Geology of the Arkansas Bauxite Region

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these islands was marked by many extensive rocky beaches.

The shoreline along the upland composed of rocks of Paleozoic age at the northern and northwestern fringe of the bauxite region probably was marked by the deposition of fine sediments such as sand and mud. The quartz sand now contained in the formation probably was derived largely from this upland area of rocks of Paleozoic age, but some of the sand and much of the clay may have been brought from considerably farther inland.

The climate in the bauxite region during Kincaid time probably was warm temperate to subtropical, to judge from the composition of the marine fauna. Gardner (1935, p. 99) has described the Midway fauna as "a homogeneous biota which lived on the warm and warm temperate shores of the Gulf of Mexico and as far south as Brazil * * *" That it was not actually tropical in Arkansas is indicated by the absence of orbitoid foraminifers, which are common in beds of the same age in the island of Trinidad, and by the absence of exclusively tropical mollusks and other macrofossils.

The comparative freshness of the feldspathic and nepheline syenite detritus in the formation indicates that the rate of erosion, transportation, and deposition may have been appreciably rapid, certainly more than it was subsequently in Wills Point or Berger time. Similar material transported probably no farther during late Wills Point time is largely kaolinitic.

Thus it appears that in the bauxite region at the time the Kincaid sediments were deposited, a shallow transgressing sea was encroaching on an upland area of rocks of Paleozoic age. A short distance from shore rugged island masses of nepheline syenite including some remnants of rocks of Paleozoic age were being actively eroded. The climate probably was warm temperate to subtropical with torrential rains.

[WILLS POINT FORMATION]

Definition.—The "Basal or Wills Point clays" was the name given by Penrose (1890, p. 19) to the lower Tertiary clay beds exposed in the vicinity of Wills Point, Van Zandt County, Tex. Under this designation Penrose included all the beds above the unconformity at the top of the Upper Cretaceous and below the base of the partly continental Sabine River strata (Wilcox). Harris (1896, p. 15, 41) pointed out that the laminated blue and yellow clay beds exposed for several miles west of Wills Point are equivalent only to the upper part of the section that in Alabama was designated as the Midway series by Smith and Johnson (1887, p. 62–67), emended somewhat by Harris. Nevertheless, the name Wills Point was dropped for some time because it was considered to be synonymous with the earlier name Midway.

In the early 1930's the name Wills Point was revived and redefined to apply only to the upper part of the Midway group that lies above the top of the Tehuacana member or its lateral equivalents in south-central to northeast Texas. In this part of Texas the Wills Point formation is subdivided into two members as follows:

Mexia member, a lower member of dark thinly laminated or compact fossiliferous clay of a fairly deep water marine facies; about one-third of the formation.

Kerens member, an upper member of dark-gray silty or sandy clay down to and including a thin aragonite bed, the Wortham aragonite lentil; about two-thirds of the formation.

The Wills Point formation has been mapped separately in the Arkansas bauxite region at the suggestion of Miss Gardner, who noted the similarity of the dark-gray and poorly fossiliferous silty clay that underlies most of the bauxite and kaolin deposits to the clay of the Kerens member in Texas, and who suggested also that yellowish-gray foraminiferal clay beds exposed above the limestone of the Kincaid formation within the city limits of Little Rock might represent the Mexia member. Clay beds of the Mexia member type were not recognized in other parts of the area, nor were they identified in drill holes, hence no attempt at subdivision of the Wills Point was made during mapping.

Distribution and surface outcrop.—The formation is exposed in a northeastward-trending discontinuous band southeast of and almost parallel to the area of outcrop of the Kincaid formation. Like that of the Kincaid, the Wills Point outcrop area is patchy in the vicinity of Benton where both formations are overlapped by gravel of the Saline formation. About a mile southwest of Alexander the Wills Point formation is absent across an area a little less than a mile wide because of channeling before or during the deposition of the thick sands of the Berger formation. The most extensive exposure of the Wills Point is between Mabelvale and Geyer Springs. Here it reaches a width of nearly 3 miles at right angles to the strike of the formation. Outcrops near Little Rock are confined to the lower part of the formation, and they are patchy like those at Benton because the formation is overlapped to the north and northwest by gravel of the Saline formation.

The uniformly soft clayey sedimentary rocks of the Wills Point formation are expressed in a flat featureless topography that is poorly drained. Outcrops are few and are limited to the beds of several of the smaller streams and to roadside ditches and cuts. Much of the surface is covered by a thin layer of sand or of gravel

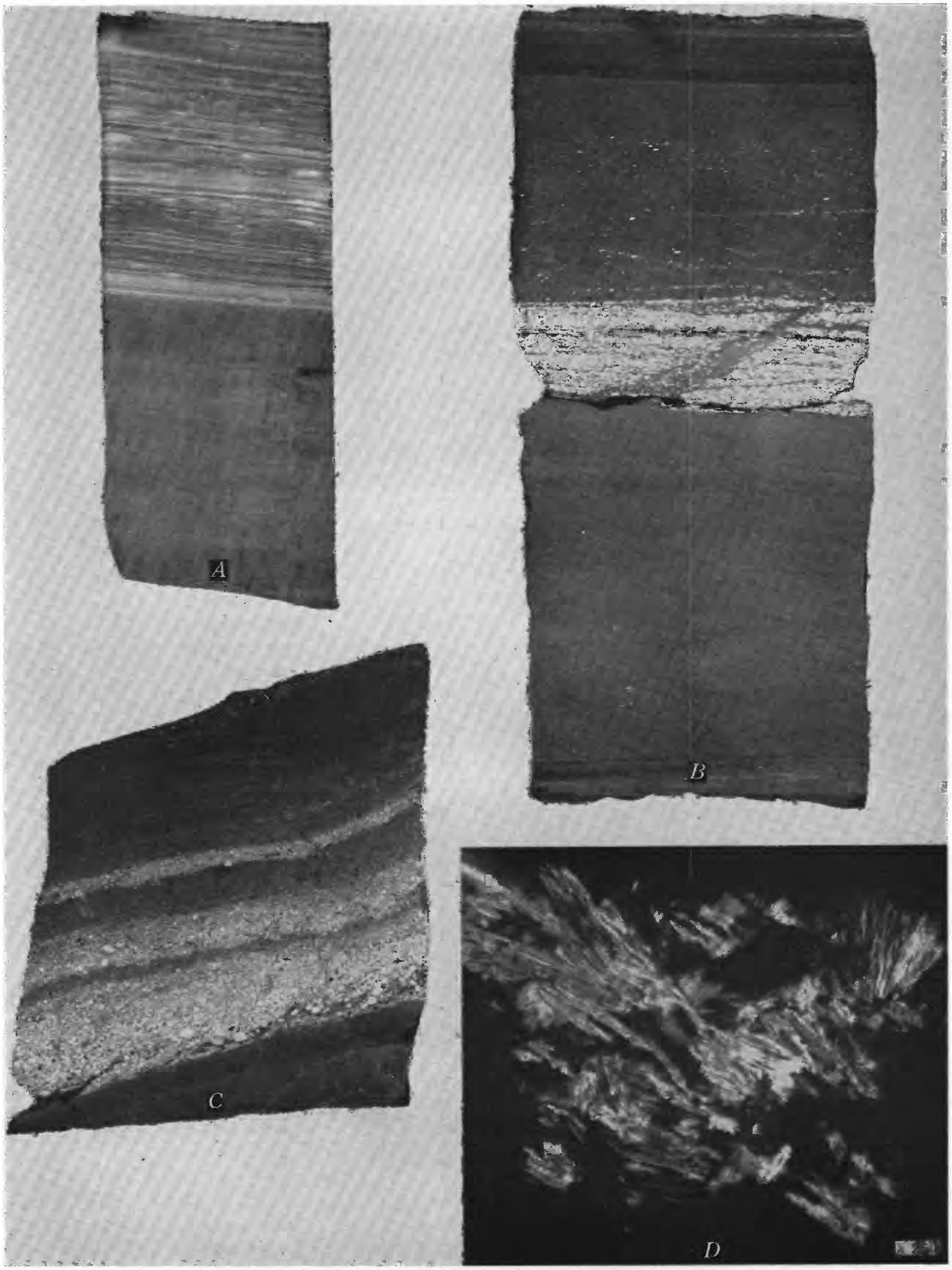


FIGURE 5.

FIGURE 8.—Section of the Berger formation exposed in the east wall of the Winn mine near Berger, Pulaski County. It is about 65 feet from the ground surface to the top of the bauxite. Stripped waste (*a*). Grayish-green silty sand, gently cross-bedded (*b*). Lignite and cream to gray silty clay (*c*). Pisolitic bauxite bed, clayey at top (*d*).

gray sand. At some localities along the flanks of the nepheline syenite hills, lenses of white kaolinitic clay contain some sand or silt and more rarely small lenses of low-grade bauxite or bauxitic clay. These lenses are downslope from bauxite deposits of the bauxite-kaolin facies, and occupy channels that locally cut into the bauxite. The bauxite lenses are fragmental and some contain concentrations of dark heavy-mineral grains, particularly ilmenite, in small pockets and irregular layers. In drilled sections at several localities silty and kaolinitic clay beds, lignite, and bauxite beds have been found stratigraphically above sandy beds of the grayish-green sand facies. Surface exposures showing this relationship have not been observed. The sandy facies of the formation exposed in some of the bauxite pits near Berger reaches 60 feet in thickness, but drill-hole information indicates that it is considerably thicker basinward.

The three lithic facies described above grade into one another laterally and transgress the section at a low angle. The probable relations of the sediments are shown on the diagrammatic sketch, figure 7. Bauxite and kaolin are at the upslope edge of the formation on the surface of the weathered nepheline syenite. Lignite and carbonaceous clay are a short distance downslope on the same depositional surface of the Berger, and sand and silt are found farther out in the basin. The sand and silt encroach upslope on the lignite and clay, and the lignite and clay encroach upon and cover the kaolin and bauxite.

This relationship is also shown in the series of correlated columnar sections of drill holes along a northwestward-trending line in the Hurricane Creek drilling area in secs. 17 and 18, T. 2 S., R. 13 W., shown on plate 4. Location of the section is shown on plate 2. The line of sections extends from a subsurface drainage, sec. 18, T. 2 S., R. 13 W., Saline County, Ark., on the post-Midway surface upslope through the Hurricane Creek deposit. The stratigraphic features shown by these sections include the green sand as the dominant part of the Berger in the major subsurface drainage channels; the unconformity at the base of the Berger formation with the underlying Wills Point clay locally eroded so that the Berger formation rests on residual clay derived from the nepheline syenite; passage laterally and upslope of greenish-gray sand and bluish-gray "salt and pepper" clayey sand, through gray to white clayey sand, to dark-gray sandy clay, to lignite and carbonaceous clay; wedging out of this same lignite and carbonaceous clay between kaolinitic and bauxitic clay of the bauxite-kaolin facies; wider distribution of the sandy facies in the upper part of the Berger formation; the almost complete wedging out upslope of the Berger formation; and channeling of the top of the Berger formation by dark-brown carbonaceous sandy clay of the overlying Saline formation.

The lateral gradation of the lignitic and the bauxitic facies of the Berger formation also is indicated by sections observed in several of the bauxite pits and by a study of some of the closely drilled areas such as the ore bodies of the Woodyardville area in Pulaski County. Holes delimiting the Thomas-Williams bauxite deposit in secs. 35 and 36, T. 1 S., R. 14 W., in Saline County, cut as much as 10 feet of fragmental lignite and carbonaceous clay which had been deposited under the bauxite in the bottom of small enclosed basins on the weathered surface of the Midway. The carbonaceous clay is overlain by a thin fragmental underclay of the Thomas deposit. Along the north face of the Elrod bauxite pit in Saline County, beds of lignite and light-gray clayey sand are increasingly more kaolinitic and thinner upslope to the point where they merge inconspicuously into the kaolinitic clay in the upper part of the bauxite-kaolin facies.

In the vicinity of Woodyardville, holes drilled in beds of lignite and kaolinitic clay cut nearly horizontally through the bauxite of the Birnbach No. 1 deposit in the NW¼NW¼ sec. 11 and the Birnbach No. 3 deposit in the SW¼NW¼ sec. 11, T. 1 S., R. 12 W. These beds continue downslope into a typical lignitic facies. Lignite and carbonaceous clay beds between two bodies of bauxite have also been found at several other localities on the southeast flank of the Pulaski nepheline syenite hill, notably in the southern part of the Ratcliffe bauxite deposit in the E½SE¼ sec. 24, T. 1 N., R. 12 W.; also in the Glidewell deposit located in the SE¼NW¼ sec. 11, T. 1 S., R. 12 W. near the Birnbach

deposits mentioned above; and on the southwest side of the Brown bauxite deposit in the E½SE¼ sec. 15, T. 1 S., R. 12 W. A bed of lignite about 14 inches thick, which dips as much as 8° northwestward, divides the bauxite in the southern part of the Rummel deposit on the west side of the Pulaski nepheline syenite high, in the NE¼SE¼ sec. 21, T. 1 S., R. 12 W. In Saline County, where the Berger formation does not extend as high up on the nepheline syenite hills, lignite beds that cut bauxite deposits are less common. However, a wedge of lignite and clay is in the southern part of the thick bauxite deposit mined by the Reynolds Mining Corp. on the Fletcher 40, in the SE¼SW¼ sec. 11, T. 2 S., R. 14 W. In all the areas, the lignitic beds wedge into the bauxite deposits from the downslope side, and the bauxite above the lignite bed shows features of water deposition such as sorting, stratification, crossbedding, and small channels that locally contain pockets of loosely cemented hard pisolites and pebbles of bauxite. The Fletcher 40 deposit also shows channeling below the lignite and clay wedge, and several of the channels in the bauxite contain lignitic detritus.

The lateral gradation and the interfingering of the lignitic and the sandy facies of the Berger formation are indicated in the area drilled in secs. 29 and 32, T. 1 S., R. 13 W., where along the west flank of a major subsurface drainage system thick sections of gray silty clay and thin lignite beds were cut by the drill a short distance upslope from thick sections of greenish-gray clayey sand and interbedded gray silty clay.

In the major subsurface drainage systems and farther downslope in the basin, most of the section as shown by drill holes is silty and sandy, and lignite beds are scarce and thin where present. The following log of a drill hole in which the entire thickness of the Berger formation was cored will show the gradational and almost rhythmic succession of beds where the formation is thick.

Partial log of USBM drill hole 6–026

Location: SE¼SE¼NE¼ sec. 7, T. 2 S., R. 11 W., 2 miles northwest of Woodson, Pulaski County, Ark.
Elevation collar: 254.7 feet
Geologists: J. I. Tracey, Jr., and J. H. Morris

	Thickness (feet)	*Depth (feet)*
Berger formation:		
Silt, gray, laminated, micaceous; contact with overlying Saline formation very sharp; grades downward to interval below	8	570–578
Clay, dark-brown, waxy, carbonaceous, containing thin beds of lignite in middle of interval; grading in lower foot to interval below	7	578–585
Silt, clayey, to silty clay, green, grading downward through gray to greenish-brown, laminated, waxy	11	585–596

Partial log of USBM drill hole 6–026—Continued

	Thickness (feet)	*Depth (feet)*
Berger formation—Continued		
Clay, brown, carbonaceous containing some lignite	1	596–597
Clay, silty, light-brown, grading through green silt to interval below	2	597–599
Sand, light-green, fine-grained, chiefly quartz and feldspar, soft (indurated layer 606–607); increasingly silty in lower part of interval	14	599–613
Silt, clayey, medium-greenish-brown	1	613–614
Lignite and clayey lignite	4	614–618
Silt, brown, grading downward to green	2	618–620
Silt, and silty clay, green to greenish-brown, locally poorly laminated and interbedded with light-tannish-gray, fine-grained sand	24	620–644
Clayey silt, brown, grading to silty clay	10	644–654
Lignitic clay, dark-brown, with beds of lignite, 1 to 2 inches thick	9	654–663
Sandy clay, grayish-brown, grading through tan silty clay to carbonaceous clay and lignite	9	663–672
Silty clay, light-bluish-gray, plastic, grading downwards in about 4 feet to a brownish-gray, very fine grained, soft, feldspathic sand	23	672–695
Clayey silt, gray, grading to dark-gray, micaceous, carbonaceous with a few local fine laminae; several thin beds of greenish-gray and dark-gray, fine-grained sand are in the lower part of the interval and at 711 feet is an indurated sideritic siltstone 0.2 foot thick	48	695–743
Sand, light greenish-gray, fine-grained, soft, with silty laminae grading in 15 feet to dark-green, medium-grained, unsorted loose sand, composed of about 75 percent quartz and feldspar grains and 25 percent light- to dark-green decomposed grains. A 1.5-foot silt ball conglomerate bed marks the base of the interval	23	743–766
Conglomerate, soft bauxitic pisolites in a white sandy clay matrix; sand grains same type as in overlying interval	1½	766–767. 5
Total thickness of Berger formation cored	197+	

The basal part of the greenish-gray sand that occupies the lower part of the Berger formation in many of the major drainage areas contains bauxite fragments and reworked pisolites at many localities and lignite fragments at some. This indicates that the basal sand is younger than some of the bauxite deposits and lignite beds of the formation.

Relation to underlying rocks.—In most of the bauxite area the Berger formation rests upon the eroded and weathered surface of the Wills Point formation. Along the lower slopes of the nepheline syenite hills it generally

Section along the southeast wall of the Section 16 bauxite pit mine, about 1 mile south-southeast of Bauxite, Saline County—Con.

	Feet
Saline formation—Continued	
Clay, light-brown to gray, carbonaceous, silty, gummy	0.4
Sand, light-gray to white, fine- to medium-grained quartz, massive though locally laminated and somewhat crossbedded, particularly at the base which contains a few boulders of granitic bauxite partly imbedded in the underlying unit	7.7
Clay, dark-brown to black, carbonaceous, micaceous, silty to sandy containing fragments and lenticular layers of lignite, interbedded with some layers of light-gray, medium-grained micaceous quartz sand as much as 4 inches thick	12.5
Sand, brown, micaceous, laminated with layers of bauxite and gray kaolinitic clay as much as 0.8 foot thick, the top bed contains cobbles of granitic bauxite as much as 1 foot across	3.7
Clay, dark-brown, carbonaceous, and micaceous silty partings interbedded with brownish-gray layers of fragmental kaolinitic clay and bauxite as much as 0.5 foot thick and containing smooth elongate pebbles and cobbles of granitic bauxite as much as 4 inches long. This facies fingers laterally (westward) into a conglomerate bed of bauxite gravel containing fragments, pebbles, and grains of bauxitic and kaolinitic clay that is light creamy-gray and slightly indurated and rests unconformably upon the lignite and gray silty clay beds of the Berger(?) formation	3.1
Lignite, brown, brittle, somewhat clayey	.6
Sand, gray containing brown carbonaceous staining, medium-grained, micaceous, quartzose; bed wedges out to the west	2.5
Berger(?) formation:	
Clay, brown to brownish-gray, silty, carbonaceous	1.0
Lignite, dark-brown, brittle, containing some pyritized wood fragments	1.5
Clay, gray, silty, carbonaceous at top	1.0+
The base of the section is concealed by several feet of sand in the small stream that runs between the overburden and the stripped surface of the bauxite in the pit.	
Total thickness of Saline formation exposed	129+

The lower part of the section questionably referred to the Berger formation is believed to represent a local type of sedimentation in narrow, nearly closed valleys. In each of the few long narrow subsurface valleys that drain the nepheline syenite hill, a few lignite and gray clay beds of this lithologic facies were found locally in the valley bottoms at a much higher elevation than the nearest Berger strata known from drill holes.

Sections of the lower and more clayey part of the formation have been well exposed in the bauxite pit of the Midwest Mines Co. and the Cleveland and Ozark pit mines of the American Cyanamid and Chemical Corp. in sec. 24, T. 2 S., R. 14 W., in Saline County, and in the Burks-Nelson pit of the Pulaski Mining Co. in sec. 36, T. 1 N., R. 12 W., in Pulaski County. The carbonaceous clay is a rich chocolate-brown and turns nearly black on exposure to air. With continued weathering, it becomes gray and finally becomes nearly white. The chocolate-brown usually is not seen in exposures except deep road cuts, pit walls, or other excavations. Normally weathering produces vivid red and yellow shades in the higher surficial parts of the unit. The color distribution apparently is controlled by the porosity of the sediments and the relationship to the water table. Lamination of the clayey parts are often inconspicuous in the stained croppings. The clay is normally silty and contains micaceous flakes, particularly along the partings. In the lower part of the formation the clay usually contains very little interlaminated sand. Where the sand is predominant, however, the interbedded carbonaceous layers are often made up of large fragments of lignite and carbonaceous material and are weakly crossbedded, which gives them a ropy appearance in cross section. Thin lenticular layers of lignite are fairly common in the chocolate-brown carbonaceous clay. They are not restricted to any particular zone but locally are more abundant near the base. Iron sulfide in small quantities is widely disseminated through much of the chocolate-brown clay.

Several sand lenses, as much as 1 to 2 feet thick, are found in the Burks-Nelson open-pit mine. These are composed of gray medium-grained quartz sand with frosted grains that have an almost pearly luster when wet. In the same pit several beds of gravel, a few feet above the base of the formation, contain not only pebbles of bauxite and decomposed nepheline syenite, but also pebbles of quartzite, shale, novaculite and vein quartz of Paleozoic age. The irregular staining by iron oxide in the more pervious layers is vividly displayed in the east wall of this pit.

Ferruginous concretions are common in the carbonaceous clay beds, and some reach a length of 6 feet and a thickness of almost a foot. In the overburden of the Midwest Mines Co. pit concretions are composed principally of hard gray granular siderite covered with a thin surficial coating of orange limonite. Limonite layers, most of which are thin and platy, are abundant in the laminated clay beds of the formation. Some foliated limonitic concretions occur at several localities, particularly along the Berger and Saline contact.

Sand facies:

The massive sand beds that mark the upper part of the Saline formation in Pulaski County and in the eastern part of Saline County do not form prominent outcrops except where they are cemented by iron oxide to form a hard sandstone. The sand beds were found

in many drill holes around the southern periphery of the buried Pulaski nepheline syenite hill, and in all the deep holes drilled farther south in the basin. The sand is gray to tan, medium to coarse grained, massive and locally crossbedded, and contains some scattered large pebbles. Interbedded with the sand are lenses of gray plastic clay. In parts of Saline County the sand is ferruginous and red and locally indurated. At some localities the base of the sand immediately overlying the carbonaceous clay beds is green. Evidence from drill holes shows that the sand reaches a thickness of nearly 200 feet in Pulaski County and thins gradually westward. Along the top of Alexander Mountain which is capped by the sand, the thickness of this unit ranges from 40 to 60 feet. The sand is indurated with iron oxide and forms steep slopes and locally small bluffs near the top of the mountain. Here it contains many larger fragments and angular pebbles of quartz and a large quantity of plant detritus in the form of broken fragments on branches, wood, twigs, and leaves all of which have been replaced by limonite.

The sand facies extends as far west as the Saline nepheline syenite hill. It is exposed as a red coarse-grained sand overlying brown carbonaceous clay in a prominent triangular hill in the eastern part of the Section 15 mine. The base of the sand in this part of the mine is indurated with a ferruginous cement and forms a hard ledge a foot or more in thickness. This ledge can be seen in the photograph in figure 9. In several places on the surface of this indurated ledge, ripple marks and worm trails are preserved (fig. 10). In the western part of the same mine the interbedded white medium-grained sand and brown carbonaceous clay facies extend to the top of the formation which is

FIGURE 9. Section of the Saline formation in the Alexander Hill mine near Bauxite, Saline County. The hill is about 70 feet high. Sand facies ferruginous indurated bed at base (*a*). Chocolate-brown sandy clay, soft rubble bed at top (*b*). Residual bauxite deposit (*c*).

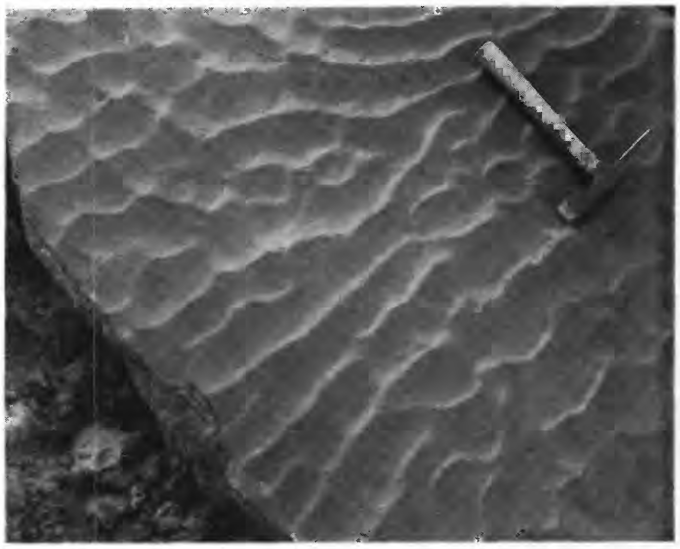


FIGURE 10. Current ripple marks and invertebrate tracks preserved in ferruginous sandstone from the base of the sand facies of the Saline formation. Shows a loose slab in the Alexander Hill mine.

exposed along the southwest edge of the pit. The sand overlaps the carbonaceous clay and rests directly upon the bauxite in the southwestern part of the Granite Branch mine and in the nearby Johnson and Ella mines. Locally the sand is separated from the uneven surface of the bauxite by an irregular layer of hard, light-gray clay.

The top bed of the Saline formation is a medium-grained quartz sand at many localities and locally the upper part of the sand bed is indurated. The degree of induration is greatest at the top and gradually decreases downward. The lower surface of the indurated part is more uneven than the top of the bed and has an almost botryoidal appearance (fig. 11). Immediately below,

FIGURE 11. Sandstone bed at the top of the Saline formation in the Julia mine near Bauxite, Saline County. Note the undulatory surface at the base of the indurated part of the bed. The hammer at lower left gives the scale.

TABLE 6.—*Chemical analyses of Arkansas nepheline syenite*

[Nos. 1, 3, and 5 are recent analyses by the U. S. Geological Survey. C. M. Warshaw, analyst. Figures marked with an asterisk (*) were determined with a flame photometer by W. W. Brannock. Nos. 2, 4, 6, and 7 are analyses of the Ark. Geol. Survey from Williams (1891, p. 39, 70, 81, 88, 135, and 139)]

	Pulaski County				Saline County		
	1	2	3	4	5	6	7
Al_2O_3	17.94	18.85	18.60	20.76	21.11	18.67	20.85
SiO_2	59.91	59.70	59.56	60.03	56.51	59.62	58.74
Fe_2O_3	1.88	4.85	1.54	4.01	1.80	5.07	4.15
FeO	1.54		1.84	0.75	1.20		
MgO	.80	.68	.95	.80	.48	.84	.22
CaO	1.26	1.34	2.05	2.62	.91	1.80	.36
Na_2O	*6.90	6.29	*6.56	5.96	*9.13	6.95	9.72
K_2O	*6.41	5.97	*6.18	5.48	*6.34	5.65	4.23
TiO_2	1.13		.91		.50		
ZrO_2	.07		.06		.04		
P_2O_5	.16		.28	.07	.06		
SO_3	.07		.11		.15		
Cl	.03		.10		.39		
MnO	.20		.17	Tr.	.24		
BaO			*.18				
SrO			*.05				
H_2O-	.04		.07	.06	.09		
H_2O+	1.77	1.88	.88	.53	1.50	.80	1.82
Total	100.11	99.56	100.09	101.07	100.45	99.40	100.09
$(O-Cl_2)$	.01		.02		.09		
	100.10		100.07		100.36		

1. Nepheline syenite ("gray granite"). Quarry on Arch Street Pike, at the northwest edge of Granite Mountain, in the SW¼SW¼ sec. 22, T. 1 N., R. 12 W., Pulaski County; collected by H. B. Foxhall.
2. Nepheline syenite ("gray granite"). East side of Fourche Cove (Echo Valley) in the SW¼SW¼ sec. 26, T. 1 N., R. 12 W., Pulaski County. Analyst, W. A. Noyes.
3. Pulaskite ("blue granite"). Minnesota Mining and Milling Co. quarry at College Station, Pulaski County, collected by H. B. Foxhall.
4. Pulaskite ("blue granite"), light-colored variety. Granite Mountain, SW¼ sec. 13, T. 1 N., R. 12 W., Pulaski County. Analysts, R. N. Brackett and J. P. Smith.
5. Nepheline syenite ("gray granite"). Small outcrop beside underpass on the Bryant-Benton road, 0.6 mile east of Bauxite Station, NW¼SW¼SW¼ sec. 10, T. 2 S., R. 14 W., Saline County, collected by H. B. Foxhall.
6. Orthoclase nepheline syenite ("gray granite"). Saline County. Exact locality not specified by Williams. Analyst, W. A. Noyes.
7. Plagioclase nepheline syenite ("gray granite"). Exact locality not specified, but probably from the SE¼ sec. 14, T. 2 S., R. 14 W., Saline County (Williams, 1891, p. 129, 139). Analyst, W. A. Noyes.

TABLE 7.—*Spectrographic determination of minor elements in Arkansas nepheline syenite samples*

Element	1	3	5
Ti	>1	0.9	0.2
Zr	.07	.05	.03
Mn	.1	.09	.1
V	.006	.005	.003
Ga	.002	.002	.002
Y	.02	.009	.01
La	.03	.02	.04
Nb	.02	.01	.009
Ba	.009	.2	.003
Sr	.02	.04	.02
Cu			.0005
Sc	.0005	.0005	
Cr		.0002	
Pb	.002		
Mo	.001	.0007	
Be	.0002	.0001	.0002

Looked for but not found: Co, Ni, Zn, Cd, As, Sb, Bi, In, Tl, Sn, Ag, B. [Analyst, K. J. Murata. Numbers of specimens given above are the same as those in table 6 of chemical analyses. Refer to that table for locality descriptions]

Specific gravity of a Granite Mountain specimen was determined by Williams (1891, p. 74, 132) to be 2.557 and of a specimen from Saline County to be 2.603.

Tabular feldspar crystals, which make up more than half the rock, (pl. 10*A*) range from 10 to 25 millimeters in length, and a few reach 35 millimeters. They are opaque, dull white or faintly bluish, yellowish, or flesh colored, and are distinctly white where the surface has been exposed to the air and partly weathered to kaolinite. In thin section the crystals are moderately translucent to nearly opaque. They show distinct cleavage cracks as light lines, parallel to the base and tabular edge (pl. 11*A*). Most of the crystals are twinned according to the Carlsbad law and between crossed nicols also appear to be intergrown in slender wedges with polysynthetically twinned feldspar, forming a microperthitic structure. Williams (1891, p. 76, 132) identified the feldspar in the nepheline syenite from Granite Mountain, Pulaski County, as microcline-microperthite, and that of the common Saline County rock as microperthitic orthoclase.

Nepheline occurs in greasy-appearing yellowish, brown, or flesh-colored grains as much as 10 millimeters between the feldspar and other crystals. The nepheline grains are broad wedges or polyhedrons, the edges of which were controlled by the crystal faces of the bounding minerals. Nepheline (including analcime, in places an alteration product of nepheline) makes up 25 percent of the rock, but more commonly averages 10–15 percent. Under the microscope nepheline is transparent, colorless, and generally in triangular or polygonal sections, and has a slightly lower birefringence than that of the feldspar.

The principal ferromagnesian minerals are biotite, pyroxene, and soda amphibole. The last of these, however, has not been noted in Pulaski County specimens. Biotite is common in dark-brown to black six-sided crystals as much as 25 millimeters in diameter, but in many outcrops the crystals are less than 3 millimeters across. The pyroxene minerals are diopside and aegirine, which are generally less abundant than biotite, but locally make up as much as 10 percent of the rock. Diopside occurs in small greenish-black euhedral to subhedral crystals, generally with aegirine along the borders.

