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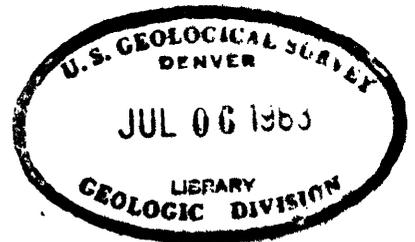
UNITED STATES DEPARTMENT OF THE INTERIOR
GEOLOGICAL SURVEY

GEOLOGY AND MONAZITE CONTENT OF THE GOODRICH QUARTZITE,
PALMER AREA, MARQUETTE COUNTY, MICHIGAN*

By

R. C. Vickers

December 1954



Trace Elements Investigations Report 384

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*This report concerns work done on behalf of the Division
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PALMER AREA, MARQUETTE COUNTY, MICHIGAN

By R. C. Vickers

ABSTRACT

The Palmer area, which is on the south limb of the Marquette synclinalorium, consists of a down-faulted block of pre-Cambrian sedimentary rocks about 4 miles long and three-quarters of a mile wide. The block is composed mainly of middle Huronian Ajibik quartzite and Negaunee iron-formation and upper Huronian Goodrich quartzite. Monazite occurs in the Goodrich quartzite as rounded detrital grains concentrated mainly in the matrix of quartz pebble conglomerate which is interbedded with coarse-grained quartzite.

Correlation of gamma-ray logs of drill holes which penetrate an apparent thickness of 1,100 feet of Goodrich quartzite and enter the underlying Negaunee iron-formation shows that most of the monazite occurs more than 300 feet above the base of the Goodrich quartzite. Drill core specimens contain as much as 54 pounds of monazite per ton of rock. Outcrops of Goodrich quartzite, which are practically restricted to the lower 200 feet of the formation, contain an average of 2.9 pounds of monazite per ton. Samples from locally derived erratics contain as much as 110 pounds of monazite per ton.

Laboratory work indicates that more than 85 percent of the monazite is recoverable by gravity methods after grinding and sizing.

Geologic mapping of the Goodrich quartzite in the Palmer area and gamma-ray logging of drill holes show that the area may contain 50,000,000 tons of monazite-bearing rock with an average monazite content of about 10 pounds per ton, or about 250,000 tons of monazite.

INTRODUCTION

Abnormal radioactivity in specimens of Goodrich quartzite on rock dumps at the Old Volunteer and Maitland mines near Palmer, Marquette County, Michigan, was detected in 1951 by Robert Reed, geologist working for L. P. Barrett, U. S. Atomic Energy Commission contractor. Analyses of the rock indicated that most of the radioactivity was caused by thorium, and no further sampling was done. The locality was brought to the attention of the author during an examination of the known occurrences of radioactive materials in northern Michigan in August 1952, and subsequent chemical and spectrographic analyses of the samples indicated that the Goodrich quartzite contains locally as much as 0.37 percent thoria and 0.X percent each of Ce, La, Nd, Y, and Zr. Additional information concerning the occurrence was obtained during two days of field work in the Palmer area in November 1952 and in subsequent laboratory study.

Preliminary laboratory work indicates that most of the radioactivity is caused by detrital grains of thorium-bearing monazite in the matrix of pebble conglomerate of the Goodrich quartzite and that about 85 percent of the monazite is recoverable by gravity concentration after grinding and sizing. The results of this preliminary work were included in a previous report (Vickers, 1953).

In order to obtain further information concerning the geology of the Goodrich quartzite and the tonnage and grade of monazite-bearing rock that might be present in the Palmer area, one month was spent during the 1953 field season in mapping the Goodrich quartzite, sampling outcrops of the Goodrich, and gamma-ray logging three drill holes that penetrated the Goodrich. An examination was also made of numerous outcrops of Goodrich quartzite outside the Palmer area.

This report presents the results of the field work together with the results of laboratory study. The work was done by the U. S. Geological Survey on behalf of the Division of Raw Materials of the U. S. Atomic Energy Commission.

Location, accessibility, and history

The Palmer area, whose location is shown in figure 1, is about 3 miles south of Negaunee on Michigan Route M-35, Marquette County, Mich., and includes parts of secs. 27, 28, 29, 30, 31, 32, 33, and 34, T. 47 N., R. 26 W. The area is served by a branch of the Chicago and North Western Railroad.

