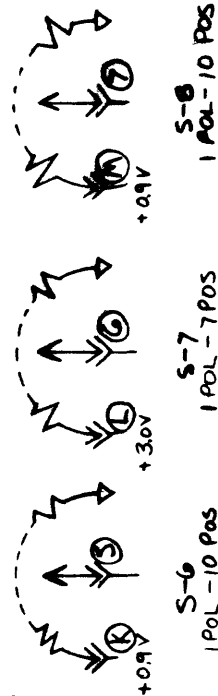


NOTE: POWER CONNECTIONS TO IC'S NOT SHOWN
RESISTORS ALL METAL FILM UNLESS SPECIFIED (1/8W)

FIGURE 32 OXYGEN, TEMPERATURE, LIGHT TRANSMISSION PANEL
PANEL CIRCUIT BOARDS C8-281, 282
SCHEMATIC DIAGRAMS



ZERO OFFSET ROTARY SWITCHES



C8-281 ZERO SUPPRESSION CALIBRATION AND FOLLOWER
C8-282 TEMPERATURE °C MEASUREMENT CIRCUITRY

PANEL NO.

2

DRAWN BY L.O.

DATE NOV. 1976

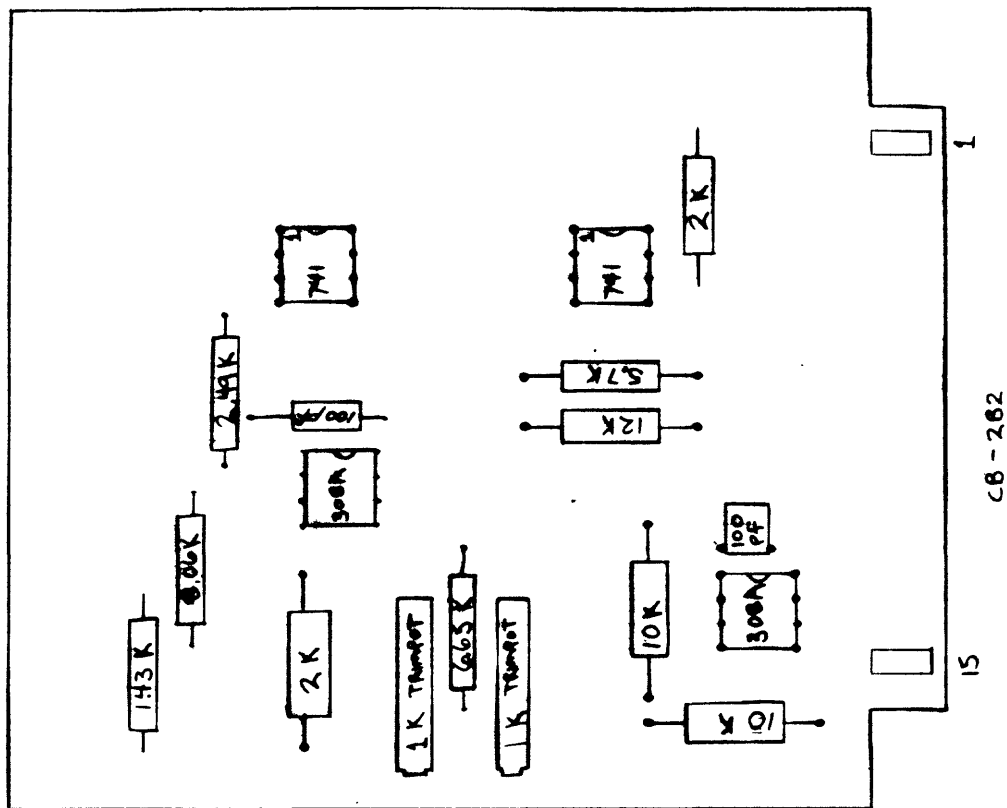
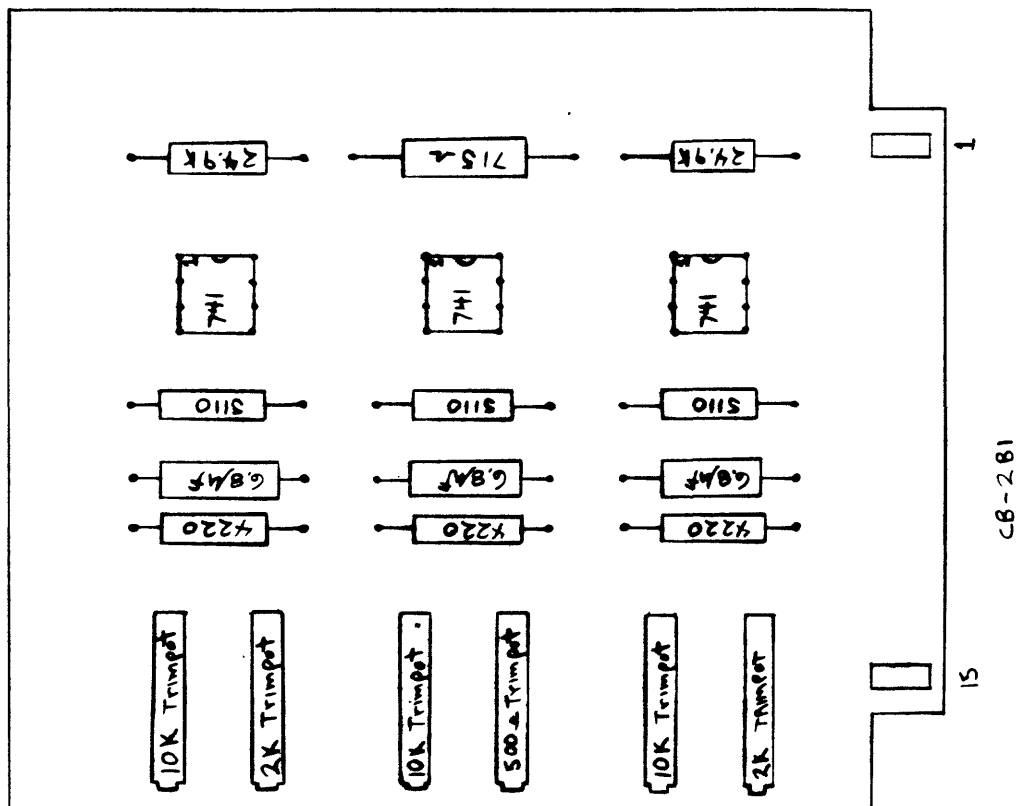


FIGURE 33 OXYGEN, TEMPERATURE, LIGHT TRANSMISSION/ PANEL
PANEL CIRCUIT BOARDS CB-281, 282

CB-281 ZERO SUPPRESSION CALIBRATION AND FOLLOWER LAYOUT
CB-282 TEMPERATURE °C MEASUREMENT CIRCUIT LAYOUTS

PANEL NO. 2

DRAWN BY LD
DATE NOV 1976

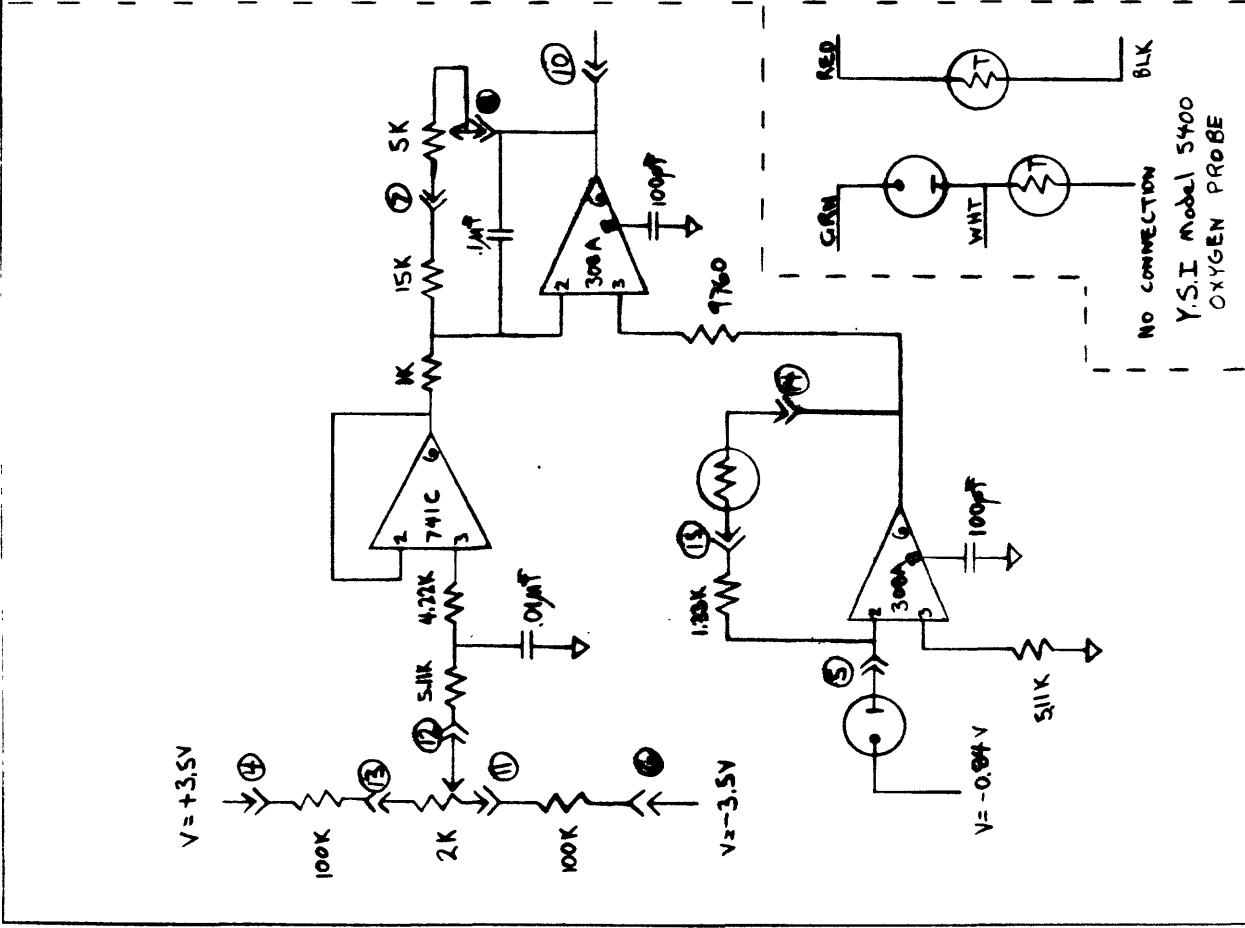
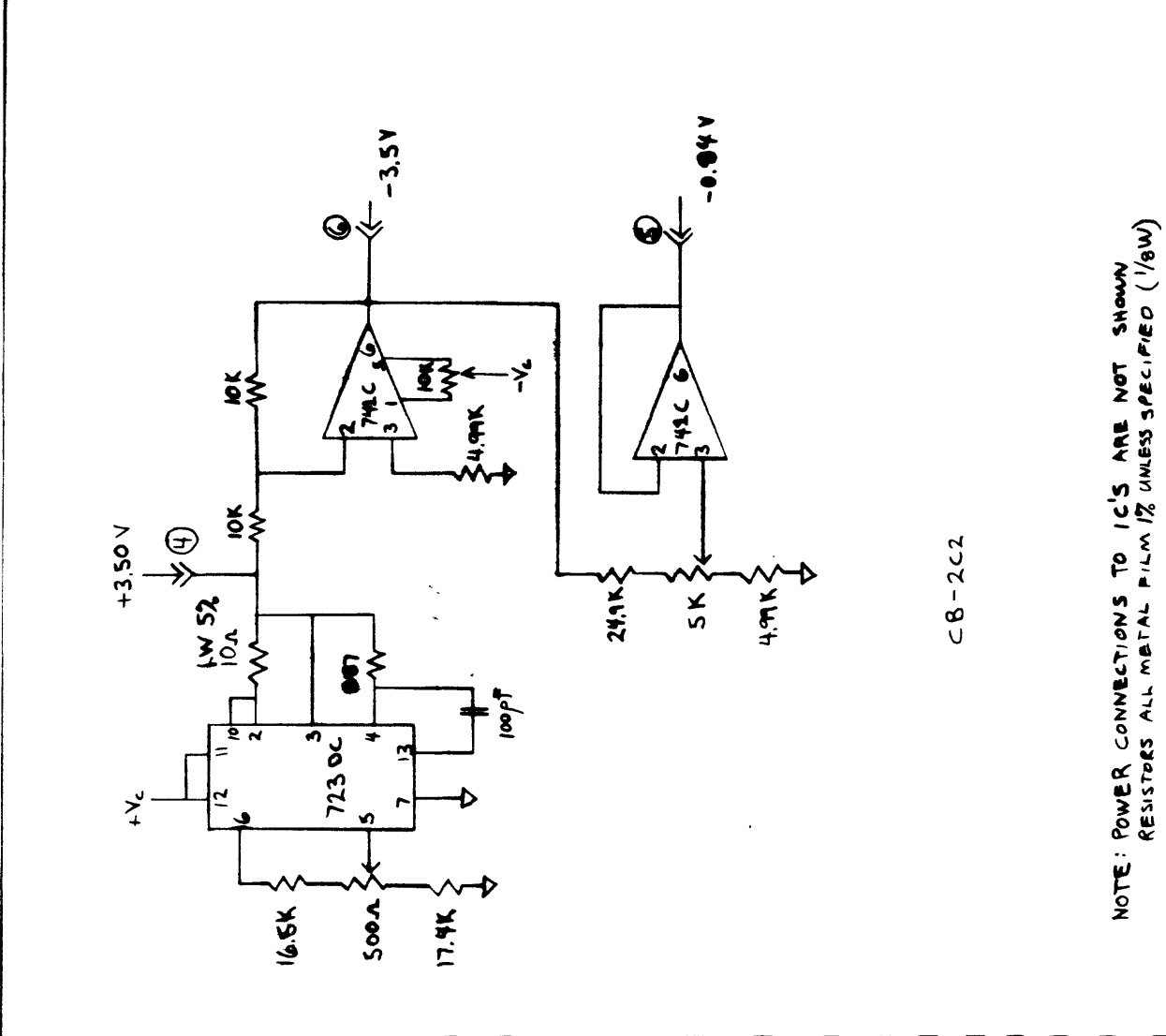
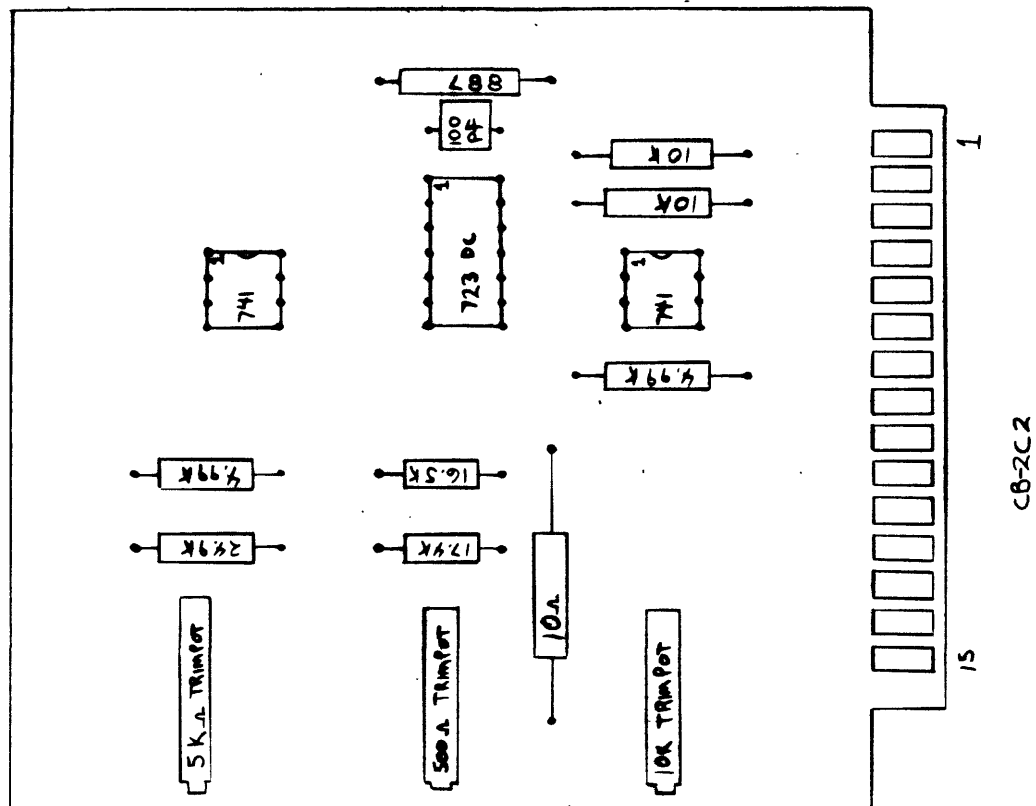
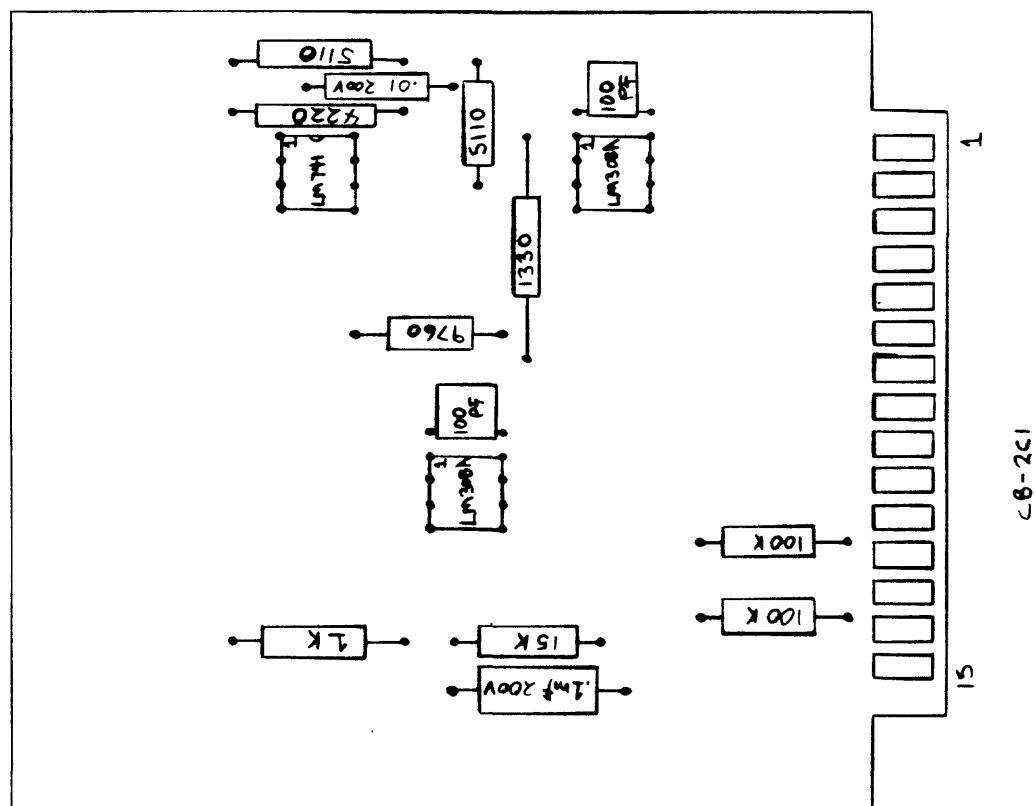


