

## ABRASIVES (MANUFACTURED)

(Fused aluminum oxide, silicon carbide, and metallic abrasives)  
(Data in metric tons unless otherwise noted)

**Domestic Production and Use:** Fused aluminum oxide was produced by two companies at three plants in the United States and Canada. Production of crude fused aluminum oxide had an estimated value of \$1.7 million. Silicon carbide was produced by two companies at two plants in the United States. Production of crude silicon carbide had an estimated value of about \$26 million. Metallic abrasives were produced by 11 companies in eight States. Production of metallic abrasives had an estimated value of about \$120 million. Bonded and coated abrasive products accounted for most abrasive uses of fused aluminum oxide and silicon carbide. Metallic abrasives are used primarily for steel shot and grit and cut wire shot, which are used for sandblasting, peening, and stonecutting applications.

<b>Salient Statistics—United States:</b>	<b>2016</b>	<b>2017</b>	<b>2018</b>	<b>2019</b>	<b>2020<sup>e</sup></b>
Production:					
Fused aluminum oxide, crude <sup>1, 2</sup>	10,000	10,000	10,000	10,000	10,000
Silicon carbide <sup>2</sup>	35,000	35,000	35,000	35,000	35,000
Metallic abrasives	188,000	179,000	180,000	177,000	180,000
Shipments, metallic abrasives	204,000	197,000	196,000	195,000	190,000
Imports for consumption:					
Fused aluminum oxide	155,000	206,000	192,000	184,000	130,000
Silicon carbide	116,000	137,000	146,000	131,000	130,000
Metallic abrasives	54,100	29,600	29,900	27,900	25,000
Exports:					
Fused aluminum oxide	14,300	15,500	20,100	18,400	14,000
Silicon carbide	6,820	6,100	10,100	11,500	9,300
Metallic abrasives	28,600	31,000	33,600	31,200	24,000
Consumption, apparent:					
Fused aluminum oxide <sup>3</sup>	141,000	191,000	172,000	166,000	120,000
Silicon carbide <sup>4</sup>	144,000	166,000	171,000	155,000	160,000
Metallic abrasives <sup>5</sup>	230,000	196,000	192,000	192,000	190,000
Price, average value of imports, dollars per ton:					
Fused aluminum oxide, regular	418	489	692	716	670
Fused aluminum oxide, high-purity	1,360	1,220	1,290	1,250	1,200
Silicon carbide, crude	452	479	670	701	600
Metallic abrasives	543	1,020	1,180	1,310	1,200
Net import reliance <sup>6</sup> as a percentage of apparent consumption:					
Fused aluminum oxide	>75	>75	>75	>75	>75
Silicon carbide	>75	>75	>75	>75	>75
Metallic abrasives	11	E	E	E	1

**Recycling:** Up to 30% of fused aluminum oxide may be recycled, and about 5% of silicon carbide is recycled.

**Import Sources (2016–19):** Fused aluminum oxide, crude: China, 86%; France, 7%; Canada, 2%; and other, 5%. Fused aluminum oxide, grain: Canada, 19%; Brazil, 18%; Austria, 17%; Germany, 12%; and other, 34%. Silicon carbide, crude: China, 85%; Netherlands, 7%; South Africa, 5%; and other, 3%. Silicon carbide, grain: China, 48%; Brazil, 21%; Russia, 9%; Norway, 6%; and other, 16%. Metallic abrasives: Canada, 26%; Sweden, 19%; China, 15%; Germany, 10%; and other, 30%.

<b>Tariff:</b>	<b>Item</b>	<b>Number</b>	<b>Normal Trade Relations 12–31–20</b>
	Artificial corundum, crude	2818.10.1000	Free.
	White, pink, ruby artificial corundum, greater than 97.5% aluminum oxide, grain	2818.10.2010	1.3% ad val.
	Artificial corundum, not elsewhere specified or included, fused aluminum oxide, grain	2818.10.2090	1.3% ad val.
	Silicon carbide, crude	2849.20.1000	Free.
	Silicon carbide, grain	2849.20.2000	0.5% ad val.
	Iron, pig iron, or steel granules	7205.10.0000	Free.

## ABRASIVES (MANUFACTURED)

**Depletion Allowance:** None.

**Government Stockpile:** None.

**Events, Trends, and Issues:** In 2020, China was the world's leading producer of abrasive fused aluminum oxide and abrasive silicon carbide. Imports, especially from China where operating costs were lower, continued to challenge abrasives producers in the United States and Canada. In recent years, imports of abrasives from Hong Kong have also increased. Foreign competition is expected to persist and continue to limit production in North America. The average unit value of imports had increased every year since 2016 for regular fused aluminum oxide and crude silicon carbide but decreased in 2020. The average unit values of imports of regular fused aluminum oxide and crude silicon carbide during the first 6 months of 2020 were 6% and 16% lower, respectively, than those in 2019 and 3% and 5% higher, respectively, than those in 2018.

Abrasives consumption in the United States is greatly influenced by activity in the manufacturing sectors, particularly the aerospace, automotive, furniture, housing, and steel industries. Steel grit can be reclaimed and used multiple times. The use of reclaimed metallic abrasives increased, at least in part, owing to rising surcharges on scrap and waste disposal and increasing prices for new material.

In 2020, the abrasives manufacturing industry was considered part of the critical manufacturing sector by the U.S. Department of Homeland Security. The COVID-19 pandemic "stay-at-home" orders issued in March 2020 did not affect the abrasives manufacturing industry, and these plants maintained full operations. However, imports and exports for fused aluminum oxide decreased by 29% and 24%, respectively, from those in 2019.

### **World Production Capacity:**

	Fused aluminum oxide <sup>e</sup>		Silicon carbide <sup>e</sup>	
	<u>2019</u>	<u>2020</u>	<u>2019</u>	<u>2020</u>
United States	60,000	60,000	40,000	40,000
Argentina	—	—	5,000	5,000
Australia	50,000	50,000	—	—
Austria	60,000	60,000	—	—
Brazil	50,000	50,000	40,000	40,000
China	800,000	800,000	450,000	450,000
France	40,000	40,000	20,000	20,000
Germany	80,000	80,000	35,000	35,000
India	40,000	40,000	5,000	5,000
Japan	15,000	15,000	60,000	60,000
Mexico	—	—	45,000	45,000
Norway	—	—	80,000	80,000
Venezuela	—	—	30,000	30,000
Other countries	<u>80,000</u>	<u>80,000</u>	<u>190,000</u>	<u>190,000</u>
World total (rounded)	1,300,000	1,300,000	1,000,000	1,000,000

**World Resources:**<sup>7</sup> Although domestic resources of raw materials for the production of fused aluminum oxide are rather limited, adequate resources are available in the Western Hemisphere. Domestic resources are more than adequate for the production of silicon carbide.

**Substitutes:** Natural and manufactured abrasives, such as garnet, emery, or metallic abrasives, can be substituted for fused aluminum oxide and silicon carbide in various applications.

<sup>e</sup>Estimated. E Net exporter. — Zero.

<sup>1</sup>Production data for aluminum oxide are combined production data from the United States and Canada to avoid disclosing company proprietary data.

<sup>2</sup>Rounded to the nearest 5,000 tons to avoid disclosing company proprietary data.

<sup>3</sup>Defined as imports – exports because production includes data from Canada; actual consumption is higher than that shown.

<sup>4</sup>Defined as production + imports – exports.

<sup>5</sup>Defined as shipments + imports – exports.

<sup>6</sup>Defined as imports – exports.

<sup>7</sup>See Appendix C for resource and reserve definitions and information concerning data sources.