The Palmer area, part of the Marquette iron district, has been a source of iron ore since the 1870's. About 17,000,000 tons has been shipped from the area, of which about 25 percent has been produced from underground mines. The workings of several of the mines penetrated part of the Goodrich quartzite but are inaccessible at the present time.

Ownership

Almost all of the area underlain by the monazite-bearing Goodrich quartzite is leased or owned by four mining companies: The Cleveland-Cliffs Iron Company; Oliver Iron Mining Division of U. S. Steel Corporation; Pickands, Mather and Company; and Volunteer Ore Company.

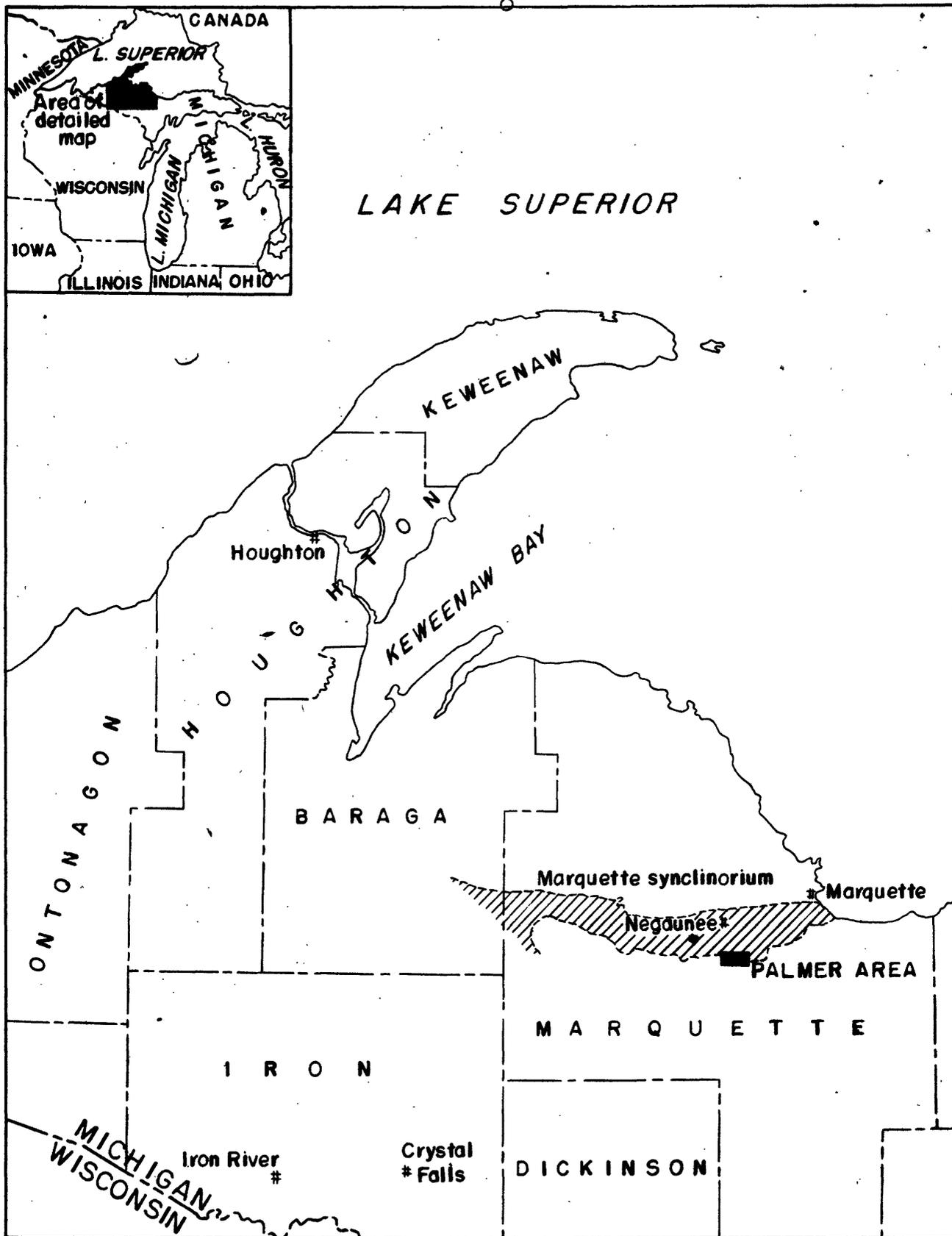
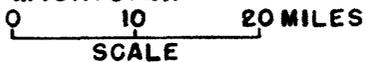


FIGURE 1. INDEX MAPS SHOWING THE LOCATION OF THE PALMER AREA,
MARQUETTE COUNTY, MICHIGAN.