FIGURE 34 OXYGEN, TEMPERATURE, LIGHT TRANSMISSION PANEL
PANEL CIRCUITBOARDS CB-2C1, 2C2 SCHEMATIC DIAGRAMS



NOTE: POWER CONNECTIONS TO IC'S ARE NOT SHOWN
RESISTORS ALL METAL FILM 1% UNLESS SPECIFIED (1/8W)



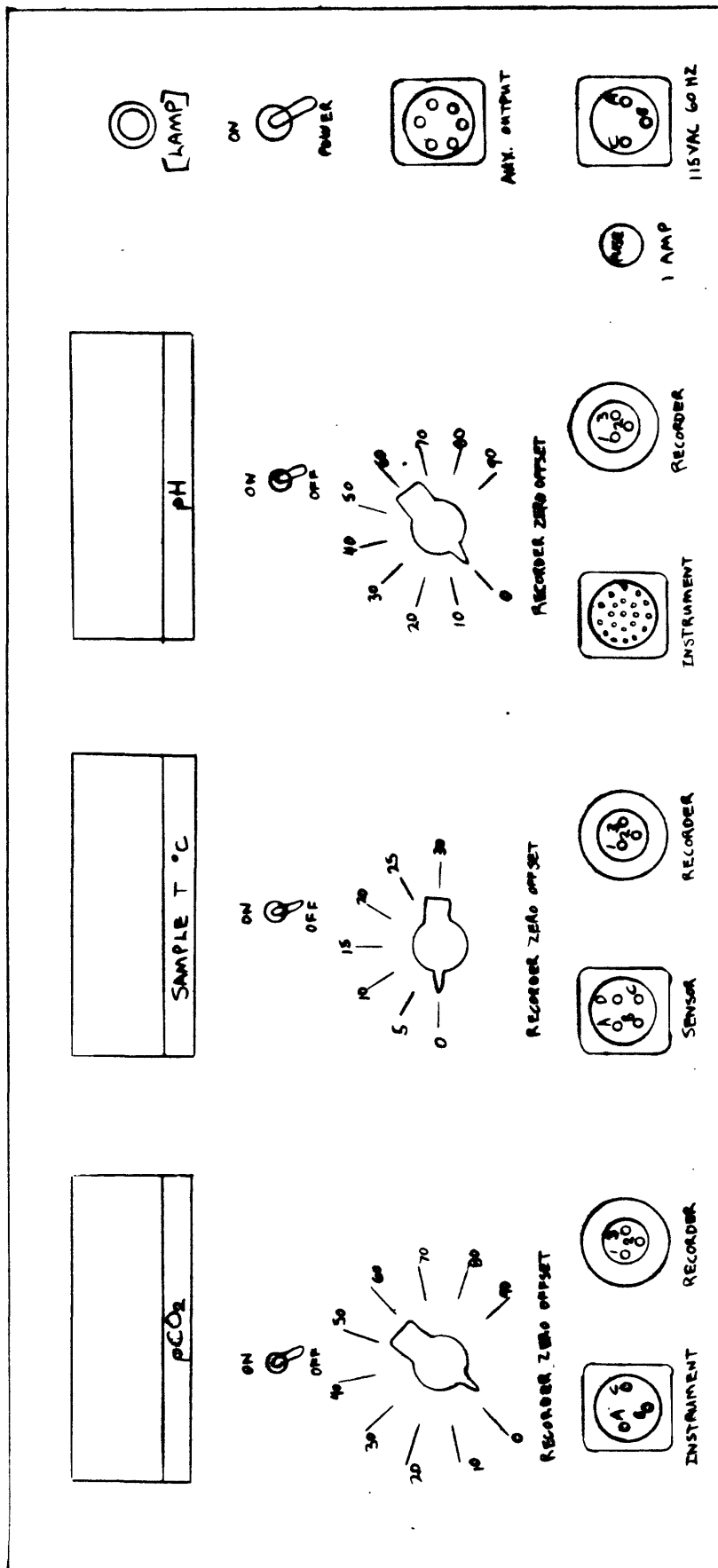


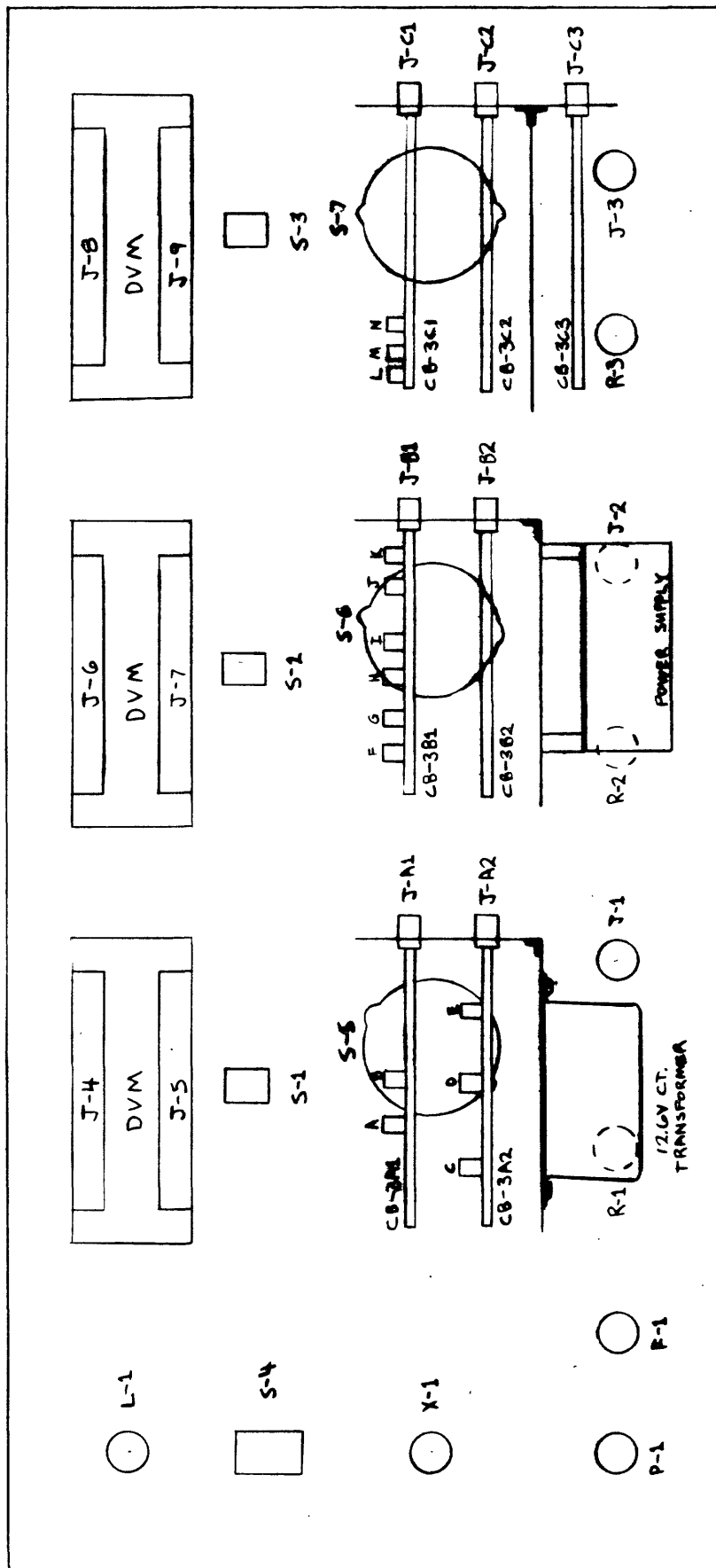
FIGURE 36 PCO₂, TEMPERATURE, pH PANEL
PANEL LAYOUT (FRONT)

PANEL NO

3

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DATE NOV 1976



- FUSE**
 F-1 NEON LAMP
 L-1 AUX. OUTPUT
 X-1 POWER CONNECTOR
 P-1 REC. OUTPUT - PH
 R-1 REC. OUTPUT - TEMPERATURE
 R-2 REC. OUTPUT - PCO₂
 J-1 INSTRUMENT INPUT FOR PH
 J-2 SENSOR INPUT FOR T°C
 J-3 INSTRUMENT INPUT FOR PCO₂
 S-1 SWITCH FOR PH
 S-2 SWITCH FOR TEMPERATURE
 S-3 SWITCH FOR PCO₂
- TRIMMERS**
 A TEMP. 0°C ADJ.
 B TEMP. 25°C ADJ.
 C -1.00 VDC ADJ.
 D +3.50 VDC ADJ.
 E -3.50 VDC ADJ.
 F PH REC. OFFSET ZERO ADJ.
 G " " " FULLSCALE ADJ.
 H SAMPLE TEMP. REC. OFFSET ZERO ADJ.
 I " " " FULLSCALE ADJ.
 J PCO₂ REC. OFFSET ZERO ADJ.
 K " " " FULLSCALE ADJ.
- CONNECTORS**
 CB-3A1 T°C MEASUREMENT CIRCUITRY
 CB-3A2 REGULATED VOLTAGE SUPPLY
 CB-3B1 ZERO SUPPRESSION CAL. FOLLOWERS
 CB-3B2 PH D/A CONVERSION CIRCUITRY
 CB-3C1 PH D/A CONVERSION CIRCUITRY
 CB-3C2 PH D/A CONVERSION CIRCUITRY
 CB-3C3 PH D/A CONVERSION CIRCUITRY
 J-1 THRU J-3 CONNECTORS FOR BOARDS
 J-4 THRU J-9 CONNECTORS FOR DVM'S
 S-5 REC. ZERO OFFSET - PH
 S-6 REC. ZERO OFFSET - T°C
 S-7 REC. ZERO OFFSET - PCO₂
 S-4 POWER SWITCH
- PH. READING SIGNAL ADJ.**
 L PH. READING SIGNAL ADJ.
 M D/A CONVERTER ZERO ADJ.
 N D/A CONVERTER GAIN ADJ.

FIGURE 37 PCO₂, TEMPERATURE, PH PANEL
 PANEL LAYOUT (BACK)

PANEL NO

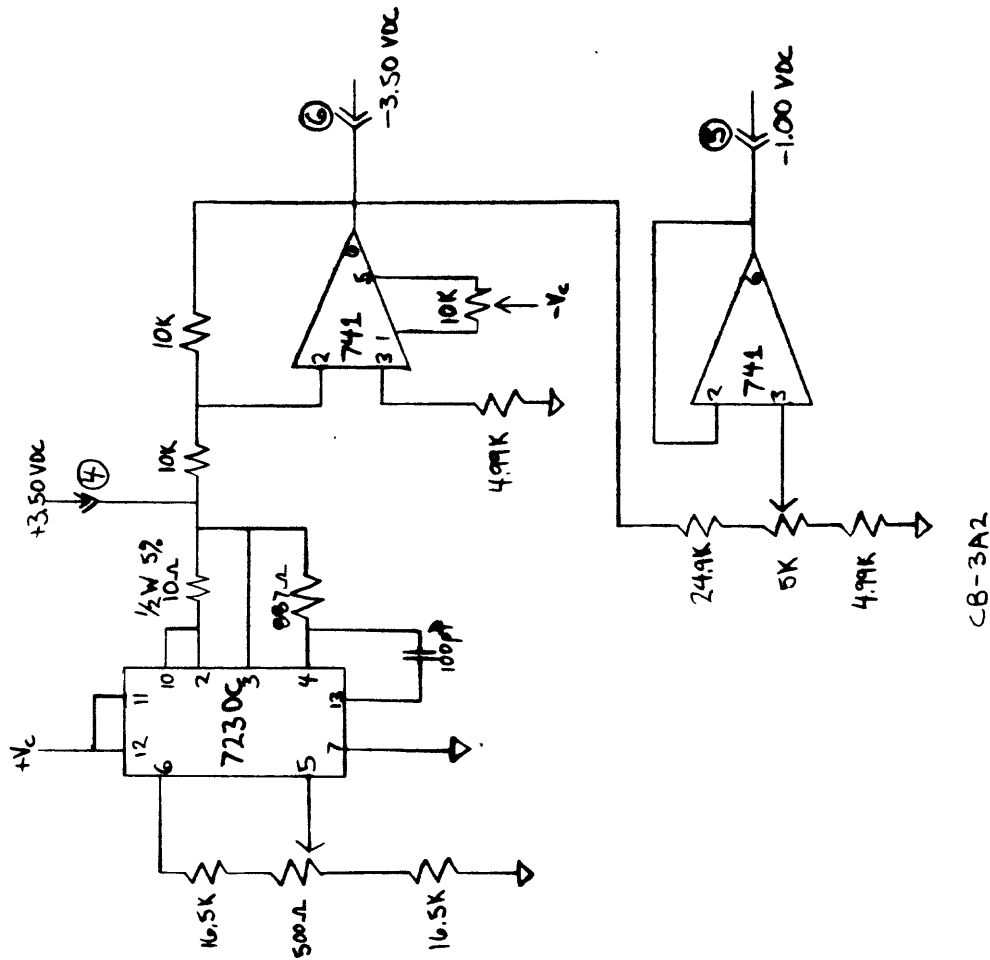
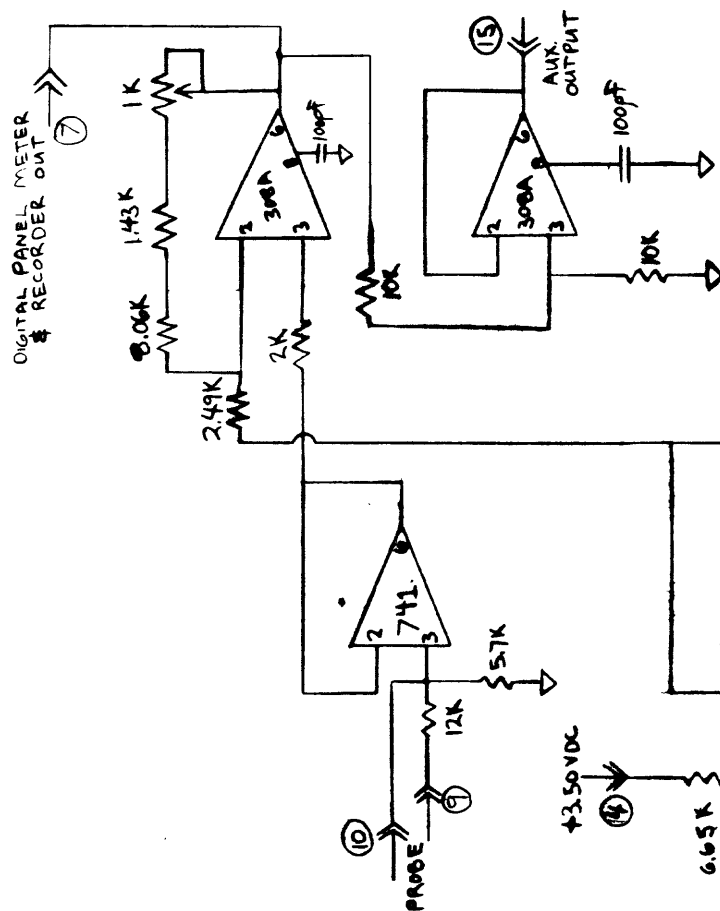
3