The main accessory mineral is sphene in yellowish resinous euhedral crystals as much as 2 millimeters in diameter. Apatite is also common in transparent long, narrow crystals with pyramidal terminations. Magnetite occurs in elongate subhedral crystals, and ilmenite locally in euhedral crystals. Natrolite, in well-formed crystals as much as 2 centimeters long, has been found in cavities in the Granite Mountain rock. Small grains of pyrite and purple fluorite are rare.

Analcime, which replaces nepheline in the rock and parts of feldspar crystals, is clear and colorless to slightly yellow. In thin section it appears colorless, and shows a poor cleavage in three directions at right angles (pl. 11*A*). Between crossed nicols it shows a very weak birefringence and in places is polysyn-

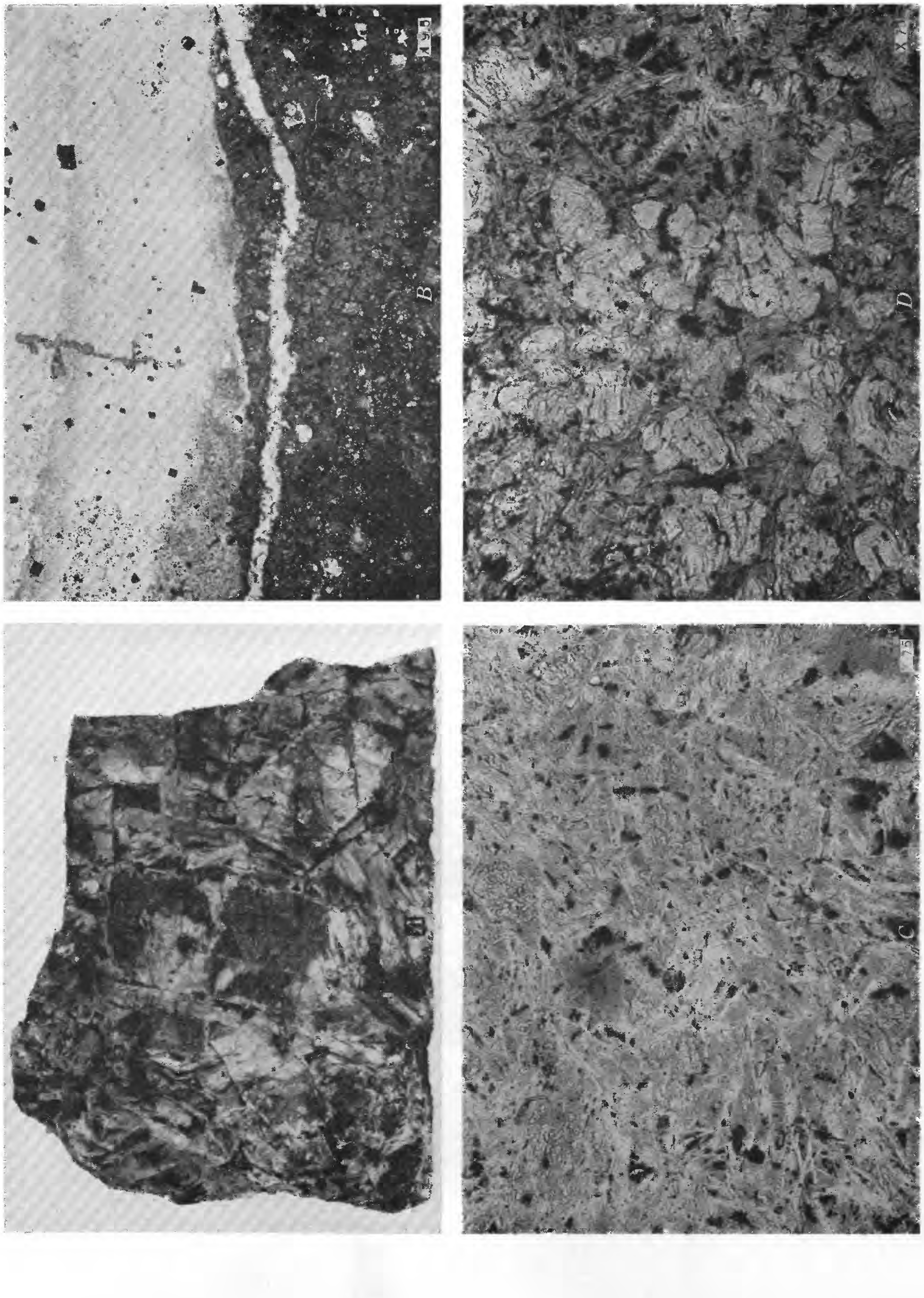


FIGURE 13.

Physical properties and chemical analyses of selected samples of Arkansas bauxite. After Wysor

[Sample numbers are the same as in the preceding table]

Sample	Hardness	Specific gravity	H_2O	SiO_2	TiO_2	Fe_2O_3	Al_2O_3
Pisolites							
7	6–7	3.01	14.58	2.20	1.70	9.00	72.52
11	5–7	2.93	17.66	1.54	2.00	10.70	68.10
10	5–6	2.77	19.62	2.52	2.20	11.50	64.16
17	4–6	2.69	20.42	3.32	2.00	9.80	64.44
18	4–5	2.55	26.02	3.48	2.40	7.40	60.70
13	4–5	2.53	27.54	3.76	2.70	5.70	59.30
1	4	2.43	29.82	2.16	2.20	6.50	59.32
3	2–4	2.42	31.96	2.08	3.40	2.70	59.86
Matrices							
6	4	2.38	32.14	2.64	3.70	2.00	59.52
9	2–3	2.38	31.90	1.56	4.20	5.30	57.14
4	2–4	2.36	32.00	1.64	3.60	2.00	60.76
2	4	2.35	32.50	.68	4.00	5.50	56.72

Specific gravity.—Dana lists the specific gravity of massive gibbsite as 2.3 to 2.4, so presumably if Arkansas bauxite had few or no impurities it would fall within this range. According to Wysor (1916, p. 46) the specific gravity of samples of Arkansas bauxite ranged from 2.35 to 2.38 for specimens of matrix bauxite, and from 2.42 to 3.01 for selected pisolites. Hardness, luster, and specific gravity are related to the mineralogical character of the bauxite, particularly to the amount of the monohydrate present. Chemical analyses of the bauxite specimens studied by Wysor, however, show that iron content in part results in the higher specific gravity of several of his samples.

Porosity.—Most of the bauxite is very porous, and generally between 30 and 40 percent of the volume is taken up by pore space. Specimens of granitic-textured bauxite, called "sponge ore" by the miners, have a porosity as high as 60 percent. Mead (1915, p. 39) reported that the average of a number of tests showed that the bauxite has 38.5 percent pore space. Much lower grade less porous ore, however, is being used now than was mined in Mead's time. Most high-silica and high-iron bauxite probably averages about 30 percent pore space.

The adsorptive properties of bauxite are very great and lead to highly specialized uses of the material for refining and catalysis. Special grades, when calcined at 700°F, have an effective surface area of 273 square meters per gram, according to a study by King, Laughlin, and Gwyn (1944, p. 239).

The porosity of the material in place has a pronounced effect on the retention of moisture during a dry season and on the runoff of surface water during a wet season. The porosity therefore influences the physiographic character and the distribution of the bauxite deposits.

Plasticity.—Bauxite is generally hard and brittle and has no plasticity. Where soft it is typically non-plastic—of a mealy consistency, particularly noticeable if a small fragment is ground between the teeth. Lower grades of soft bauxite and bauxitic clay that contain a large quantity of kaolinite may be somewhat plastic, and at least one example has been noted of high-grade soft gibbsitic rock that is extremely plastic. Chemical analysis of a sample of this white clayey material collected by Alcoa engineers from a mine near Bauxite showed the composition to be almost entirely gibbsite; yet it had about the consistency of very soft putty.

The friable and nonplastic nature of most bauxite makes its recovery in a drill core difficult. In earlier drill holes of the Federal drilling program, cores were taken with a 2-inch double-tube barrel, using oil as a drilling fluid. Later it was found that the required 80 percent recovery of core could be secured by using a 3-inch double-tube barrel with water as a drilling medium.

LITHIC FEATURES OF BAUXITE

Bauxite in Arkansas occurs in many forms, among which the three most distinctive are: granitic-textured bauxite that bears the relict texture and structure of the nepheline syenite from which it was formed, pisolitic bauxite that contains or is largely formed of concretionary structures; and textureless or claylike bauxite. The pisolitic variety is by far the most common. Any of these three forms may be modified by subsequent addition or replacement of gibbsite, kaolinite, or of iron minerals to form other, more specialized types, or may be eroded and redeposited in beds that exhibit a variety of textures and structures characteristic of sedimentary deposits.

GRANITIC-TEXTURED BAUXITE

The bauxite that preserves the original texture of the nepheline syenite varies greatly in appearance. This rock is found in deposits in place on the higher slopes of buried nepheline syenite hills where it generally overlies kaolinized nepheline syenite and underlies pisolitic bauxite. It also is found as small boulders and pebbles in detrital deposits. Generally the granitic texture can be discerned only faintly in the hand specimen, but a pit face of this rock viewed from some distance bears a striking resemblance to a stained and weathered surface of nepheline syenite (fig. 18). Where the texture of the original rock is well preserved, as in the typical "sponge ore" of the miners' terminology, pseudomorphs of microgranular gibbsite after feldspar are abundant. The rock is extremely porous and large individual relict feldspar crystals commonly are marked by groups of

parallel linear cavities, as shown in the photographs of hand specimens in plate 10*B*. In less porous specimens the tabular pseudomorphs after feldspar stand out in low relief on the weathered surface. Polished sections of some of these specimens are mottled light tan and reddish brown, in the manner indicated in the photograph on figure 14. The lighter areas generally include the central parts of pseudomorphs after feldspar and the darker areas are the iron-stained interspaces.

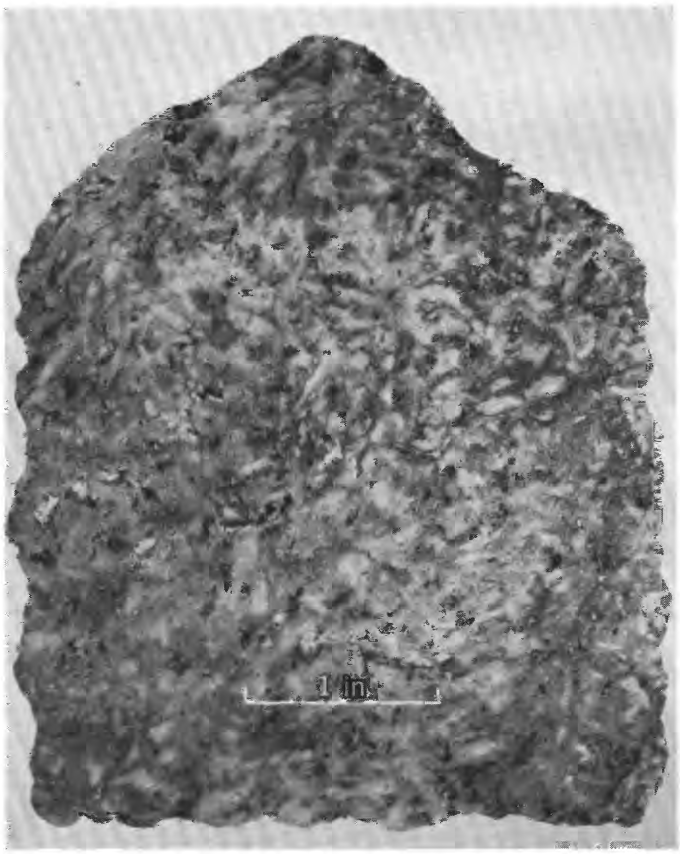


FIGURE 14.—Granitic-textured bauxite from Saline County (natural size). Tan and gray mottled bauxite derived from nepheline syenite. Light areas are mostly within original feldspar laths that have been replaced by gibbsite. Sawed face of specimen (AB-80-3) from the top of the bauxite bed in the northeast part of the Section 16 mine. Photomicrograph shown in plate 11*D*. For X-ray analysis see page 111.

Under the microscope the masses of microcrystalline gibbsite in patches, many of which have the outlines of the original feldspar crystals, are the most striking features of this type of bauxite. The gibbsite forms an open lattice in part of the rock, and in some places can be seen to have formed extensively along original feldspar cleavage planes (pl. 11*D*). Clear microcrystalline gibbsite patches also lie outside the crystal boundaries, but in most places the groundmass in the interspaces has a ferruginous stain and appears finely granular (pl. 11*B*). Much of this groundmass also appears to be made up of an isotropic material which probably is a cryptocrystalline variety of gibbsite. Several thin sections of granitic-textured bauxite also show skeletal pseudomorphs after sphene of a yellowish-brown to dark-brown opaque mineral that resembles leucoxene under the microscope. This is probably the same material that was identified by X-ray analysis in several specimens of this rock as anatase and is discussed later.

PISOLITIC BAUXITE

Much of the bauxite in all the deposits is in the form of concretionary structures known as oolites or pisolites which differ only in size. Those less than 2 millimeters in diameter are called oolites; those greater than 2 millimeters are called pisolites. The nearly spherical bodies that have or appear to have a concentric concretionary structure range from tiny pellets about 0.1 millimeter in diameter to pebblelike forms as much as 5 centimeters across. The oolites are generally less than 1.0 millimeter in diameter; the pisolites are most commonly 3–20 millimeters. Although there are intermediate sizes between the oolites and the pisolites, they are not common, and in most of the specimens examined the two are distinct, though apparently they both form in the same manner. Compound pisolites—larger pisolites enclosing smaller ones or oolites—are not uncommon, and one of these is illustrated in the photomicrograph on plate 14*B*. Fragmental or incomplete pisolites are found in some places, together with whole ones.

Pisolites have thin but well-developed rinds, generally tan to gray, that are lighter in color than the centers. Some are concentrically banded in different colors within the rinds but others are apparently homogeneous. The interiors of many are hard and cherty-looking, have a porcellaneous to vitreous luster, and break with a conchoidal fracture. These hard pisolites are red, tan, brown, gray, and black, and the densest generally are the darkest. Centers of other pisolites are soft, earthy, semiliquid, or even hollow. Many of the soft pisolites are tan or cream colored, having about the same color and texture as the surrounding matrix. In the lower part of some deposits, pisolites commonly are light to dark gray or tan, and generally have a slight bluish cast. The interiors of some are black, but are semiliquid, though apparently of about the same chemical composition as the bauxite rinds. Similar gray to dark-gray or grayish-tan pisolites in the upper part of many deposits also have soft centers but are composed largely of kaolinite; some are hollow.

Under the microscope the pisolites and oolites are translucent and cloudy to opaque. They consist largely of a fine brown isotropic material that is probably a cryptocrystalline variety of gibbsite. In some pisolites, particularly in pisolitic bauxite associated with the granitic type in Saline County deposits, patches of

microcrystalline gibbsite are found within the cryptocrystalline, or so-called amorphous material. They are generally fragmentary, but some are recognizable pseudomorphs after feldspar. A few pisolites are found with whitish spots at or near the center, but normally there is no definite evidence of pisolites having formed around a tiny central nucleus.

A network of nearly radial cracks or veinlets cuts many of harder pisolites. The veinlets are usually filled with microcrystalline gibbsite which also lines tiny cavities. Siderite and associated iron oxides are found in small irregular patches within some pisolites. Kaolinite fills veinlets in others, and several have been observed where the interiors are completely filled with light-gray kaolinite, probably of secondary origin. In a few places pyrite or marcasite fills the central core of pisolites, and small veinlets of this mineral radiate outward from the center.

The material forming the matrix between the pisolites may be dense and hard, firm and mealy, or soft and clayey. In some places it is almost textureless, but in others it is finely oolitic, usually composed largely of oolites and small grains that are less than 0.5 millimeter in diameter. The distribution of pisolites in the matrix ranges widely; they may be sparsely scattered or closely packed. The extremes are also fairly common; that is, matrix material in which there are no pisolites, and groups of loose pisolites in which there is no matrix. Generally, even where they are abundant, the pisolites are spaced in the matrix without touching one another. This evidence indicates that they formed in place. Under the microscope the matrix of most of the pisolitic bauxite is seen to be composed of cloudy "amorphous" gibbsite that appears isotropic between crossed nicols. Brownish-yellow to dark-brown earthy patches of leuxocene also are present. The matrix commonly is cut by small veinlets and contains cavities. These are lined or filled in places by many secondary minerals. In the general order of their abundance these are granular siderite; reddish-brown to black iron oxides; kaolinite in masses, flakes, and wormlike or accordionlike crystals; microcrystalline gibbsite; and pyrite in tiny cubes and other forms. Barite, chlorite, and chamosite crystals have also been found although they are rare.

A general correlation is recognized between the varieties of pisolitic bauxite and their position within a deposit, or the position of the deposit in relation to the underlying rocks. In any single deposit, however, the types tend to merge.

A variety of pisolitic bauxite, called "birdseye ore" by the miners, is characteristic of the residual deposits on the higher slopes of the Saline igneous mass and is not found elsewhere. It occurs in the upper part of the bauxite section, overlying the "granitic" type and contains pisolites, many of which are large, subspherical to ellipsoidal, red to black, dense, having subvitreous to vitreous luster, and a conchoidal fracture. Tiny broken fragments of this bauxite are slightly magnetic. Rinds, 1–2 millimeters thick, envelop pisolites or groups of pisolites giving an appearance of accretionary layers. The matrix is brick red to gray, and is commonly differentiated into small lobes of several color tones. It is hard and brittle and where the rock is broken the pisolites also are broken across. A polished specimen of this type of ore is shown in figure 15*A*. The matrix of some of the bauxite associated with this type, particularly on the lower slopes is soft and tan; in some places the pisolites weather from it easily.

Pisolites in the gently sloping deposits near the bases of the buried nepheline syenite hills are usually less than a centimeter in diameter, averaging between 5 and 8 millimeters, rather uniform in size, and closely packed (figs. 16 and 17). Though all variations are present from those with hard centers to those with viscous interiors, most of them are softer and less highly colored than the ones in the bauxite on the higher slopes. The matrix likewise is soft and generally tan to brown, and more drab in appearance than that of bauxite higher on the slopes. The hardest pisolites usually occur in the upper middle part of a deposit; and lower in the section they are fewer, smaller, and softer. Pisolitic bauxite commonly grades downward to oolitic, fragmental, or massive varieties in these deposits.

MASSIVE OR CLAYLIKE BAUXITE

Bauxite possessing no distinctive texture, the so-called amorphous bauxite of some writers, is found in all deposits, but is not as common as the other two types just described. It is white to tan, in places resembling kaolinitic clay, and occurs in small irregular bodies or "horses" in the residual high-level deposits, where it grades into both the pisolitic and the granitic-textured type of ore. According to Bramlette (1936, p. 12), horselike masses of fine-grained, massive bauxite of good quality were present in the lower part of the ore deposit in Alcoa Mine 14. Chemical analyses were necessary to distinguish this material from similar clay horses and the underlying clay.

This type of bauxite also is commonly found in lenticular bodies in the lower part of the bauxite in deposits that fringe the nepheline syenite hills, where it commonly grades into oolitic, pisolitic, and fragmental varieties.

VERMICULAR STRUCTURE

A variety of bauxite having a crude vermicular appearance is associated with the birdseye ore in the upper part of the bauxite in Saline County residual

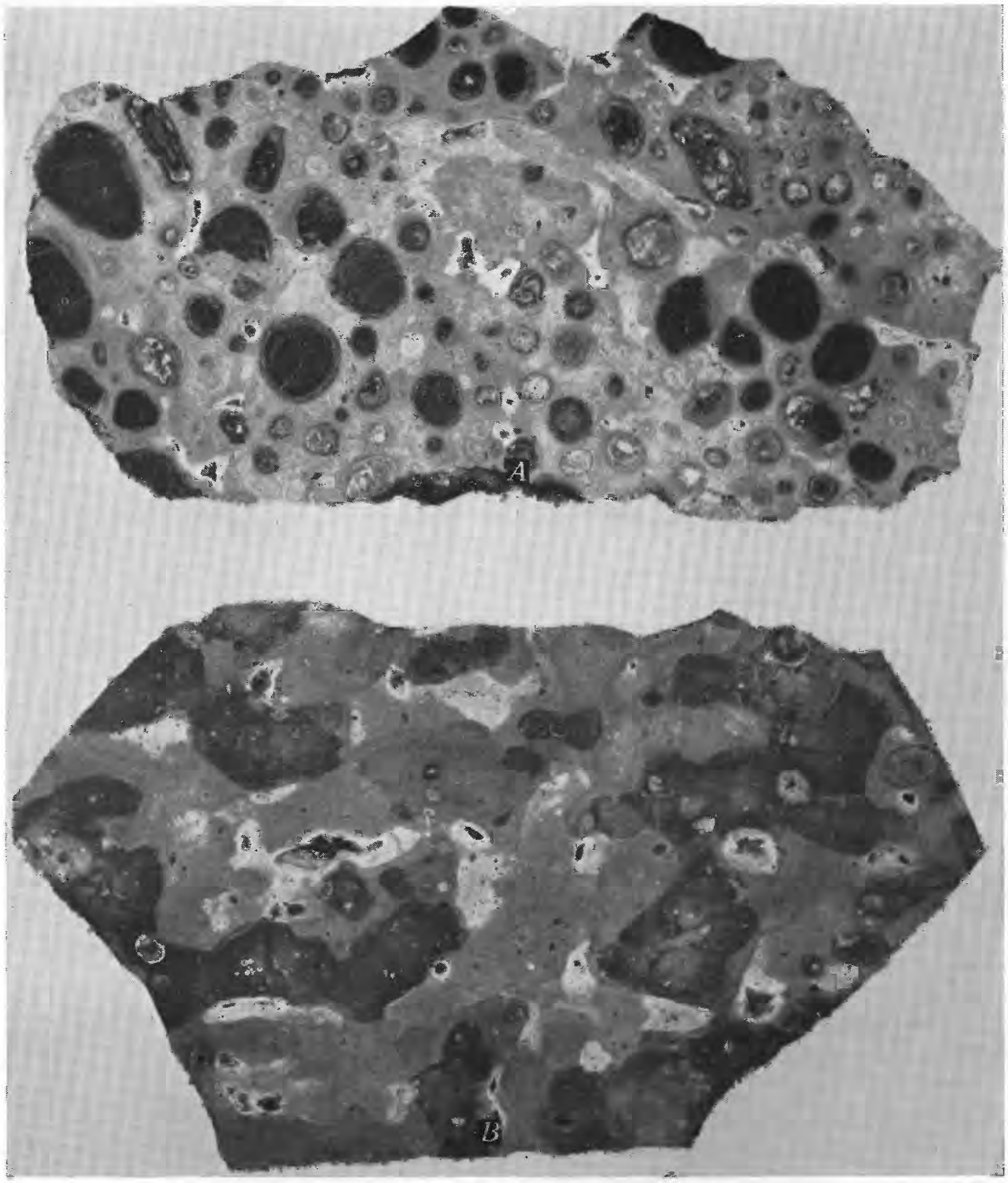


FIGURE 15.—Concretionary structures in bauxite from the Section 16 mine (natural size). *A*, Pisolitic bauxite ("birdseye ore") of soft light-tan and pink pisolites and hard dark-brown to black pisolites in a brownish-red hard matrix. Sawed face of specimen (AB-80-1). Note vermicular structures in matrix and fragmentary black pisolites, also note included block of more finely pisolitic bauxite. Chemical analysis given on page 109, spectrographic analysis given on page 108, X-ray determinations on page 110. *B*, Red vermicular bauxite showing distribution of areas of different degrees of iron staining. Lightest areas surround tubelike bodies, some of which are filled with siderite. Sawed face of hand specimen (AB-80-2).

deposits. It closely resembles the matrix of birdseye ore and apparently represents parts of the rock in which pisolites have not formed. A polished face of a hand specimen is shown in the photograph on figure 15*B*. The vermicular appearance is due largely to the distribution of the iron-stained parts in irregular tubes and fingerlike bodies. Some of these are small and resemble worm borings; others are larger and irregular, reaching 3 centimeters across. The limits of some are vague; others are well defined.

Under the microscope the groundmass is seen to be composed of scattered aggregates and grains of microcrystalline gibbsite in a fine matrix that appears isotropic between crossed nicols. Parts are heavily stained with iron oxides. Lighter colored gray to tan areas commonly surround elongate cavities that usually are filled with very irregular siderite grains and aggregates surrounded by brown to black iron oxides.

A similar example of this kind of bauxite, from India, has been illustrated by Fox (1932, p. 38, photograph 3),

who considered it to be a typical form of aluminous laterite. The Indian specimen contains many small irregular cavities, fissures, and tortuous tubes. These are fewer in the Arkansas specimens, and all appear to have been filled with aluminous matrix material, and lastly by siderite and iron oxides. Another example, from French Guinea, has been illustrated by Lacroix (1913, p. 277, pl. 12, fig. 3).

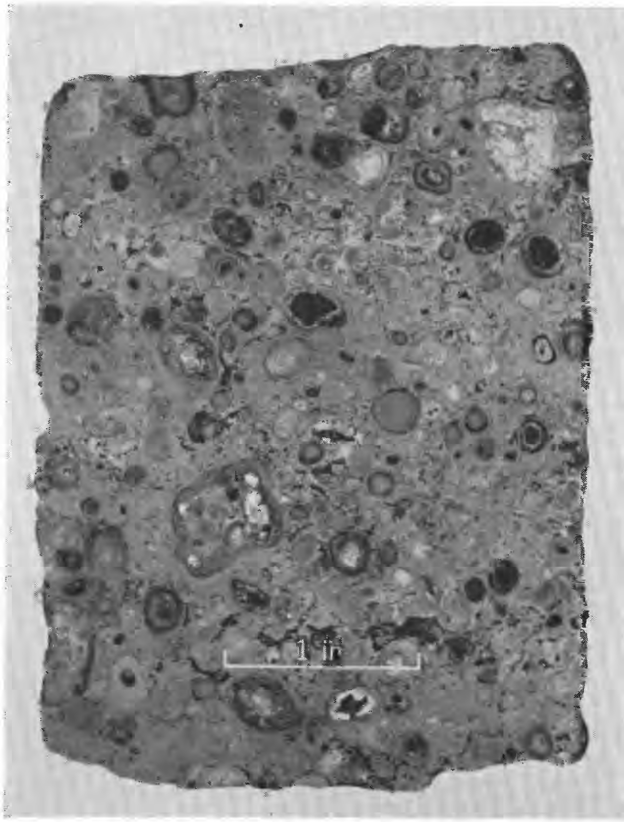


FIGURE 16.—Tan pisolitic bauxite. Typical specimen containing several small bauxite pebbles. Sawed face of core specimen (AB-16047-1) from East Bauxite deposit, USBM drill hole 16-047, depth 432 feet, SE¼NW¼ sec. 31, T. 2 S., R. 13 W., Saline County. Natural size.

OTHER STRUCTURES FORMED BY CONCRETIONARY PROCESSES

A variety of forms that closely resemble breccia or conglomerate have been produced by alteration of bauxite in place. These are common in the middle and upper parts of residual deposits near Bauxite. The resulting forms range from pebblelike concretionary structures within granitic-textured bauxite (figs. 19–21) to boulderlike blocks of pisolitic and granitic bauxite in a pisolitic matrix (fig. 22). Massive granitic-textured bauxite is cut into blocks and fragments by anastomosing veins and masses of pisolitic or claylike bauxite. The blocks are angular and mosaiclike to well rounded and scattered. Locally the boundaries between concretionary bauxite and the relict granitic blocks are poorly defined, but more commonly they are emphasized either by kaolinization or by the growth of thick gibbsitic crusts.

Remnant rounded blocks of birdseye pisolitic bauxite and of vermicular rock are also found in a matrix of pisolitic bauxite that has apparently formed by concretionary processes. Locally blocks of pisolitic or granitic-textured bauxite occur in a matrix of kaolinitic or bauxitic clay retaining remnant pisolitic structures. This rock has the appearance of a rubble but was formed in place by weathering. It commonly grades downslope without any perceptible break into a true

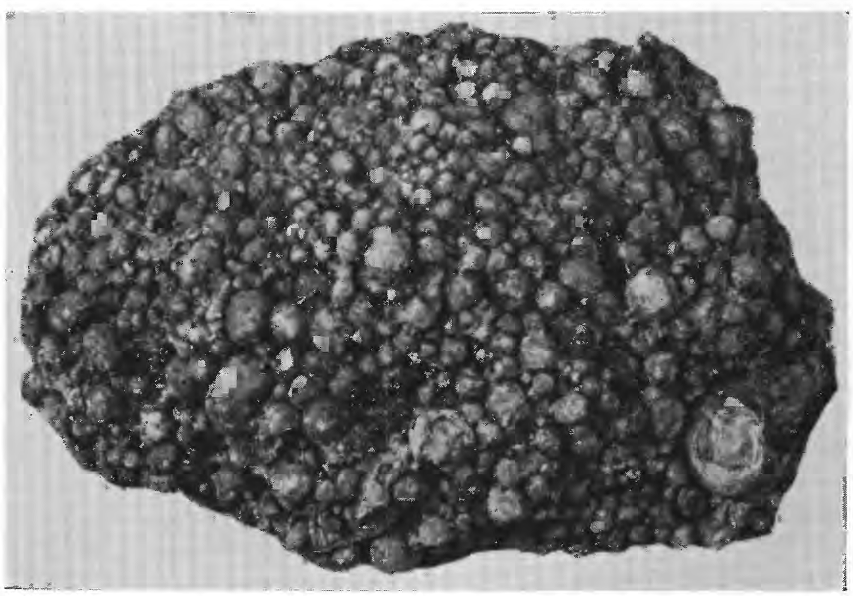


FIGURE 17.—Aggregate of tan pisolites loosely cemented by siderite crystals. Hand specimen (AB-24-1) from Weiss mine near Woodyardville, Pulaski County. Natural size.

FIGURE 18.—Section of granitic-textured bauxite of the zone of leaching, near outcrop of deposit in the Pruden mine. Note sheeting, probably a relict structure from the original nepheline syenite. The height of the bauxite face is about 15 feet.

FIGURE 19.—Section in the north wall of Alexander Hill mine showing small pebblelike concretionary structures that have formed in granitic-textured bauxite. Light-colored rock at lower right is kaolinitic underclay.

rubble—actually broken up by transporting agencies and recemented—that fingers into the Wilcox as described in the following section. So imperceptible is the change from concretionary to transported rubble that only those rocks can be differentiated that are extreme examples of the two modes of origin.

CELLULAR AND SCORIALIKE FORMS

Some of the bauxite associated principally with the deposits near Bauxite has a cellular appearance in outcrop. The surface is riddled with small round cavities resembling the vesicles in some extrusive igneous rocks. When this rock is broken, however, the interior is seen to contain vague outlines of relict feldspar crystals or poorly formed pisolites.

Another form of bauxite in the same outcrops resembles a scoriaceous lava. When broken, this material

FIGURE 20.—Face in the Section 15 mine 100 yards north of portal of the Davis underground mine showing concretionary bauxite rubble formed within granitic-textured bauxite. A concretionary area in lower center, indicated by hammer.

FIGURE 21.—Close-up view of the concretionary area shown in figure 20. Kaolinization of part of the bauxite matrix has emphasized the rubbly appearance of the rock.