Acknowledgments

The writer wishes to acknowledge the cooperation and interest of personnel of The Cleveland-Cliffs Iron Company, who made available the results of recent diamond drilling in the Palmer area and reopened a diamond drill hole so that it could be gamma-ray logged. Special thanks are due E. R. Randolph, geologist, The Cleveland-Cliffs Iron Company, for assistance in the field during the gamma-ray logging.

The writer is further indebted to J. H. Eric, U. S. Geological Survey, for his valuable assistance in the field work during August 1953, and to L. P. Barrett of the U. S. Atomic Energy Commission whose intimate knowledge of the Marquette and Gwinn districts was shared with the author.

Equipment of the Department of Geology and of the Department of Mining and Metallurgy of the University of Wisconsin was used for the preparation and study of samples, and the availability of these facilities is greatly appreciated.

GEOLOGY

General features

The Palmer area is on the south limb of the Marquette trough, a westward-plunging synclorium about 40 miles long and from 1 mile to 6 miles wide that is composed of Huronian rocks locally intruded by dikes and sills of diorite and minor amounts of granite. The position of the Palmer area in relation to the Marquette trough is shown in figure 1. The stratigraphy of the Marquette trough as given by Leith, Lund, and Leith (1935, opposite page 10) is listed in table 1.

Table 1. Bedrock formations of the Marquette district, Michigan. /

Post-Keweenawan rocks

Upper Cambrian sandstone

		---Unconformity---		
		Killarney granite*	Acidic intrusives	
		Keweenawan	Basic intrusives	
Pre-Cambrian rocks	Algonkian type	Huronian	Upper	Michiganme slate Upper slates Bijiki iron-for- mation member Lower slates
				Clarksburg volcanics Greenwood iron-formation Goodrich quartzite
			---Unconformity---	
		Middle	Negaunee iron-formation Siamo slate Ajibik quartzite	
		---Unconformity---		
		Lower	Wewe slate Kona dolomite Mesnard quartzite	
Archean type	Laurentian granite		---Unconformity--- Granite, syenite, peridotite Palmer gneiss	
	Keewatin		Kitchi schist and Mona schist	

/ Modified from Leith, Lund, and Leith, 1935, opposite p. 10.

* Doubt as to stratigraphic position

The Palmer area consists of a downfaulted block of Huronian sedimentary rocks, about 4 miles long and three-quarters of a mile wide which is separated from the main part of the Marquette synclinorium by an eastward-trending fault. All known outcrops of Goodrich quartzite are shown on the geologic map of the Palmer area (fig. 2) whereas outcrops of other formations are shown only to indicate the position of the Goodrich contacts and the general geology of the adjacent area.

Rock units

Introduction

According to Van Hise and Leith (1911) the sequence of pre-Cambrian rocks in the Palmer area is as follows:

Series	Formation	Approximate thickness (feet)
Upper Huronian	Goodrich quartzite	850
Middle Huronian	Negaunee iron-formation	1,000
	Ajibik quartzite	150
Archean	Palmer gneiss	

Other interpretations of the geology in the Palmer area have been proposed more recently. The Palmer gneiss is believed by Lamey (1935, p. 1137-1161) to consist mainly of metamorphosed lower and middle Huronian rocks. Furthermore, according to Tyler and Twenhofel (1952, p. 118-128), the Negaunee iron-formation" and "Goodrich quartzite" of Van Hise and Leith in the Palmer area are correlated with the Goose Lake iron-formation member of the Siamo slate, and the Siamo slate, respectively.

The correlation of the quartzite that overlies iron-formation in the Palmer area with the Goodrich quartzite of the Marquette range proper, as proposed by Van Hise and Leith, is accepted by the writer because of:

- 1) lithologic similarity of the quartzite mapped as Goodrich in the Palmer area to known Goodrich quartzite in outcrops about 5 miles to the northwest near the center of the Marquette trough;
- 2) presence of monazite both in the quartzite in the Palmer area and outcrops of known Goodrich quartzite;
- and 3) absence of abnormal radioactivity in the Siamo slate (see table 1) in the Marquette trough.