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DATE NOV 1976

← TO PART A

GEN TRANSFORMER	
1	GEN/TEL TRANSFORMER
2	RED +5V Supply
3	GREEN J-C1-15
4	J-82-5 YELLOW
5	J-82-6
6	J-82-7
7	J-82-8
8	J-82-9
9	J-82-10
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481	



NOTE: POWER CONNECTIONS TO IC'S ARE NOT SHOWN
RESISTORS ALL METAL FILM 1% UNLESS SPECIFIED

FIGURE 40	PCO ₂ , TEMPERATURE, PH PANEL CIRCUIT BOARDS CB-3A1, 3A2 SCHEMATIC DIAGRAMS	PANEL NO. 3	CB-3A1	T ⁰ C MEASUREMENT CIRCUIT	DRAWN BY L.D.
			CB-3A2	REGULATED VOLTAGE SUPPLY	

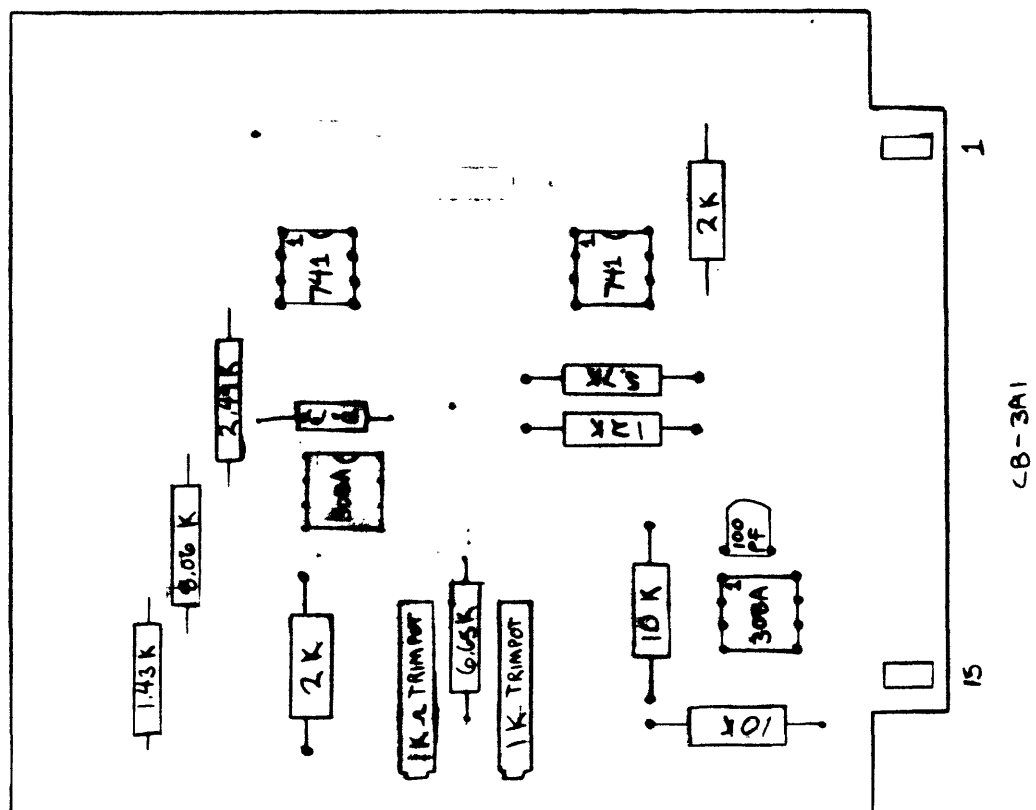
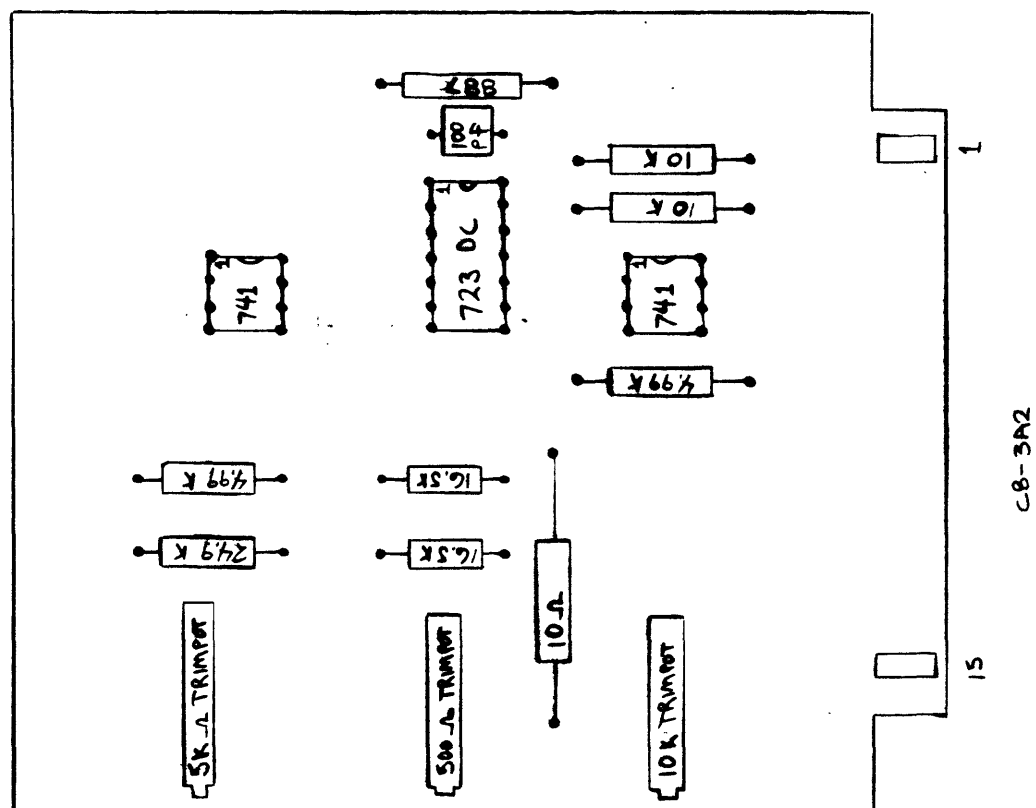
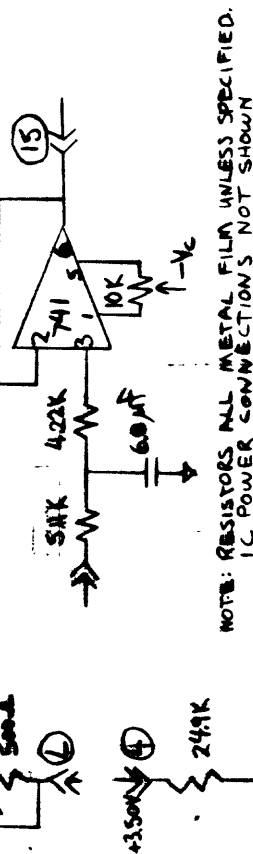
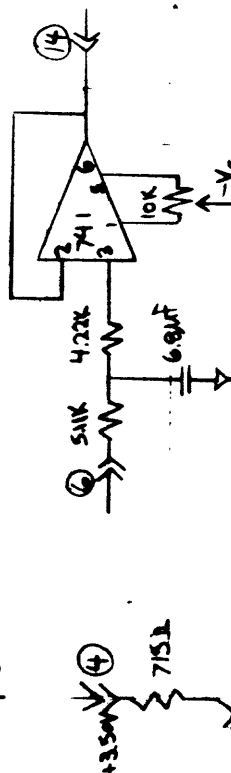
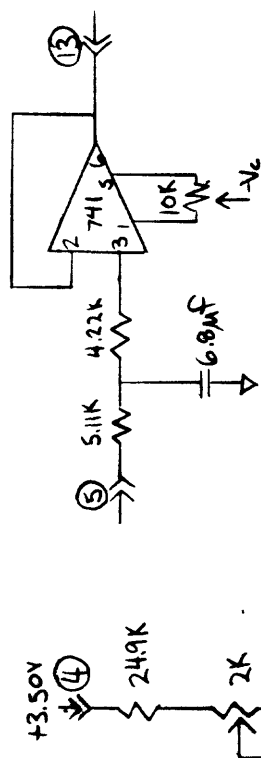


FIGURE 41
PCO₂, TEMPERATURE, pH PANEL
CIRCUITBOARDS CB-3A1, 3A2 LAYOUTS

	T ^o C MEASUREMENT CIRCUITRY	REGULATED VOLTAGE SUPPLY
C8-3A1		
C8-3A2		

PANEL NO. 3

DRAWN BY L.D
DATE NOV 1976



NOTE: RESISTORS ALL METAL FILM UNLESS SPECIFIED.
IC POWER CONNECTIONS NOT SHOWN

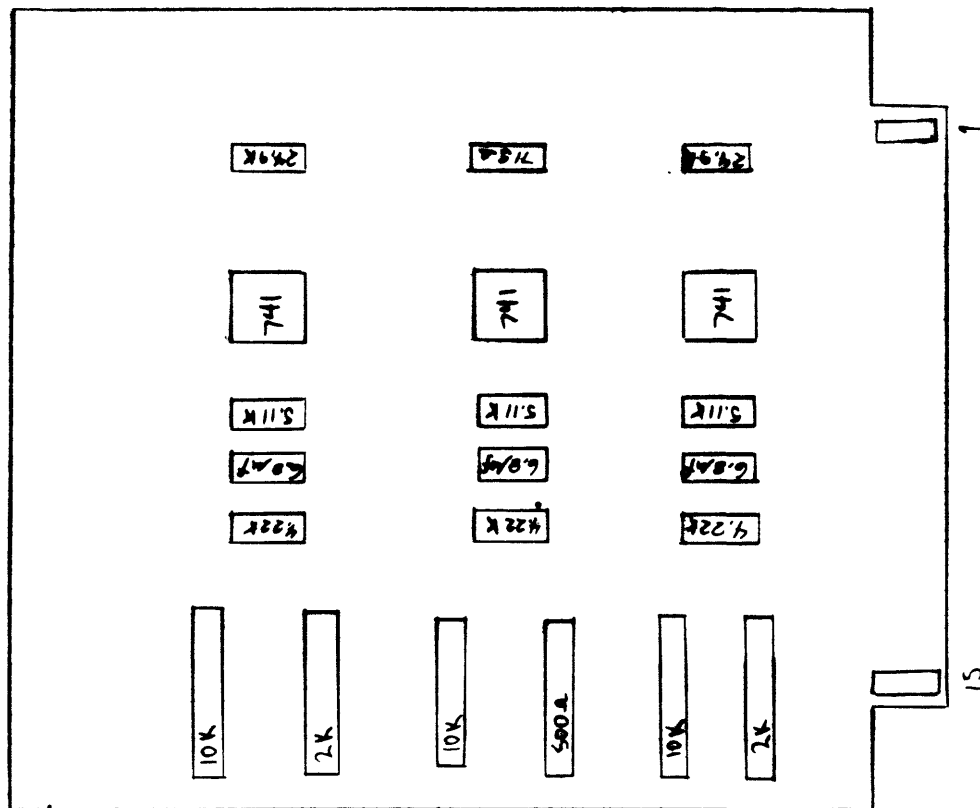
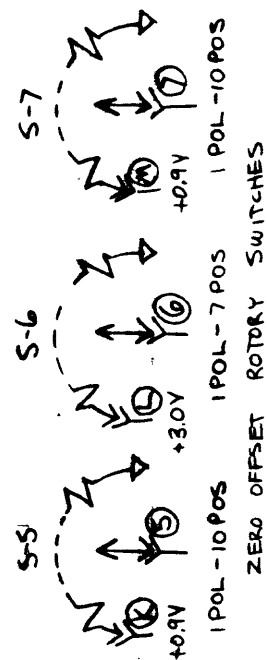
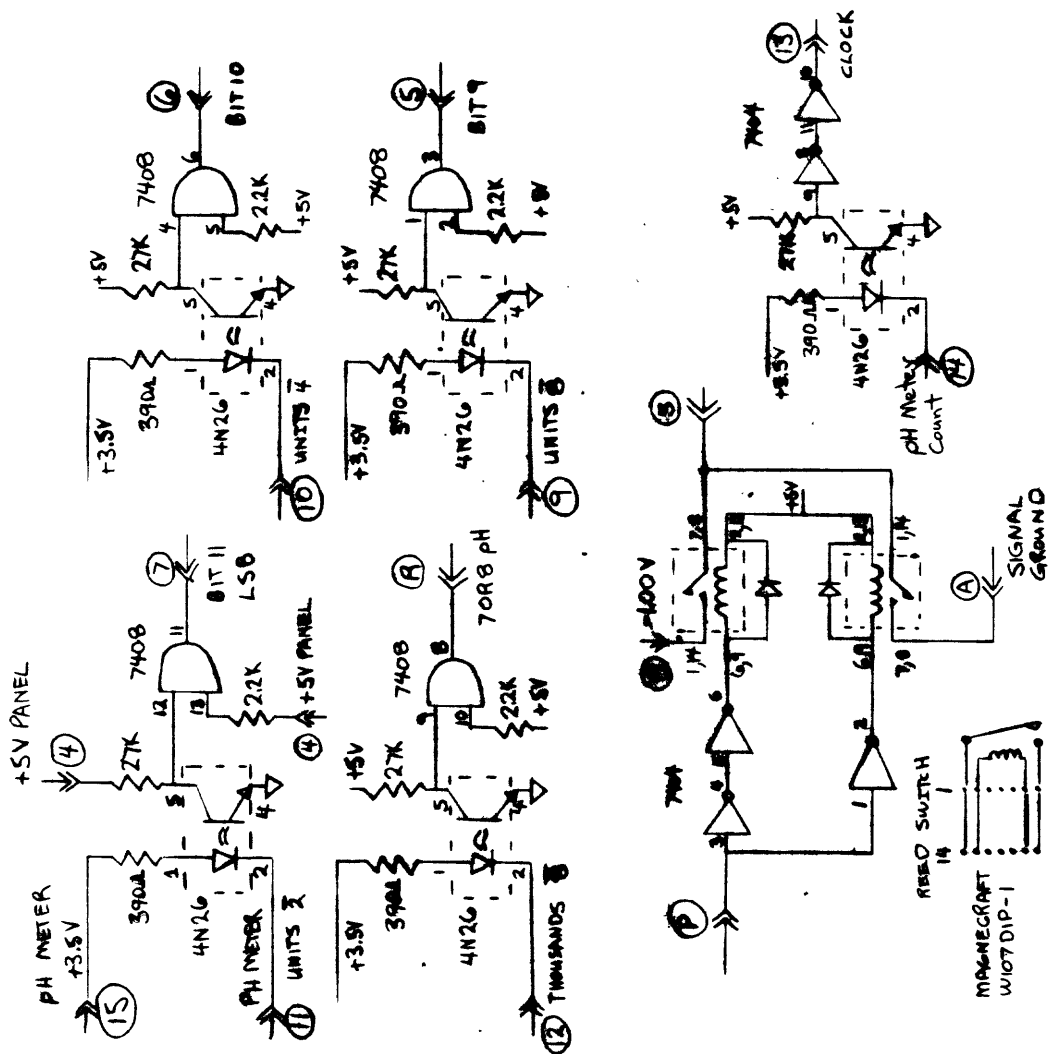


FIGURE 42 PCO_2 TEMPERATURE PH PANEL
CIRCUIT BOARD C8-381 SCHEMATIC DIAGRAM
AND BOARD LAYOUT

Panel
3

DRAWN BY LD
DATE NOV 1976



NOTE: RESISTOR VALUES 390A AND 27K MAY BE CHANGED FOR PERFORMANCE OF 4N26. ALL RESISTORS 1/4W CARBON UNLESS SPECIFIED. POWER CONNECTIONS TO IC'S 7400 & 7408 NOT SHOWN.