FIGURE 22.—Rubbly surface of bauxite in the downslope part of a residual deposit. Boulderlike blocks of pisolitic and granitic-textured bauxite in a matrix of pisolitic bauxite exposed at the top of bauxite bed near the southwest end of the Section 16 mine.

also exhibits a granitic or pisolitic texture, or may be almost structureless. Similar scoriaceous forms of bauxite have been described in other parts of the world, for example in the India and New Guinea deposits. Both cellular and scoriaceous forms are confined to bauxite in outcrop, and are relatively rare in Arkansas deposits, where the proportion of outcrop to mined faces and cored sections is very low compared with the apparent dominance, judging from published reports, of this material in deposits elsewhere that have been examined largely in outcrop.

SEDIMENTARY STRUCTURES

In many of the Arkansas deposits there is abundant evidence of the erosion, transportation, and redeposition of bauxitic material either by mass wasting or by running water resulting in several distinct types of bauxite that exhibit structures characteristic of sediments. Although a good proportion of the Arkansas ore could be classed as sedimentary deposits, the amount that preserves diagnostic structures is comparatively small.

Commonest of the sedimentary types is the rubbly bauxite in boulder beds, consisting of blocks or boulders of pisolitic and granitic-textured ore in a matrix of bauxite, clay, or rarely sand. A bed of this sort is shown in figure 23. Where not too contaminated by matrix derived from clastic and carbonaceous Wilcox sediments, this bauxite has been mined. In the Saline County deposits good ore of this type consists of fair to well-rounded masses broken up by slumping and landsliding of the deposit, in a matrix of fine material and has no visible stratification or other evidence of deposition by water. It is restricted to the upper part of the bauxite in the downslope parts of the large high-level deposits near Bauxite, or is interbedded with the Wilcox that fringes these areas. This rubbly transported ore is similar in appearance to concretionary bauxite that occurs in the middle, and locally the upper part of the bauxite in the same high-level deposits, but has a totally different origin, as described earlier.

Another type is the well-bedded or stratified bauxite (figs. 24–27) that is exposed in several mines in Pulaski County and that also has been found in some of the drilled deposits in that district. It occurs in the upper part of bauxite deposits fringing the nepheline syenite masses and usually is found in channels that tongue into the Berger formation downslope. Photographs of stratified bauxite in the Ratcliffe and England pit mines are shown in figure 24*A*, *B*, and in the Rummel shaft mine on figure 27. In the Ratcliffe deposit, which contains some of the best exposures of this rock, the stratification is pronounced. Beds as much as 4 inches thick of well-sorted pisolites and hard bauxite pebbles

FIGURE 23.—Bauxite rubble bed within the Saline formation in the southwestern part of the Section 16 mine, in sec. 21, T. 2 S., R. 14 W., Saline County. Dark-brown carbonaceous sandy clay, indurated, limonitic (*a*). Rubble of bauxite and bauxitic clay (*b*). Carbonaceous clay and lignite (*c*); upper layers penetrate rubble above as at hammer. Dark-gray silty carbonaceous clay (*d*).

are interstratified with layers of granules and grains of the same material (fig. 26). Parts of the stratified deposit contain a cement of microcrystalline gibbsite in which are scattered tiny grains and oolites of dark cryptocrystalline gibbsite (fig. 25*D*, *B*), and locally the pisolites are coated with tiny gibbsite crystals (fig. 24*D*). In other parts of the deposit granular siderite is the cementing agent and the upper layers of the deposit are highly ferruginous. Scattered masses of light to dark cherty-looking kaolin fill cavities and veinlets in the upper part of this deposit (fig. 25 *A*, *B*, *C*). Some of the bauxite in these deposits has a well-defined crossbedding, as was observed in the England, Reichardt, and Rummel mines, all in Pulaski County. A sample of pisolitic gravel from a crossbedded layer in the Reichardt mine is shown in figure 24*C*.

Near the base of the bauxite in some deposits are small lenses and channels filled with bauxitic detritus from sand and granule to moderately coarse gravel. They range in thickness from a few inches to a few feet. Concentrations of heavy minerals are common at the base of the lenses, and fragments of lignite are found in the more gravelly parts. Rarely, a thin lignite or carbonaceous layer is at the base of the lens

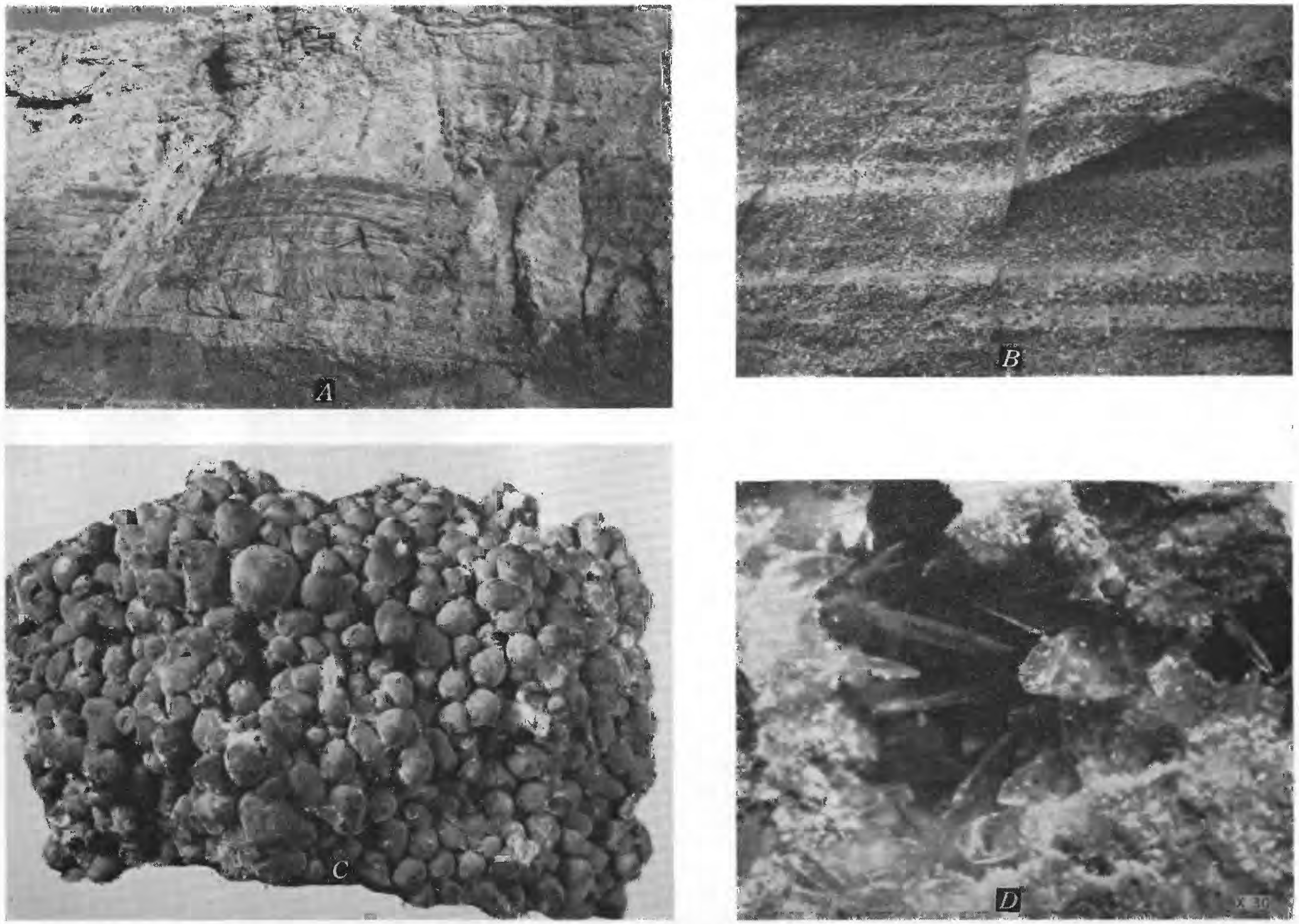


FIGURE 24.—Stratified bauxite exposures in Pulaski County mines. *A*, 12-foot face of bauxite of fluviatile deposition in the southern part of the Ratcliffe mine. Note prominent stratification in the lower half of bed. *B*, Prominent horizontal banding in hard pisolitic bauxite in the England mine. Bands are due to sorting of hard brown pisolites and pebbles and smaller tan to gray pebbles. About 2 feet of vertical section is shown. Photograph by S. S. Goldich, 1943. *C*, Cemented cherty pisolites and small pebbles. Hand specimen (AB-28-2) from a lens of crossbedded bauxite in the Reichardt underground mine. Spectrographic analysis given on page 132. *D*, Photomicrograph of white, pointed tabular gibbsite crystals protruding into a cavity in stratified bauxite from an encrusting crystalline gibbsite mass coating the pisolites. Specimen (AB-11-1) from the east face of the Harley mine. × 30.

(fig. 52). These lenses have been observed in a few of the Saline County deposits, such as those in the Fletcher 40 and Midwest pit mines and the Childress shaft mine. They probably are common in other similar deposits in that district but, as they would be difficult to recognize in drill cores and are well preserved only in freshly cut pit and mine faces, they are easily overlooked.

Still another type of bauxite of detrital origin is referred to as "fragmental bauxite" (pl. 14*C*). It occurs beneath pisolitic bauxite, in the lower part of the bauxite profile and in the downslope ends of gently dipping bodies that fringe the buried nepheline syenite hills where they are lapped by the tapering edge of the Midway. It is associated with and grades into oolitic and massive varieties, and overlies and grades into bauxitic clay with about the same fragmental texture. The matrix is mealy to clayey, tan or grayish tan; scattered through it are varicolored angular bauxite fragments, some are bright orange, and locally a few are grayish kaolinitic clay fragments.

MINERALOGIC CHARACTER OF BAUXITE

The mineralogy of bauxite is now fairly well known, but many details require additional studies. The finely divided minerals in intimate mixtures in the bauxite rocks are not easily identified and require specialized methods of study. It is hoped that eventually an exhaustive mineralogic study will be made of the bauxite cores collected in the Arkansas field.

For the purpose of this report, optical studies of thin sections and polished sections and X-ray examination of prepared samples of typical bauxitic rocks have been made. These form the basis for the descriptions in the following paragraphs.

ALUMINUM MINERALS

GIBBSITE

This mineral, aluminum hydroxide, $Al(OH)_3$, also written as the trihydrate of alumina, $Al_2O_3 \cdot H_2O$, is the principal aluminum ore mineral of Arkansas bauxite. It is present in two forms: the one crystalline or microcrystalline; the other cryptocrystalline—so finely crystalline that it appears isotropic under the microscope and for many years was thought to be an amorphous mineral.

The crystalline form occurs in microcrystalline aggregates or in minute crystals that generally line cavities. Under the microscope the crystals are seen to be colorless to pale brown, have a moderate relief, and between crossed nicols show a moderate birefringence and inclined extinction. The crystalline form is particularly characteristic of granitic-textured bauxite, and in this material many of the microcrystalline aggregates are pseudomorphous after feldspar (pl. 11*D*). It also is found in tiny veinlets cutting the "amorphous" form in pisolitic bauxite and as a cementing material surrounding hard cherty pisolites in some sedimentary bauxite. There are, therefore, at least two generations of crystalline gibbsite. Crystals visible to the naked eye are rare. Tabular white gibbsite crystals, some as large as a millimeter across, were found in a veinlet in hard pisolitic bauxite at a depth of 434 feet in Alcoa drill hole *X*–258, in the NE¼SE¼ sec. 36, T. 2 S., R. 14 W., Saline County. Similar masses of small crystals, some in clustered groups, were found lining cavities between cherty-looking pisolites and pebbles in stratified bauxite in the Harley pit mine, Pulaski County, and are shown in the photograph on figure 24*D*, and the photomicrograph on figure 25*D*.

The cryptocrystalline or so-called amorphous form of gibbsite is much more common than the crystalline variety. It forms most of the matrix and all the pisolites and rind structures of the bauxite, except where there are fragments or veinlets of the crystalline variety. In many places the two forms are intimately mixed. Under the microscope the cryptocrystalline form is moderately translucent to opaque, in places stained light yellow or red to dark-reddish brown; the relief is moderate. Between crossed nicols it appears isotropic, or is cloudy. This substance has been called cliachite by some authors (Rogers and Kerr, 1942, p. 204) in the belief that it is a truly amorphous mineral in a colloidal state. Thermal and chemical analyses and X-ray studies indicate, however, that it possesses the chemical composition and crystal lattice of gibbsite. According to G. T. Faust (oral communication, 1949) differential thermal analyses of "amorphous" bauxite in United States deposits all show an endothermic peak at the temperature at which the trihydrate of alumina normally gives up its combined water of crystallization. Thousands of chemical analyses of the Arkansas ore, made at the field laboratory of the U. S. Bureau of Mines from the samples collected by the joint drilling program, indicate these samples, almost without exception, contain alumina and water in the same proportion as the trihydrate. X-ray examination by J. M. Axelrod of several samples of Arkansas bauxite yielded diffraction patterns, some of which had clearly defined gibbsite lines, others had diffuse ones.

An intimate relationship exists between the gibbsite and the finely disseminated iron oxides. Staining by iron oxide gives the bauxite its usual tan color and in part causes the opacity of many of the pisolites.

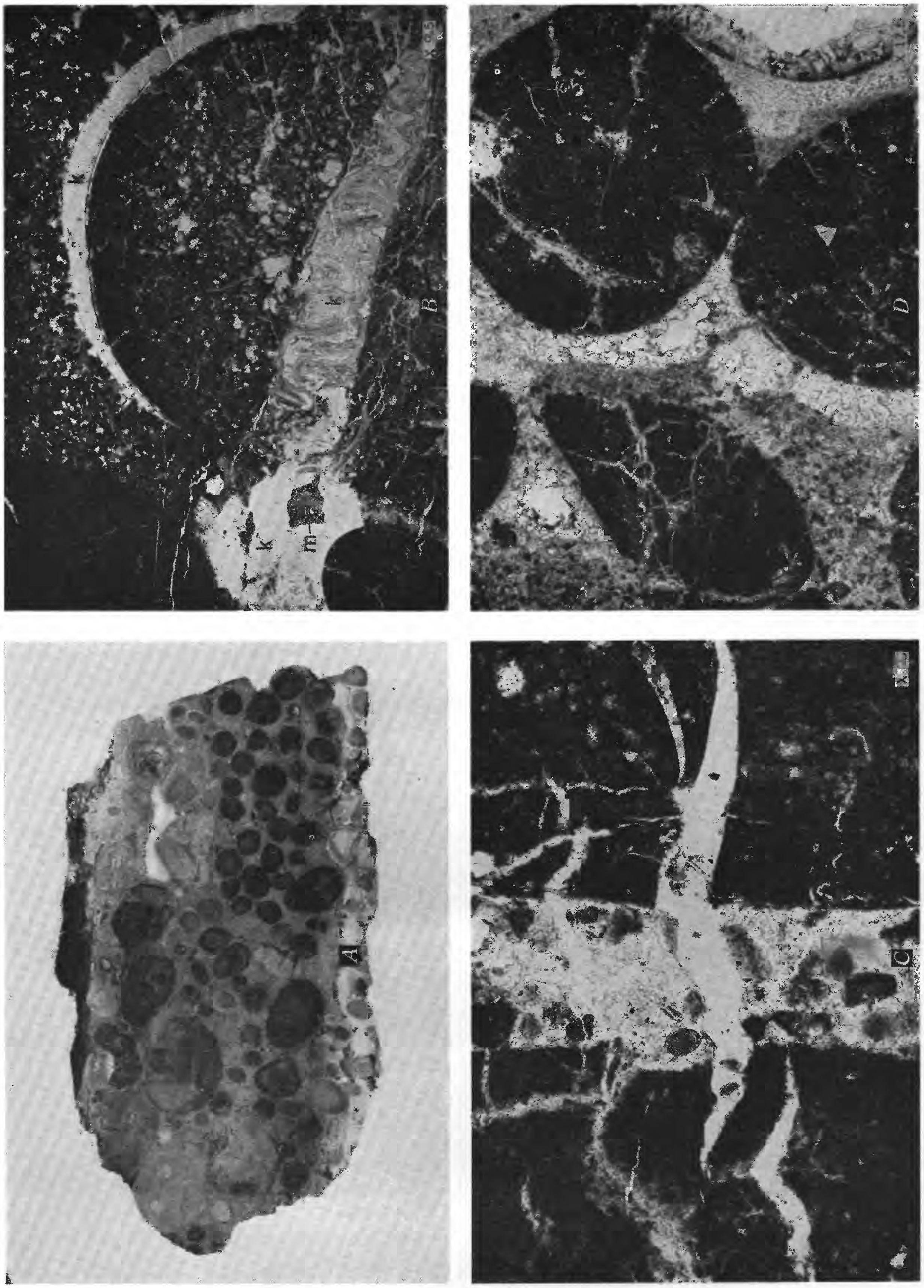


FIGURE 25.

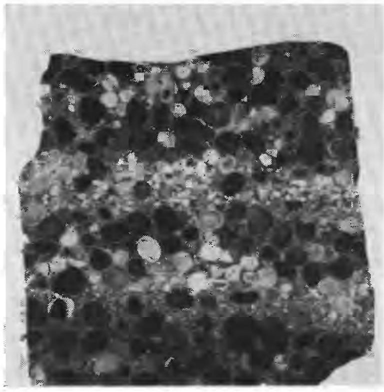


FIGURE 26.—Well-sorted stratified bauxite. Sawed face of core specimen (AB-7009-1) from upper bauxite bed in the Birnbach No. 1 ore body, USBM drill hole 7-009, depth 252.5 feet, SW¼SE¼ sec. 2, T. 1 S., R. 12 W. Natural size.

BOEHMITE

The presence in hard cherty-looking pisolites in Arkansas bauxite of a hydrated aluminum oxide containing less combined water than gibbsite was first noted by Wysor (1916). He pointed out that the water content in some of this material is as low as 14.58 percent and the alumina content as high as 72.52 percent and that the deviation from the normal ratio of 34.6 percent of combined water to 65.4 percent of alumina as in gibbsite is about proportional to the hardness and specific gravity of the pisolites. He attributed this to the presence of diaspore ($HAlO_2$ or $Al_2O_3{\cdot}H_2O$) and the dihydrate "bauxite" which at that time was still considered to be a distinct mineral.

Another monohydrate of alumina was discovered in 1925 by Boehm and named boehmite in 1926 by J. de Lapparent. It is the principal aluminum mineral in most of the European deposits. The high alumina content of some pisolites in the Arkansas deposits is due to boehmite. Its presence in Arkansas bauxite at two localities was noted by Allen (1946): "associated with Paleocene gibbsite in black pisolites in the Townsend 40 property, about 2 miles east of Bauxite; and near Berger, Pulaski County." The mineral also has

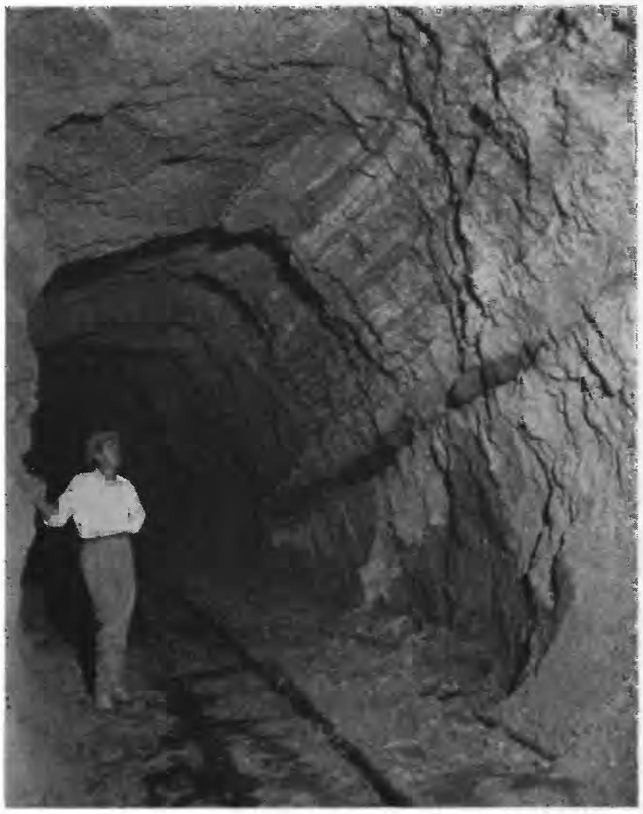


FIGURE 27—Stratified bauxite resting on unstratified bauxite in the Rummel mine, Pulaski County. Prominent dark siderite bed in wall opposite man marks base of the stratified rock. Bauxite below is massive and pisolitic.

been identified in specimens from the following localities in Saline County by means of X-ray examination by J. M. Axelrod: in red bauxite containing black pisolites ("birdseye ore") from the Section 16 mine near Bauxite, a trace only; in black cherty-appearing bauxite pebbles filling channels within the lower bauxite bed in the Fletcher mine; and in Alcoa drill hole C-603, depth 406-410 feet, Hudspeth-Fletcher property, in the NW¼SE¼ sec. 36, T. 2 S., R. 14 W., Saline County.

The material from the Alcoa drill hole C-603 first aroused interest because small flakes chipped from the hard dark pisolites were attracted by an alnico magnet. The pisolites, on analysis, showed a high alumina con-

EXPLANATION FOR FIGURE 25

Stratified bauxite specimens from Pulaski County. *A*, Bauxite cut by hard whitish kaolin veins. Bulk of rock consists of light and dark pisolites and pebbles in a brownish-gray gibbsitic matrix. Sawed face of hand specimen (AB-12-1) from upper part of bauxite bed in the Dixie Lease mine in the Ratcliffe deposit. *B*, Photomicrograph showing relations of kaolin and bauxite. Thin section (AB-12-1) is taken from specimen shown in *A*, cut from basal part just right of center. Most of one semiopaque pisolite and part of two dark opaque ones are shown, together with matrix of tiny opaque grains in microcrystalline gibbsite. Kaolinite (*k*) is seen cutting pisolite, inserted between pisolite and matrix, and surrounding torn fragment of matrix (*m*). X 9.5. *C*, Photomicrograph showing minute relations of kaolin and bauxite. View at higher magnification of part of thin section shown in lower left hand corner of *B*. Kaolinite (lighter color and low relief) cuts two dark pisolites and light grayish gibbsitic matrix. X 9.5. *D*, Dense opaque gibbsitic pisolites in a matrix of microcrystalline gibbsite and tiny dark gibbsitic fragments. Large gibbsite crystals protrude into two small cavities. Thin section (AB-11-1) from same specimen in figure 24*D*. Spectrographic analysis given on p. 132. X 17.5.

tent and a low ignition loss, as shown in the table below. The magnetic pisolites in sample 1 in the table below were brown to black with a vitreous luster, and the hardness ranged from 5 to 6 on the Mohs scale. Sample 2 consisted chiefly of the matrix, together with fragments of the softer light-colored pisolites. No magnetic material was present in sample 2.

Chemical analyses of magnetic pisolite samples and their matrix from Alcoa drill hole C–603, Saline County

[Analyses by U. S. Bureau of Mines field laboratory, Little Rock, Ark.]

	1 Pisolites	2 Matrix
Al_2O_3	71. 0	52. 9
SiO_2	4. 0	8. 3
Fe as Fe_2O_3	6. 0	2. 0
TiO_2	1. 2	2. 0
Ignition loss	16. 6	29. 1
Insoluble	1. 2	. 7
FeO	1. 4	. 2

1. Brown to black pisolites only, selected and cleaned.
2. Matrix material crushed, sieved, and separated in bromoform to eliminate heavy pisolites; analysis from +20 mesh–40 mesh, bromoform floats only.

Examination under the petrographic microscope has not revealed any recognizable crystalline boehmite in additional specimens from the localities at which it has been reported, so presumably, like much of the gibbsite, the mineral is in very finely divided form and further obscured by iron-staining.

KAOLINITE AND HALLOYSITE

The hydrous aluminum silicate ($Al_2O_3 \cdot 2SiO_2 \cdot 2H_2O$) kaolinite is one of the main impurities in Arkansas bauxite. It occurs abundantly in residual and sedimentary deposits associated with the bauxite with which the kaolin intergrades, so that there are all degrees of mixture from fairly pure gibbsite rock to almost pure kaolin. Kaolinite, where present, occurs in white to gray masses of fine micaceous crystals in veins and veinlets cutting the bauxite, and as cavity fillings.

In thin section the mineral is transparent to translucent, appears finely granular, and has a low relief. Between crossed nicols it displays a weak birefringence. Much of it is in structureless masses or in plates and flakes without distinct outlines. Some is very finely divided and appears isotropic. It also forms vermicular crystals or long accordionlike books, which in thin sections of bauxite have been observed to range in width from 0.005 to 0.7 millimeter. They frequently are contorted to fit the space they occupy and have a characteristic wavy extinction. The optical properties, chemical composition, and X-ray pattern of some vermicular crystals, taken from kaolin seams cutting bauxite in the Old Globe mine near Bauxite, have been given in a fundamental paper on the kaolin minerals by Ross and Kerr (1930, p. 162–164, 166, 173, pl. 42A), to which the reader is referred. At this locality the crystals are associated with a beidellitelike clay, of a dark color and a high birefringence, which completely disperses in water, whereas the kaolin does not.

Kaolinite is absent or rare in much of the granitic-textured bauxite, but in some specimens it fills spaces between microcrystalline gibbsite pseudomorphs after feldspar and also occurs in veinlets and cavities in the rock. In pisolitic bauxite, kaolinite usually fills veinlets and cavities in the matrix; less commonly it occurs in tiny veinlets that cut pisolites, or it fills their interiors.

The upper part of many bauxite deposits has a hard siliceous cap and in a few alluvial deposits spaces between the pisolites and pebbles near the top of the bauxite are filled with a light to dark-gray or brown cherty-looking substance that fractures conchoidally, which some geologists have called "halloysite." Under the microscope, however, this substance appears to be kaolinite, commonly in long contorted wormlike crystals. Some of it is shown in the photograph of a hand specimen from the stratified bauxite bed in the Dixie Lease mine, Pulaski County (fig. 25*B*). In this specimen the clay mineral fills cavities and surrounds and cuts pisolites and their gibbsitic matrix, as shown in the photomicrographs in figure 25*B*, *C*. An X-ray examination of a small fragment of this material by J. M. Axelrod confirmed its identity as kaolinite.

Halloysite has been identified by F. A. Hildebrand, by means of the electron microscope, in several samples of clay and bauxite collected by him from outcrops (fig. 28*A*–*D*). He reported that some of the clay beds

EXPLANATION OF FIGURE 28

Electron micrographs of Saline County bauxite and clay specimens. *A*, Kaolinite in kaolinized nepheline syenite from beneath 3 feet of sand and clay of Wilcox age in a small creek (since covered by waste pile) at the southwest end of Echo Lake, SW¼SE¼ sec. 35, T. 1 S., R. 14 W. Other specimens from the same outcrop show halloysite in small amounts. *B*, Halloysite in kaolinized nepheline syenite from the crest of the east wall of the Old Globe mine, west center of sec. 26, T. 2 S., R. 14 W. A few small hexagonal plates of kaolinite can also be seen. The kaolinized surface lay beneath several feet of ferruginous sand of Wilcox (Detonti?) age that had been stripped off during mining. *C*, Halloysite and kaolinite from the outer shell of a kaolinized spheroidal "boulder" in the east wall of the Elrod open-pit mine, NW¼NW¼ sec. 2, T. 2 S., R. 14 W. The weathered "boulder" was about 3 feet in diameter. *D*, Halloysite in granitic-textured bauxite from a 4-inch block or "cobble" of granitic-textured bauxite collected near the north end of a large outcrop of pisolitic bauxite near Echo Lake, east section line, NE¼ sec. 2, T. 2 S., R. 14 W. Photomicrographs by F. A. Hildebrand.

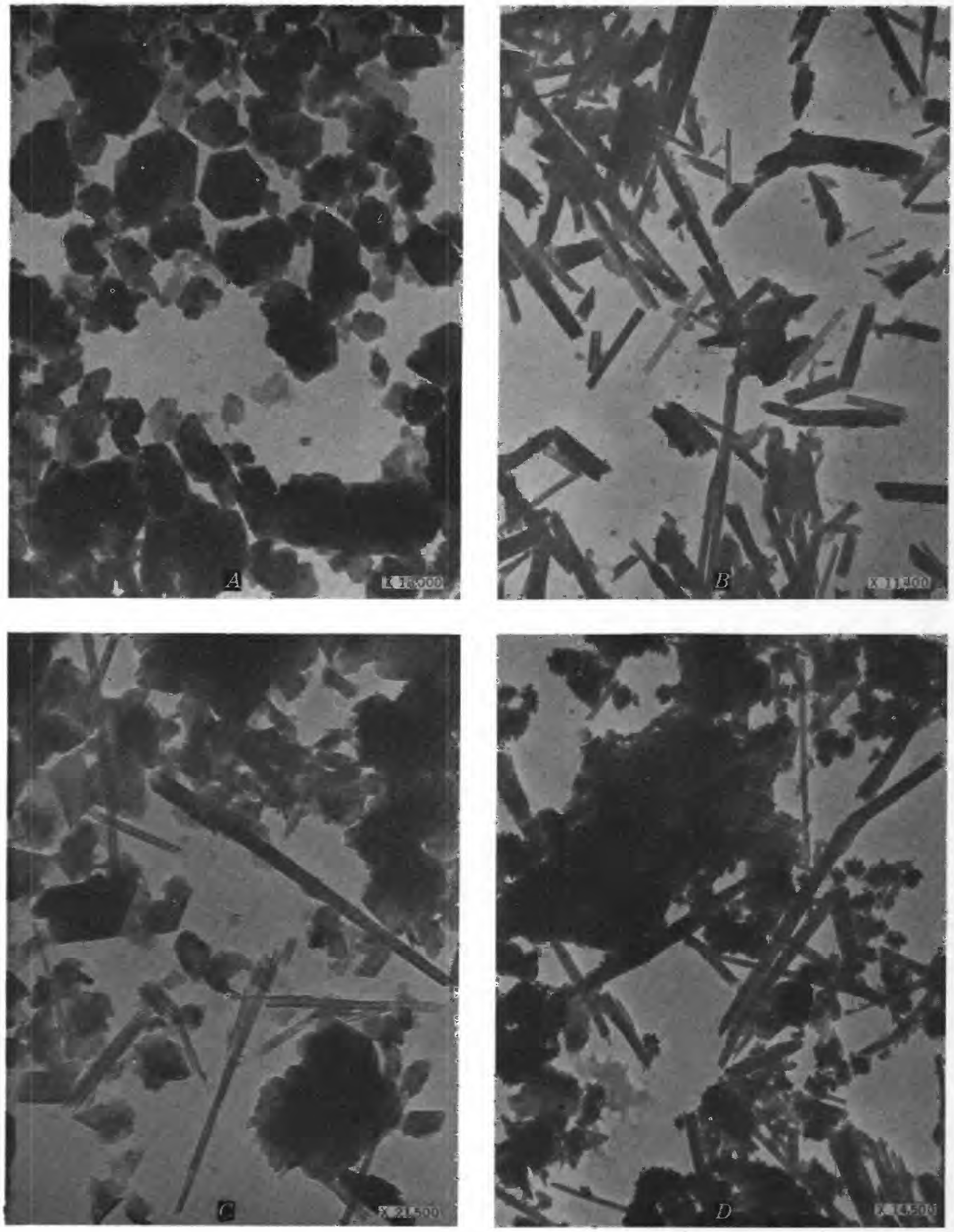


FIGURE 28.

contain as much as 50 percent of this mineral. This is the first positive identification of halloysite in the bauxitic rocks of the region.