Palmer gneiss

The highly metamorphosed rocks along the southern boundary of Huronian rocks in the mapped area were assigned to the pre-Huronian Palmer gneiss by Van Hise and Leith (1911, p. 255-256). This interpretation is followed in the present report, but some of these rocks may represent metamorphosed lower or middle Huronian sedimentary rocks in accordance with the interpretation of Lamey (1935).

These rocks are granite, granite gneiss, diorite, amphibolite, chlorite schist, sericite schist, dolomite, and quartzite.

Ajibik quartzite

The recognition of the Ajibik quartzite is difficult, as it grades from a massive, dense, white or reddish quartzite with occasional beds of conglomerate to a highly sericitized and granitized quartzose rock. Some of the rocks mapped as Ajibik quartzite may consist in part of lower Huronian Mesnard quartzite which has a similar lithology. The Ajibik quartzite is probably about 300 feet thick in the eastern part of the mapped area and thins to about 50 feet in the western part of the area.

Siamo slate

The Siamo slate was not recognized in the Palmer area by Van Hise and Leith (1911). However, several outcrops of interbedded coarse-grained quartzite and sericitic slate occur in the SW $\frac{1}{4}$ sec. 28 and NW $\frac{1}{4}$ sec. 30 (fig. 2), and these have been designated on the map as Siamo slate. These beds dip about 60° to the northeast, overlie the Ajibik quartzite, and underlie Negaunee iron-formation.

Negaunee iron-formation

The Negaunee iron-formation overlies the Ajibik quartzite in most of the Palmer area and consists of alternating laminae of red jasper and specular hematite or of interbedded gray chert and fine-grained hematite, possibly specular. Interbedded with the chert and hematite are numerous beds of coarse quartzite. At the Moore mine (S $\frac{1}{2}$ sec. 28) many lenses and beds of coarse quartzite and conglomerate, some of which contain cobbles as large as several inches in diameter, are associated with the iron-formation. Some of the lenses have been interpreted by Tyler and Twenhofel (1952, p. 123) as filled channels that were cut in the iron-formation, but H. L. James (oral communication) believes that they are in infolded masses.

The true thickness of the Negaunee iron-formation in the Palmer area is believed to be about 800 feet. However, the thickness is not uniform and in places much if not all of the Negaunee iron-formation may be absent because of faulting. Thinning of the iron-formation on the flanks of the major folds has also probably occurred. Other authors have interpreted the thinning and local absence of the iron-formation in the Palmer area as caused by pre-Goodrich erosion.

Goodrich quartzite

In the Palmer area the Goodrich quartzite is composed of a locally developed basal cobble or boulder conglomerate which grades upward into interbedded coarse-grained quartzite and pebble conglomerate.

Locally the lithologic character of the basal conglomerate varies and is dependent upon the character of the subjacent formation. At the Isabella mine (SW $\frac{1}{4}$ sec. 29) the lower part of the Goodrich formation is composed almost entirely of cobbles and boulders of granite and schist derived from the early pre-Cambrian to the south and also abundant jaspilite derived from the underlying Negaunee iron-formation. Locally, as at the Old Volunteer mine (on section line between secs. 30 and 31), the basal part of the Goodrich contained enough specular hematite fragments to constitute ore. The local abundance of iron-formation fragments in the lower part of the Goodrich indicates that erosion of the underlying iron-formation was taking place during Goodrich time. Because of the difference in competence between the two formations, as evidenced by the complex folding in the iron-formation as contrasted with the gentle folding in the quartzite, the contact is commonly faulted, and the Goodrich seems to rest with angular unconformity on the underlying Negaunee iron-formation.

Except for the local development of boulder and cobble conglomerate near the base of the formation, the Goodrich quartzite consists almost entirely of alternating beds of coarse quartzite and pebble conglomerate. The thickness of the observed pebble conglomerate beds ranges from about 2 inches to 2 feet. The pebble conglomerate beds are separated by beds of coarse sand, which are from 1 foot to 10 or more feet in thickness.

These lithologic relationships are based on outcrops of only the lower 200 feet of the Goodrich. The lower part of the Goodrich is fairly well exposed in the Palmer area, but only one exposure is known which is definitely more than 200 feet from the base. Because monazite is most abundant in beds of pebble conglomerate and because gamma-ray logs show an increase in monazite content in the middle and upper parts of the formation, the percentage of pebble beds is believed to increase similarly in those parts of the formation.