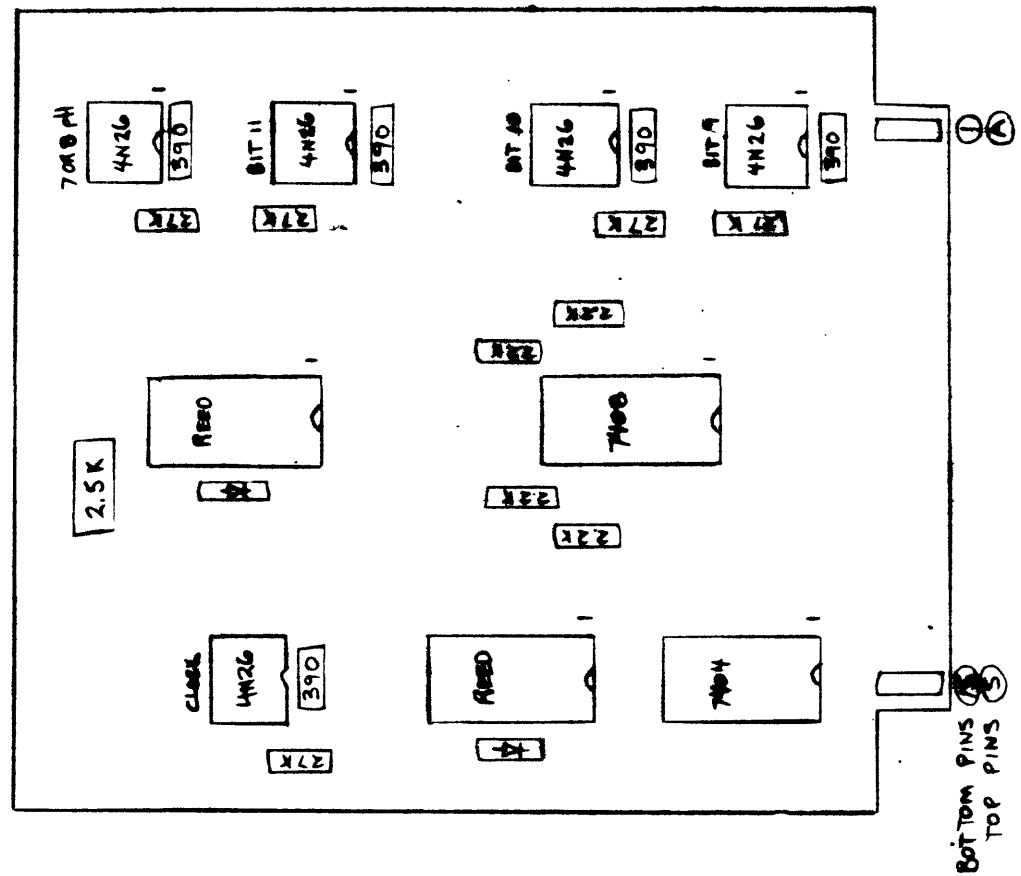
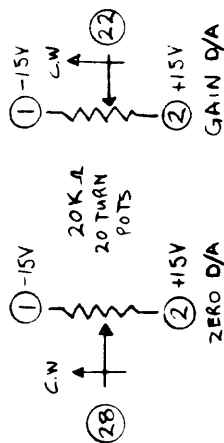


FIGURE 43 PCO₂ TEMPERATURE, PH PANEL CIRCUITBOARD CB-382 SCHEMATIC DIAGRAM AND BOARD LAYOUT PH DIGITAL TO ANALOG CONVERSION CIRCUITRY

POTENTIOMETER CONNECTIONS



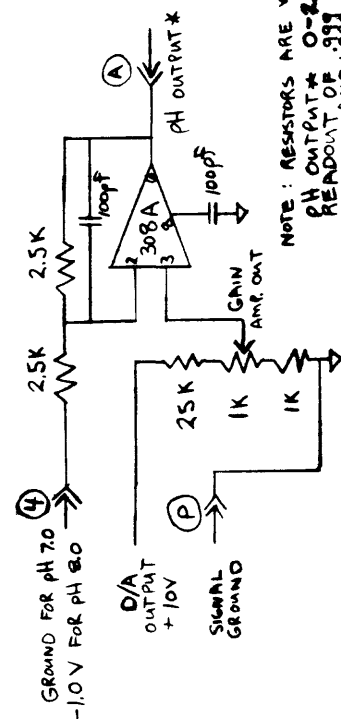
OUTPUT PROGRAMMING D/A

OUTPUT	EXTERNAL CONNECTIONS
+10V	24 & 26
	21 & 5

BCD D/A CONVERTER	
0 K	28 0
0 1	27 0
0 2	26 0
0 3	25 0
0 4	24 0
0 5	23 0
0 6	22 0
0 7	21 0
0 8	20 0
0 9	19 0
0 10	18 0
0 11	17 0
0 12	16 0
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0 14	14 0
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0 16	12 0
0 17	11 0
0 18	10 0
0 19	9 0
0 20	8 0
0 21	7 0
0 22	6 0
0 23	5 0
0 24	4 0
0 25	3 0
0 26	2 0
0 27	1 0
0 28	0 0

ZERO ADJ. 20K TRIMPOT
SUM JCT -N.C.
OUT TO OUTPUT AMPLIFIER +10V F.S.
REF. -N.C.
10V -N.C.
20V -N.C.
GAIN ADJ. 20K TRIMPOT

BIPOLAR
N.C.
N.C.
+5V
BIT 12
BIT 11
BIT 10
BIT 9
PINS



NOTE: RESISTORS ARE W.W. 0.1% UNLESS SPECIFIED
PH OUTPUT * 0-20 V F.S.
READOUT OF .333 FOR PH OF 7.999
AND 1.444 FOR PH OF 8.999

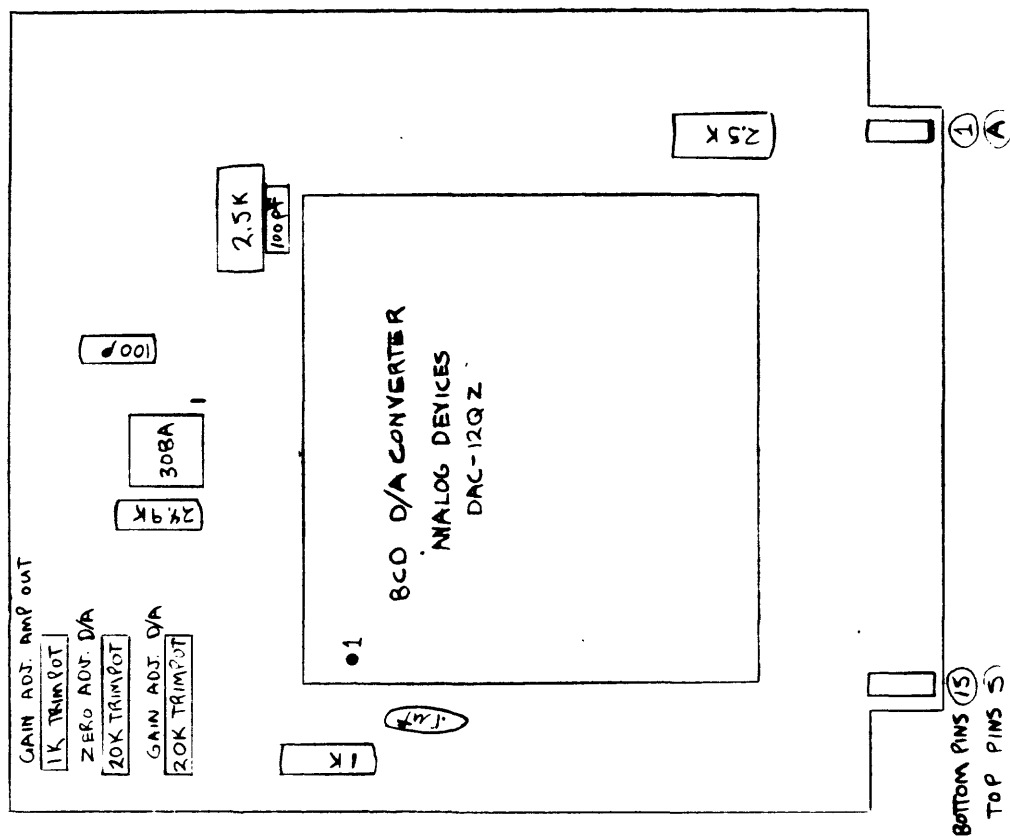


FIGURE 44 PCO₂ TEMPERATURE, PH PANEL CIRCUITBOARD CB-361 SCHEMATIC DIAGRAM AND BOARD LAYOUT
PH DIGITAL TO ANALOG CONVERSION CIRCUITRY

PANEL NO.

3

L.D.

DATE

NOV. 1976

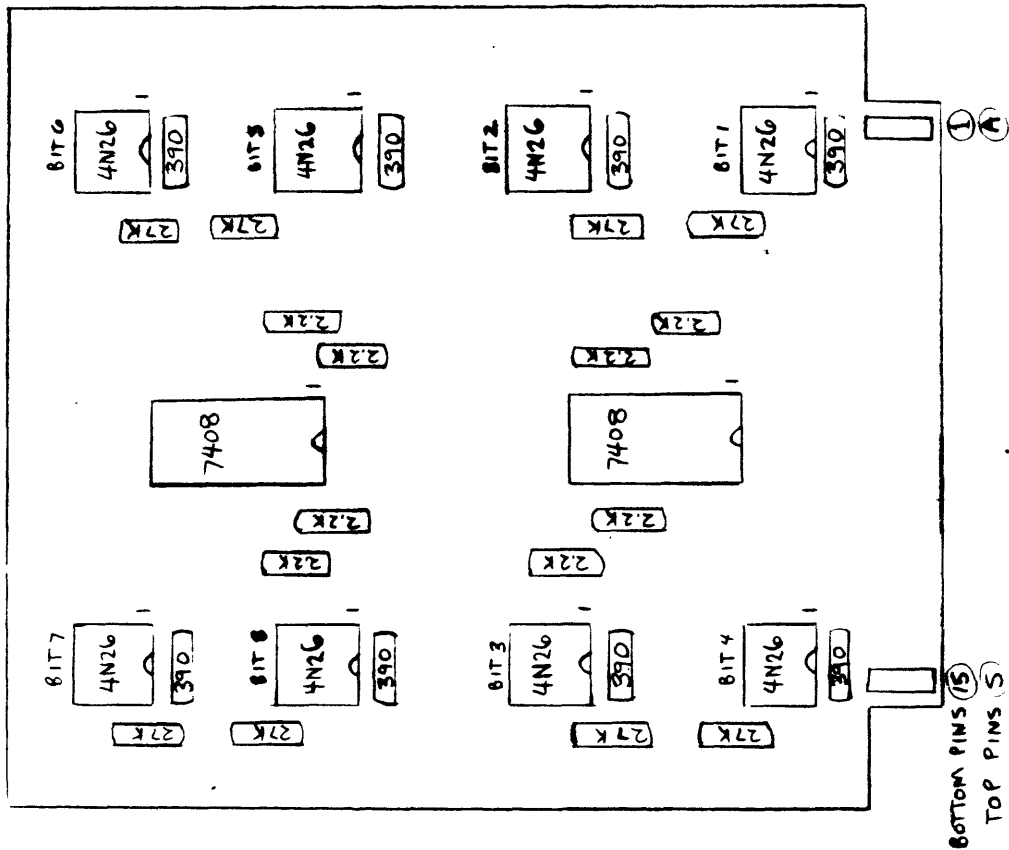
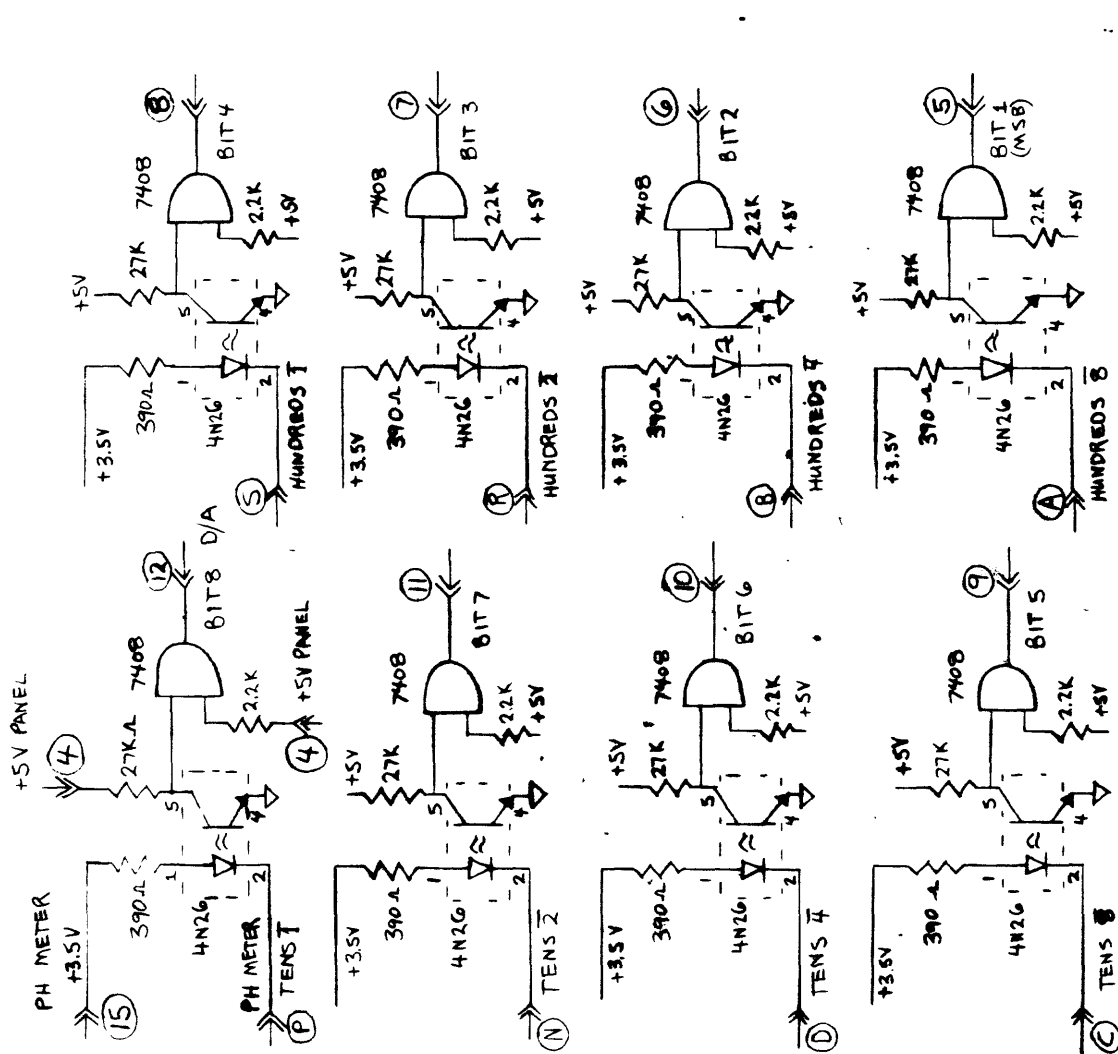
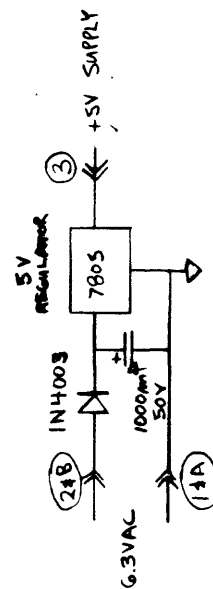
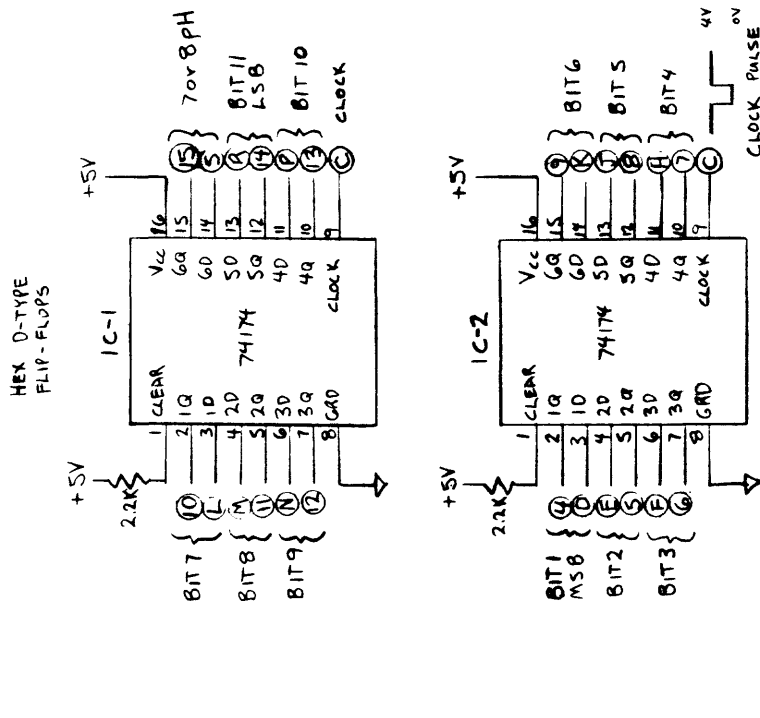