IRON MINERALS

SIDERITE

The principal iron impurity in the bauxite is siderite, ferrous carbonate ($FeCO_3$), which is widely distributed in the bauxite. Three principal modes of occurrence of this mineral have been observed: in grains, crystals, and crusts lining and filling cavities; in masses replacing part of the bauxite; and in small spherulitic pellets or aggregates scattered through the bauxitic and kaolinitic clay associated with the bauxite deposits.

The granular form is reddish brown to amber, but locally has a purplish irridescence, particularly where it forms botryoidal crusts as much as 3 millimeters thick. Incrustations and stalactitic aggregates were found in large cavities, during the mining of the pisolitic ore in the Stuckey mine at Bauxite. Scattered crystals are found in cavities. These crystals are usually distorted rhombohedrons with curved faces but more rarely are scalenohedrons terminating in pinacoid faces that look like broken dog teeth. Most abundant of all are the grains and granular aggregates that in places fill every available vug and cavity in the bauxite and locally cement pisolites. Under the microscope the mineral appears principally in grayish clusters of anhedral to subhedral grains. In a thin section of stratified bauxite it is the principal cementing material between pisolites. The aggregates and grains are surrounded by irregular areas of brown to black iron oxides that appear flat and opaque in contrast to the siderite. The index of refraction of granular material from an incrustation was determined by C. S. Ross to be $\omega=$ about 1.85.

The granular siderite is irregularly distributed through the bauxite. Although not characteristic of any particular zone, it generally is more common in the middle and lower parts of the bauxite section and is rare in the siliceous hardcap. It is found, however, in all lithologic types of ore and also is associated with lignite bodies and layers in the bauxite, occurring between the carbonaceous material and the bauxite. In the Rummel mine in Pulaski County a lenticular siderite bed occurs in the bauxite that apparently is the lateral extension upslope of a lignite bed.

At some localities siderite has invaded and replaced the original bauxite, as indicated by relict concretionary structures of the bauxite preserved in siderite. Examples of this replacement were found in drill cores from the East Bauxite deposit in sec. 36, T. 2 S., R. 14 W. and in the South Harris deposit in sec. 36, T. 1 S., R. 14 W.

Small pellets of siderite are abundant in the fragmental kaolinitic clay underlying bauxite deposits and in residual clay derived from the weathering of nepheline syenite and of sedimentary deposits of the Wills Point formation. They are not common in bauxitic clay associated with the deposits and are rare in the bauxite. The pellets are white, pink, or tan, becoming red to brownish red on continuous exposure to the air, and are scattered or aggregated in layers or patches in the clay. They are spheroidal or nearly so, and range in size from less than 1 to 4 millimeters in diameter, but generally average between 1 and 2 millimeters. Under a hand lens, the interiors appear structureless, but most pellets are radiating or concentric. According to C. S. Ross (written communication, 1942) the index of refraction for the siderite concretions is omega$=$1.845, which corresponds to about 88–90 percent $FeCO_3$. In thin section the pellets appear to be irregularly concentric near the outer edge, but within are spherulitic and show a well-defined polarization cross between crossed nicols. Some contain radially arranged grains, each with separate extinction.

HEMATITE

A relatively minor constituent of Arkansas bauxite, hematite (Fe_2O_3) constitutes a significant part of the heavy magnetic fraction in 3 of the 10 bauxite specimens submitted to J. M. Axelrod for mineral determination by X-ray analysis. A trace of this mineral was noted in a fourth sample. The specimens containing hematite were from Saline County deposits residual on weathered nepheline syenite. They included the granitic-textured and pisolitic varieties of bauxite, and generally were distinctly red, but one specimen was a black cherty-looking bauxite gravel from a Saline County channel-fill deposit. Hematite was also detected by X-ray examination in red high-iron pisolitic bauxite in deposits overlying the Wills Point formation in Saline County. In this rock the hematite generally is associated with goethite and magnetite.

Optical and X-ray data show that hematite is intimately associated with gibbsite on some of the larger crystals of which it forms a coating. Pink to red tones in bauxite are generally the result of staining by hematite.

Another form of iron oxide was found in two of the same specimens that contained hematite. This was identified by comparison with data in the American Society for Testing Materials card file as δ–Fe_2O_3, a substance hitherto unknown in nature. It apparently occurs as a black opaque mineral in the magnetic fraction heavier than methylene iodide. Samples containing this unknown mineral have been retained by the Geological Survey for further study.

in grade but containing scattered bodies of high-grade bauxite. The distribution of the ore along valley flanks is well shown in the subsurface map (pl. 2), and in the perspective diagram (pl. 8).

As the type 1 deposits have formed largely in place from the weathering of the nepheline syenite, the upper surface of the bauxite has almost the original configuration of the nepheline syenite before it was weathered. This is particularly true of the surfaces on the upslope parts of the residual deposits. In these areas the top of the bauxite coincides, generally, with the post-Midway erosion surface. Downslope toward the centers of valleys, there has been modification of the original surface by mass wasting, including soil creep, landslide, and possibly mudflow; and to a minor degree by erosion and redeposition. In some places the irregular surface of undisturbed residual rock lies in the middle or just below the bauxite section, or within the kaolinitic clay beneath.

The stripped surface of a type 1 deposit reveals, with the exceptions and modifications noted above, the original topographic configuration of the nepheline syenite. This surface has been well exposed in many mines of the Alcoa Mining Co. near Bauxite, in the African Camp, Bertha, Bertha Extension, Maud, Pruden, Section 14, Section 15, Section 16, and Section 26 mines. Broad, gently rounded slopes with well-defined valleys and minor tributaries are the rule. Slopes in excess of 20°, however, are present in the uphill parts of the deposit in the Maud mines. Locally they exceed 40° in the Section 26 mines, where the bauxite dips so steeply beneath the overburden that underground mining by inclined shaft was necessary. A section drawn through six drill holes at the south end of the Section 26 mine, just north of the boundary with the Old Globe mine is shown in natural scale (fig. 34). The average slope of the bauxite surface from crest to toe, a horizontal distance of 200 feet, is 30°; the maximum slope, between drill holes T–954 and R–204, is 42°. Stripped bauxite surfaces are shown in photographs in figure 35 *A*, *B*. On the subsurface map (pl. 2) contours on the post-Midway erosion surface have been drawn on top of the upslope parts of type 1 deposits.

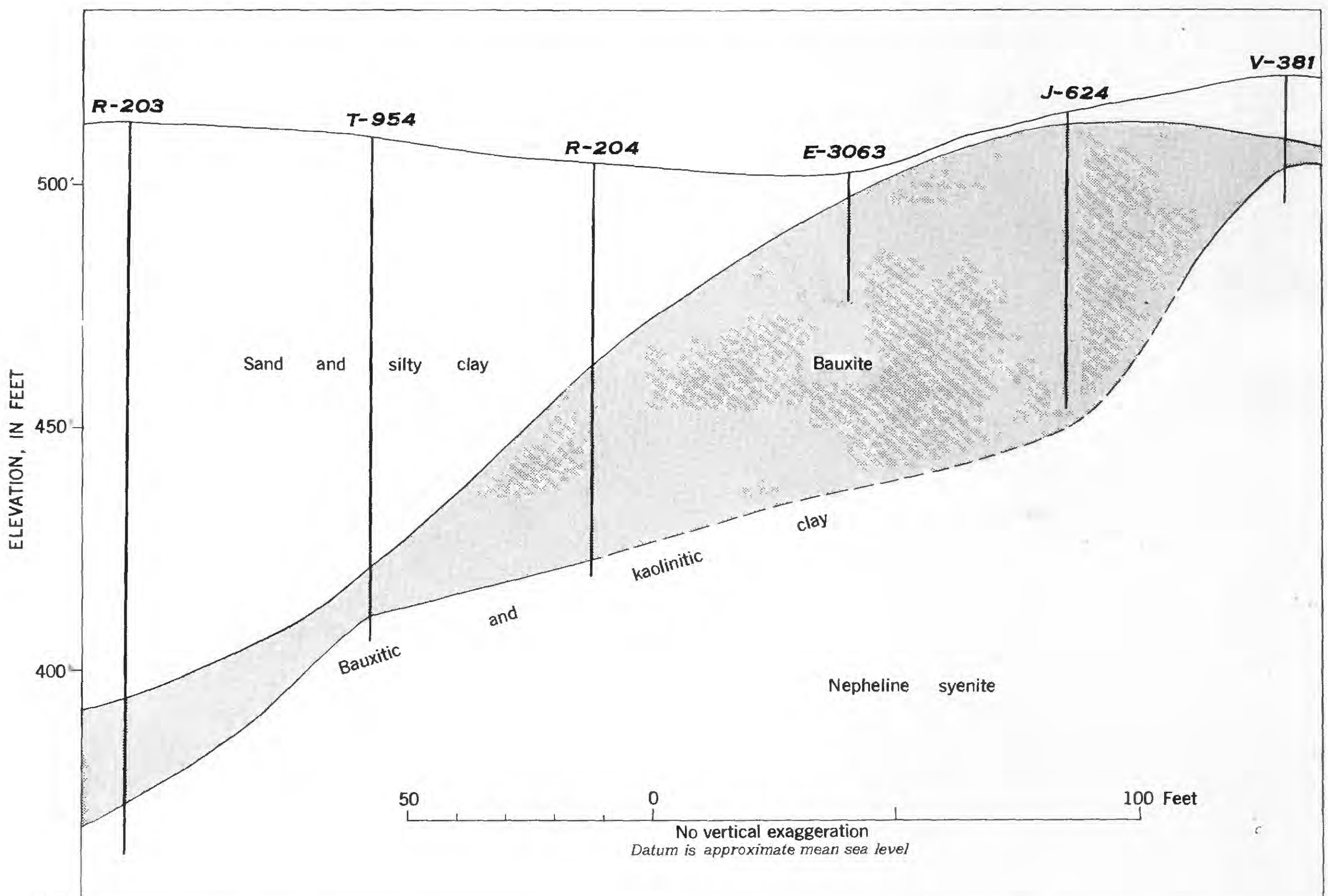


FIGURE 34.—Cross section showing the steep slope of the bauxite su·face in a part of the Section 26 mine.

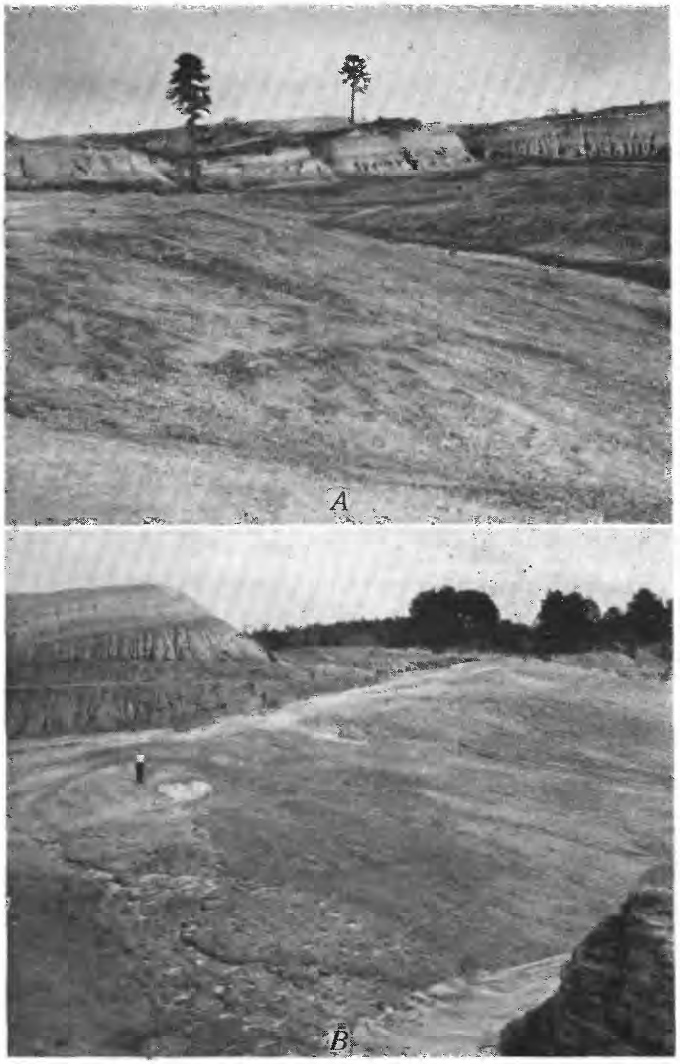


FIGURE 35.—Stripped bauxite surfaces of type 1 deposits in Saline County mines. *A*, Ancient valley in the bauxite surface. View looking toward the southeast corner of the African Camp mine. *B*, Mass of kaolinized nepheline syenite (light area next to the man) reaches the upper surface of the bauxite. Looking eastward across the eastern part of the Section 16 mine.

THICKNESS

Bauxite varies in thickness, because of the irregular lower surface of the residual type of deposit. Mead (1915, p. 37) has estimated an average thickness of 11.5 feet of merchantable ore. Present standards, based on utilizing ore of considerably lower grade than was mined in Mead's time, would raise this figure to about 14 feet, but not much more because the grade of the bauxite decreases abruptly at the top and bottom of the deposit. Hayes (1901, p. 450) records the prevailing thickness of the bauxite at 10 to 15 feet, with a maximum of 30 feet or more in sec. 16. The greatest known thickness of a type 1 deposit was exposed in 1927 at the boundary between the Old Globe mine and the adjacent Alcoa property. A photograph of this 60-foot face of bauxite was published in a report by Cash and Von Bernewitz (1929, fig. 113). The cross section shown in figure 34 was drawn parallel to and near the boundary mentioned above, using Alcoa Mining Co. drilling data. Drill hole J–624 contained 58 feet of ore that averaged more than 50 percent of available alumina, and did not reach the base of the ore. It is noteworthy that this, the thickest known section of bauxite, lies at the crest of the steepest known bauxite slope. This indicates that the usual thinness of the bauxite over ridge crests is caused by erosion after its formation.

CROSS SECTION OF THE DEPOSITS

For greater facility in describing the type 1 deposits (fig. 36), two terms are proposed by Lacroix (1913, p. 272) in discussing similar residual deposits that overlie nepheline syenite in the Los Islands in French Guinea. Lacroix divided the bauxite into two nearly horizontal zones, a lower zone of leaching *(zone de départ)* and an upper zone of concretion *(zone de concrétion)*. The lower zone is characterized by the persistence of the structure of the original nepheline syenite, from which constituents such as alkalies, lime, magnesia, and silica have been leached. The upper zone is characterized by the disappearance of the original texture and rearrangement of the remaining hydrated oxide minerals into concretionary structures, accompanied by an increase in iron content. A comparison of the textures of the nepheline syenite and the granitic bauxite, and the development of concretionary structure is shown in the sequence of plates 9 to 14.

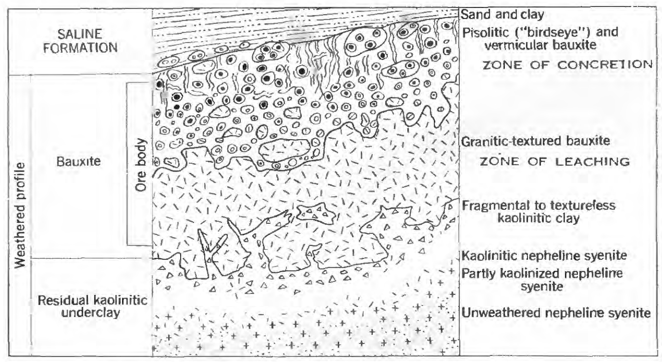


FIGURE 36.—Diagrammatic section of a type 1 deposit.

In Arkansas, granitic-textured bauxite, in an irregular layer at the base of the deposits, may be referred to the zone of leaching; the overlying pisolitic bauxite ("birdseye ore") and rock with vermicular structures belong in the zone of concretion. High iron is not necessarily associated with the zone of concretion, as much of the iron is secondary to the bauxite. The Arkansas deposits differ from those of the Los Islands in having a

Chemical analysis of red granitic-textured bauxite from the Pruden mine outcrop

[Analyst, M. L. Lindberg, U. S. Geological Survey. Specimen AB-74-17]

	Percent
Al_2O_3	57. 36
Fe_2O_3	8. 04
TiO_2	. 54
Ignition loss	31. 87
Insoluble	. 65
Total	98. 46

In thin section a network of thin sheets of microcrystalline gibbsite within large gibbsite pseudomorphs after feldspar is coated and stained with hematite. These two minerals, together with ilmenite and anatase, were identified in the same specimen by X-ray analysis by J. M. Axelrod from heavy-mineral separations prepared by M. L. Lindberg. The titania content is low in the specimen, similar to that in much of the nepheline syenite. Anatase apparently has formed by alteration of sphene and perhaps in part from ilmenite. Hematite apparently accounts for all the ferric iron, but at least part of it may have been derived from the oxidation at the surface of the ferrous iron in siderite.

The irregular lower contact of the granitic-textured zone of leaching consists of roots and scattered blocks of the bauxite, surrounded by massive or fragmental-appearing kaolinitic clay, some of which permeates pore spaces of the bauxite. A photograph of a part of the old Tank mine at Bauxite (Mead, 1915, pl. 3) shows the peculiarly uneven surface of a type 1 deposit after the ore had been removed by the selective methods of mining then used.

The upper contact of the zone of leaching with the overlying zone of concretion is likewise exceedingly irregular. Locally, however, it is sharp and regular, as in the main incline of the Section 26 mine where the contact was exposed along the walls from the entrance to the base of a 20° slope—a distance of 300 feet. The bauxite had a granitic texture for 6 to 8 feet above the floor; the upper walls and roof were cut in pisolitic or rubbly-appearing concretionary bauxite. Most commonly, the contact is gradational, with every transitional stage present from the granitic-textured to the pisolitic rock. In places crude pisolites have formed in pockets deep within granitic-textured rock. These pisolites normally consist of microcrystalline gibbsite aggregates in the form of broken relict feldspar fragments, surrounded by a thin cushion of semi-opaque, partly iron stained cryptocrystalline gibbsite, enclosed in a narrow rind of the same material. These concretionary bodies, although well rounded, are more lumpy than spherical. Where the granitic-textured ore has broken evenly into finely divided material, the rind structures are more symmetrical. A photomicrograph shown by Mead (1915, pl. 5) illustrates the tendency of the aluminous and ferruginous rind structures to seal off the nearly spherical bodies of finely divided fragmental bauxite.

Upward in the deposit the matrix and pisolites are harder and denser. They grade near the top into "birdseye ore," an advanced form of pisolitic bauxite described on page 77 and illustrated in figure 15*A*. A chemical analysis of "birdseye ore" is given in the table below. Analysis of similar rock, samples 3 and 4 from the Pruden mine, are given in table 10.

Chemical analysis of a specimen of pisolitic bauxite ("birdseye ore") from the Section 16 mine

[Analyst, W. W. Brannock. Specimen AB-80-1]

	Percent
Al_2O_3	54. 02
Fe_2O_3	11. 65
TiO_2	2. 16
Na_2O	. 08
K_2O	. 06
Ignition loss	29. 31
Insoluble	2. 39
Total	99. 67

In these specimens the pisolites range from spherical to ellipsoidal, and are from 5 to 30 millimeters in long dimension. The centers are red, brown, or black, porcellaneous to subvitreous, and range in hardness from 4 to 7½ on the Mohs scale. Some are formed around fragments of light-gray or orange bauxite in the shape of broken relict feldspar laths. The layered rinds are mostly tan or reddish to black, most of them are lighter than the centers, others contain darker layers. Many "pisolites" are indistinct and appear to be bodies of matrix sealed off by rind structures.

In the thin section of the specimen of which the chemical analysis is given in the table above, the pisolites are seen to be composed mostly of cryptocrystalline gibbsite that appears isotropic between crossed nicols. Large parts of the centers consist of masses of microcrystalline gibbsite, which is also scattered through the matrix. Both pisolites and matrix are stained brick red. Small blebs of brown and black opaque minerals occur within the pisolites and in the matrix. The pisolites and matrix are cut by a ramifying network of tiny veinlets. Several large veinlets in the matrix are filled with kaolinite, partly obscured in thin section by iron staining. Tiny cavities and veinlets are lined with gibbsite crystals, and in places these cut the kaolinite masses. Latest and most common of the cavity-filling minerals is siderite in interlocking subhedral grains, both in the cavities and

also in tiny veinlets, several of which are lined with gibbsite.

Bromoform and methylene iodide separations of the same specimen (AB–80–1) were examined with the petrographic microscope by M. L. Lindberg, and through X-ray analysis by J. M. Axelrod. From the fractions denser than bromoform the following minerals were recorded: Gibbsite, a trace of boehmite, siderite, hematite, anatase, zircon, and unidentified brown and black opaque minerals.

Vermicular forms of bauxite are closely associated with the pisolitic variety (fig. 15*B*). These closely resemble the matrix of the birdseye ore and grade into it. The rock is evenly fine grained and consists of tones of brick-red to orange bauxite interpenetrated with drab-grayish bauxite. The drab material usually is along irregular tubelike bodies that resemble worm borings. They are commonly filled with siderite grains and iron oxides. Passages of this sort in bauxite have been discussed by Campbell (1917, p. 172), who considered that important secondary changes occur along them during the formation of the concretionary structures. Analysis 7*a* shown in table 10 is the orange-colored part of a specimen of vermicular bauxite; the sample has an available alumina content of 55.2 percent. The drab-grayish part of the same rock, 7*b* shown in the same table, contains more gibbsite and has an available alumina content of 60.2 percent. The drab-gray material in some bauxite specimens, however, is composed chiefly of kaolinite.

Another characteristic lithologic type in the upper part of the bauxite is a dense and cherty-looking rock riddled with small cavities that give it a vesicular aspect. A few relict feldspar crystals and indistinct round structures can be distinguished but no well-developed pisolites occur. A chemical analysis of such a rock is given in table 10, sample 5, containing 57.4 percent of available alumina. Closely associated white and pink bauxite that appears "scoriaceous," sample 6 in the same table, has an available alumina content of 53.3 percent.

Granitic-textured bauxite also is found in the zone of concretion, where some of the best examples of sponge ore occur. This rock is limited, however, to scattered blocks, most of which are surrounded by thick gibbsitic crusts. These blocks represent the parts of the original granitic-textured mass that have survived the alteration of the surrounding rock to concretionary structures. They generally decrease in abundance upward from the zone of leaching. A striking example of such a boulderlike block from the West Maud mine was photographed at the offices of the Alcoa Mining Co. at Bauxite (fig. 39). The block, about 15 by 12 by 8 inches, has a light-brown to dark reddish-brown dense, hard bauxite shell, 1 to 3 inches thick, enclosing a core of tan, very porous, granitic-textured bauxite that is loose within the shell. The crust has an inner lining of granitic-textured rock, as much as 5 millimeters thick, which grades into the dense bauxite. The crust of these "boulders" generally contains a little more silica than the interior. Chemical analyses of several boulderlike blocks and their rinds, including the one described above, are given below. Another, sample 8 from the Pruden mine, appears in table 10.

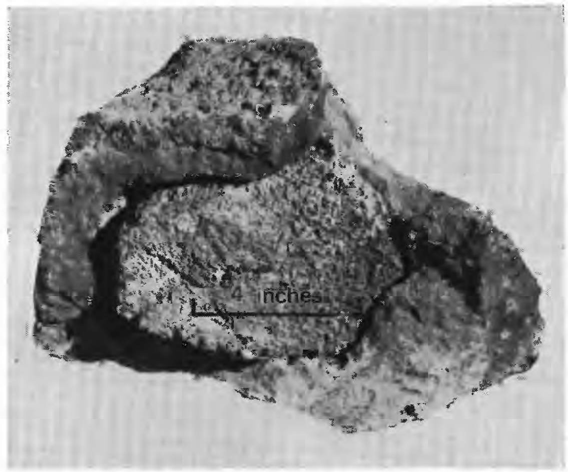


FIGURE 39.—Concretionary bauxite boulder from the West Maud mine. The concretion contains a soft porous core of granitic-textured bauxite ("sponge ore"), surrounded by a thick dense bauxite rind. Scale is indicated by a line 10 centimeters long. Chemical analyses below.

Chemical analyses of granitic-textured bauxite ("sponge ore") from the zone of concretion of type 1 deposits in Saline County mines

[Sample 1: Analyst, M. L. Lindberg. Less than 0.10 percent each of K_2O and Na_2O also are present, as determined by flame photometer by W. W. Brannock. Samples 2a to 4b, inclusive: Analysis, U. S. Bureau of Mines field laboratory at Little Rock]

	1	2a	2b	3a	3b	4a	4b
Al_2O_3	60.46	56.5	62.6	61.7	59.0	61.9	62.0
SiO_2	4.39	1.5	.6	.5	1.3	1.4	1.7
Fe as Fe_2O_3	2.50	7.0	2.1	3.3	4.7	1.3	1.6
TiO_2	.54	2.2	1.0	1.3	1.4	1.5	.9
Ignition loss	31.56	32.3	33.2	32.9	33.5	33.3	33.4
Insoluble	.28	.5	.5	.3	.1	.6	.4
FeO	--------	4.5	.8	.6	2.4	.2	.2

1. Light tan, porous, fairly coarse, granitic-textured bauxite surrounded by a thin crust of pisolitic bauxite (specimen AB–111–2; loose block from north face of Middle Maud mine, SW¼SE¼ sec. 22, T. 2 S., R. 14 W.

2a. Coarse granitic-texture bauxite from Section 15 mine (specimen AB–72–1; pl. 10*B*), north face at west end of pit, near the south end of the NE¼SE¼ sec. 16, T. 2 S., R. 14 W.

2b. Same as 2a; analysis of the fraction lighter than bromoform.

3a. Tan to ocher, soft, finely granitic textured bauxite from large boulder near center of Cleveland mine, NW¼SW¼ sec. 24, T. 2 S., R. 14 W.

3b. Same as 3a, but from ½ to 1-inch dense bauxite crust surrounds boulder.

4a. Porous granitic-textured bauxite from loose core inside Alcoa boulder specimen (fig. 39), from West Maud mine, NE¼NW¼ sec. 27, T. 2 S., R. 14 W.

4b. Same as 4a, but from compact light-brown to dark-reddish-brown crust, 1 to 3 inches thick, which surrounds loose core of sponge ore.

Two blocks of this sponge ore have been studied by means of optical examination of heavy-mineral separations and by X-ray analysis. The constituent minerals determined by these methods appear in the tabulation below.

Minerals identified by X-ray analysis in granitic-textured bauxite ("sponge ore") blocks from Saline County mines

Analyst, J. M. Axelrod. Heavy-mineral separations by M. L. Lindberg]

Minerals	1a	1b	1c	2
	Light	Heavy	Heavy	Heavy
Gibbsite	×	×	×	×
Kaolinite	×	------	------	------
Chlorite	×	×	------	------
Hematite	×	×	------	------
Goethite	------	------	------	×
Unknown mineral ($SiFe_2O_3$)	------	×	×	------
Sphene	------	------	(?)	------
Ilmenite	------	×	×	×
Anatase	------	×	×	×
Zircon	------	×	×	×
Unidentified opaque minerals	------	×	×	------

1a. Granitic-textured bauxite block from the Middle Maud mine (specimen AB-111-2); same as sample 1 in the table above. Slime and bromoform floats only.
1b. Same specimen, but methylene iodide sinks only.
1c. Pisolitic bauxite crust from same block. Methylene iodide sinks only.
2. Granitic-textured bauxite block (specimen AB-80-3; fig. 14) from the eastern part of the Section 16 mine, SW¼SE¼ sec. 16, T. 2 S., R. 14 W., from surface shown in figure 35*B*. Methylene iodide sinks only.

In the map and cross sections (figs. 37 and 38) the zone of concretion has been divided into two parts: a lower subzone in which the pisolitic structure is dominant, and an upper one in which the appearance of the structure is that of rubble. Much of the rubbly appearance apparently has been caused by the breaking apart and recementing of blocks of pisolitic bauxite, together with vermicular and vesicular forms and granitic-textured remnants. This alteration probably was accomplished with comparatively little downhill movement, at least in the part of the deposit shown in the plate. Farther downslope, however, much of this bauxite merges laterally with truly conglomeratic bauxite that fingers into the lower part of the Saline formation. A photograph of the rubbly surface in the upper part of a type 1 deposit is shown in figure 22.

In residual deposits the thickness of the zone of leaching relative to the zone of concretion is determined chiefly by the steepness of the slopes. Granitic-textured bauxite is dominant on steep slopes, whereas in more flat-lying parts of the deposits pisolitic and rubbly concretionary ore is the thicker.

HARDCAP

The uppermost 1 to 2 feet of bauxite is in many places much harder or tougher than that below. It is generally left as a roof in underground mining operations, and is called "hardcap" by the miners. The top of the bauxite commonly is higher in silica than the parts below. Reports indicate that it has been necessary in many strip mines to remove 1½ to 2 feet of high-silica bauxite from above the ore before mining.

Kaolinization of the upper part of the pisolitic bauxite is shown by chemical analyses of samples 1 and 2 from the Pruden mine (table 10). The gray pisolites and rinds that constitute sample 1 contain 18.3 percent of available alumina and indicate about 53 percent of kaolinite if all of the silica in the analysis is attributed to this mineral. The red interiors of some of these pisolites, represented by sample 2, contain 57.1 percent of available alumina indicating about 8 percent of kaolinite.

The upper part of the bauxite likewise is usually more indurated than the lower part. Induration and high silica do not in all places coincide, however, and miners have reported that in some localities as much as 4 feet of very hard bauxite at the top of the section is of better grade than any below it.

Especially in valley bottoms or at the bases of slopes, the deposits are overlain by a conglomeratic bauxite bed with a matrix of kaolinitic or carbonaceous clay. Although this bed forms a covering locally high in silica, it is of different origin than the siliceous hardcap formed in place by chemical alteration, and is discussed under type 4 deposits.

KAOLIN VEINS IN THE BAUXITE

Kaolin veins extend upward into the bauxite from the irregular lower contact with the kaolinitic underclay. They occupy joint planes, fissures, and fractures in the granitic-textured bauxite, and are characteristic of the mines at higher elevations in the Saline nepheline syenite hill, but are revealed only in places where cuts have been made in the ore. An excellent example of this type of veining was exposed in the central part of the Alexander Hill mine in 1948. The veins are on the south face of a pit from which several carloads of clay were removed for experimental purposes and above which a 15-foot blanket of ore had been mined. The face shown (fig. 40*A*) is predominantly tan granitic-textured bauxite which appears to have formed from nepheline syenite in place. It is cut by anastomosing white kaolin veins, some of which are 8 inches wide. The arrangement of the veins indicates an original joint pattern of the nepheline syenite. The kaolin appears massive, structureless, or locally fragmental, and nowhere does it have a granitic texture.