FIGURE 45 PCO₂ TEMPERATURE PH PANEL
CIRCUIT BOARD CB-3C2 SCHEMATIC DIAGRAM AND BOARD LAYOUT
PH DIGITAL TO ANALOG CONVERSION CIRCUITRY

PANEL NO. 3

DATE

L.O.
NOV 1976



NOTE : +5V SUPPLY FOR DIGITAL IC CIRCUIT BOARDS

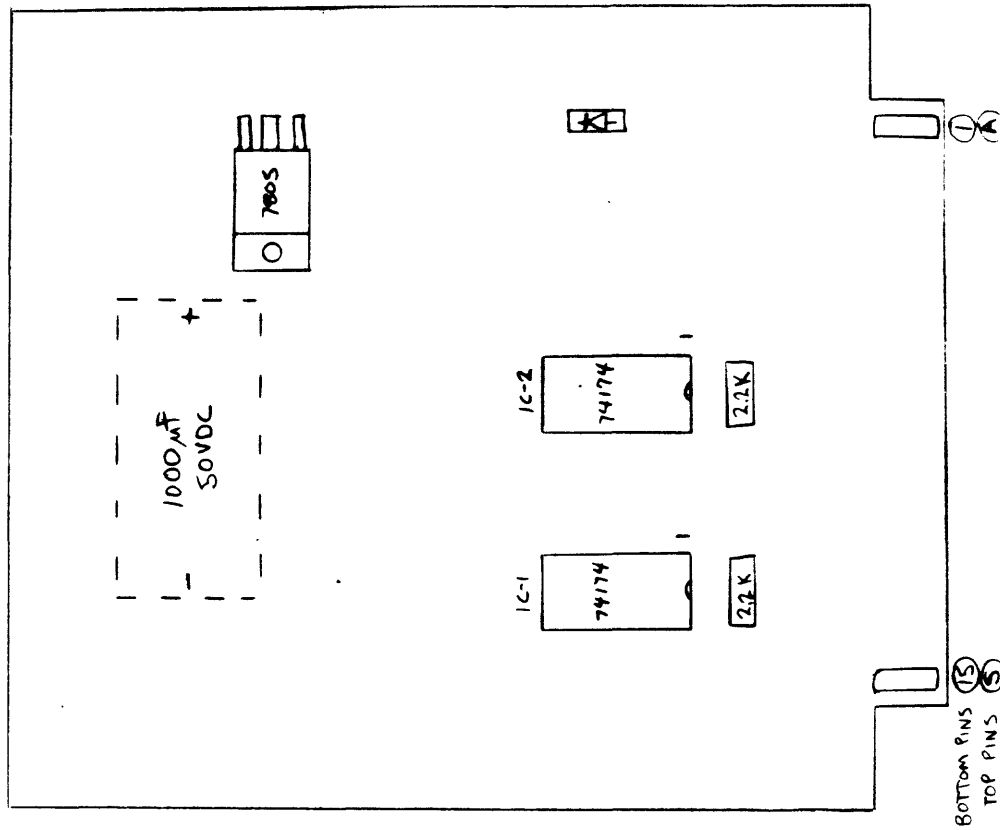


FIGURE 46 PCO₂, TEMPERATURE, PH PANEL
CIRCUIT BOARD CB-3C3 SCHEMATIC DIAGRAM AND BOARD LAYOUT
PH DIGITAL TO ANALOG CONVERSION CIRCUITRY

PANEL NO

3

DATE

NOV 1976

L.D.

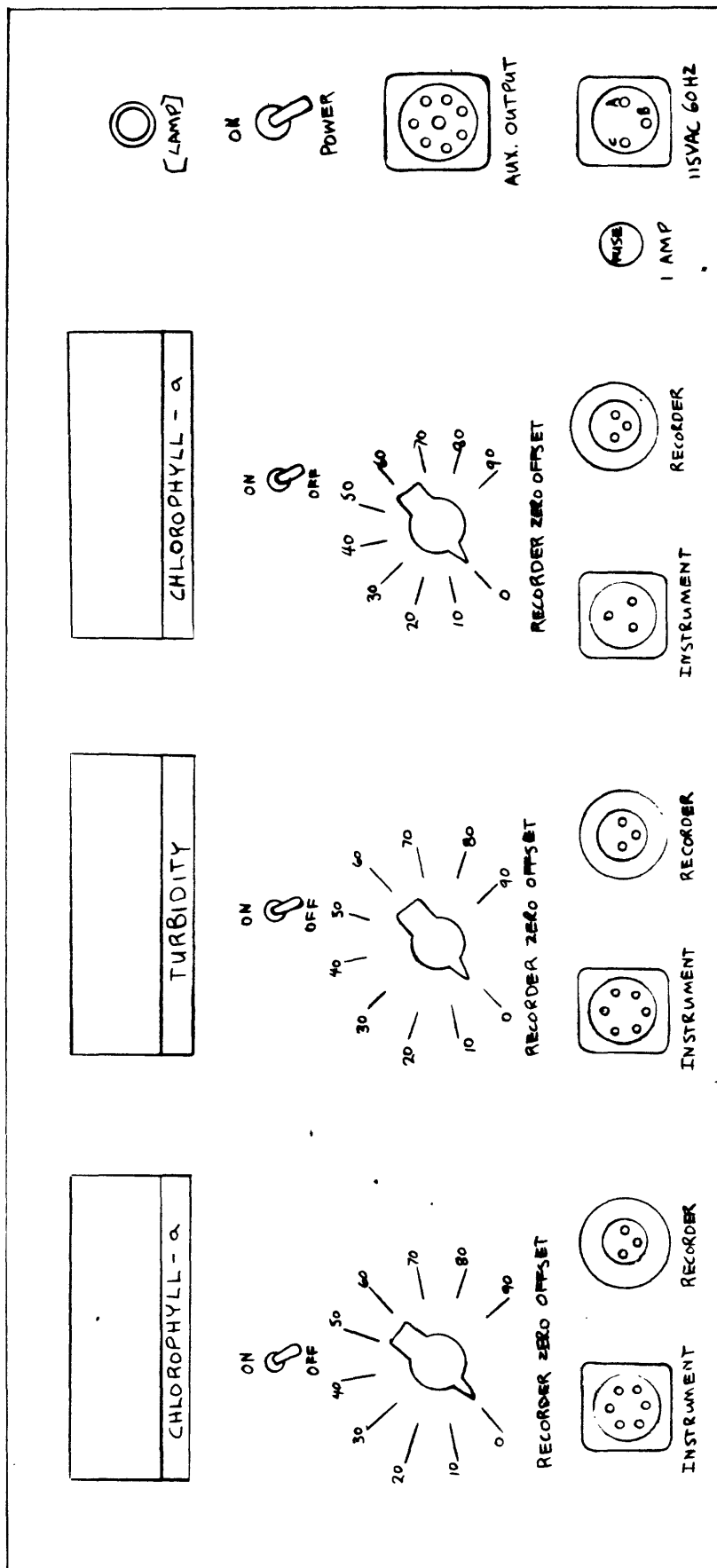


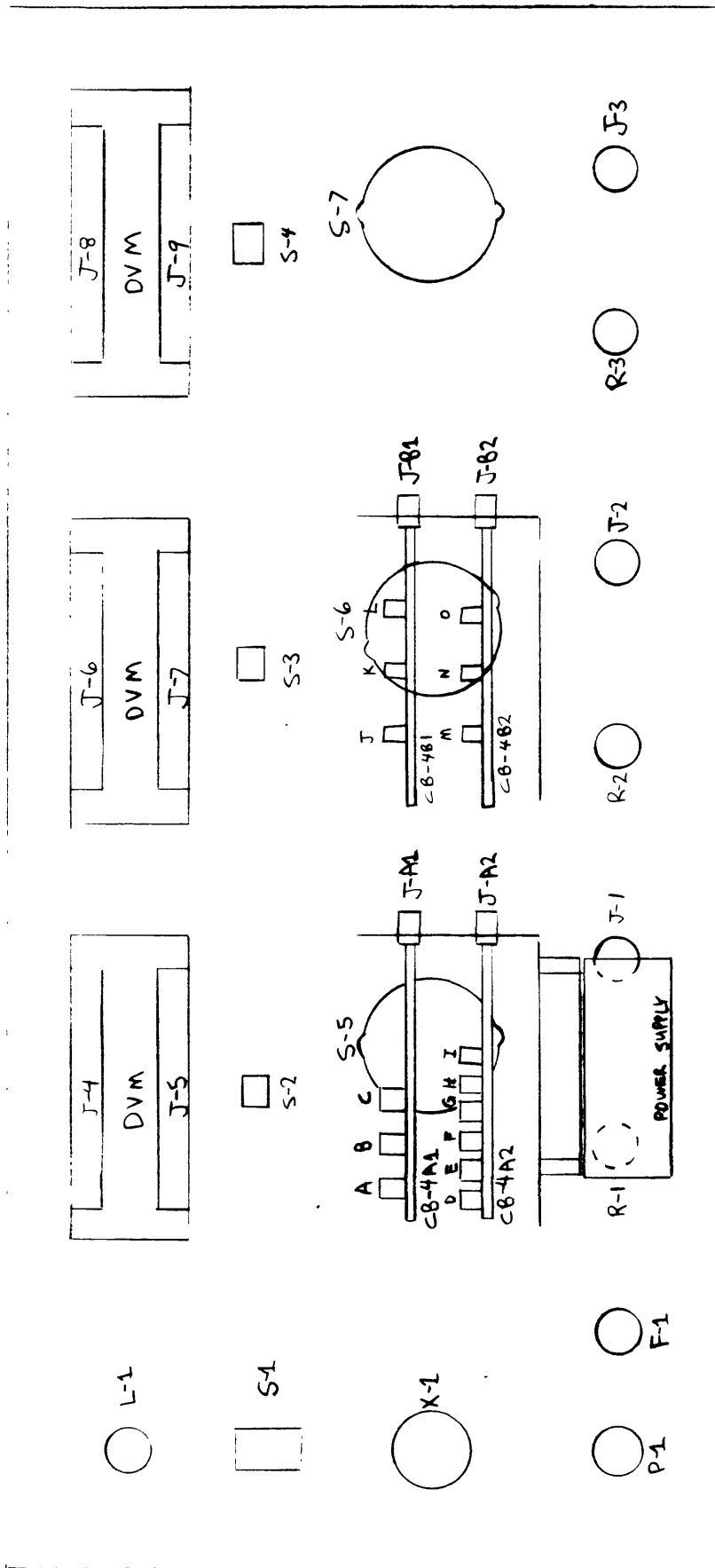
FIGURE 47 CHLOROPHYLL & TURBIDITY
PANEL LAYOUT (FRONT)

PANEL NO.

4

L.D.

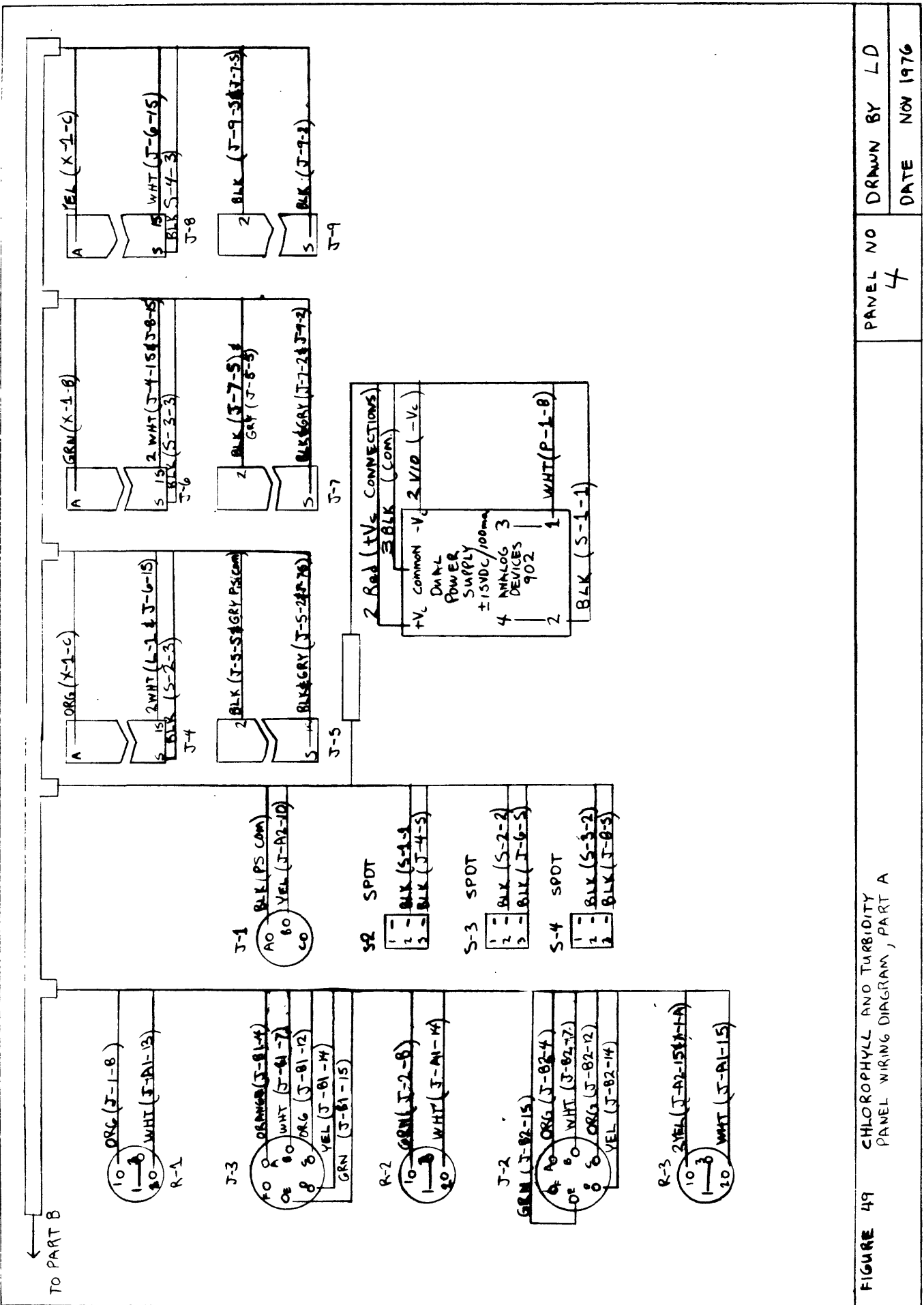
DATE NOV 1976



- F1 FUSE
L-1 NEON LAMP
X-1 AUX OUTPUT
P-1 POWER CONNECTION
R-1 RECORDER OUT
R-2 RECORDER OUT
R-3 RECORDER OUT
J-1 FLUOROMETER INPUT - MA III
J-2 NEPHELOMETER INPUT - MA 10
J-3 FLUOROMETER INPUT - MA 10
J-4 THRU J-9 CONNECTORS FOR DVM'S
J-A1 THRU J-B2 CON. FOR BOARDS
S-1 POWER SWITCH
S-2 CHLOROPHYLL-a ON-OFF SWITCH
S-3 TURBIDITY ON-OFF SWITCH
S-4 CHLOROPHYLL-a ON-OFF SWITCH
S-5 RECORDER ZERO OFFSET - CHLOROPHYLL-a
S-6 RECORDER ZERO OFFSET - TURBIDITY
S-7 RECORDER ZERO OFFSET - CHLOROPHYLL-a
C-B-4A1 FOLLOWER CIRCUIT BOARD
C-B-4A2 REG. POWER SUPPLY & CHLOROPHYLL-a
C-B-4B1 CHLOROPHYLL-a RANGE & DIVIDER
C-B-4B2 NEPHELOMETER RANGE & DIVIDER
A CHLOROPHYLL-a FOLLOWER ZERO ADJ.
B TURBIDITY FOLLOWER ZERO ADJ.
C CHLOROPHYLL-a FOLLOWER ZERO ADJ.
F -3.50 VDC ADJ.
G +3.50 VDC ADJ.
H -1.00 VDC ADJ.
I +0.90 VDC ADJ.
J ZERO ADJ
K SIGNAL LEVEL ADJ.
L RANGE CIRCUIT ADJ.
M ZERO ADJ.
N SIGNAL LEVEL ADJ.
O RANGE CIRCUIT ADJ.
P ZERO ADJ
Q GAIN ADJ
FLUOROMETER
TURNER DESIGN MODEL 10
NEPHELOMETER
TURNER DESIGNS MODEL 10
FLUOROMETER
TURNER ASSOCIATES MODEL 111

FIGURE 48 CHLOROPHYLL & TURBIDITY
PANEL LAYOUT (BACK)

PANEL NO. 4
DRAWN BY L.D.
DATE NOV 1976



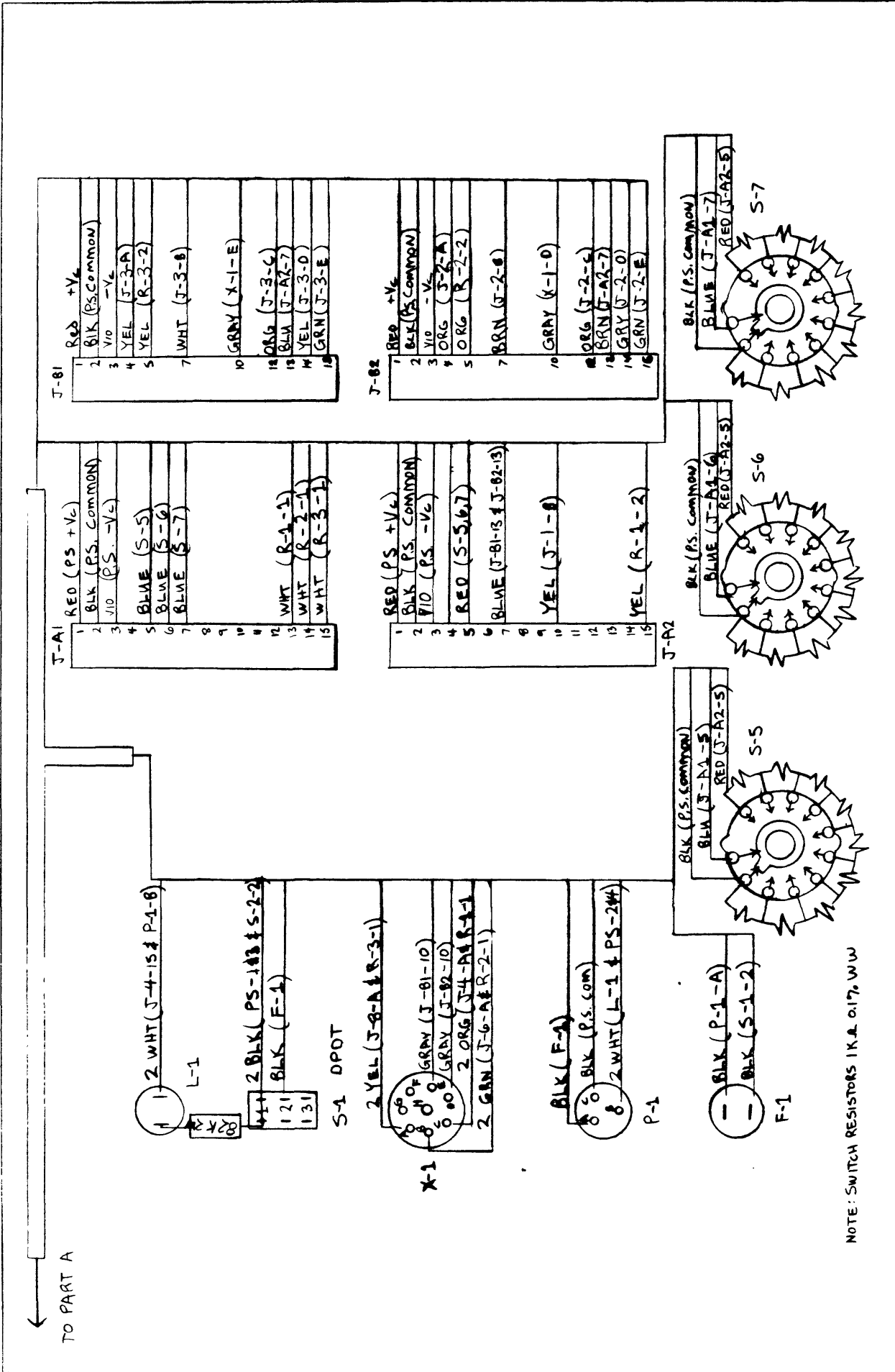
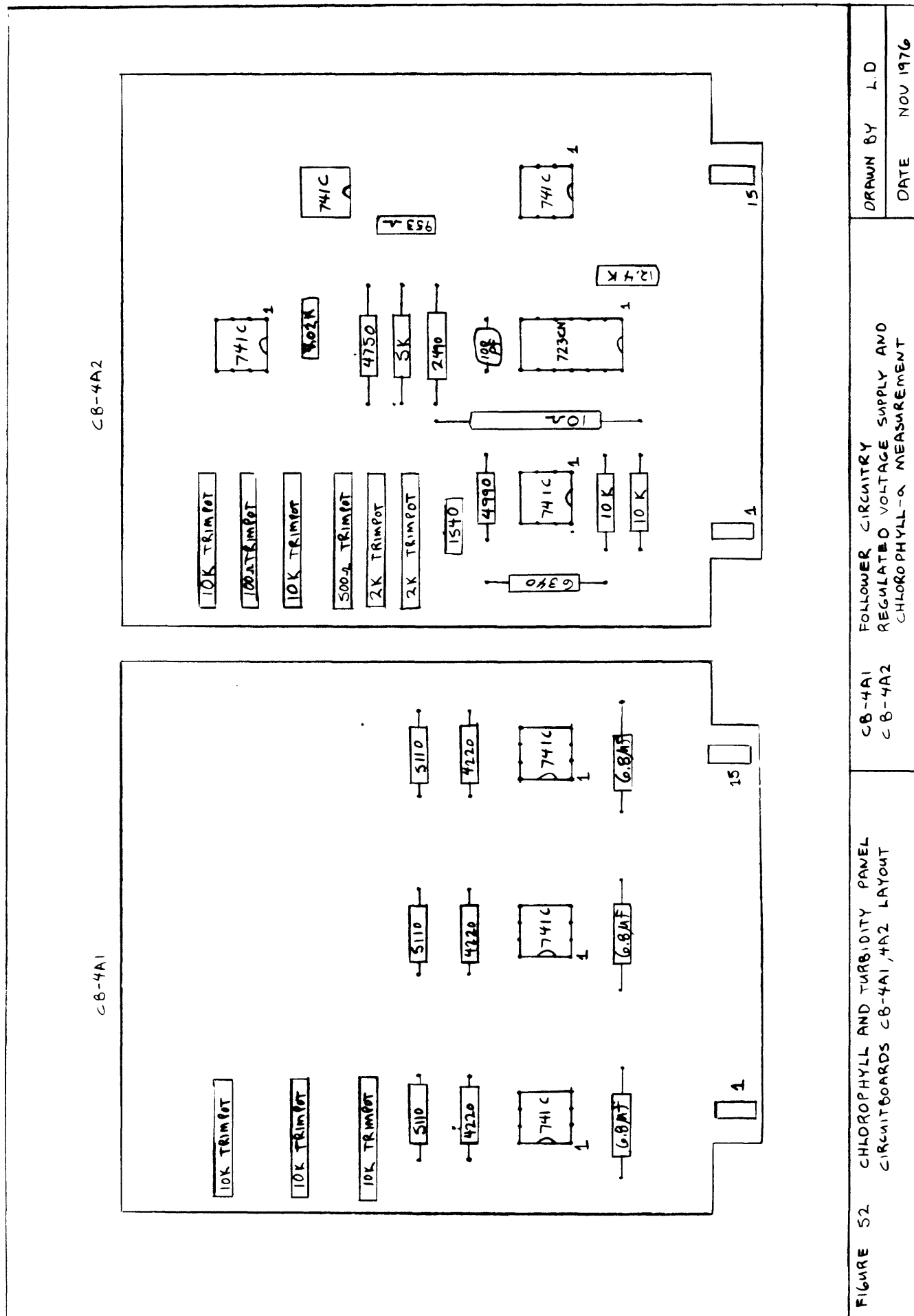


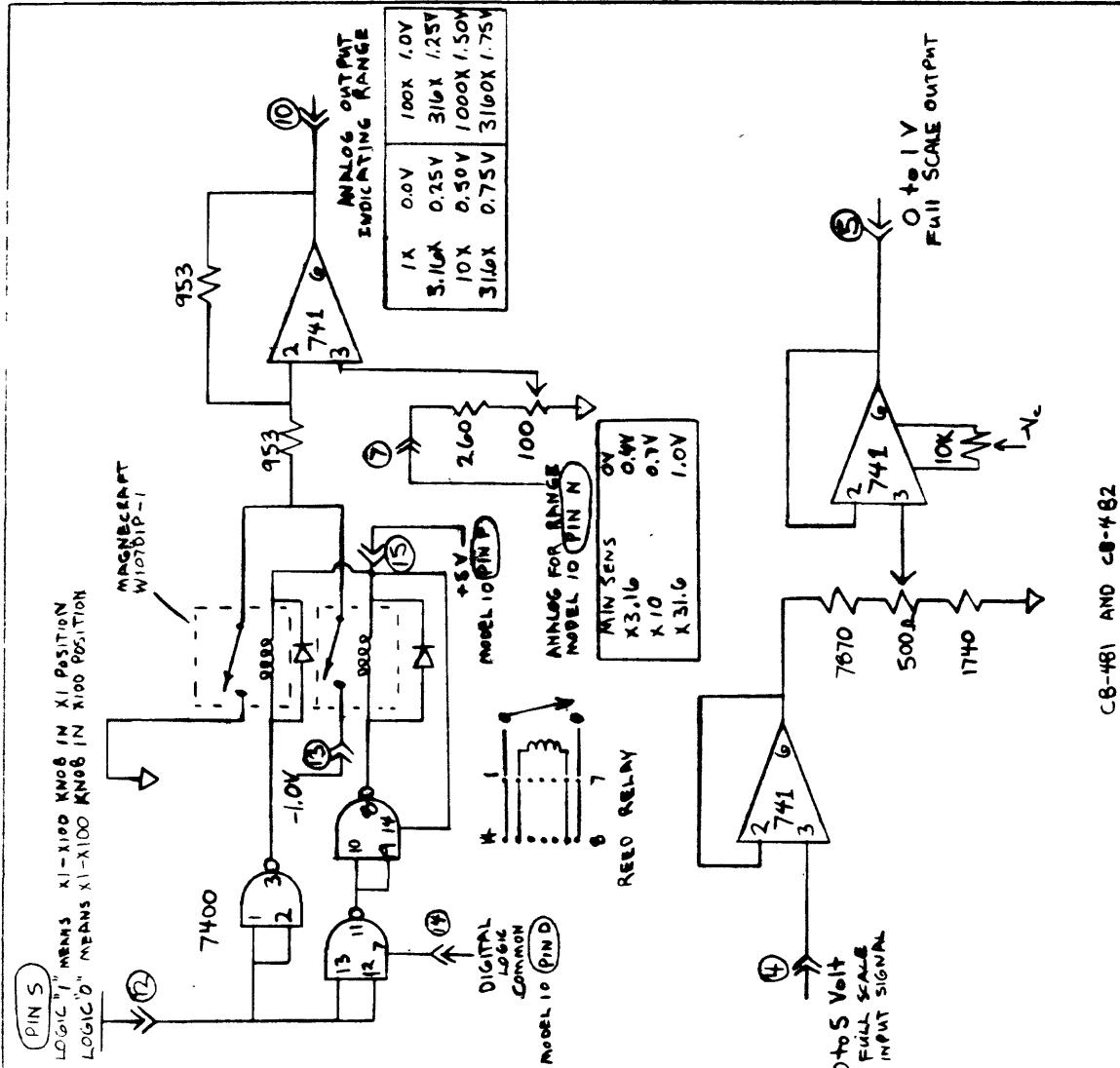
FIGURE 50 CHLOROPHYLL AND TURBIDITY
 PANEL WIRING DIAGRAM, PART B

PANEL NO. 4

DRAWN BY L D

DATE NOV 1976





NOTE: POWER CONNECTION FOR IC'S NOT SHOWN
RESISTORS ALL METAL FILM 1% UNLESS SPECIFIED

FIGURE 53 CHLOROPHYLL AND TURBIDITY PANEL CIRCUITBOARDS CB-481, 482 SCHEMATIC DIAGRAM AND BOARD LAYOUT. CONVERSIONS OF TURNER DESIGNS MD.10 FLOWMETERS.	IDENTICAL SCHEMATIC DIAGRAM AND BOARD LAYOUT FOR BOARDS CB-481 AND CB-482 FOR NEPHELOMETER AND FLOWMETER	PANEL NO. 4	DRAWN BY	L. D.
			DATE	NOV 1976