Westward and downslope along the south face of the pit, as well as downward in the section, the kaolin veins are wider and the remnants of granitic-textured bauxite are small, irregular, and scattered (fig. 40*B*). Blocks of grayish-brown, granitic-textured bauxite are surrounded by large masses of kaolinitic clay with a fragmental-appearing texture, alined along veinlike cracks. The boundaries of the bauxite blocks are almost parallel to the veining which indicates that the veins commonly formed along joints. The clay appears to have formed at the expense of the bauxite. The

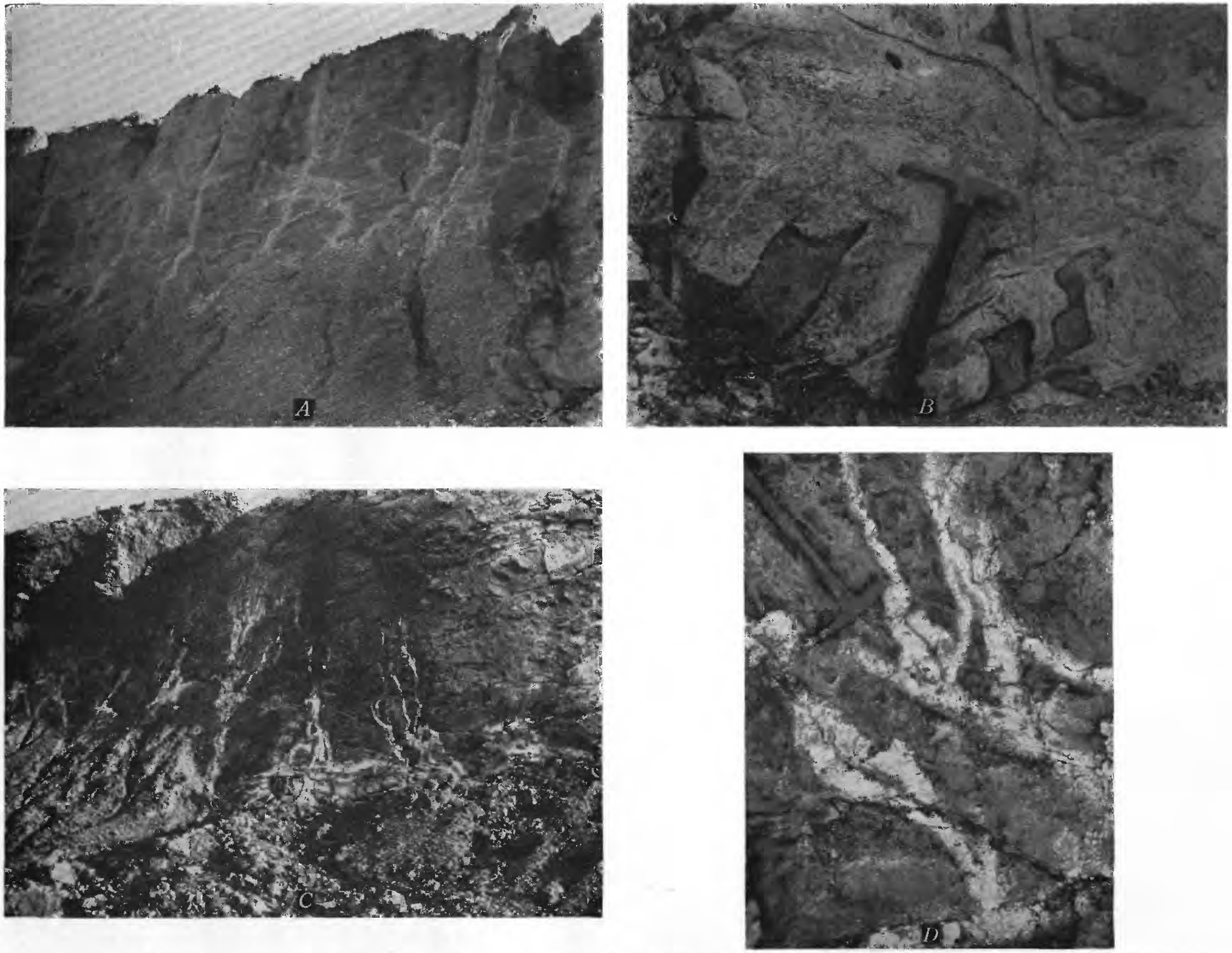


FIGURE 40.—Secondary kaolin bodies in type 1 deposits. *A*, Kaolin veins cutting granitic-textured bauxite. South face of clay pit in the Alexander Hill mine showing white kaolin veins in the darker bauxite. The veins apparently were formed along relict joint structures in the bauxite originally present in the parent nepheline syenite and preserved during weathering. *B*, Advanced stage of kaolinization along veins in bauxite. Photograph taken at same pitface as *A*, but to right of that photograph and lower in section. Formation of kaolin at the expense of bauxite has reached a point where only small dark remnants of granitic-textured bauxite remain. Kaolinization has spread outward from centers of veins marked by dark cracks. *C*, Braided kaolin veins cutting bauxite. Veins cut through from beneath but do not reach surface of bauxite. Taken near middle of south wall of the Norton mine. Collecting bag gives scale. Photograph by S. S. Goldich. *D*, Braided kaolin veins cutting bauxite. Closeup of part of the central group of veins shown in *C*.

bauxite blocks are probably the small remnants of a once continuous mass of granitic-textured bauxite. At the west end of the clay pit and still lower in the section, much of the kaolinitic clay preserves the texture of the nepheline syenite, but it is separated from the granitic-textured bauxite by at least 3 feet and in most places by more than 10 feet of the massive or fragmental-appearing clay.

Veining has also been observed at the east edge of the Elrod mine, where remnants of a type 1 deposit truncated by erosion are preserved.

Veins along nearly straight fractures are exposed in the African Camp mine. Ferruginous kaolinitic clay veins, as much as 10 inches wide, form a network cutting granitic-textured bauxite, and appear to have formed along relict joints in the bauxite inherited from joints in the parent nepheline syenite (fig. 42). A sketch of an 8-inch vein showing well-defined zones of kaolinitic clay fragments and small ferruginous nodules is shown in figure 41. As the bauxite preserves

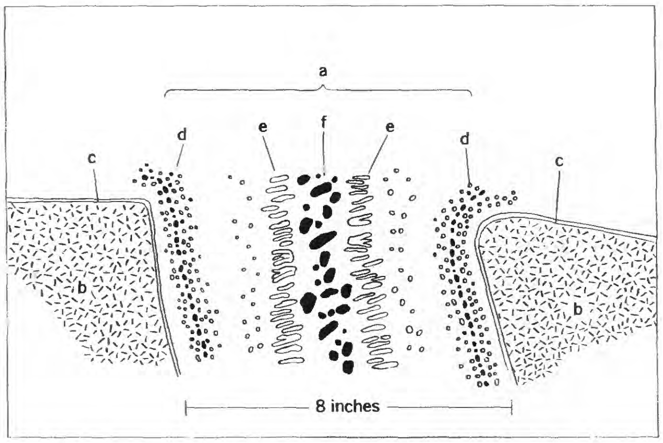


FIGURE 41.—Symmetrical zoning of a kaolinitic clay vein in granitic-textured bauxite. Ferruginous kaolinitic clay vein (*a*), 8 inches wide, with a massive grayish-brown matrix, cutting granitic-textured bauxite (*b*) into blocks that are rimmed by mottled red and white kaolinitic clay (*c*). Vein (*a*) contains small angular bodies of white clay concentrated at (*d*); larger ones at (*e*) are elongate and feather into the matrix at right angles to the trend of the vein. Ferruginous nodules are heavily concentrated at the center of the vein (*f*), and to a lesser extent in the middle of zone (*d*).

the original texture of the nepheline syenite and the clay veins do not, the formation of the clay veins must have occurred later than the bauxite. Moreover, the zonation of the veins and the structure of the small kaolin bodies indicate a formation primarily by replacement or alteration rather than a filling of open fissures by clay carried in suspension by downward percolating waters.

Where the joint structures of the original nepheline syenite did not exert a pronounced control, particularly in the concretionary zone where pisolites have formed, the kaolin veins are distributed irregularly through the bauxite (fig. 43). Irregular braided veins of kaolin, as much as 5 inches wide, cut the bauxite in the Norton mine (fig. 40*C*, *D*). They apparently cut the bauxite from beneath, and die out upwards before reaching the surface of the deposit.

In addition to the veins that can be seen readily, numerous tiny veinlets cut the bauxite, and aggregates of kaolinite fill minute cavities. Kaolinization also permeates extensive bauxite masses without obvious channels or veins (fig. 44). These features are abundant near the base of the deposits, or in bauxite surrounding boulderlike cores of kaolinized nepheline syenite. They resulted in the high silica content of the bauxitic rock that borders large kaolin bodies, as shown in chemical analyses of samples 11 and 13a in table 10.

IRREGULAR CLAY BODIES

Clay bodies more irregular in shape than the kaolin veins are common throughout the bauxite section. The miners refer to them as "clay horses" (Branner, 1932, fig. 27). Mead (1915, p. 37) called attention to the relative abundance of these clay bodies in the early mines as follows:

> In places the underlying clay extends through the bauxite to the surface, and throughout the bauxite beds horses and stringers of clay are so abundant that in the average case 40 percent of the material handled in mining must be discarded as waste. This figure is greatly exceeded in some places. The clay horses are everywhere abundant—they occur in every variety of shape and size, and add greatly to the cost of mining.

An example of such a clay body, from the Pruden mine, is shown in figure 45, taken from Goldman and Tracey (1946, fig. 4). The clay has invaded the bauxite irregularly. Lateral branches and tongues extend outward almost horizontally from the center of the mass and are overlain and underlain by undisturbed residual bauxite with a well-defined granitic texture. The clay is at the top of the bauxite and also downward as far as the mine cut permitted observation—nearly to the base of the bauxite. Goldman and Tracey (1946, p. 572) stated that apparently the direction of kaolinization was downward but the writers believe that it is not clear from which direction the kaolinization originated.

The clay appears fragmental; the matrix is light to neutral gray or reddish, and contains scattered light- and dark-gray fragments. Fragments of kaolin that appear to be clastic actually have formed in place by the resilication of bauxite along fissures and joints. The rock, thus, has a pseudofragmental texture as pointed out by Goldman and Tracey (1946) and is not formed of kaolin and bauxitic clay fragments that have been transported and redeposited. A hand specimen is shown in figure 46 in which the clay is in contact with

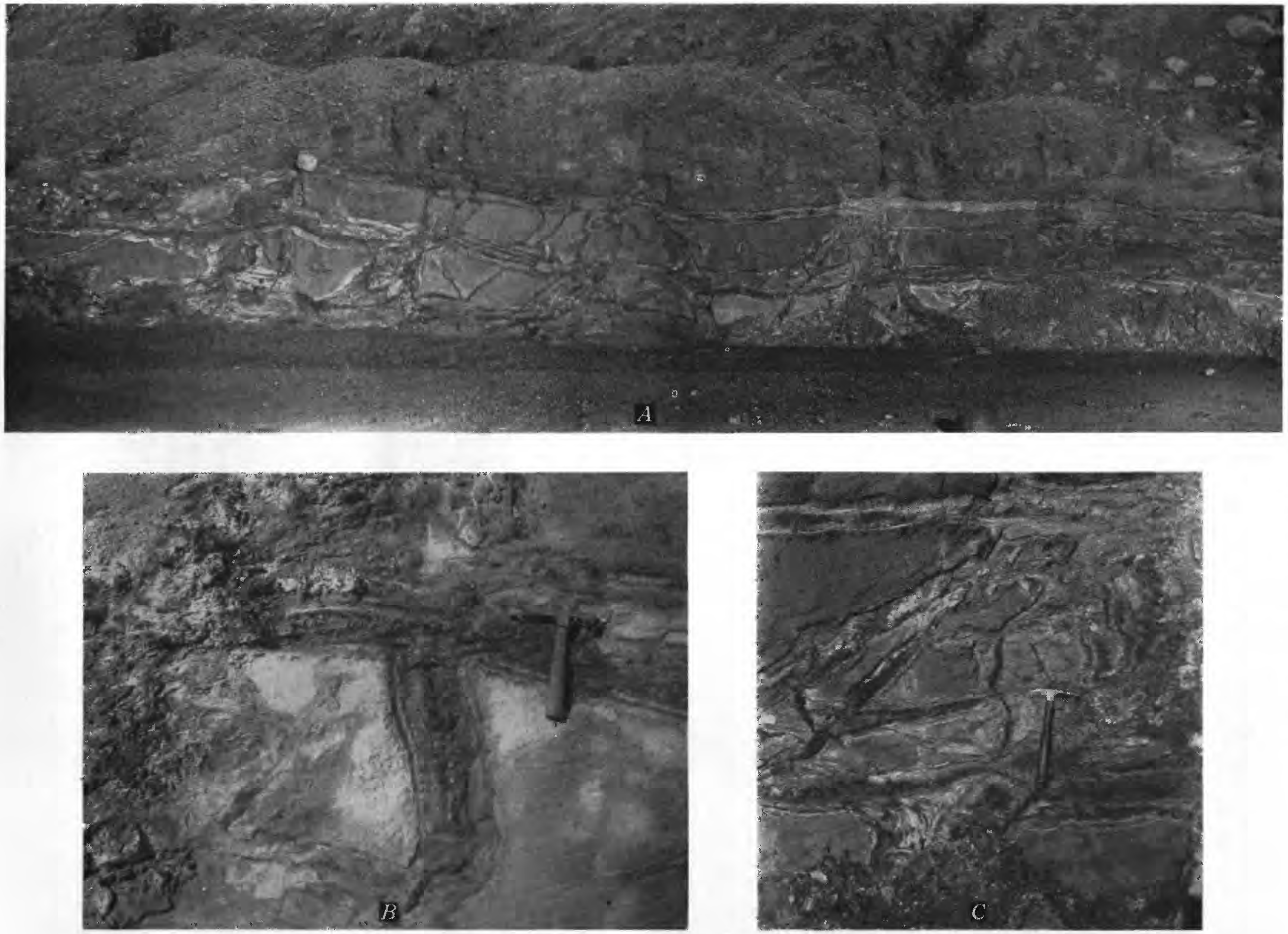


FIGURE 42.—Zoned kaolin veins along relict joint structures in bauxite in type 1 deposit.

A, Panorama of the bauxite face exposed in a drainage ditch in the northwest part of the African Camp mine. Granitic-textured bauxite has been cut and divided into blocks by kaolin veins that follow relict joint structures of the original nepheline syenite that have been preserved in the bauxite. *B*, Closeup of the area in left center of the panorama, showing the zoned appearance of kaolin veins and marked angularity of "granitic" bauxite blocks. Sketch of this vein is shown in figure 41. *C*, Closeup of the area of complex veining in right center of the panorama, showing details of zonation of the veins.

FIGURE 43.—Kaolin veining in a rubbly bauxite surface. Kaolinitic patches are small irregular light-gray bodies in the darker bauxite. Photograph taken in the Section 16 mine a few feet downslope from figure 22.

FIGURE 44.—Mass kaolinization of granitic-textured bauxite in a type 1 deposit. Face in the Section 15 mine, 150 feet north of the portal of the Davis underground mines showing a rounded kaolinitic mass that has formed at the expense of the bauxite.

granitic-texture bauxite. Megascopically the contact appears to be sharp, with few irregularities. Bauxitic fragmentlike bodies in the clay have remnants of a granitic texture. Chemical analyses of such clay show that it approaches kaolin in composition but is slightly gibbsitic; typical examples are samples 13b and 14 in table 10, collected 65–70 feet away from the face shown in figure 45 on the opposite side of the mine cut.

Adjacent to the clay, the bauxite is high in silica and usually falls within the chemical limits of a bauxitic clay. A chemical analysis of a white granitic-textured rock adjacent to the gray fragmental-appearing kaolinitic clay of sample 13b, table 10, is given in 13a in the same table. Samples 1 and 12 are similar bauxitic clay. Sample 1 is from the upper part of the zone of leaching; it has a concretionary structure of gray pisolites in a

FIGURE 45.—Irregular kaolin body in bauxite. Photograph of face near north edge of the Pruden mine, in which kaolinitic parts (*k*) are distributed irregularly through granitic-textured bauxite (*bx*). Scale is indicated by hammer near center of photograph. Note point marked *X* from which specimen illustrated in figure 46 was collected.

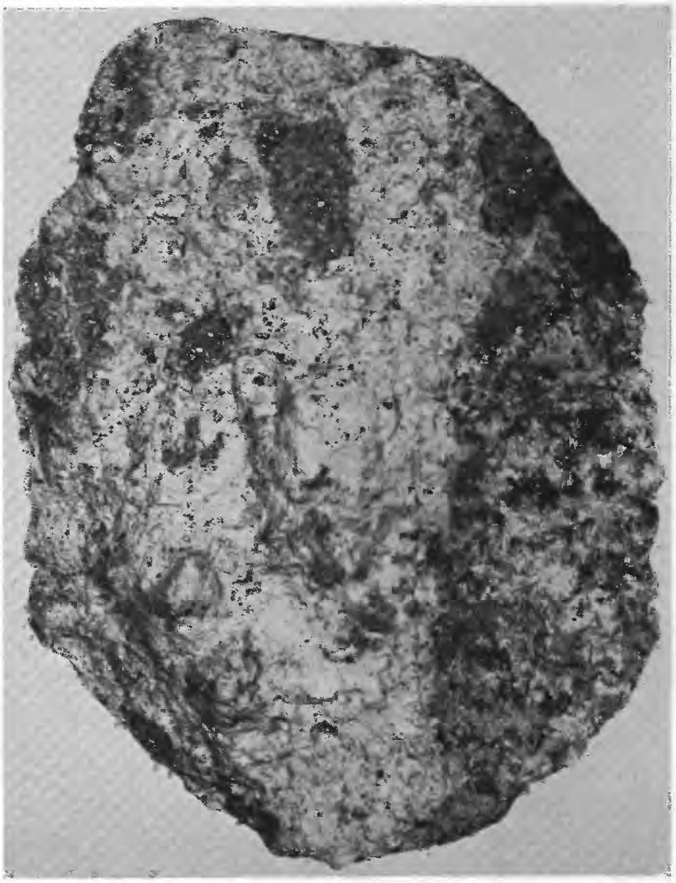


FIGURE 46.—Kaolinitic vein in bauxite. Light-gray kaolinitic clay in contact with mottled brown and green granitic-textured bauxite. Dark remnants of granitic-textured bauxite resembling fragments can be seen in the clay. Specimen from point marked *X* in figure 45.

red matrix. Sample 12 is a pale-gray porous clay from the lower part of the bauxite section.

DECOMPOSITION BOULDERS OF KAOLINIZED NEPHELINE SYENITE

Writers have mentioned the boulderlike bodies of kaolinized nepheline syenite, from about 1 to 20 feet in diameter, that are scattered through the bauxite in some places. Photographs of them have appeared in reports by Mead (1915, p. 45, fig. 5, pl. 6) and by G. C. Branner (1932, pl. 9, fig. A). They are generally cited as proof that the bauxite was formed as the end product in the weathering cycle from nepheline syenite to kaolin to bauxite. The present report agrees with Goldman and Tracey (1946) in questioning this interpretation that kaolin is necessarily an intermediate stage in the formation of bauxite; the question is discussed later in the section on origin.

The boulderlike bodies are confined to type 1 deposits. As pointed out by Mead (1915, p. 46) they are decomposition boulders formed in place by the weathering of the nepheline syenite, and are hard cores that remained unweathered. Many can be found in the Maud, Pruden, Section 26, and Julia mines. A large one in the Section 26 mine is shown in plate 10*D*. The largest and most abundant occur where slopes are steep and residual ore is thick, and apparently are more concentrated along the axes of spurs of nepheline syenite. This distribution is illustrated in the map of a part of the Pruden mine (fig. 37). Residual nepheline syenite boulders are common along the axis of the body (fig. 38, *C–C'*), but have not been found on the flanks on either side, although the deposit has been reexamined since being mined.

A study in considerable detail was made by Goldman (1949, p. 1890; 1955, p. 586–609) of a suite of seven thin sections from specimens collected from a large kaolinitic boulderlike core in the Section 26 mine near the one shown in plate 10*D*. A diagrammatic section of such a decomposition boulder is shown in figure 47, drawn to indicate schematically the observed relationship with the surrounding rock. The specimens were collected from the center outward through a surrounding rim of kaolinized granitic-textured bauxite and pisolitic bauxite. Locations are shown by numbers on figure 47, and photomicrographs of the sections appear in plates 12 and 13.

The first thin section, from the central part (pl. 12*A*), shows partial kaolinization of the rock core. Feldspar and possibly feldspathoid minerals have been partly replaced by kaolinite and by siderite. Some of the feldspar grains appear to be completely kaolinized; others are largely unaltered. Kaolinite of two generations is identifiable; one earlier than the siderite, the other later. The earlier kaolinite is in groups of dirty-looking flakes, of very weak birefringence, that contain a dust of tiny grains, of high birefringence. These grains are too small for positive identification but appear to be siderite. The later kaolinite is in clear-looking veinlets cutting along cleavage planes in the feldspar, and irregularly through and around siderite and earlier kaolinite. Much of it is in well-formed long, sinuous, wormlike crystals. Some of these crystals follow earlier siderite veinlets.

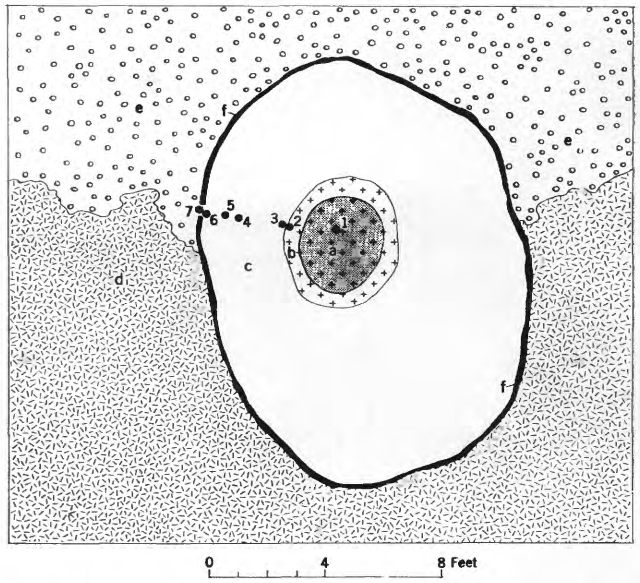


FIGURE 47.—Relations of kaolinitic clay and bauxite surrounding a boulderlike core of nepheline syenite in a residual bauxite deposit. Partly kaolinized nepheline syenite core (*a*) grading into completely kaolinized syenite (*b*) that retains no relict texture, is surrounded by light-colored bauxite and bauxitic clay containing much kaolinitic clay (*c*). The boulderlike body is in a residual deposit of granitic-textured bauxite (*d*) overlain irregularly by pisolitic bauxite (*e*). A thin limonitic layer (*f*) separates the light-colored kaolinized bauxite of the core from the unkaolinized bauxite outside. Numbers show the locations of specimens 1–7, photomicrographs of which appear in plates 12 and 13.

The second thin section (pl. 12*B*) is from the kaolinitic outer part of the hard rock core. The original texture of the nepheline syenite is not preserved. The kaolinite is mostly in flakes and masses that appear somewhat contorted.

The third thin section, representing the rock immediately adjacent to the second, is from the inner part of the broad, light-colored zone of bauxite and kaolinitic clay (fig. 47*c*) surrounding the central core. It is composed predominantly of gibbsite partly replaced by kaolinite (pl. 12*C*). Like the kaolinite in the second thin section, the gibbsite appears contorted and apparently has undergone flowage. In the less disturbed parts the shapes of relict feldspar crystals can be recognized in the microcrystalline gibbsite aggregates.

The fourth thin section (pl. 12*D*) was cut from the same layer, about 2 feet outside the third specimen. Microcrystalline gibbsite aggregates preserve the relict structures of the original feldspar laths. Pseudomorphs of leucoxene after skeletal sphene crystals are scattered through the rock. A few spaces between the relict feldspar laths contain an iron-stained "amorphous" substance, probably cryptocrystalline gibbsite, but most of the interspaces are filled with kaolinite in light-gray fine-grained masses. At one end of the thin section the kaolinite masses are separated from microcrystalline gibbsite aggregates by a lining of minute gibbsite crystals that jut out into the kaolinite; these also line open cavities.

In the fifth thin section 3 inches from the fourth the formation of crude pisolites from the granitic-textured rock is illustrated (pl. 13*A*, *B*). The most primitive forms consist of microcrystalline gibbsite pseudomorphous after feldspar fragments, surrounded by a thin envelope of brownish cryptocrystalline gibbsite, and an outer lining of tiny gibbsite crystals, like those in the fourth thin section. Other pisolites contain groups of light-brown oolites and fragments in cryptocrystalline gibbsite, also lined with tiny gibbsite crystals. The space surrounding the pisolites is commonly occupied by kaolinite masses in which tiny curved vermicular crystals of the same mineral are found.

The sixth thin section (pl. 13*C*) from the outer part of the light-colored layer (fig. 47*e*) is similar to the fifth, but the pisolites are more abundant and smaller; both pisolites and interspaces contain a greater proportion of the cryptocrystalline form of gibbsite; and the light-gray kaolinite masses are confined to irregular veins and cavities between the pisolites. Many are lined with tiny gibbsite crystals as in the two preceding slides. Dark-brown leucoxene and a black opaque mineral, possibly ilmenite, occur in irregular blebs in the bauxite.

The seventh thin section, immediately adjacent to the sixth, is from the limonitic layer (fig. 47*f*) surrounding the boulderlike mass and separating it from dark-colored granitic-textured bauxite (fig. 47*d*). In this outermost thin section (pl. 13*D*) the bauxite is broken into fine fragments and oolites rimmed with the cryptocrystalline gibbsite. The larger pisolites contain microcrystalline gibbsite masses, some of which are recognizable as relict feldspar crystals. Kaolinite occurs in some of the interspaces but is badly obscured by the iron staining. The limonitic layer, averages about 2 centimeters in thickness and completely envelops the "boulder." Such layers are associated with nearly all the boulderlike cores. The limonitic bands cut across kaolin veinlets and gibbsitic bodies, obscuring some of the relationship between the aluminous rocks. They normally are located at the limit of porous bauxitic rock, where it abuts much less porous bauxitic and kaolinitic rock, therefore circulating waters containing iron in solution probably deposited iron oxides along the edge of zones of sharply decreased porosity. This may have taken place at a comparatively recent date, possibly at the same time the ferruginous banding of some of the bauxite was produced (fig. 48).

FIGURE 48.—Ferruginous banding of bauxite by ground water. Fluctuation of ground water has left narrow subparallel brownish-red bands in the bauxite seen in section in a cut. Photograph by A. L. Jenke.

The following relations can be summarized from the seven thin sections described above and from field observations:

1. In the central part of the "boulder" nepheline syenite has been partly altered to kaolinite and siderite.
2. Toward the outer edge of the kaolinitic part the texture of the original nepheline syenite has not been preserved.
3. The contact with the inner edge of the kaolinized gibbsitic part is sharp.
4. Both the kaolinitic and gibbsitic rock have been distorted at their contact in a manner resembling flowage.
5. Relict structures of gibbsitized feldspars and of concretionary pisolites are nearly effaced by kaolinization.
6. The proportion of kaolinite decreases outward.
7. The limonitic envelope is situated at the inner edge of porous bauxite and separates kaolinized from unkaolinized bauxite.

KAOLIN-BAUXITE TRANSITION

Several series of chemical analyses to study the gradation from unaltered nepheline syenite to bauxite were made a few years ago by R. C. Cross, chief chemist for the Alcoa Mining Co. Cross and the company have

kindly permitted the writers to reproduce three of these suites of analyses. Most of them were taken from the transition in boulderlike cores found in the working faces of Saline County mines. Careful analysis of samples taken at small intervals of the transition, such as has been done by Cross, shows that the change from clay to bauxite is locally abrupt, and the gradation is not as regular as formerly supposed. Considering the secondary relation of kaolin to bauxite as shown in the thin sections described in the foregoing section, this is what might be expected.

The first series of analyses were run on saw cuttings from a block of clay and bauxite, 2 by 3 inches in cross section. The block, placed in a mitre box, was sectioned with a hacksaw blade, parallel to the planes of similar lithology. The samples are consecutive and each represents an approximate one-eighth-inch cut from the face of the block. The total thickness of the block was about 3 inches. The table below shows the abrupt transition from clay to bauxite.

The analyses show that the soda, potash, and lime present in the original nepheline syenite have been largely leached out in both the clay and the bauxite. The relative content of manganese oxide, on the contrary, has been increased particularly in the bauxite.

Partial analyses of specimens collected in sequence across decomposition boulders in the Neilson and Davis underground mines near Bauxite are given in the tabulation below. The samples were taken at 1- to 6-inch intervals from the core outward. Only the percentage of silica, total iron as ferric iron oxide, and titania are given, but the grade of the bauxite or clay can be approximated by examination of the silica content, where the iron oxide is low.

Chemical analyses of the clay–bauxite transition in a 3-inch block taken at one-eighth-inch intervals

[Analyst, R. C. Cross, Alcoa Mining Co., Bauxite, Ark.]

Sample	Rock	Al_2O_3	SiO_2	Fe as Fe_2O_3	TiO_2	Ignition loss	Na_2O	K_2O	CaO	MnO
1	Clay	38.14	43.13	1.69	1.85	14.52	0.10	0.06	0.16	0.35
2	do	37.60	42.42	2.00	2.95	14.13	.13	.05	.15	.57
3	do	44.56	30.56	1.50	2.30	20.02	.11	.04	.16	.75
4	Bauxite	51.83	17.68	1.57	2.45	25.18	.11	.07	.15	.96
5	do	51.65	19.40	1.50	2.50	24.49	.10	.06	.16	.14
6	do	52.95	16.83	1.50	2.25	25.51	.06	.11	.15	.64
7	do	53.90	15.50	2.12	1.14	25.77	.08	.09	.13	1.27
8	do	55.30	12.22	1.43	2.04	27.63	.11	.08	.12	1.06
9	do	56.40	9.29	1.69	2.10	29.12	.09	.07	.10	1.14
10	do	57.54	7.47	1.69	2.10	30.10	.04	.01	.09	.96
11	do	58.85	4.27	2.00	2.15	31.63	.02	.03	.09	.96
12	do	60.20	2.41	1.81	2.03	32.18	.03	.04	.09	1.21

Partial analyses of a series of samples from a hard core of unaltered nepheline syenite outward to high-grade bauxite, in the Neilson mine, stope 5A, crosscut 4, NW¼NW¼ sec. 26, T. 2 S., R. 14 W.

[Analyst, R. C. Cross, Alcoa Mining Co., Bauxite, Ark.]

Sample	Distance from core (inches)	Lithologic description	SiO_2	Fe as Fe_2O_3	TiO_2
1	(1)	Hard unaltered nepheline syenite.	56.84	1.75	0.50
2	6	Excentric siderite occurrence	14.80	46.15	.55
3	12	do	25.58	28.55	.75
4	18	Typical clay	43.13	2.00	1.10
5	24	Clay	43.00	2.00	1.15
5A	30	do	43.00	2.00	1.15
5B	32	do	42.67	2.25	1.10
6	34	do	42.87	1.90	1.10
6A	36	Bauxitic clay	30.35	1.45	1.20
6B	38	do	38.06	1.35	1.15
6C	40	do	27.36	1.55	1.25
6D	42	Bauxite	15.86	1.60	1.35
7	44	Bauxitic clay	30.08	1.55	1.35
7A	45	do	29.68	1.55	1.50
8	46	do	21.76	1.70	2.00
8A	47	Bauxite	5.18	1.90	1.65
8B	49	do	3.44	1.60	1.45
8C	55	do	.93	1.70	1.45
8D	61	do	1.32	1.60	1.30
8E	67	do	.86	1.55	1.35

[1] At core.

Partial analyses of a series of samples from a hard core of nepheline syenite outward into high-grade bauxite, in the Davis mine, drift 3, SE¼NW¼ sec. 22, T. 2 S., R. 14 W.

[Analyst, R. C. Cross, Alcoa Mining Co., Bauxite, Ark.]

Sample	Lithologic description	SiO_2	Fe as Fe_2O_3	TiO_2
1	Hard nepheline syenite boulder core	55.36	4.25	1.20
2	Slightly weathered concentric shell surrounding nepheline syenite boulder	52.00	4.30	1.25
3	Second concentric shell around boulder; clay phase starts 1 inch from sample 2	49.82	4.70	1.20
4	Early phase of clay, 2 inches from sample 3	46.04	1.85	1.30
5	Clay phase, 2 inches from sample 4	41.76	2.90	1.60
6	Abrupt change to bauxite, 1 inch from sample 5	8.34	1.55	2.30
	Bauxite:			
7	1 inch from sample 6	5.43	1.40	2.25
8	1½ inches from sample 7	6.65	1.40	1.95
9	1½ inches from sample 8	4.09	1.35	2.05
10	2 inches from sample 9	3.29	1.35	2.10
11	3 inches from sample 10	6.41	1.10	1.85
12	6 inches from sample 11	2.37	1.30	2.10
13	6 inches from sample 12	2.58	1.40	1.90
14	6 inches from sample 13	2.12	1.45	1.85
15	6 inches from sample 14	1.76	1.50	2.00
16	1 foot from sample 15	1.73	1.85	1.80

In the sequence from the Davis mine, the change from clay in sample 5 to bauxite in sample 6 within the space

of 1 inch, and an accompanying decrease in silica from more than 40 percent to less than 10 percent, is no more abrupt than the change shown in the first of the three tables for which the samples were taken at a much closer spacing.

RELATION TO OVERLYING SEDIMENTS

Nearly all the type 1 deposits are overlain unconformably by silty to sandy carbonaceous clay and brown or light-gray to white micaceous sand of the Saline formation. Tongues of bauxite and clay are interbedded with these sediments adjacent to bauxite deposits. The sediments normally have a flatter dip than the surface of the bauxite deposits and pinch out against them.

RELATION TO OTHER TYPES OF DEPOSITS

Throughout large areas the basal bed of the Saline formation is a conglomerate of bauxite boulders in a bauxite or clay matrix. Downslope the clay matrix commonly is carbonaceous. These rubble beds of bauxite in the basal Saline are described in more detail under type 4 deposits, on page 133. In places they merge downward into type 1 deposits so gradually that it is impossible to detect any boundary between the two.

Patches of granitic-textured bauxite in place beneath the fragmental kaolinitic underclay of type 2 deposits were noted in the Rummel and Alford ore bodies in Pulaski County and the Harris ore body in Saline County. Similar granitic-textured bauxite patches and kaolinitic decomposition boulders merged with pisolitic bauxite beneath the upslope part of type 2 deposits in the Rauch Estate and Rauch Owned mines in Pulaski County and in the Elrod mine in Saline County.

MINES

Type 1 deposits have provided all or most of the ore extracted in the following mines: African Camp, Alexander Hill, Annie, Bertha, Bertha Extension, Cargill group, Cleveland, Cleveland-Evans, Davis, Ella, Globe 28, Granite Branch, Johnson, Julia, Lantz, Lone 7th, Maggie, Martin group, Mary, Maud group, Mine 14, Mittie, Neilson, Norton, Old Globe, Ozark 24, Ozark 28, Pruden, Pruden Extension, Section 10, Section 14, Section 15, Section 16, Section 26, Smith, Spring Hill, Steam Shovel, Stringtown, Tank and Washer, all in Saline County.

TYPE 2. DEPOSITS IN THE BAUXITE-KAOLIN FACIES OF THE BERGER FORMATION

DISTRIBUTION

Type 2 deposits flank the Pulaski, Bryant, and Saline nepheline syenite hills. The locus of their distribution is the buried upslope edge of the marine sediments of the Midway group where they thin out against hills of igneous rock (pl. 7). From this sinuous line encircling the hills the deposits extend downslope across the Midway surface as much as a mile in Saline County and as much as three-eighths of a mile in Pulaski County. They extend up the weathered nepheline syenite surface to the upper edge of the Berger formation, of which the bauxite bodies and their associated kaolinitic clay deposits constitute an apron-like local facies adjacent to the nepheline syenite rocks.

UNDERLYING ROCKS

The deposits and their enclosing kaolinitic envelope lie on the unevenly weathered kaolinitic surface of the nepheline syenite and included pendant rocks; on the Wills Point formation; and in a few places on shoreward beds of the Kincaid formation where the Wills Point is absent above it, either owing to erosion before deposition of the Berger, or possibly because of nondeposition.

RANGE IN ALTITUDE

In Pulaski County, bauxite in type 2 deposits is found throughout a vertical range of about 355 feet. Outcrops adjacent to the principal pit mines reach altitudes between 280 and 295 feet. The altitude of the deposits decreases in a south-southeasterly direction in accordance with the regional dip of the Berger formation with which they are associated. The deepest bauxite, 60 feet below sea level, has been recorded in the Cole deposit, the southeasternmost in the Pulaski district.

In Saline County the deposits have a vertical range of 620 feet. The Harris, Hardy, and Elrod ore bodies along the northwest slope of the Bryant nepheline syenite hill, in places reach an altitude that ranges from 360 to 380 feet above sea level. At the northwest end of the Saline nepheline syenite hill type 2 deposits, such as that worked in the Poodle mine, reach an altitude of about 300 feet. The deposits lie at progressively lower altitude south-southeastward as in Pulaski County. The deepest bauxite, 240 feet below sea level, has been recorded in the Long–Bell deposit, the southernmost known in the bauxite region.

SHAPE AND RELATION TO THE POST-MIDWAY EROSION SURFACE

All the deposits are lenticular and grade outward into kaolinitic clay. Their shape apparently depends upon the volume and grade of bauxitic colluvium that moved and accumulated downslope before and during their formation, upon the configuration of the subsurface valleys in which the material was deposited, and upon the amount of active fluviatile erosion during transportion and deposition. These factors are discussed in the section on origin. In some broad, shallow subsurface valleys the deposits are laterally and irreg-

ularly elongate and form a continuous blanket along the slopes and minor tributary valleys. Examples are the Ratcliffe deposit in Pulaski County and the Harris and East Bauxite deposits in Saline County. Those flanking the northwest side of the Bryant hill and the west side of the Saline dome are continuous along the slopes for more than a mile. In all these deposits the colluvial detritus that accumulated originally probably contained a considerable amount of high-grade bauxite deposited by mass wasting, perhaps in part by mudflow, from type 1 deposits on the higher slopes.

In long, narrow tributary valleys the bauxite deposits are elongate and lobate in plan along the sides of the valleys, their long axis almost parallel to the trend of the valley. Plate 25 shows a group of deposits of this type in secs. 16 and 21, T. 1 S., R. 12 W., Pulaski County. The centers of the valleys usually do not contain minable bauxite. A few of the smaller valleys are filled with bauxite and centers of the wider valleys are filled with kaolinitic clay that contains scattered fragments of bauxite and kaolin.

The stripped surface of a type 2 deposit, in the Section 35 mine, Saline County, is shown in figure 61. These bauxite bodies do not have as steep surface slopes as some of the type 1 deposits. In many type 2 deposits the upslope parts dip from 4°–6° toward the valley. Dips of more than 8° are rare but have been recorded in several Pulaski County bodies. A maximum dip of 8° was noted in the upslope part of the deposit underlying the Confederate Home property at Sweet Home, one of 9° in the E. A. Dixon deposit; 11° in the South Heckler deposit, and 11½° in the Harrison deposit; the last three mentioned are all in the Jennings Lake area. These dips are controlled by steep slopes on the underlying post-Midway erosion surface.

THICKNESS

Bauxite of minable grade in type 2 deposits commonly reaches 20, but rarely exceeds 30 feet in thickness. The average thickness of minable bauxite in these bodies is generally between 12 and 14 feet. The greatest thickness recorded by the Federal drilling program in a type 2 deposit was 43 feet of bauxite averaging 43.7 percent available alumina, in the East Bauxite deposit in Saline County. Greater thicknesses have been reported in some company drill holes, for example: 62 feet that averaged 45.5 percent of available alumina in a drill hole in the Dixie No. 2 mine, Pulaski County; and 48 feet of bauxite that bottomed in ore and averaged more than 53 percent available alumina in an Alcoa drill hole in sec. 20, T. 2 S., R. 14 W., Saline County. In these cored sections, it is not known whether all or only part of the bauxite belongs to a type 2 deposit. The section in the Dixie drill hole almost certainly contains bauxite of alluvial deposition in the upper part, as stratified bauxite has been recorded from nearby parts of the same mine.

BAUXITE-KAOLIN FACIES IN CROSS SECTION

The bauxite-kaolin facies in vertical section includes all the rock lying between the post-Midway erosion surface below, and the overlying clastic and carbonaceous beds of the Wilcox group. The upper surface is irregular because the Wilcox sediments tongue into the upper part of the bauxite-kaolin facies at a low angle. A typical vertical section through a type 2 deposit includes three principal lithologic units: a kaolinitic

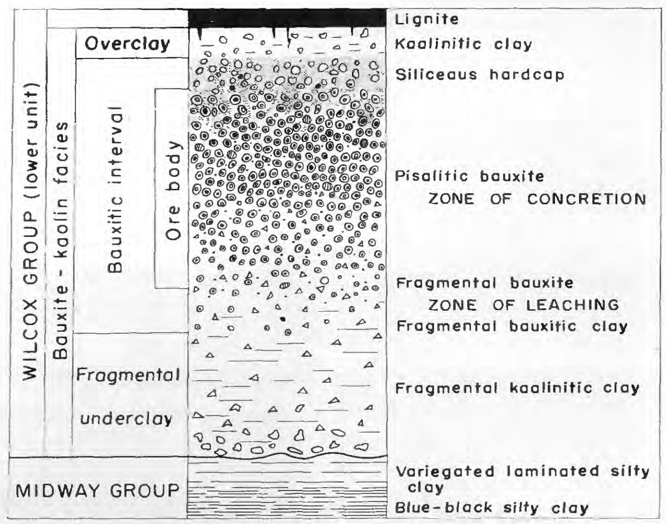


FIGURE 49.—Diagrammatic section of a type 2 deposit.

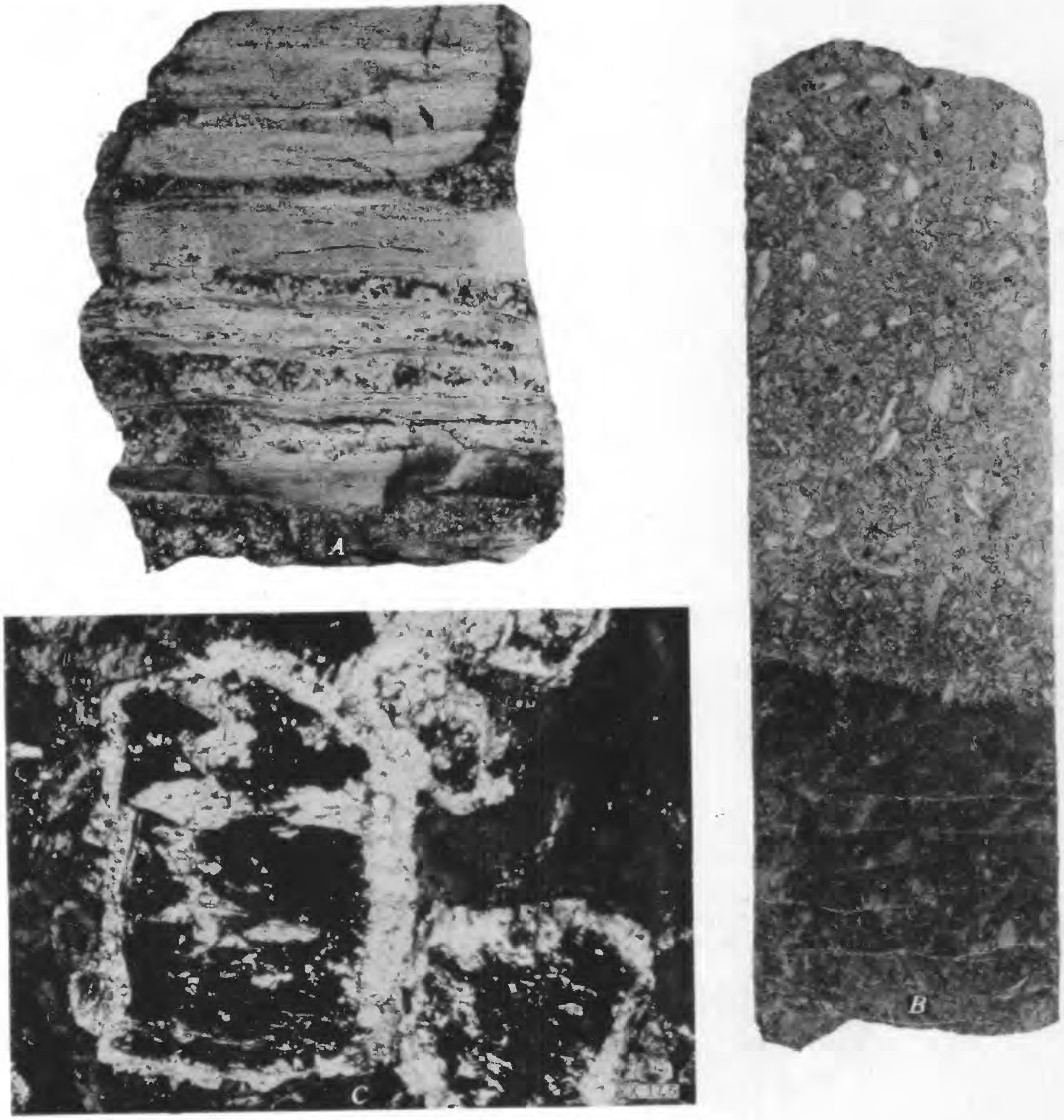
EXPLANATION OF PLATE 9

FRESH AND WEATHERED IGNEOUS ROCKS

A, Gray fine-grained feldspathic rock cut by parallel veins of coarse gray quartz syenite. An original shale of Paleozoic age apparently has been altered to feldspar and biotite. Hand specimen from an outcrop near Bauxite, Saline County. Natural size.

B, Pulaskite, showing the effects of early Tertiary weathering. The rock is dark gray and fresh below, light gray and kaolinitic above. Sawed face of core specimen (AB–1136–1) from USBM drill hole 1136, depth 287 feet, F. T. Sipes property, near the NE cor. sec. 15, T. 1 S., R. 12 W., Pulaski County.

C, Photomicrograph showing details of kaolinization of rock in figure *B*. Whitish areas are remnants of unaltered feldspars; dark-gray areas within these are largely kaolinite; outside are mostly feldspar; black areas are holes in thin section. Weathering emphasizes zonation of feldspars. Crossed nicols.



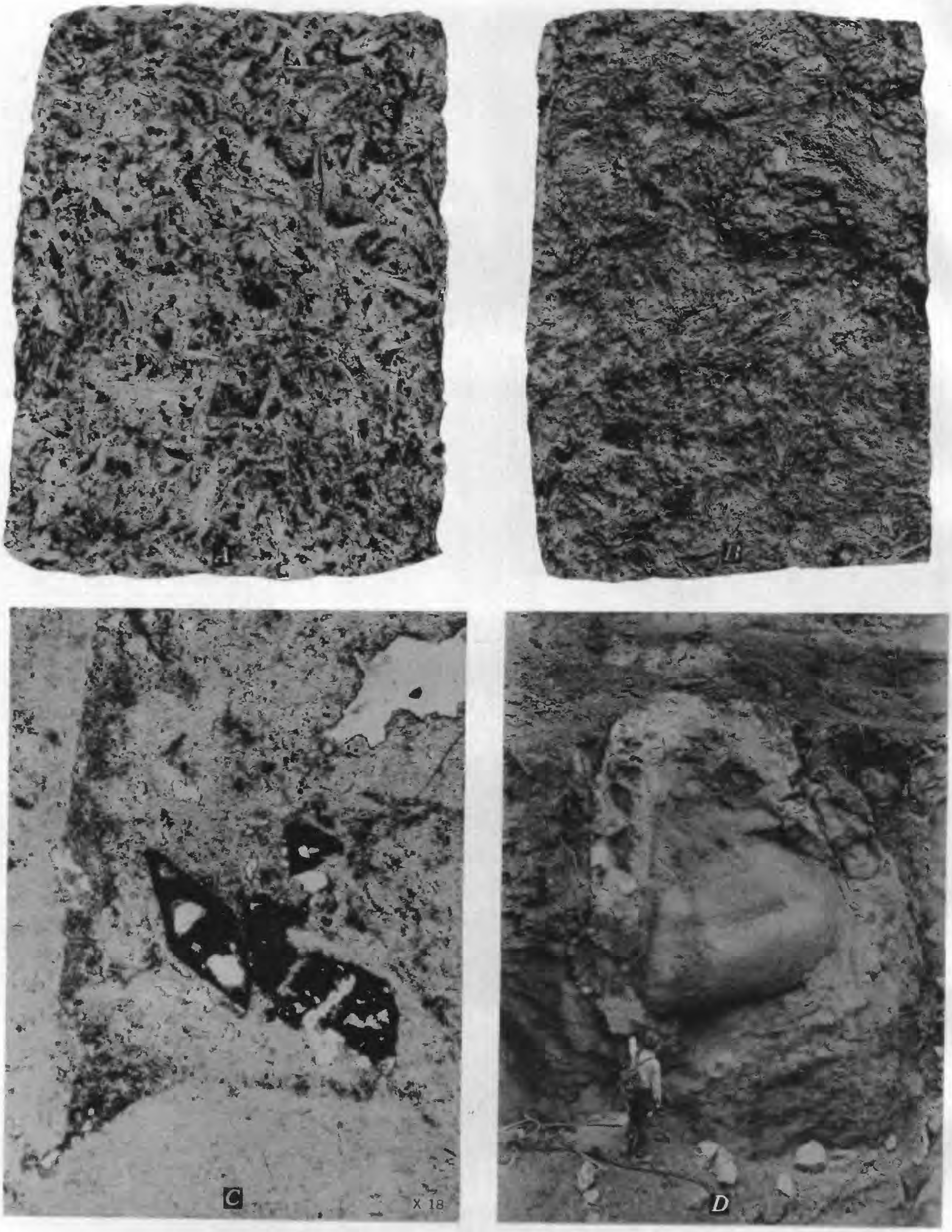

C
X 18
D

PLATE 10

NEPHELINE SYENITE AND GRANITIC-TEXTURED BAUXITE

A, Gray nepheline syenite showing typical arrangement of white feldspar laths. Hand specimen (AB–201–1) from quarry on east side of Arch Street Pike in the NE¼ sec. 28, about 3 miles south of Little Rock. Natural size.

B, Tan porous granitic-textured bauxite ("sponge ore") derived from a coarsely crystalline variety of nepheline syenite and still retaining relict texture of parent rock. Hand specimen (AB–72–1) from west part of Section 15 mine. Chemical analysis given on page 110. Natural size.

C, Photomicrograph showing anatase pseudomorphous after sphene in granitic-textured bauxite. Anatase appears black in the photograph. Most of the granular material is microcrystalline gibbsite which also lines cavities in the titaniferous crystals. Gibbsite pseudomorphous after feldspar appears at bottom and left edges of the photograph. Darker areas are iron stained; lightest areas are holes in the section. Thin section (AB–80–3) from specimen shown in figure 14 and plate 11*D*. × 18

D, Large kaolinitic decomposition boulder in the Section 26 mine. Inner part of kaolinized nepheline syenite in concentric shells, one of which forms rounded smooth surface at center, is surrounded by a light-colored layer of kaolinized bauxite and kaolinitic clay. Contact with darker bauxite outside is somewhat abrupt and marked by a narrow (very dark) limonitic layer.

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PLATE 11

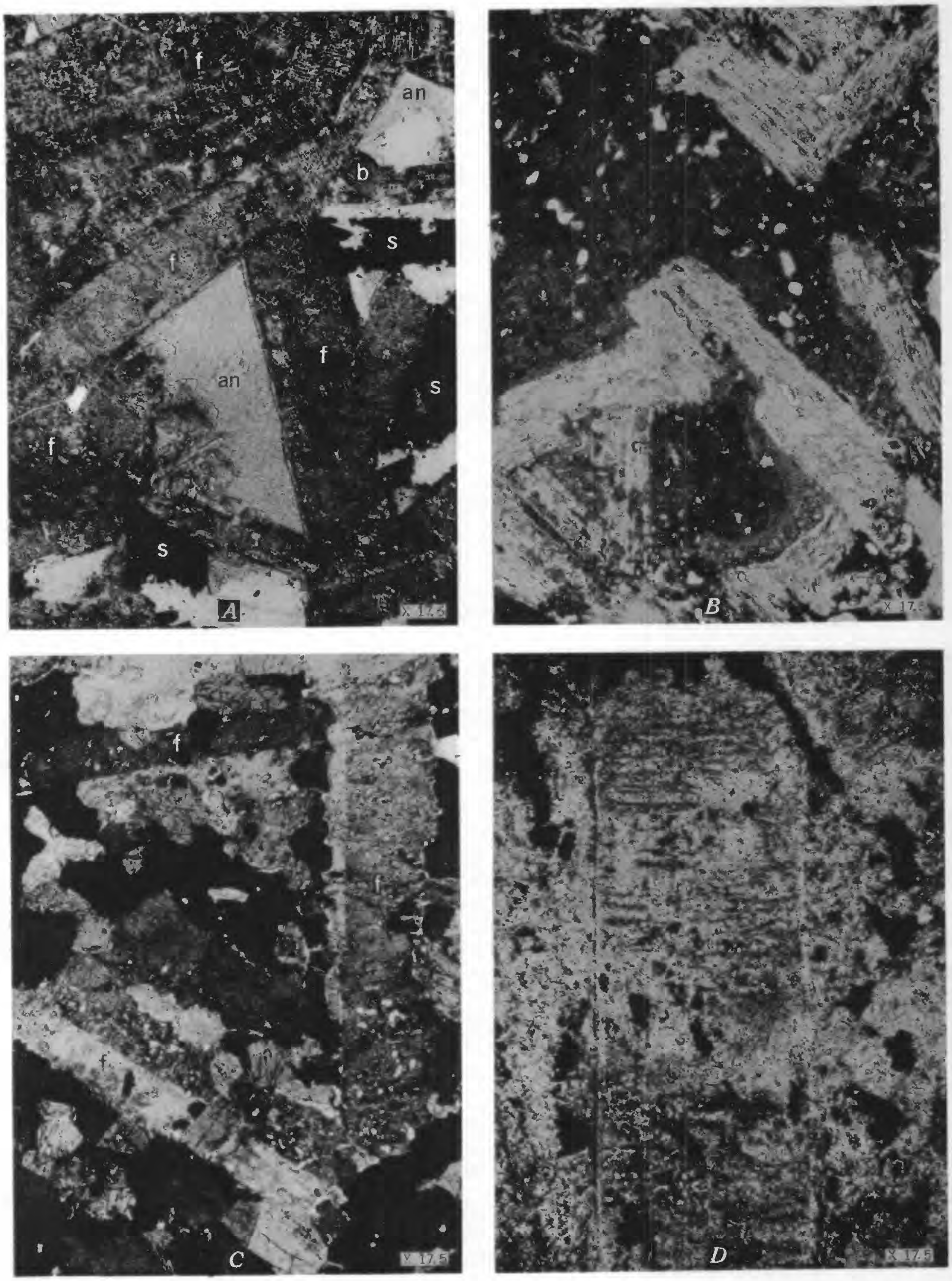
PHOTOMICROGRAPHS OF NEPHELINE SYENITE AND GRANITIC-TEXTURED BAUXITE

A, Gray nepheline syenite. Thin section showing nearly opaque laths of microperthitic feldspar (*f*) enclosing translucent wedge-shaped bodies of analcine (*an*) that have replaced nepheline, and scattered crystals of biotite (*b*) and sphene (*s*), partly torn in sectioning; lightest areas are holes in slide. Chip sample (AB–201–11b) from quarry on Arch Street Pike, 3 miles south of Little Rock, Pulaski County. Chemical analysis on page 61; spectographic determination given on page 61. × 17.5

B, Tan granitic-textured bauxite. Thin section (AB–111–2) from specimen showing light-gray translucent areas of microcrystalline gibbsite that have replaced feldspar laths; dark nearly opaque areas of cryptocrystalline gibbsite stained with iron oxides; and white pore spaces. × 17.5

C, Gray coarse porphyritic nepheline syenite. Thin section showing large microperthitic feldspar cysytals (*f*) full of small inclusions in a coarse ground-mass predominantly of orthoclase, together with nepheline and small amounts of sodic plagioclase, aegerine, sphene, and apatite. Chip sample (AB–310–1b) from road cut 0.6 mile east of Bauxite, Saline County. Crossed nicols. Chemical analysis given on page 61; spectrographic determination given on page 61. × 17.5

D, Feldspar lath replaced by microcrystalline gibbsite in granitic-textured bauxite. Both lath and groundmass are gibbsite; black areas are holes in rock. Note preservation of feldspar cleavage. Thin section from specimen (AB–80–3) shown in figure 14. Crossed nicols. × 17.5


f
an
b
s
f
an
f
s
f
s
A
B
C
D

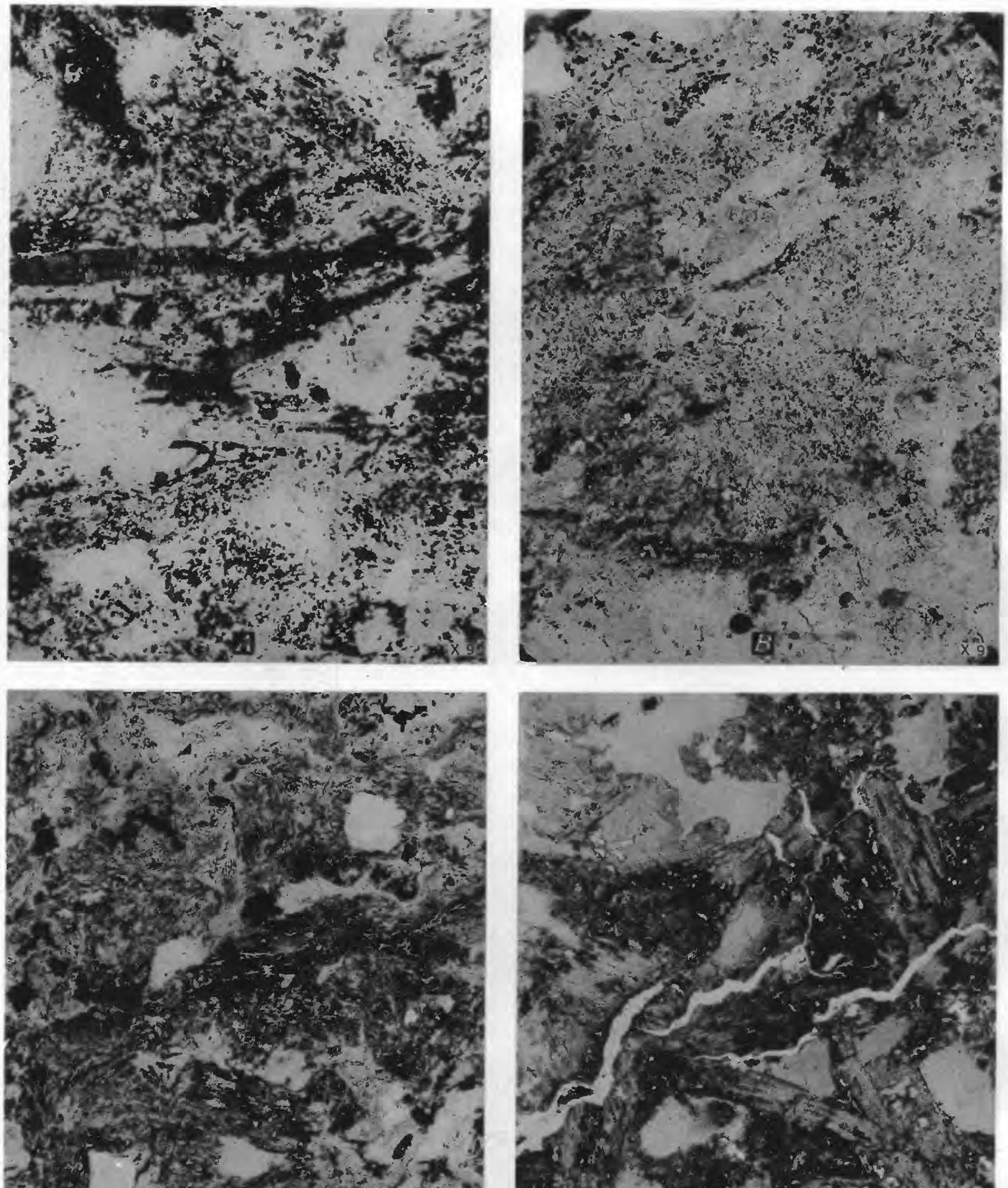

A
X 9
B
X 9
C
X 9
D
X 9

PLATE 12

TYPE 1 DEPOSIT: PHOTOMICROGRAPHS OF THE ROCK SEQUENCE IN A KAOLINIZED DECOMPOSITION BOULDER

A, Partly kaolinized nepheline syenite at core. Lightest areas are kaolinitic masses; medium-gray areas are partly altered feldspar; scattered dark-gray grains and narrow wedges are siderite; black spots are anatase and possibly altered biotite. × 9.

B, Pseudofragmental kaolin near outer part of central core. The confused mass is composed almost entirely of kaolinite (light gray to gray) with some scattered siderite (dark gray) and blebs of anatase (black). × 9.

C, Gibbsitic rock 1 inch beyond that shown in the preceding figure. The rock is composed largely of gibbsite (fairly dark gray) which appears to have replaced feldspar laths, but the granitic texture has been disturbed and the bauxite distorted by flowage. Kaolinite (light gray) fills the pore spaces and locally replaces the gibbsite. Black spots are anatase and opaque iron and titanium minerals. × 9.

D, Granitic-textured bauxite with interspaces filled by kaolinite. In this specimen, collected 2 feet outside that shown in figure *C*, the relict granitic texture of the gibbsite pseudomorphous after feldspar is preserved almost intact. Medium-gray areas are gibbsite, darker where stained by ferric iron; light-gray material in cavities is kaolinite; white areas are cracks in section. × 9.