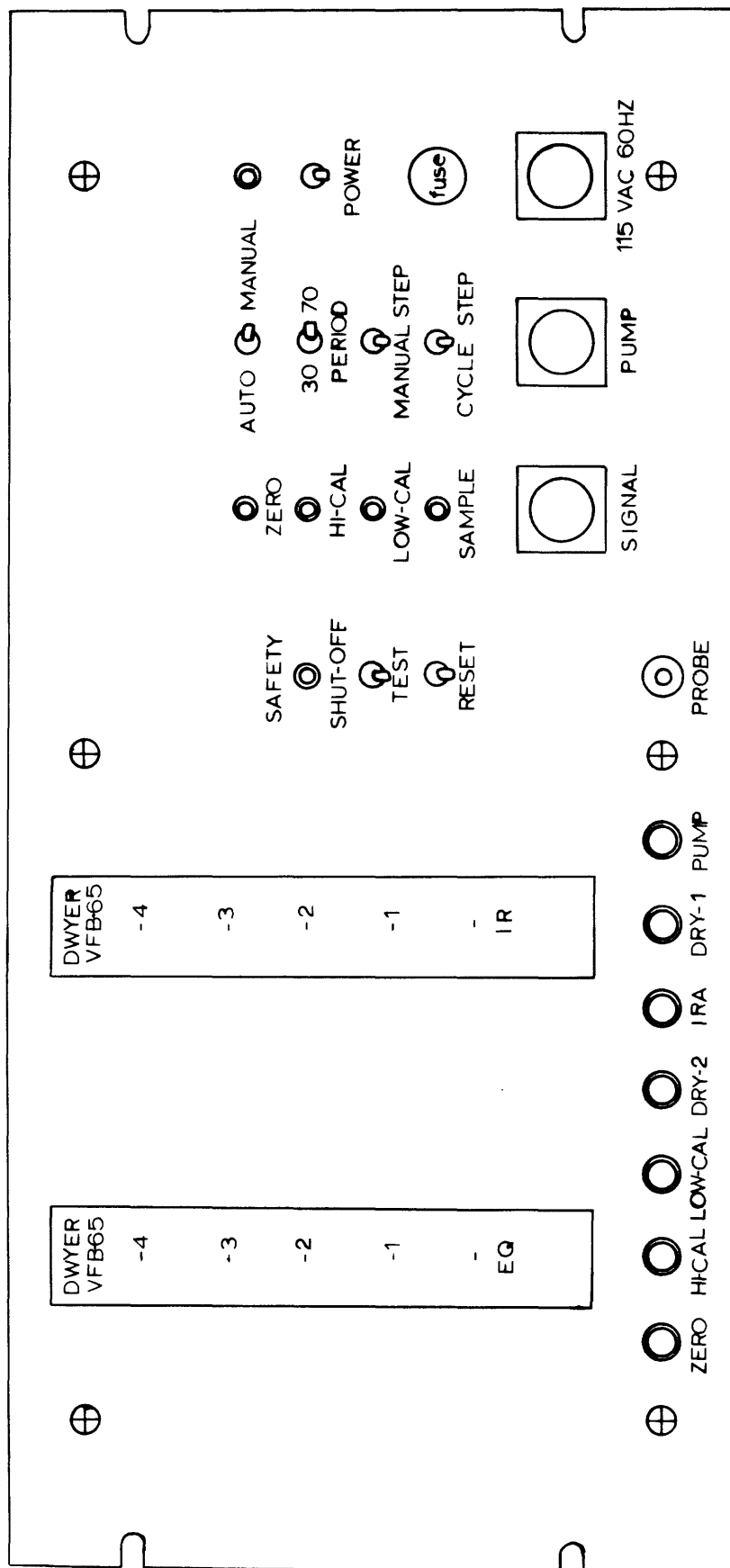


FIGURE 54 pCO₂ CONTROLLER PANEL
FRONT PANEL LAYOUT

LD

MAY 1978

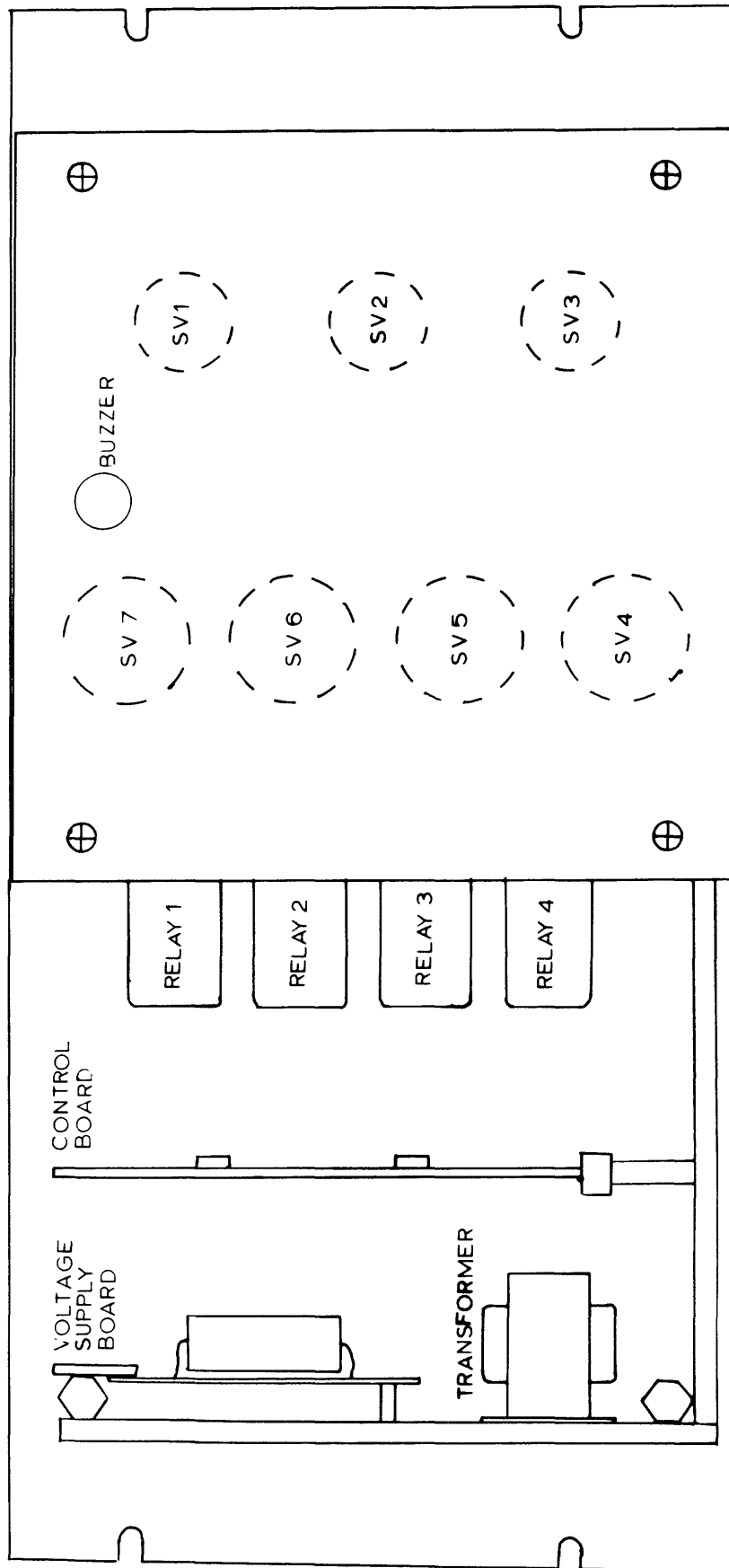


FIGURE 55 PCO₂ CONTROLLER PANEL
REAR PANEL LAYOUT

LD
MAY 1978

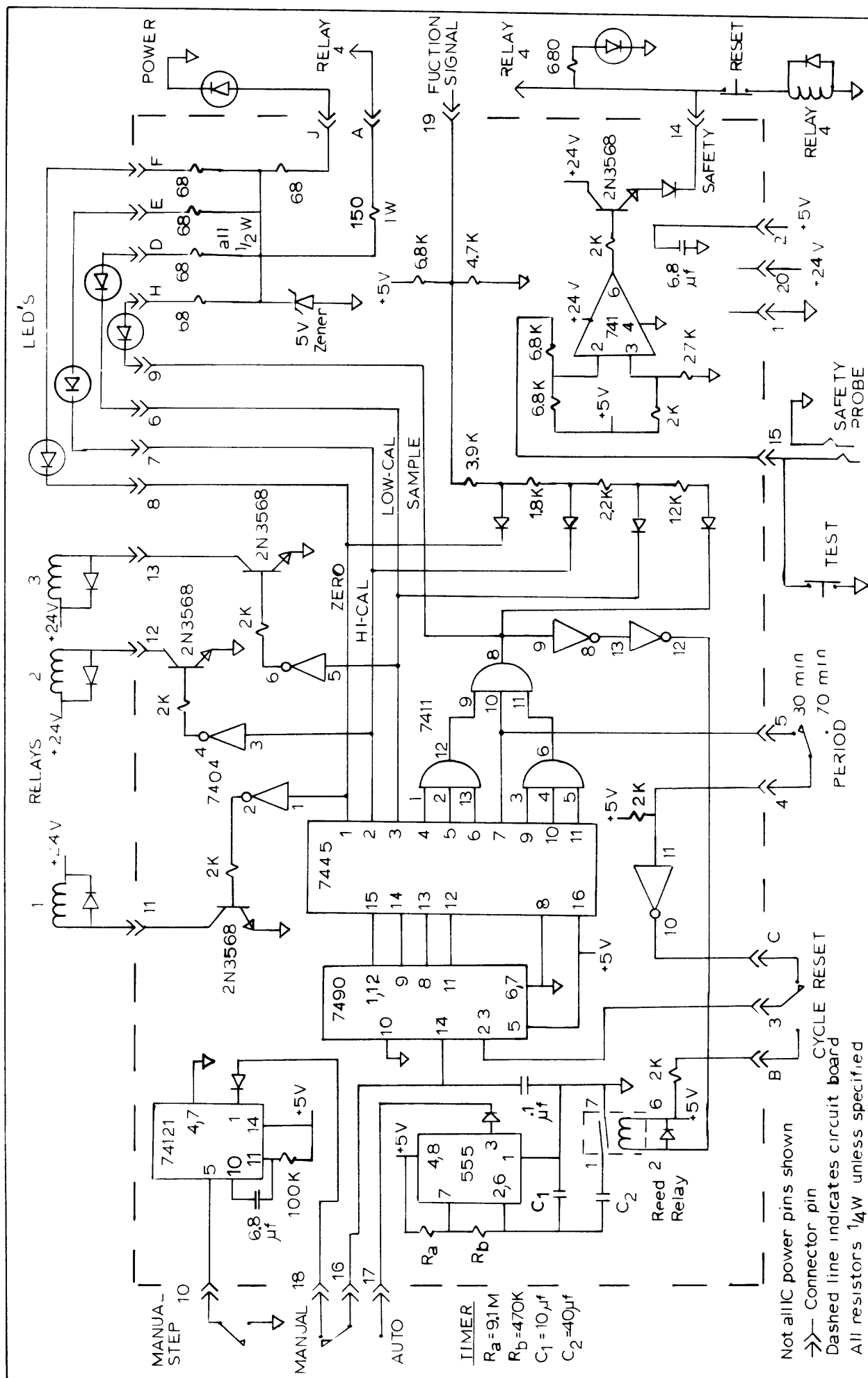
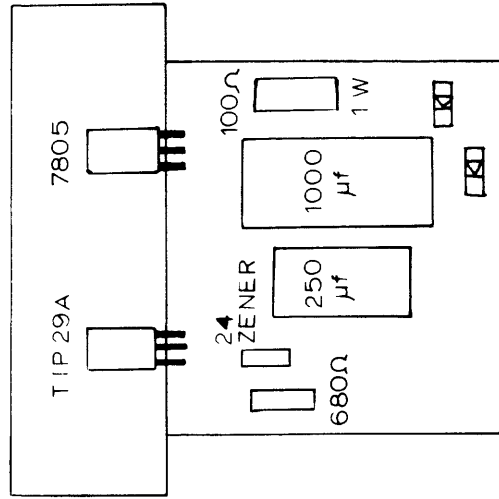
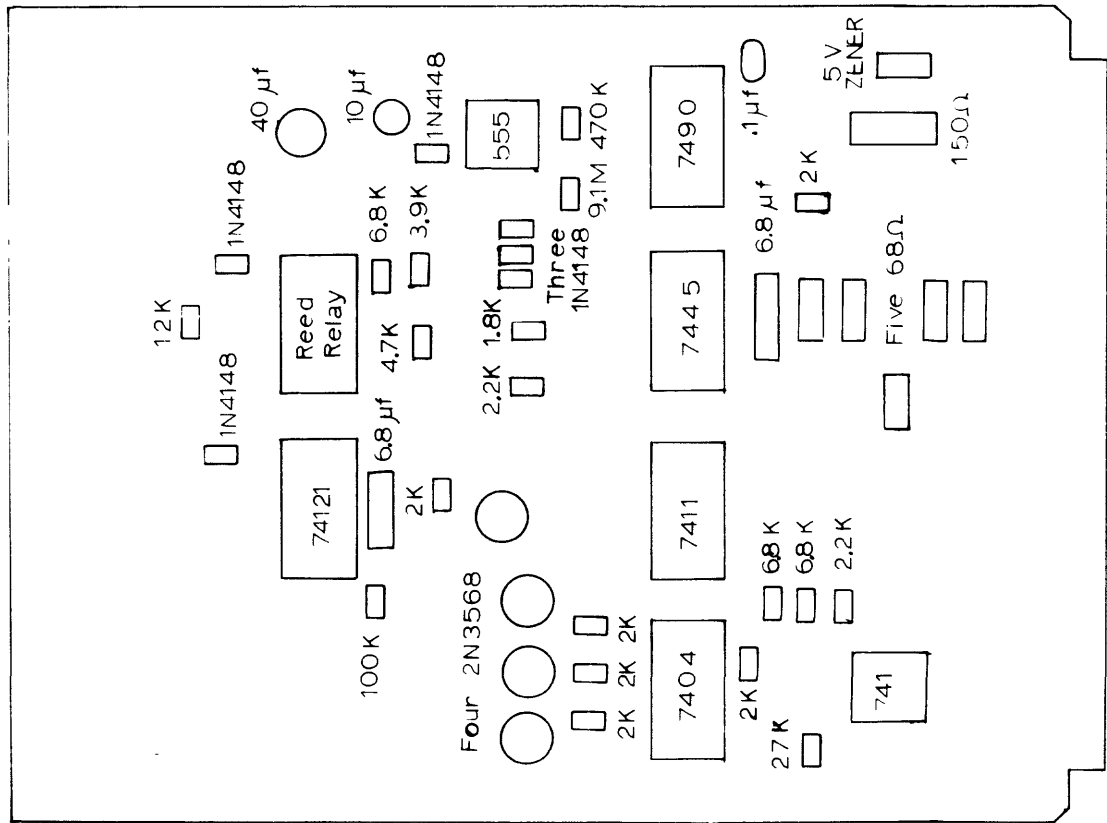