PLATE 13

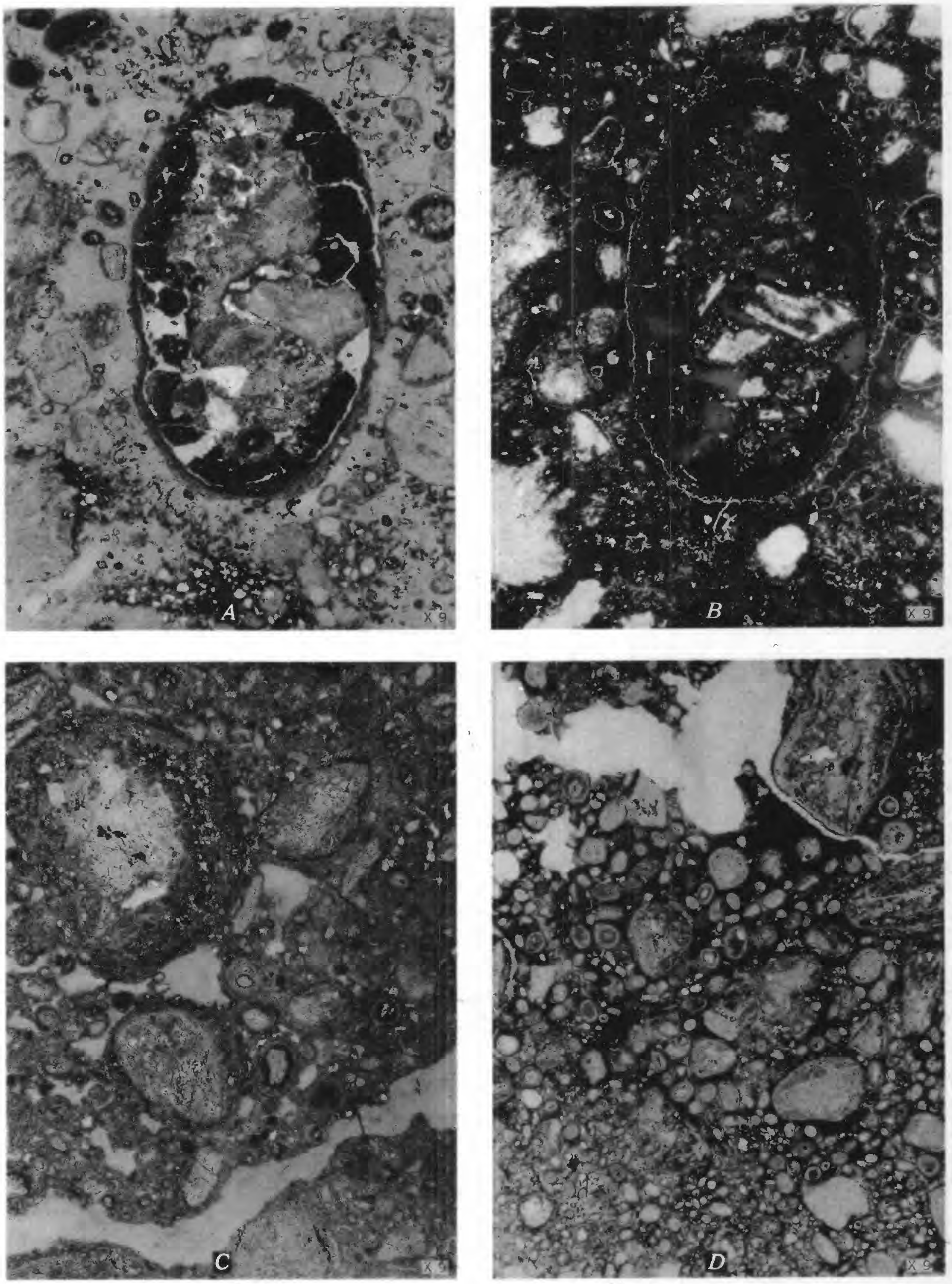
TYPE 1 DEPOSIT: PHOTOMICROGRAPHS OF THE ROCK SEQUENCE IN A KAOLINIZED DECOMPOSITION BOULDER—CONTINUED

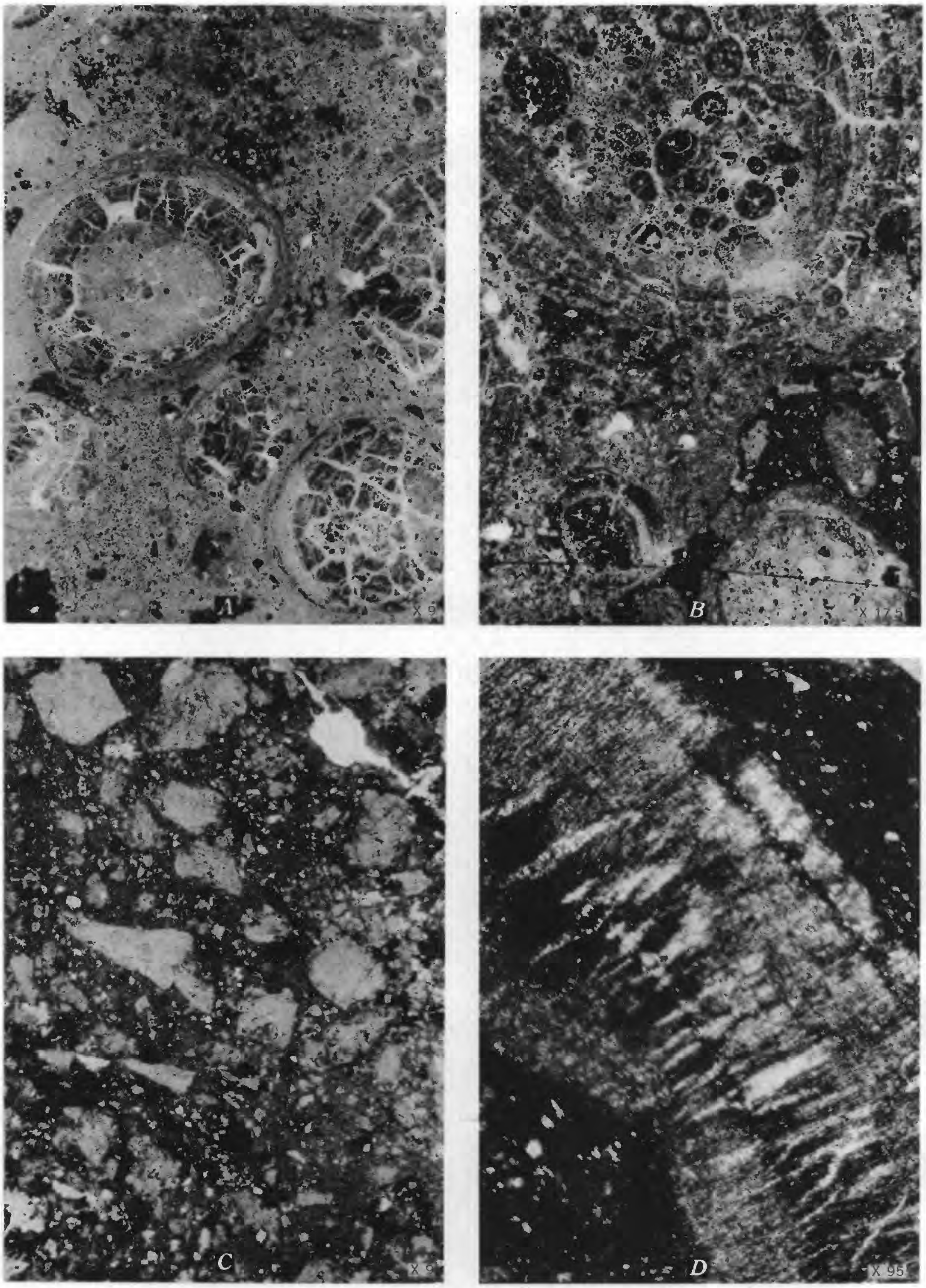
A, Group of primitive pisolites in a matrix of secondary kaolinite. This section illustrates the formation of pisolites from granitic-textured bauxite by the envelopment by rind structures of fragments and masses of microcrystalline gibbsite. One large ellipsoid is composed of a conglomeration of bauxite fragments, oolites, and small pisolites. Many pisolites are cryptocrystalline and ferruginous (dark) toward the outer margin. The light-gray matrix is kaolinite. Note that kaolinite has not entered the large compound pisolite, which contains empty cracks and cavities (white). × 9.

B, Same section between crossed nicols. Microcrystalline gibbsite, and scales appear white; kaolinite, cryptocrystalline gibbsite, and iron-stained areas are dark. Note the layer of tiny gibbsite crystals that appear as a white thread around some pisolites. These crystals project outward into kaolinite masses. × 9.

C, Pisolitic bauxite containing cavities and cracks filled with kaolinite. In this section, collected still farther away from the core of the boulder, the concretionary bauxite structures are better developed than in the preceding thin section. More cryptocrystalline gibbsite is present. All pore spaces are filled with kaolinite (light gray). Because opposite sides of the large veinlet across the lower part of the photograph do not match, it seems likely that at least part of the kaolin was formed at the expense of bauxite by resilication and did not merely force the opposite sides of a crack apart, particularly as no bauxite fragments can be seen in the kaolin within the veinlet. × 9.

D, Pisolitic bauxite with ferruginous staining from the limonitic band surrounding the borderlike mass. The outermost specimen shows no secondary kaolinite. Pisolites and oolites are well developed; the cryptocrystalline form of gibbsite, much of it stained red by ferric iron, occupies interspaces, outer parts of pisolites, and entire oolites. × 9.


A
X 9
B
X 9
C
D
X 9


A
X 9
B
X 175
C
X 9
D
X 95

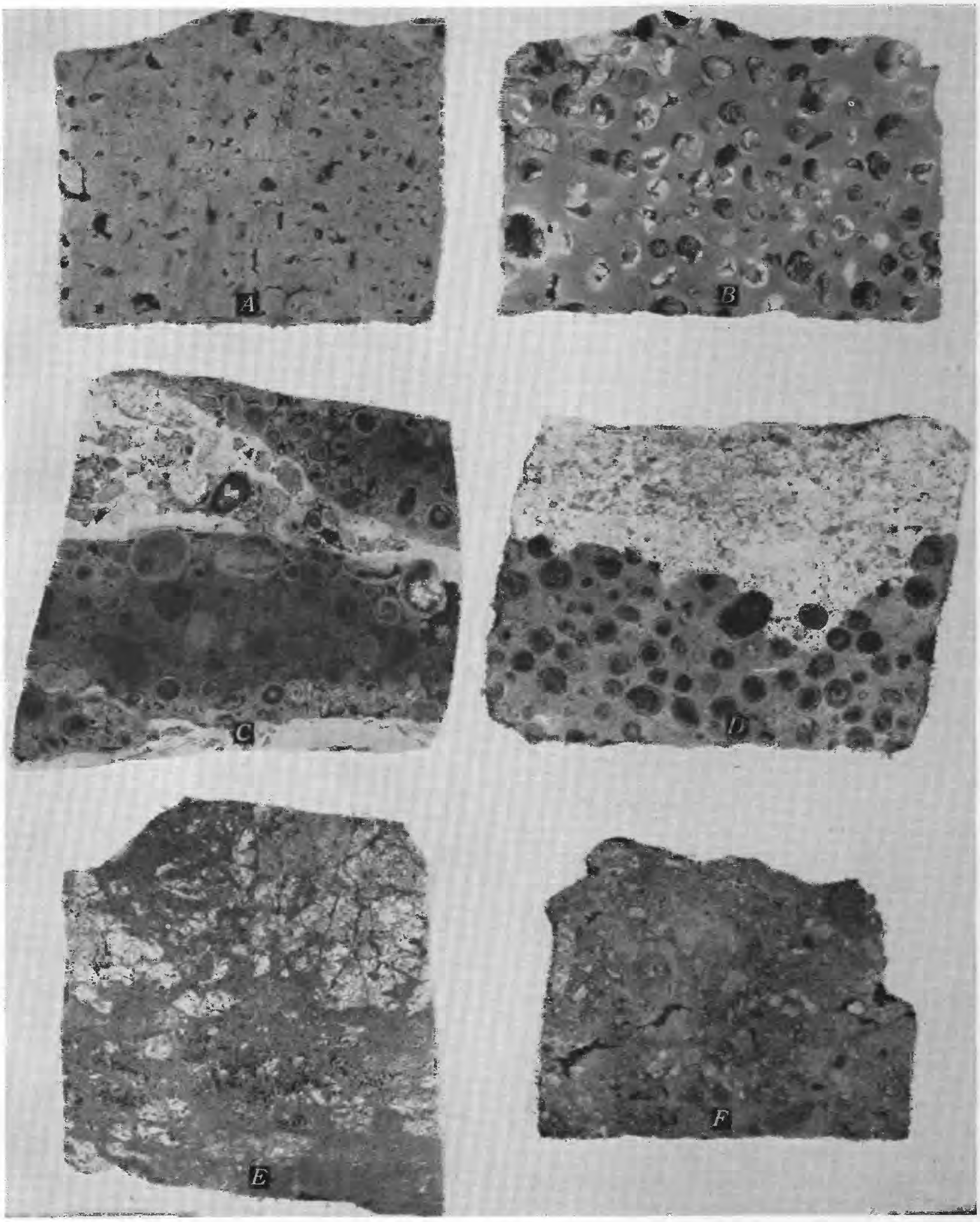


FIGURE 50.

content, however, show that the change is relatively abrupt.

Pisolitic bauxite constitutes more than 50 percent of type 2 deposits. In the middle and upslope parts of these deposits the pisolitic material is more than half the thickness of the ore. The thickest sections of ore in type 2 bodies are composed almost entirely of pisolitic bauxite. The bauxite in the concretionary zone thins downslope and toward the valley center. It grades upslope as well as upward into bauxitic clay.

HARDCAP

The pisolitic bauxite is overlain gradationally by bauxitic to kaolinitic clay. In places this material can be distinguished from pisolitic bauxite only by chemical analysis, but generally it has a pale-grayish washed-out color that contrasts with the rich tan of higher grade bauxite.

Along the upslope edges of most type 2 deposits, and covering the greater part of some of the deposits, the high-silica material that looks like bauxite is indurated and forms a resistant capping over the ore as much as 3 feet thick. If these ore bodies are stripped in preparation for mining it is necessary to remove this covering to reach the ore below. In underground mining, on the other hand, the hardcap forms an excellent roof.

In the most typical form of hardcap the matrix is hard and the pisolites soft. The matrix ranges in appearance from a dense, porcellaneous, cherty-looking material to a brittle gray clay. Most of the pisolites have soft interiors; commonly they are filled with a thick gray to dark-gray muddy fluid. The rinds are softer than the matrix, but are a little more firm than the centers. On drying, these pisolites commonly crack and disintegrate leaving cavities that give the rock a vesicular appearance. Fragments are rare in the hardcap and where present are usually large, well rounded, and polished. They consist of a hard, impervious material surrounded by a concretionary rind. Small smooth flat to round pebbles of microcrystalline gibbsite are scattered through the matrix.

The specimen in figure 50*B* from a drill hole in the Brown deposit has the typical vesicular appearance of much of the hardcap, although it came from just above a lignite layer in the middle of the bauxite-kaolin facies. Residues of pisolites that partly fill the cavities can be seen in the matrix. In another drill-core specimen from the top of the bauxite in the Bates deposit, the matrix has been entirely replaced by kaolinite but the pisolites appear intact and are composed of hard opaque gibbsite. The chemical analyses of cored specimens from which the two specimens were taken are as follows:

Chemical analyses of core specimens in Pulaski County drill holes from which hardcap specimens were taken

[Analyses, U. S. Bureau of Mines field laboratory at Little Rock, Ark.]

	Percent 1	Percent 2
Al_2O_3	44.1	44.2
SiO_2	31.4	16.9
Fe as Fe_2O_3	1.8	10.3
TiO_2	2.7	2.6
Ignition loss	19.3	25.2
Insoluble	.5	.8
FeO	.7	8.6

1. Pisolitic bauxite hardcap, from USBM drill hole 6–127B, depth 276.9 to 278.9 feet, Bates deposit, NW¼NE¼ sec. 21, T. 1 S., R. 12 W. (specimen AB–6127B–1).
2. Hardcap with bauxite pebbles, from USBM drill hole 18–231, depth 244.1 to 246.1 feet, Brown deposit, NE¼SE¼ sec. 15, T. 1 S., R. 12W. (specimen AB–18231–1; fig. 50*B*).

In thin sections cut where the pisolites are least altered, they appear much like those in the normal pisolitic bauxite—brown opaque bodies crossed by veinlets. Some of the veinlets contain microgranular gibbsite: others contain kaolinite. The centers of some of the pisolites are missing. Cavities also occur filled with kaolinite in structureless masses and tiny wormlike cleavage books, accompanied by small amounts of iron oxides, or pyrite. The matrix is a mixture of kaolinite and a fine-grained isotropic substance, presumably cryptocrystalline gibbsite. Tiny fragments of kaolinite cleavage books, oolitic bodies resembling the pisolites, and in places granular and angular fragments of finely crystalline gibbsite occur throughout the matrix. Small opaque areas probably are titanium and iron oxides, or pyrite.

The two illustrated hardcap specimens were submitted to optical and X-ray examination after heavy mineral and magnetic separations were made. X-ray analysis revealed the following mineral constituents.

Minerals identified by X-ray analysis in specimens of hardcap from Pulaski County

[Analyst, J. M. Axelrod, Heavy-mineral separations and optical examination by M. L. Lindberg]

Mineral	1a Light	1b Heavy	2a Medium	2b Heavy
Gibbsite	×	------	×	×
Kaolinite	×	------	×	------
Siderite	------	------	------	×
Pyrite	------	×	------	(?)
Ilmenite	------	×	------	×
Anatase	------	×	×	×
Rutile	------	×	------	------
Zircon	------	------	×	×
Unidentified black opaque minerals	------	------	×	×

1a. Pisolitic bauxite hardcap, from USBM drill hole 6–127B, depth 278 feet, Bates deposit, NW¼NE¼ sec. 21, T. 1 S., R. 12 W. (specimen AB–6127B–1). Bromoform floats only.
1b. Same as 1a, but methylene iodide sinks only.
2a. Hardcap with bauxite pebbles, from USBM drill hole 18–231, depth 245.6 feet, Brown deposit, NE¼SE¼ sec. 15, T. 1 S., R. 12 W. (specimen AB–18231–1; fig. 50*B*). Bromoform sinks, methylene iodide floats.
2b. Same as 2a, but methylene iodide sinks only.

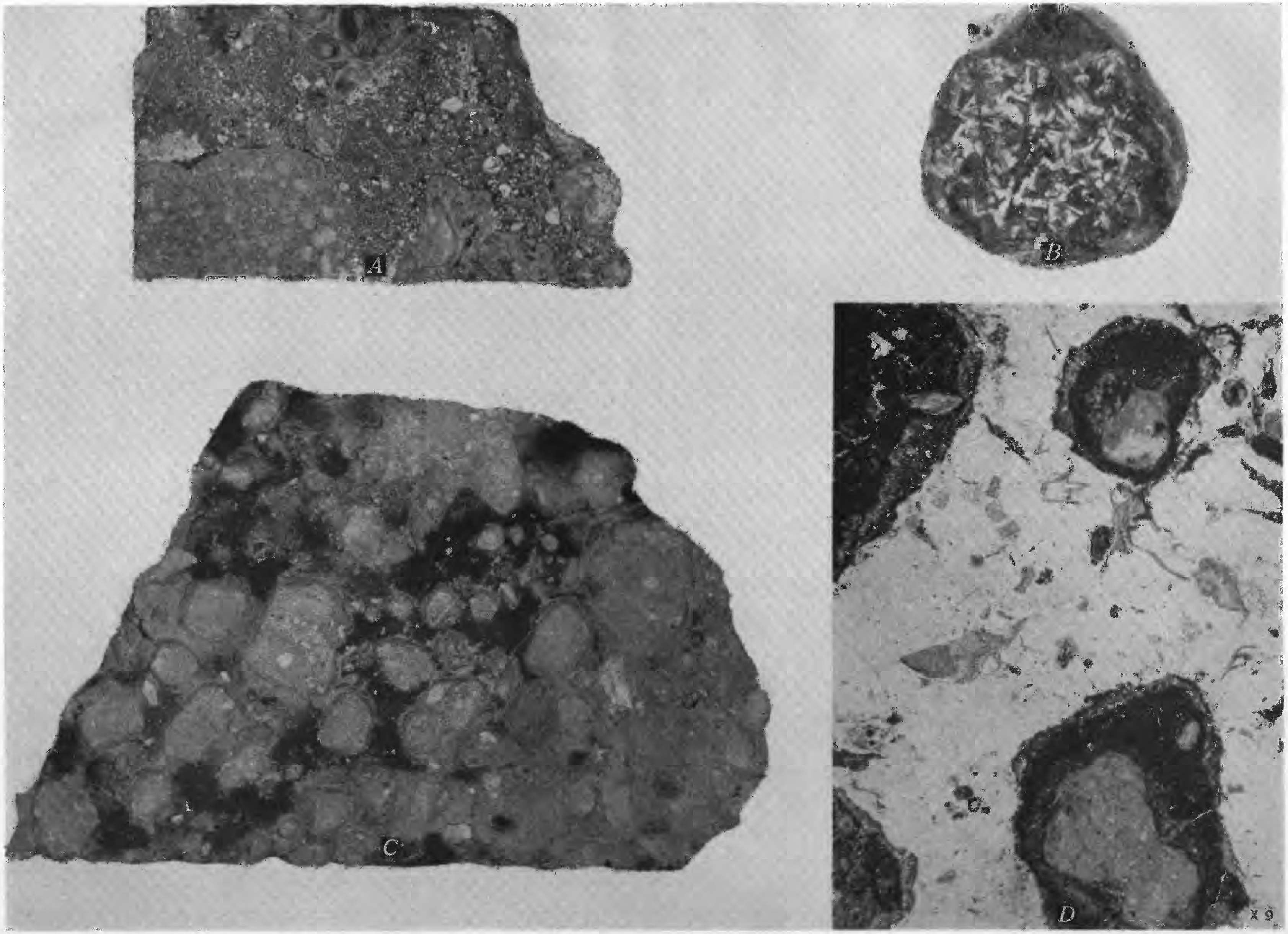


FIGURE 55.—Specimens of bauxite rubble from type 4 deposits in Saline County. (*A–C* natural size). *A*, Pisolitic bauxite pebbles in matrix of fine bauxite grains. Hand specimen (AB-89-10) from upper part of upper bauxite bed in the Midwest mine. Chemical analysis given in table 12. Spectrographic analysis given on page 136. *B*, Granitic-textured bauxite and fragment of pisolitic bauxite enclosed within a single rind. Relict feldspar crystals preserved as white microcrystalline aggregates of gibbsite. Sawed face of specimen (AB-250-2) probably from stockpile at Lignite. *C*, Rubble of pinkish bauxite fragments in black carbonaceous clay matrix. Note fragmentary appearance of individual pieces. Sawed face of hand specimen (AB-89-2) from top of upper bauxite bed in the Midwest mine. *D*, Photomicrograph of specimen shown in *C*. In thin section the kaolinitic matrix appears light; medium gray bodies are mostly plant fragments; darker ones are bauxite and carbonaceous border, edged with a thin kaolinitic layer. × 9.

analyses of the rubble, cobbles, and matrix are given in table 12.

The specimens listed in the table vary greatly in composition. The boulders retain about the same gibbsite or kaolinite content as similar-appearing rock in place in the type 1 deposits upslope. The matrix ranges in composition from a highly gibbsitic rock to a kaolinitic clay with carbonaceous staining.

TABLE 12.—*Chemical analyses of bauxite cobbles and clay matrix from the conglomeratic upper bauxite bed in the Midwest mine, in percent*

[Analyses by U. S. Bureau of Mines field laboratory, Little Rock, Ark.]

	1	2	3a	3b	4	5	6
Al_2O_3	58.0	38.5	37.3	31.6	46.4	51.7	55.7
SiO_2	3.9	37.1	25.4	32.4	6.4	6.0	.7
Fe as Fe_2O_3	1.3	3.5	13.0	15.5	14.5	8.8	5.9
TiO_2	.8	1.4	2.7	1.9	2.6	2.8	3.4
Ignition loss	35.7	18.8	21.1	18.2	29.7	30.2	32.5
Insoluble	.3	.7	.5	.4	.4	.5	1.8
FeO	.2	.6	10.2	14.0	12.0	6.4	4.4

1. Gray granitic-textured bauxite from a cobble (specimen AB-89-1) collected at the top of the bed, immediately below brown carbonaceous sand. The cobble was coated with a film of pyrite and enclosed in a carbonaceous clay matrix, which were removed before analyzing.
2. Black carbonaceous clay matrix from a bauxite conglomerate containing reddish and tan pisolitic pebbles (specimen AB-89-2; fig. 55*C*), from the top of the bed.
3a. Brown matrix containing a few small white fragments of a bauxitic rock (specimen AB-89-6) that surrounds a large kaolinized nepheline syenite boulder in the southeast corner of the Midwest pit.
3b. Predominantly white fragments from the same matrix.
4. Orange-red sideritic granitic-textured bauxite debris (AB-89-6a) from the same locality as sample 3.
5. Hard brittle chertlike bauxitic rock (specimen AB-89-8) irregularly mottled dull red and grayish tan, that surrounds bodies of brown pisolitic bauxite with indistinct boundaries, immediately below the bauxite conglomerate with carbonaceous matrix, at the north end of the east wall of the pit.
6. Tan bauxite rubble containing grayish tan pisolitic pebbles and cobbles in a fine bauxite matrix (specimen AB-89-10; fig. 55*A*) collected at or near the top of the upper bauxite bed, near the center of the west wall of the pit

One of the specimens shown in table 12 (AB-89-10) also was examined spectrographically, and the minor elements are shown in the tabulation below. The results of the spectrographic work have been discussed in the section of this report on the chemical features of Arkansas bauxite. The concentration of minor elements in this sample, except for manganese, is slightly higher than was determined in three samples from type 1 deposits. Too few samples have been examined, however, to draw any conclusions as to secondary concentration of the minor elements by bauxitization and by later processes.

Spectrographic determination of minor elements in a sample of bauxite rubble from the Midwest mine, Saline County, in percent

[Analyst, K. J. Murata]

Element	Percent	Element	Percent	Element	Percent
Ti	1.8	Ba	0.04	Ga	0.008
Zr	.2	Sr	.03	Mo	.002
Ca	.2	La	.02	B	.002
Mg	.09	Y	.02	Cu	.001
Nb	.08	Cr	.02	Pb	.001
Mn	.05	V	.01	Sc	.0006

Looked for but not found: Be, Ni, Co, Sn, Ag, Bi, Sb, As, Tl, Ge, In, Ta, and P.

In thin section the granitic-textured rock, sample 1 in table 12, is almost entirely an aggregate of microcrystalline and finely crystalline gibbsite that has replaced interlocking feldspar crystals of an original nepheline syenite rock. Many small cavities are empty. Scattered through the rock are small euhedral black opaque grains, some as skeleton crystals, most of which appear to be ilmenite, also several tiny pyrite grains. There is considerable brown staining.

The conglomeratic rock containing pebbles and a thin section cut from the same specimen are shown in figure 55*C*, *D*. The matrix, sample 2, table 12, is composed of fine kaolinite flakes stained light brown by carbonaceous matter. A few scattered macerated plant fragments exhibit a distinct cellular structure. Some small angular fragments are composed of finely crystalline gibbsite without rinds. The interior of the pinkish-tan pebbles is composed of microcrystalline gibbsite patches of different sizes, including the opaque cryptocrystalline variety. The pebbles have a broad dark brown-stained border of material similar to that in the interior and also contain fresh-looking finely crystalline gibbsite aggregates enclosed by black opaque bodies and scattered specks probably of iron sulfides and carbonaceous matter. The outer edge of this border is light brown to grayish and contains white translucent masses of tiny contorted wormlike crystals of kaolinite filling cavities and pore spaces. In several of the pebbles the gibbsitic interior forms a meshwork and the spaces between are filled with kaolinite similar to that in the outer rim. The kaolinite crystals within the pebbles are lighter colored, larger, and fresher looking than the brown-stained kaolinite in the matrix. A few patches of these white kaolinite crystals fill cavities, indicating that they formed later than the matrix.

The matrix rock (table 12, samples 3a and 3b) has a detrital appearance in thin section. The groundmass is composed of fine kaolinite mixed with scattered fine crystals and microcrystalline aggregates of gibbsite, and fragments and sections of accordionlike kaolinite crystals, as much as 0.15 millimeter in width. Clear translucent patches of kaolinite finger irregularly into the surrounding matrix and appear to be secondary. Brown to gray spherulites and grains of siderite, as much as 2.0 millimeter in diameter, are scattered through the rock. They have formed in place and several have grown into and through gibbsite aggregates. The dark opaque minerals are sparsely distributed and the recognizable ones include dark-brown patches of leucoxene (anatase), black subhedral grains of ilmenite, and several grains of pyrite.

In contrast to the specimens with kaolinitic matrices is the low-silica bauxite (table 12, sample 6; fig. 55*A*), in which pebbles and cobbles of pisolitic bauxite are

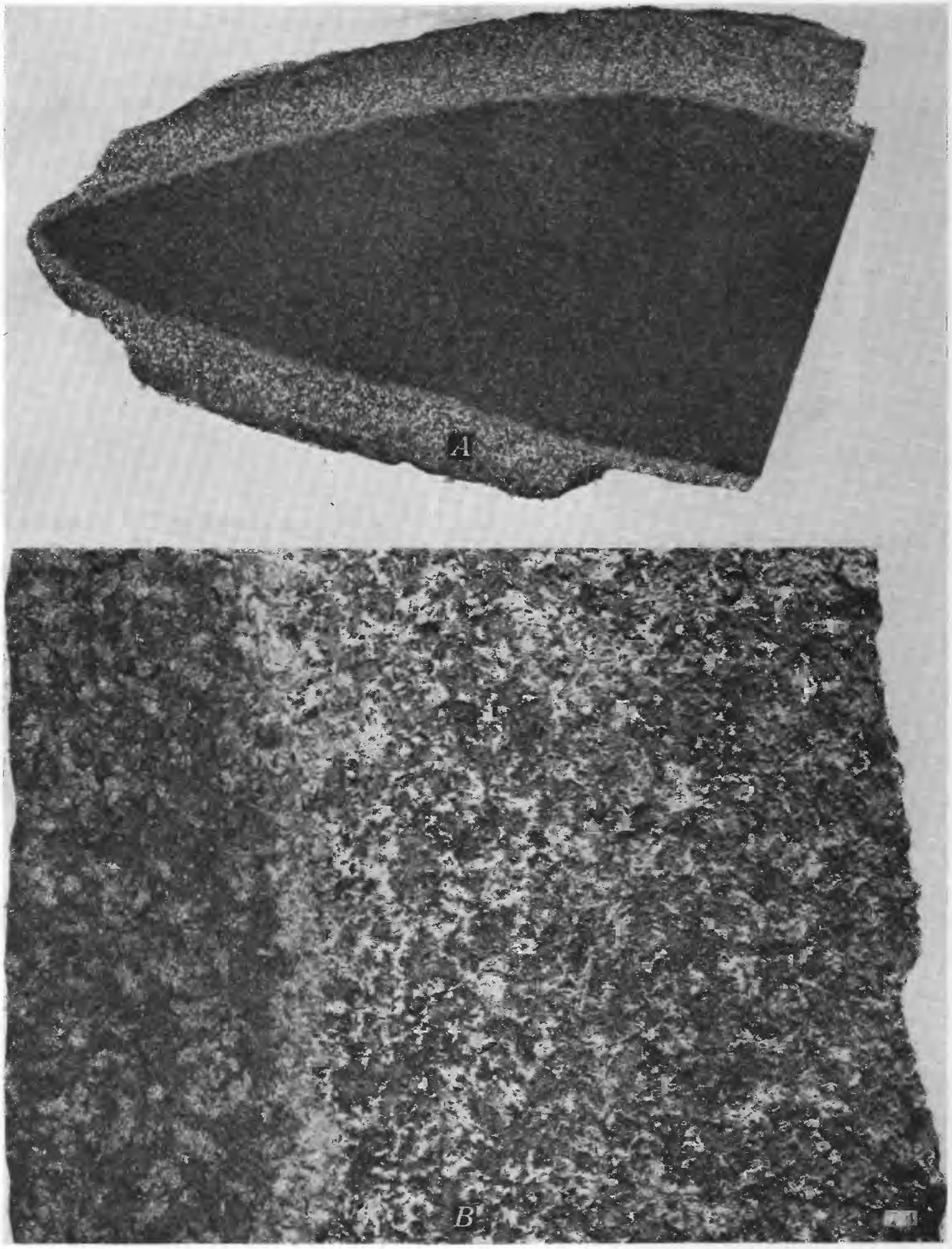


FIGURE 56.—Weathering of diabase to bauxite in British Guiana. *A*, Block of diabase, the outer rim of which is weathered to ferruginous bauxite composed essentially of microcrystalline gibbsite and iron oxides. From Hope quarry near Christianburgh on the Demerara River, British Guiana. Half natural size. *B*, Enlarged view of the bauxitic rim showing the characteristic "spice bread" texture. The white patches are nearly pure gibbsite and the darker reddish-brown parts are gibbsite and iron oxides. × 4.

West Africa and the Poços de Caldas region of Brazil—bauxite lies in contact with the fresh igneous rock from which it was formed. Kaolin also has formed from nepheline syenite in those same regions.

Harrison (1934, p. 9) concluded that under tropical conditions, the weathering of basic and intermediate rocks, at or close to the water table under conditions of nearly perfect drainage, is accompanied by the almost complete removal of certain minerals. These minerals are silica, calcium, magnesium, potassium, and sodium leaving an earthy residuum of aluminum trihydrate (in its crystalline form of gibbsite), limonite, and a few unaltered fragments of feldspars; in some cases secondary quartz and other resistant minerals, originally present in the rock are left in the residuum. Harrison called this process "primary laterization." In this report the first stage of the process is called "bauxitization." According to Harrison it commonly is followed by one of resilication, gradually resulting in the formation of vast masses of lateritic earths or argillaceous laterite, which in the tropics so frequently cover wide areas of basic and intermediate rocks. Harrison and Lacroix noted that under tropical conditions certain acidic rocks, such as aplite, pegmatite, granite, and granite-gneiss do not undergo primary lateritization but weather instead to clay, or to quartziferous impure kaolin. But, according to Harrison, lateritic earth and even pot clay may undergo desilication, with the formation of concretionary and surficial masses of bauxite.

FACTORS THAT CONTROLLED THE WEATHERING PROCESS

Bauxite and bauxitic clay have been found associated with and are believed to have been derived from a wide variety of rocks and their weathering products in many parts of the world. These rocks include nepheline syenite, phonolite, syenite, trachyte, granite, pegmatite and aplite dikes, diorite, gabbro, basalt, diabase (dolerite), metavolcanic rocks, gneiss, several varieties of schist, phyllite, slate, arkose, limestone, and sedimentary clay. Whether bauxite or kaolin will form at any given place in the tropics depends upon many factors, such as the ratio of precipitation to evaporation, the prevailing temperature, the porosity of the source rock, elevation above sea level, which affects climate, position with regard to topography and drainage, relation to the water table, and the pH and humus content of the water passing through the rock.

CLIMATE

Most geologists who favor a weathering-in-place origin for bauxite have suggested that this takes place in warm tropical regions that have alternating wet and dry seasons. This theory is well established in the geologic literature on the Indian, African, and Australian lateritic deposits. Infiltrating water is believed to remain in the rock interstices throughout wet monsoon periods and drain away during the dry periods, thus giving full play to chemical weathering. Studies made by soil scientists in widely separated equatorial regions, however, indicate that it may be continuous moisture, rather than alternating wet and dry periods, that leads to the formation of bauxite and high-alumina laterite.

Sherman (1949, p. 342) has presented evidence to show that in the Hawaiian Islands, soils with high-alumina content as compared to silica form in areas of considerable rainfall. He cites a soil with the composition of bauxitic clay derived from volcanic ash and formed under 273 inches of rain per year.

An examination of stratigraphic evidence in the Arkansas bauxite region leads to the conclusion that a change from a climate of alternating wet and dry seasons to one of continuous moisture may have ushered in the period of bauxite formation; and that a return to seasonal dryness may have ended this period. Evidence that during late Midway time a strong seasonal fluctuation of rainfall was in effect, is indicated by the graded bedding present in the dark-gray silty clay of the Wills Point formation. Presumably the coarser silty material was deposited by streams entering the Midway sea during wet periods, and the finer material settled gradually to the bottom during dry seasons.

Similar evidence of seasonal variation is found locally in the dark chocolate-brown silty to sandy clay in the lower part of the Saline formation. Brown silt and clay laminae alternate with very thin layers of white micaceous clayey quartz sand—presumably evidence of seasonal fluctuation in deposition on a flood plain.

The Wills Point formation was deposited before bauxitization began and probably all the Saline formation was deposited after it had ceased. The Berger formation, however, whose deposition coincided with at least part of the period of bauxitization, shows little evidence of seasonal variation. On the contrary, the abundant lignite, siderite beds, and the general greenish-gray color of the sediments indicate that it was chemically weathered during deposition in a swampy environment. The bauxite apparently was formed where silicate rocks rich in alumina stood above the permanently saturated areas.

TOPOGRAPHY AND DRAINAGE

Free movement of water through the rock for a long period resulted in the formation of bauxite. Continuous movement is possible only in topographically elevated well-drained areas. Many residual bauxite deposits in the Arkansas field are at the crests of ridges or on fairly steep slopes. Comparatively few are in

The second shaft mine in the bauxite region, the Dixie No. 2, was begun in 1928 on an eastern extension of the same deposit. During World War II 12 mining companies operated in this area.

FOURCHE BAYOU DEPOSIT

Plate 2

The easternmost deposit in the Sweet Home embayment, part of which was described by Malamphy and others (1948, v. 3, p. 5–16, fig. 36) as the Zuber deposit, lies in the SE¼NE¼ sec. 19 and the W½NW¼ sec. 20, T. 1 N., R. 11 W., a few tens of feet below the bed of Fourche Bayou (pl. 2). It was discovered in 1943 by the Jackson and Squire Construction Co., which drilled about 40 holes on the Childress property in sec. 20. In August 1944 a minable thickness of bauxite was reached in USBM drill hole 18–233D on the Hall property of the Dixie Bauxite Co., in sec.19. Further drilling showed that the new occurrence was part of the same deposit investigated by Jackson and Squire. The company stripped the overburden from part of the deposit on the Childress property in 1944. However, before actual mining began, waters from Fourche Bayou broke through and flooded the pit, so the mine was never operated.

The west end of the deposit was investigated by 32 drill holes spaced about 200 feet apart on a triangular grid, most of which were on the Hall property; one was drilled on the Zuber property south of Fourche Bayou in the SW¼NW¼ sec. 20.

The deposit trends east-northeastward. It is more than 1,900 feet long and 300 feet wide and had not been completely delimited at the end of the field work in 1945. The greater part of the deposit lies on the surface of the Wills Point formation near the base of a steep nepheline syenite slope and across a small subsurface valley that drained southward in early Eocene time. The ore body dips 5° E.

The bauxite is mostly light tan and pisolitic. The matrix is firm and contains considerable kaolinitic clay in irregular veinlets and masses surrounding the pisolites. The top 3 to 4 feet in places is pebbly, and contains pisolites with thin tan hard rims and black or brown cherty interiors; the pisolites in most of the deposit average a quarter of an inch in diameter. Locally there is a gray hard siliceous hardcap.

The iron content of the lower part of the deposit is fairly high, owing to siderite that occurs in brown to orange masses as much as 5 millimeters in diameter scattered through the bauxite.

The overburden ranges in thickness from 60 to 92 feet over the minable part of the deposit. Berger sediments that overlie the bauxite deposit range from about 5 to 40 feet in thickness. Lying on the eroded surface of the Berger formation is an upper unit of very fine to coarse, brown to colorless quartz sand, 57 to 71 feet thick, that in places grades laterally into brown or gray, silty clay. This is probably a Quaternary terrace deposit at the west margin of the Mississippi River alluvial plain.

RATCLIFFE DEPOSIT

Plate 16

The Ratcliffe deposit is the largest in the Pulaski mining district. It contains the North Dixie and Dixie Extension areas described by Malamphy and others (1948, p. 17–47, figs. 35, 37, 38). It lies at the northwest corner of the Sweet Home embayment; partly in sec. 19, T. 1. N., R. 11 W., and partly in sec. 24, T. 1 N., R. 12 W. It is on Highway 65 nearly a mile southeast of the city limits of Little Rock. The buried east end of the deposit is crossed by the Missouri Pacific Railroad. The ore body is broad, thick, and almost L-shaped. The long arm of the L is about 4,500 feet from east to west, and the short arm about 3,300 feet from north to south. The west end of the deposit crops out extensively along Highway 65. A smaller outcrop of bauxitic clay and low-grade bauxite north of the Dixie No. 2 mine is not directly connected with the ore body.

The deposit lies in an area where detritus has collected in considerable thickness since early Kincaid time. Several holes drilled through the bauxite-kaolin zone cut through as much as 70 feet of claystone conglomerate and fragmental clay, which apparently is part of the alluvial apron deposited along the flanks of Granite Mountain in Kincaid time. The Wills Point formation is present beneath the eastern part of the deposit. Elsewhere Berger fragmental clays lie directly upon debris of Kincaid age. A few feet of typical dark gray, khaki-colored, and red clay of Wills Point age was reached in USBM drill hole 18–331 north of the ore body and indicates that the Wills Point formation once extended farther shoreward but was partly stripped out before deposition of the Berger sediments.

The Ratcliffe ore body lies near the head of a subsurface valley, at the base of a steep syenite slope drained by a half dozen minor tributary valleys. It is thickest toward the upper end generally along the northern part of the ore body. C. Jessup of the Alcoa Mining Co. reported a maximum thickness of 42 feet of ore in the northern part of the Ratcliffe pit, and W. G. Hall of the Dixie Bauxite Co. called the writers' attention to a thickness of 60 feet of high-grade ore not far from the main shaft of the Dixie No. 2 mine. The highest grade bauxite occurred in these thicker areas. In the Dixie No. 2 mine the ore body dips to the south about 40 feet in 500.

The deposit is a composite of colluvial (type 2) bauxite locally overlain by alluvial (type 3) bauxite. The approximate areal distribution of both types is shown in plate 16. The bauxite in the lower body is pisolitic, massive, indurated in some places, soft and mealy in others, and rich tan to grayish tan. The pisolites average 6 millimeters in diameter and are fairly soft. The silica content is low in the center of the ore body; and high at the top and bottom or beneath lignite and clay lenses. The lower part of the bauxite contains a large amount of siderite locally in brownish to purplish granules and crystals.

The upper bauxite lens is bedded, in many places well sorted, and distinctly stratified (fig. 24); locally it is crossbedded. The largest area of stratified bauxite is at the southwest end of the deposit and extends for nearly 1,700 feet south-southwestward beyond the edge of the underlying colluvial ore body. At its north end, this lens of stratified bauxite rests directly upon the nonstratified bauxite (fig. 59), but a little farther south, in

FIGURE 59.—Ratcliffe mine, Pulaski County. Working face, October 1948, in southern part of Alcoa Mining Co. pit, looking northwestward. Harder 5-foot tapering bed at top below shacks is stratified bauxite; thicker bed below is massive pisolitic bauxite.

the southern part of the Ratcliffe pit a wedge of silty clay and lignite of the Berger formation separates the two beds. The upper part of the stratified bed is indurated and ferruginous. It is filled with hard cherty masses and veinlets of kaolinite, and grades upward into gray kaolinitic clay containing pebbles of hard pisolitic bauxite. The stratified bed in this part of the deposit has been mined in the southern part of the Ratcliffe pit, as well as in the Thorpe, Dorough, Morgan, Keenzel, England, Harley, and Dixie Lease pits (pl. 16).

Along the north border of the stratified lens described above, the surface of the deposit was cut by a channel 50–100 feet wide and a few feet deep, that extends northeastward across the deposit. This is shown in the sketch map and section (pl. 16). It was reported filled with lignite, probably of the Berger formation. Alluvial bauxite occurs also east of the Missouri Pacific Railroad tracks and in the area surrounding the Dixie No. 2 shaft.

Twelve mines in the Ratcliffe deposit, described briefly on the following pages, are shown on the sketch map (pl. 16) as of the early part of 1945.

Dixie No. 2 shaft mine (pl. 1, no. 2).—The eastern part of the Ratcliffe ore body has been mined by underground workings in the S½NW¼, the SW¼NE¼, and the N½SW¼ sec. 19, T. 1 N., R. 11 W. The mine has a vertical two-compartment shaft, 152 feet deep, and was originally worked on 2 levels, at 87 and 122 feet (Branner, G. C., 1935, p. 123). The ore body, which dips about 5° S. was mined by a series of overlapping levels.

The part of the deposit that lies in sec. 19 was discovered in 1928 by P. A. Dulin, and the shaft was started that year. Mining, which started in 1929, explored the northern part of the ore body where the bauxite reached a maximum thickness of 60 feet, and where the highest grade of abrasive ore was found. Until 1942 the mine produced only abrasive and chemical ore. The mine was connected by a switch with the Missouri Pacific Railroad where an oil-burning calciner and a dryer were installed. The calciner was dismantled in the fall of 1942 and high-grade metal ore was produced during World War II. During this time the southern part of the ore body was worked, in addition to bauxite that lay beneath caved areas where abrasive ore had already been mined. Toward the close of 1944 the mine was sold to the Dulin Bauxite Co., which produced some metal and abrasive ore in 1945 and 1946.

Much of the bauxite in this ore body, which is all pisolitic, contained 51 to 58 percent alumina and 3.3 to 7.9 percent silica. The iron content, reported as Fe_2O_3, generally ranged from 2 to 13 percent, most of which is ferrous iron. A large amount of bauxite high in iron content was left in caved areas below mined ore.

Drilling near the Dixie No. 2 mine.—Additional drilling was done by the Federal government to delimit that part of the Ratcliffe deposit that lies in sec. 19. Sixteen holes were drilled north of the Dixie No. 2 mine but no additional minable ore was found (Malamphy and others, 1948, v. 3, p. 42–47, fig. 38 under the title, "North Dixie deposit"). Fifty-eight more holes were drilled by the U. S. Bureau of Mines along the south side and at the east end of the deposit (Malamphy and others, 1948, v. 3, p. 17–41, fig. 37, under the title, "Dixie Extension deposit)." A minable thickness of bauxite was found in several of these drill holes, though some of it was high in ferrous iron.

Ratcliffe open-pit and underground mine (pl. 1, nos. 3, 5).—The Republic Mining and Manufacturing Co.

Lela Hardy and R. M. Allison. The South Hardy ore body is in the south-central part of sec. 35, T. 1 S., R. 14 W., and underlies property owned by A. Wade, H. L. Thomas, D. A. Bray, Clyde and Retha Harris, the Louisiana Chemical Co., and Mrs. R. E. Delong. Neither ore body has been completely delimited by drilling. It is probable that the two bodies might connect if drilling were continued in the NE¼SW¼ sec. 35.

Early exploratory drilling in the Osage area by the Alcoa Mining Co. and the American Cyanamid and Chemical Corp. indicated that further prospecting was warranted, and the joint Federal project drilled 189 holes from January 18 to July 12, 1944 (Malamphy and others (1948, v. 15, p. 29–92, fig. 107).

The Hardy ore bodies lie on the northwest flank of a nepheline syenite ridge and extends blanketlike across the Wills Point formation. The buried contact of the Wills Point and the nepheline syenite on the post-Midway surface trends about N. 60° E. and is nearly parallel to the axis of the ridge. The relation of the deposit (type 2) to the post-Midway erosion surface is shown in the accompanying subsurface map (pl. 27).

The South Hardy ore body is irregular in outline, and is lens shaped in cross section. The thickest section of ore, about 30 feet (for example, USBM drill hole 9–399), lies in a shallow depression in the surface of the Midway sediments elongated parallel to the Midway and nepheline syenite contact. A minor part of the ore along the southeast edge of the body overlies nepheline syenite and its weathered derivatives.

The North Hardy ore body, like the south one, is lens shaped and irregular in outline. It overlies clay of the Wills Point formation. Here the post-Midway erosion surface is flat or gently rolling and again the thickest ore, about 17 feet, lies in a shallow depression in the post-Midway surface.

The bauxite in each ore body has essentially the same characteristics and can be divided into two parts. The upper part is hard, pisolitic, and sideritic. The lower part is soft, crumbly, and clayey, and may or may not be pisolitic. The pisolites, if present, are usually much larger than those occurring in the upper part of the ore. Pebbles of granitic-textured bauxite and of bauxitized Paleozoic rock are scattered throughout the lower section of the ore. The ore in both bodies averages about 42 percent available alumina. Ferrous iron, the main secondary impurity, is present in the south ore body in excess of 10 percent. No evidence of sorting or stratification of the bauxite was noted anywhere in the deposit.

The ore is covered by a hard gray to light-grayish-tan siliceous ferruginous rock from 2 to 3 feet thick, which should serve as a competent roof rock if the deposit were mined by underground workings.

Immediately overlying the hardcap and kaolinitic clay is a lignite bed which in turn is overlain by carbonaceous clay, sand, and lignitic clay of the Berger and Saline formations (fig. 61). The overburden ranges in thickness from 22 feet at the south end of the south ore body to about 160 feet at the north end of the north ore body.

FIGURE 61.—Section 35 mine, Saline County. Surface of pisolitic bauxite stripped in preparation for mining. View looking northeastward across large Reynolds open pit in sec. 35, T. 1 S., R. 14 W. Walls exposed in light-gray silty clay and lignite of Berger formation overlain by thin wedge of Saline formation containing sand and gravel at top.

Section 35 open-pit mine.—In 1948 the shallow southern part of the Hardy deposit was stripped by the Reynolds Mining Co. (fig. 61) but no mining was done by the end of 1948.

BRAY–THOMAS DEPOSIT

By William J. Powell

Plate 28

The Bray bauxite deposit is in the E½SE¼ sec. 35, T. 1 S., R. 14 W., and extends eastward into the W½SW¼ sec. 36, T. 1 S., R. 14 W. The ore underlies property owned by H. L. Thomas, D. A. Bray, and Clyde and Retha Harris. The land surface overlying the southern part of the deposit is gently rolling and clear of timber whereas the northern part is hilly and wooded. The altitude ranges from about 380 to 420 feet.

The discovery hole on the deposit was USBM 2–196, drilled May 25, 1943, in the NW¼SE¼SE¼ sec. 35, T. 1 S., R. 14 W., on the property of D. A. Bray. About 22.4 feet of bauxite was cored. The program to delimit the deposit began on October 15, 1943, and 88 holes were drilled, spaced about 200 feet apart (Malamphy and others, 1948, v. 15, p. 1–28, fig. 106).

The main mass of ore in the Bray deposit is a colluvial (type 2) accumulation on a broad nepheline syenite ridge extending northward from an outcrop in the N½ sec. 2, T. 2 S., R. 14 W. The greater part of the ore body rests on decomposed nepheline syenite, but a small lobe on the north margin lies on the Kincaid formation. The relation to the post-Midway erosion surface is shown in the subsurface map and the cross section and columnar sections (pl. 28).

The deposit is lens shaped and irregular. It trends in a northeast-southwest direction and is about 1,100 feet long by 530 feet wide. A siliceous hardcap, consisting of a hard gray to gray-tan, bauxitic or kaolinitic clay containing poorly formed pisolites and clay balls is present in much of the ore.

The highest grade ore, usually found in the middle of bauxite section, is fairly hard and porous, and contains abundant pisolites. It is overlain and underlain by softer, crumbly bauxite with fairly soft pisolites sparsely scattered through it.

The bauxite in the central and eastern parts of the ore body contains local concentrations of secondary iron. This ferruginous bauxite is hard, dense, and dark red to reddish-brown. Pisolites are brick red to black and are harder than the matrix. No evidence of sorting or reworking of pisolites was noted. The thickness of the bauxite ranges from less than 1 to 25.6 feet.

The overburden ranges from 12 to 153 feet in thickness and is composed of lignite, carbonaceous silty to sandy clay, and sand of the Berger and Saline formations.

THOMAS–WILLIAMS DEPOSIT

By Edwin A. Brown

Plate 29

This deposit is located in the NE¼ sec. 35 and the W½NW¼ sec. 36, T. 1 S., R. 14 W., on the properties of Clyde and Retha Harris, B. S. Williams, H. L. Thomas, R. M. Allison, Sarah B. Stover, and Addie B. Sillin. The land surface is gently rolling, wooded and cultivated over the western part, and gently to steeply sloping over the eastern part of the deposit. Surface altitude ranges from 400 to 500 feet.

Before our exploration of the general area, the Republic Mining and Manufacturing Co. drilled test holes, spaced about 600 feet, in part of the NE¼ sec. 35. Bauxite was found in several of the holes but mineral rights were not acquired by the company. During early wildcat drilling in this area by the Federal project, bauxite was first cored on this deposit in USBM drill hole 2–213A, drilled June 23, 1943, in the SW¼SE¼NE¼ sec. 35. Close drilling on a 200-foot hexagonal grid began October 19, 1943, and about 410 holes were drilled in and near the deposit (Malamphy and others, 1948, v. 14, p. 1–143, fig. 105).

The deposit (type 2) slopes gently to the southeast and forms an irregular lenticular blanket on a complex depression topography (p. 216) formed on the post-Midway land surface. The relation of the deposit to this surface is shown in the subsurface map and in the cross section and columnar sections (pl. 29). The deposit is about 3,800 feet long in an east-west direction, about 2,800 feet wide in a north-south direction. Bauxite of ore grade reaches a maximum thickness of 30 feet, averaging 11 to 12 feet, within a bauxite-kaolin zone ranging in thickness from 20 to 87 feet. Some of the depressions contain thick ore, but others, even within the limits of the ore body, contain little ore.

The bauxite is mealy, finely fragmental, and somewhat pisolitic or oolitic. Most of the pisolites are soft and poorly defined; in general they are most common and better formed in the upper part of the ore. Likewise the percentage of available alumina normally is highest in the upper part of the ore and decreases gradually downward. Within the ore body the available alumina ranges from 32 to 53.5 percent and averages about 38 percent, and the ferrous iron averages 5 to 6 percent. Bauxite of ore grade overlies 2 to 5 feet, and is overlain by 2 to 3 feet of finely fragmental clayey submarginal bauxite. No hardcap is present. The ore body is covered by overburden ranging in thickness from 115 feet at the northwest to 280 feet at the southeast.

HARRIS DEPOSIT (INCLUDES SOUTH HARRIS ORE BODY)

By Richard C. Shelton

Plate 30

This deposit extends from the NE¼SW¼ sec. 36 northward into the SW¼SE¼ sec. 25, T. 1 S., R. 14 W. The deposit containing the ore bodies underlies properties owned by Clyde and Retha Harris, Sarah Stover, J. W. Shipp, and B. A. Fletcher. The surface of the ground is hilly and wooded and ranges in altitude from 450 to 550 feet.

The large Harris ore body was discovered during the progress of the government wildcat program exploring the buried northwest flank of the Bryant high. In the discovery hole, USBM 2–215, in the SE¼NE¼NW¼ sec. 36 drilled June 25, 1943, 23.6 feet of ore was cored. Subsequently, the deposit was blocked out by drilling 306 holes spaced about 200 feet apart on a hexagonal grid (Malamphy and others, 1948, v. 13, p. 1–63, and 64–99, figs. 103, 104). A small ore body, part of the deposit with a high iron content, lies south of the main body. This was described by Malamphy and others as the "South Harris deposit" but is here considered along with the rest of the deposit.

deposit. The silica content averages about 13 percent within the 5-foot isopach. It appears to be concentrated in the south-central part of the deposit and is highest in the fragmental type of bauxite. Pellets of siderite are widely distributed through these rocks, and are most concentrated in the pisolitic bauxite. The FeO content averages about 4.5 percent in the ore.

The bauxitic clay above the ore ranges from 1 to 26.3 feet in thickness and averages 14.4 feet. It is overlain by gray fragmental kaolinitic clay which in places contains scattered elongated lignite fragments. The thickness of the overclay reaches a maximum of 16 feet.

The overburden, including the bauxitic and kaolinitic clay mentioned in the preceding paragraph, ranges in thickness from 417 to 513 feet and averages about 462 feet. It is made up of beds of the Berger and Saline formations and the Detonti sand.

SUTTON DEPOSIT

By Horace W. McGee

Plate 37

This deposit lies mostly in the W½NE¼ sec. 33, T. 2 S., R. 14 W., about 4 miles south of the town of Bauxite. An all-weather gravel road and a branch of the Missouri Pacific Railroad pass the locality.

As far as is known the NE¼ of the section had not been drilled by mining companies. The ore body was discovered during a wildcat program of the Federal project to explore the southwest flank of the Saline nepheline syenite hill. In April 1944, 12.6 feet of bauxite was cored in USBM drill hole 13–162C. Later the deposit was explored by drilling 64 holes spaced about 200 feet apart. It was not completely delimited either at the north or south end when drilling was stopped at the close of the project (Malamphy and others, 1948, v. 18, p. 67–96, fig. 122).

The deposit is a colluvial accumulation of pisolitic bauxite within the bauxite-kaolin facies of the Berger formation (type 2). It overlies the eroded and weathered surface of the Wills Point formation near the buried edge of the Wills Point on nepheline syenite, as can be seen in the subsurface map of the deposit and the accompanying cross sections (pl. 37). The post-Midway erosion surface dips to the southwest about 100 feet in 1,000, and is cut by minor southwestward-trending drainage channels that are filled with kaolinitic clay and bauxitic clay that underlies the bauxite.

Nearly all the bauxite is pisolitic, grayish tan, and fairly firm. The top of the bauxite bed is hard and brittle; the lower part is softer, porous, friable, and near the bottom is clayey. Pisolites are mostly 3 to 6 millimeters in diameter, and are round. They are fairly uniform, soft to firm, and gray to brown. Hard black banded pisolites are present in the upper part of the bauxite bed, but they are not dominant. Pisolites make up 30 to 50 percent of the volume of the ore, are closely packed, but do not touch one another. They are best formed and most abundant in the upper half of the bed. Small pebbles of bauxite, and kaolinitic clay are scattered throughout the deposit, especially near the base, but without stratification or layering.

Practically all the bauxite contains siderite which is more abundant in the lower than in the upper part of the ore. Total iron analyzed as Fe_2O_3 ranges from about 5 to 20 percent, and probably averages more than 10 percent for the ore body.

The bauxite, a few feet to 33 feet thick, is underlain by a thin layer of high-silica bauxite and fragmental bauxitic clay, grading downward into kaolinitic clay that ranges from a few feet to 15 feet in thickness. It is overlain by 5 to 45 feet of high-silica bauxite and bauxitic clay, and by 5 to 15 feet of kaolinitic clay containing one or two thin carbonaceous beds. In the southwest, downslope part of the ore body, two beds of bauxite are separated by a wedge of kaolinitic and bauxitic clay, as can be seen in cross section *B-B′* (pl. 37). The clay separating the bauxite beds is similar in appearance to the bauxite above and below, but is more fragmental. It is possible that the upper bed is a type 3 deposit, but it is not stratified and shows no other evidence of alluvial deposition, and drilling information downslope is insufficient to reveal whether the bauxitic clay layer merges with lignite and silty clay of the Berger formation.

The bauxite-kaolin facies is overlain by beds of Berger and Saline age. The Berger formation ranges in thickness from 10 to 80 feet, and consists of thin lignite beds that locally attain a thickness of 20 feet; carbonaceous clay and gray silty to sandy clay. It is overlain unconformably by 147 to 334 feet of dark chocolate-brown silty clay and brown sand of the Saline formation. The base of this unit is a light-gray to tan, silty to sandy bauxitic clay or bauxite gravel that is about 2 feet thick over most of the deposit, but reaches a maximum thickness of 20 feet.

The total thickness of the overburden, down to the top of the ore, ranges from 278 to 406 feet.

CROUCH DEPOSIT

Plate 2

Four ore bodies are included in this deposit, in the SE¼SE¼ sec. 29, the E½NE¼ sec. 32, and the NW¼NW¼ sec. 33, T. 2 S., R. 14 W. They lie along the east side and at the head of a southward-trending buried valley cut in the surface of the Wills Point formation, as can

be seen on the subsurface map (pl. 2), as much as a mile from the edge of the Wills Point on nepheline syenite. The deposit is an extensive blanket of bauxite and associated kaolin in which occur the four lenticular ore bodies that consist of bauxite more than 8 feet thick. The bauxite reaches a maximum thickness in the northwest ore body, in the SE¼SE¼ sec. 29, where it is more than 25 feet thick in USBM drill hole 19–023B (Malamphy and others, 1948, v. 17, p. 29–30, fig. 118). These holes were drilled as part of a wildcat program of the Federal project to test the Detonti area. Closer drilling with holes spaced from 200 to 400 feet apart was done by the Republic Mining and Manufacturing Co.

The bauxite in the ore bodies is pisolitic, hard at the top, softer and more clayey near the base. Locally it is low in silica, but in all the ore bodies it is moderately high in iron. The lower half of the bauxite is sideritic, and the total iron reported as Fe_2O_3 generally ranges from 10 to 20 percent. The base of the bauxite in several company drill cores was a mottled red and tan firm sideritic clay similar to that in USBM drill hole 19–023B (Malamphy and others, 1948, v. 17, p. 39), which contained 46.1 percent of alumina, 5.3 percent of silica, and 18.6 percent of iron.

The deposit is covered by 3 to 6 feet of high-silica bauxite, bauxitic clay, and kaolinitic clay, and this is overlain by 300 to 350 feet of lignite, gray silty clay and gray sand of the Berger formation, and dark-brown carbonaceous silty clay and brown sand of Saline age.

YOUNG DEPOSIT

Plate 2

A group of ore bodies form a large deposit in the W½ and NW¼SE¼ sec. 28, T. 2 S., R. 14 W., at the north end of the Detonti area. One of these bodies has been worked in the Young mine of the Crouch Co. (pl. 1, no. 116) in the NE¼SW¼ of the section. All the ore bodies are connected by high-silica bauxite, bauxitic clay, and kaolinitic clay that forms a large blanket over much of sec. 28. This deposit probably is joined to the west end of the Neilson deposit, in the east part of sec. 28, by bauxitic and kaolinitic clay and possibly by less than 5 feet of bauxite. The relation of the deposit to the post-Midway erosional surface on which it rests may be seen in the subsurface map (pl. 2). The extensive blanket of bauxite and clay lies on the southwest flank of the Saline nepheline syenite mass, and extends onto the eroded top of the Wills Point formation that slopes to the southwest. It is principally a type 2 deposit. The small ore bodies of the deposit lie well out on the Wills Point surface, or over the buried contact of the Wills Point and nepheline syenite; one is upslope on nepheline syenite. The largest and thickest ore body in the N½SW¼ and S½NW¼ sec. 28, overlies clay of the Wills Point formation a short distance downhill from its edge on the nepheline syenite. The southwest, downslope edge of this ore body is apparently limited by a low hill on the post-Midway surface in the SW¼SW¼ of the section. The ore either thins or decreases in grade near the base of the slope.

The bauxite in the deposit is for the most part creamy tan, hard near the top but crumbly below, and pisolitic. The pisolites are well formed, hard, closely packed and have subvitreous, dark reddish-brown to gray interiors. This type of ore grades down into rusty-tan nonpisolitic, crumbly sideritic bauxite. The bauxite overlies bauxitic to kaolinitic clay 10 to 30 feet thick above the weathered Wills Point sediments. It is overlain by high-silica bauxite, and by bauxitic to kaolinitic clay that is thin above most of the deposit. Much carbonaceous material is found at the top of the deposit, and a 10-foot lignite log was recovered from the upper part of the bauxite in the Young mine (fig. 63).

FIGURE 63.—Part of a 10-foot lignite log found near the top of pisolitic bauxite in the Young mine, Saline County. Soft lignite core has crumbled away. Harder outer part, reinforced with crystalline siderite and surrounded by tan pisolitic bauxite is shown.

The bauxitic clay is overlain by well-indurated lignite and gray silty to sandy clay of the Berger formation ranging from 15 to 50 feet in thickness. A conglomeratic bauxite layer a few feet to 30 feet thick lies unconformably on top of the Berger. This is the basal bed of Saline age described in the previous section, covered by 150 to 230 feet of thinly bedded dark-brown carbonaceous silty clay and fine to coarse tan sand of the Saline formation. The total thickness of the beds overlying the deposit ranges from about 150 to 300 feet.