FIGURE 56 pCO₂ CONTROLLER PANEL
CONTROL BOARD AND EXTERNAL PARTS SCHEMATIC

LD

MAY 1978

CONTROL BOARD



POWER BOARD LAYOUT & SCHEMATIC

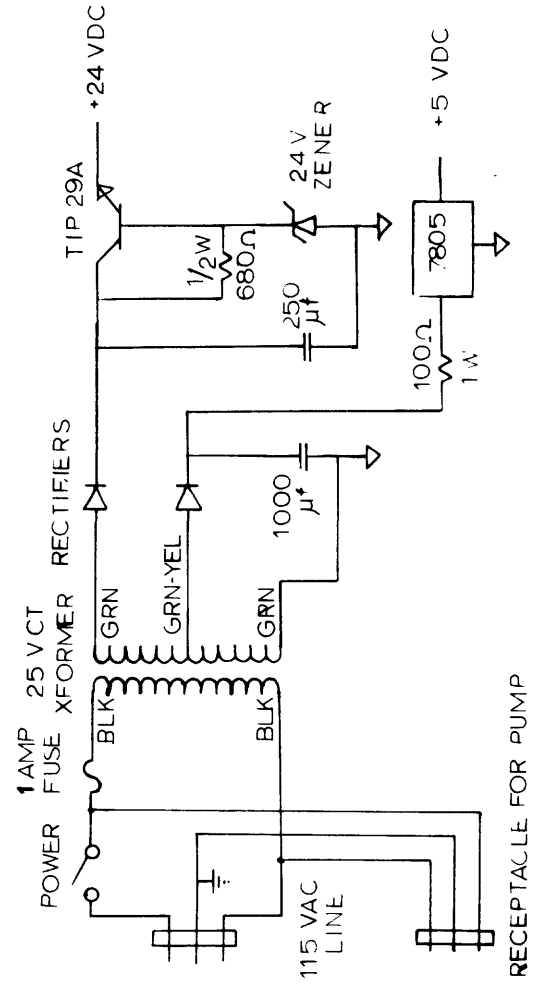
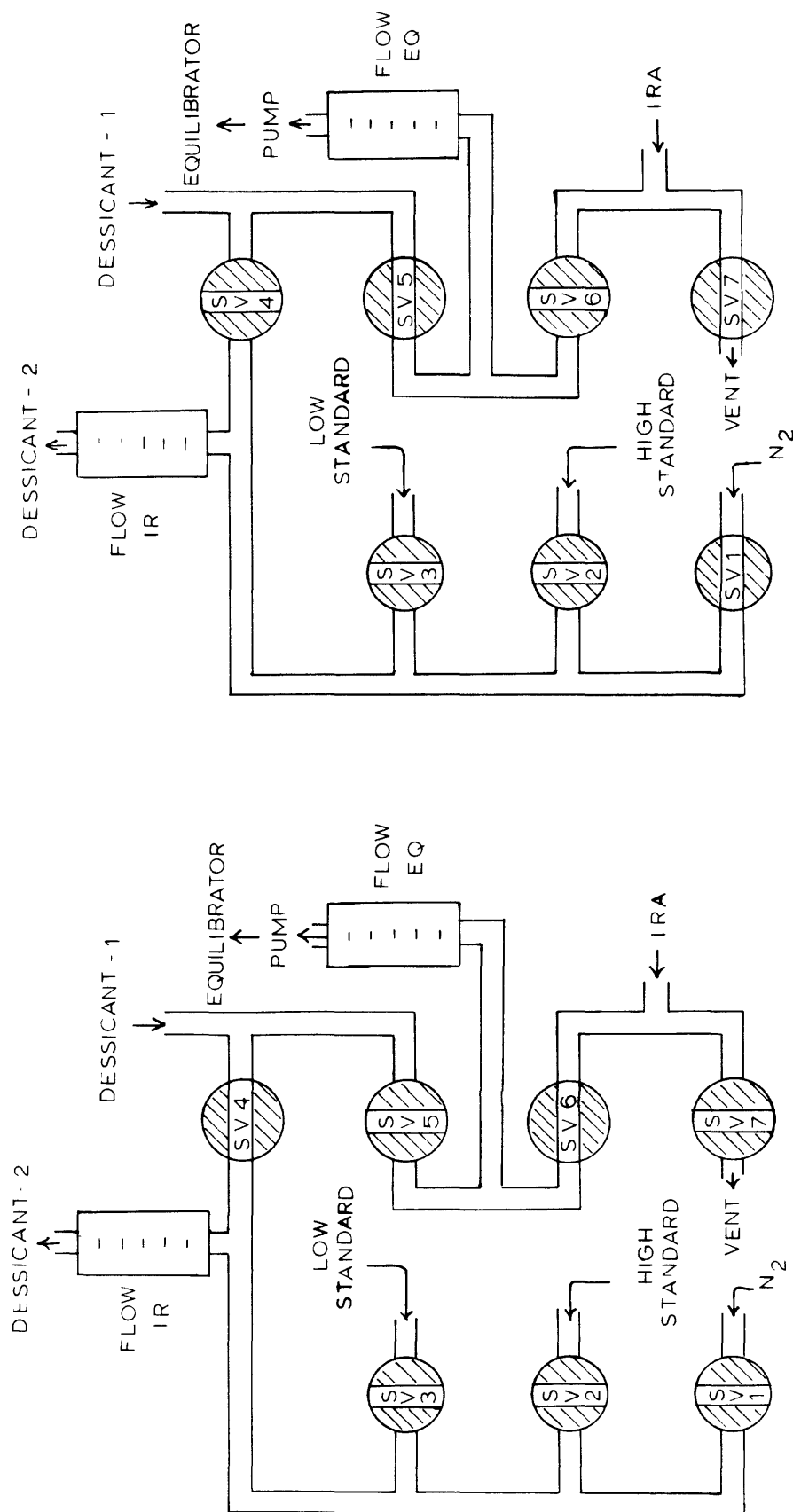


FIGURE 57 pCO₂ CONTROLLER PANEL
CIRCUIT BOARD LAYOUTS AND POWER SUPPLY SCHEMATIC

LD

MAY 1978



MEASUREMENT MODE

CALIBRATION MODE
(STATE 1)

FIGURE 58 pCO₂ CONTROLLER PANEL
SOLENOID VALVE OPERATIONS MODES

LD

MAY 1978

RELAYS - POTTER & BRUMFIELD
KRP 11DC 24 VDC

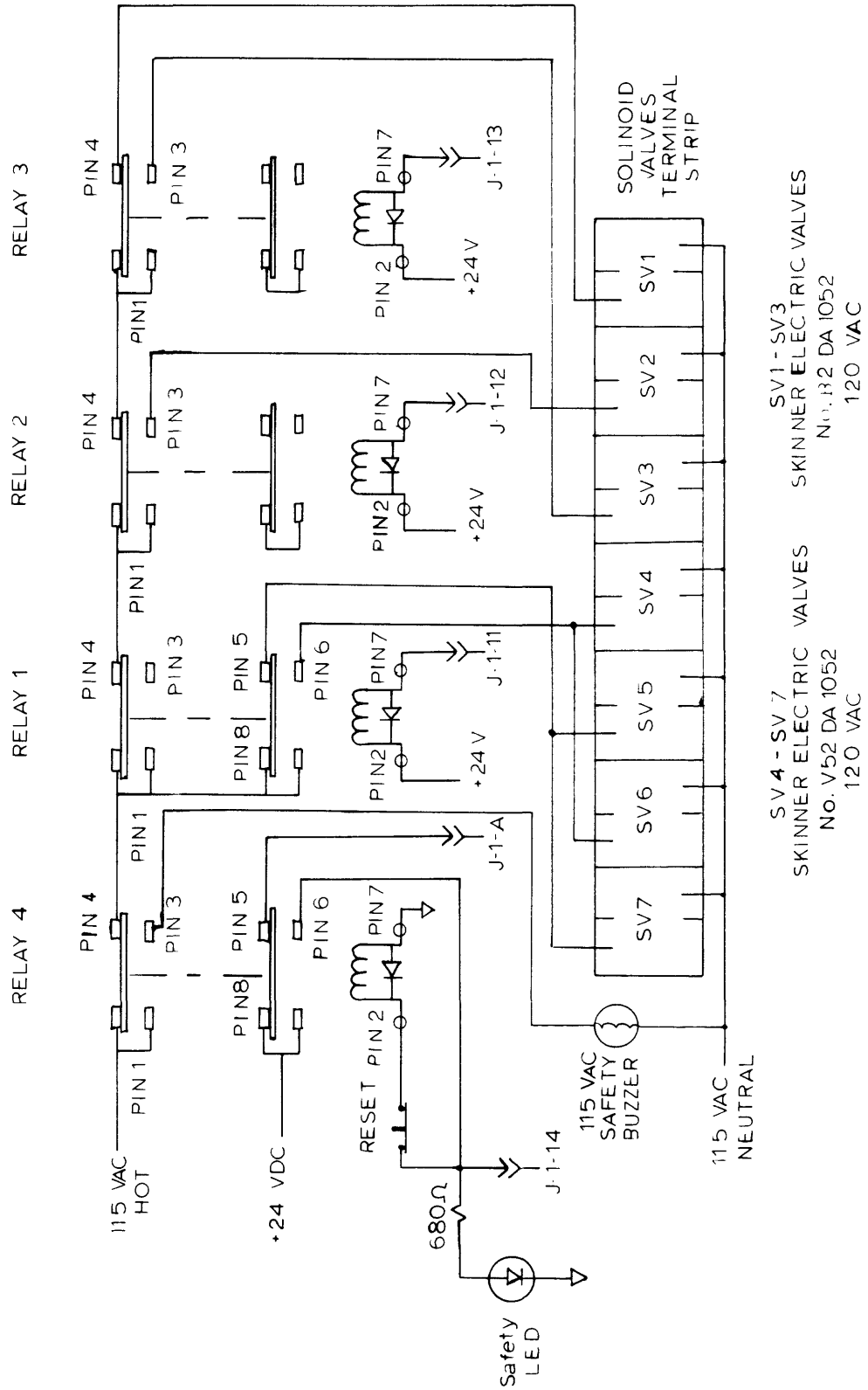


FIGURE 59 PCO₂ CONTROLLER PANEL
RELAY WIRING DIAGRAM

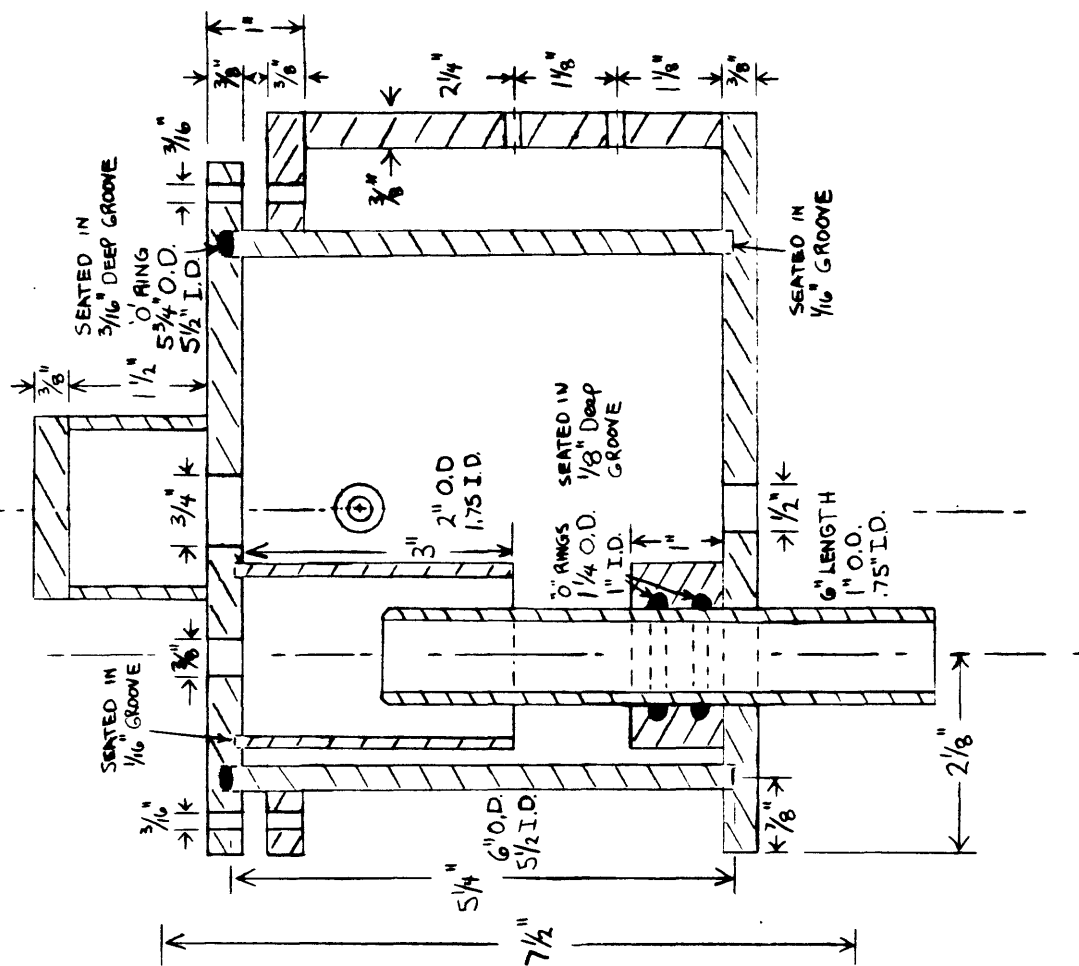
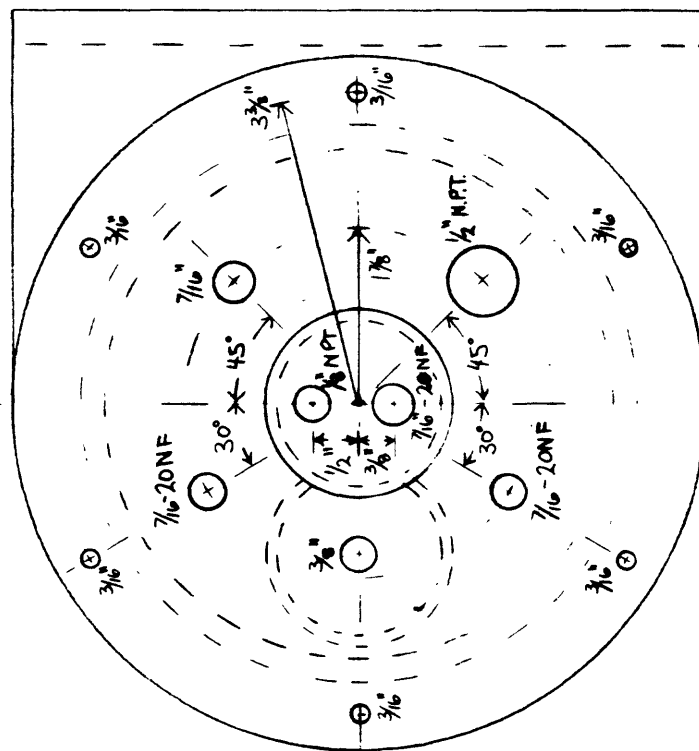
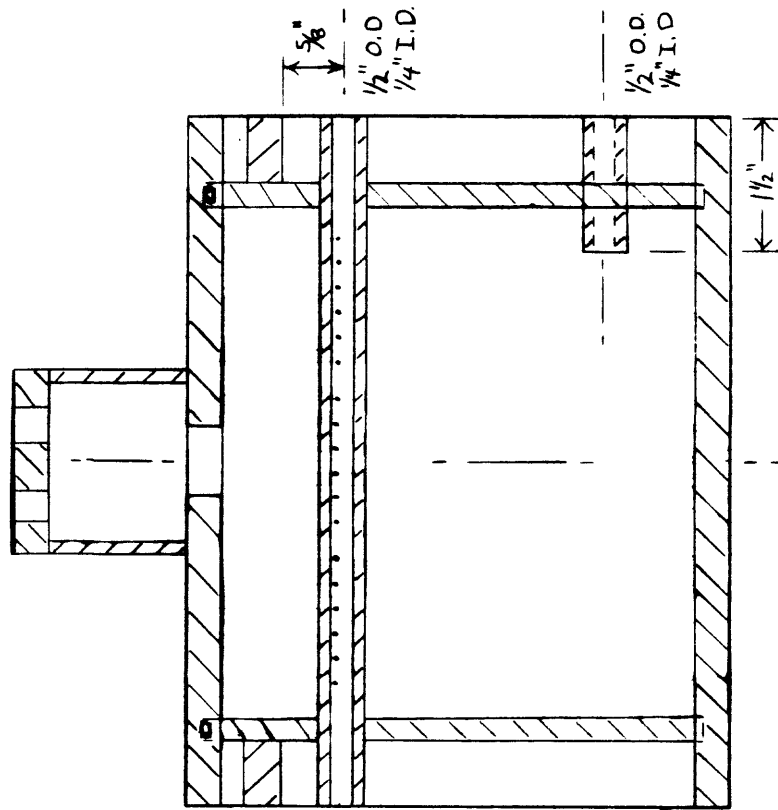


FIGURE 60 $p\text{CO}_2$ EQUILIBRATOR
EQUILIBRATOR TOP VIEW AND SIDE CROSS SECTION

07

MAY 1977

FRONT CROSS SECTION



END VIEW
SPRAY TUBE
19 - 1/32" HOLES, 1/4" APART

FIGURE G1 PCO₂ EQUILIBRATOR
EQUILIBRATOR FRONT CROSS SECTION

L.D.
MAY 1977