The maximum thickness of Goodrich quartzite penetrated by diamond drilling in the Palmer area is about 1,100 feet. The true stratigraphic thickness of the formation is not known because no sediments younger than the Goodrich quartzite were penetrated in the diamond drilling in the area and no information is available on the amount of folding that might be present.

Dike rocks

An eastward-trending metadiabase (James, H. L., oral communication) dike occurs in the $N\frac{1}{2}$ sec. 31 and the $S\frac{1}{2}$ sec. 29. The total thickness of the dike is not shown in any of the several outcrops but is believed to range from 50 to 100 feet. An outcrop of sheared metadiabase(?) in the $SW\frac{1}{4}$ sec. 28 is along the strike of the metadiabase dike and is believed to represent a sheared and altered portion of the dike. Other writers (Tyler and Twenhofel, 1952, p. 123-124) have interpreted this outcrop as being pyroclastic material in the iron-formation.

Hotchkiss (1903, p. 22-24) has reported a northward-trending dike about 30 feet wide in the underground workings of the Old Volunteer mine.

Structure

The interpretation of the structure of the Palmer area is complicated by the lack of good exposures. The main structural features of the area are the major eastward-trending Palmer fault, which separates the Palmer area from the main part of the Marquette synclinorium, and several other faults of smaller displacement. The general dip of the rocks in the Palmer area is northward, but locally in the Negaunee iron-formation the rocks are tightly folded and highly contorted.

The Palmer fault, originally described by Hotchkiss (1903, p. 35-42) has a vertical displacement of probably 1,000 to 3,000 feet, and its position on the surface has been inferred mainly on the basis of topography (fig. 2). A fault-line scarp is formed by steep south-facing hills composed of lower(?) and middle Huronian quartzites, in contrast to the relatively flat valley to the south which is underlain by the more easily eroded upper Huronian Goodrich quartzite.

The Volunteer fault is known mainly from diamond drilling at the Old Volunteer mine (Hotchkiss 1903, p. 28-35). This fault is believed to extend eastward and to have caused the brecciation in quartzite along the north side of the hill of Ajibik quartzite in the $N\frac{1}{2}$ $SW\frac{1}{4}$ sec. 28.

The fault in the $S\frac{1}{2}$ sec. 28 and trending southeast through the $N\frac{1}{2}$ sec. 34, is inferred to explain the northwestward-trending hill composed of Ajibik quartzite in the $SW\frac{1}{4}$ sec. 28. This quartzite has been designated as Goodrich quartzite by other writers (Van Hise and Leith, 1911, pl. 17), but it is believed by the writer to be Ajibik, as it exhibits no abnormal radioactivity and is a hard dense white to reddish fine-grained pure quartzite and lithologically is very similar to known Ajibik quartzite in outcrops north of the Palmer fault.

The structural relationships at the Old Maitland mine ($W\frac{1}{2}$ sec. 30) are not known. Abundant pieces of Goodrich quartzite occur on the dump near the shaft, but the nearest outcrop of Goodrich is about 2,000 feet east of the shaft. From the limited geologic knowledge available in the vicinity of the Old Maitland mine, it seems that in the vicinity of the shaft there is either a down-folded or down-faulted segment of Goodrich quartzite adjacent to iron-formation.

The absence of iron-formation between the Ajibik quartzite and the Goodrich quartzite in the $SE\frac{1}{4}$ sec. 30 is believed to be due to faulting. Slickensided surfaces in Ajibik quartzite near the center of sec. 30, where the road crosses the railroad, strike N. 55° W. and dip vertically. The thinning of the iron-formation in the $N\frac{1}{2}$ sec. 31 is believed due to flowage of material from the more steeply dipping flanks of the major folds.

The occurrence of Goodrich quartzite near the east side of the New Richmond pit (sec. 27) is probably due to a small down-folded or down-faulted block of quartzite into the iron-formation.

MONAZITE OCCURRENCES

Mineralogy

The monazite occurs as rounded to subrounded detrital grains in the matrix of quartz pebble conglomerate. The brownish-red to honey-colored monazite grains are generally 0.10 to 0.20 mm in diameter. The identification of the monazite was confirmed by the author by X-ray powder diffraction photographs. Locally the monazite grains make up more than 50 percent of the matrix in the conglomerate, and several lenses of monazite grains as much as 2 mm thick were noted in thin sections. A sketch of a photomicrograph of a concentration of monazite in the quartzite is shown in figure 3.

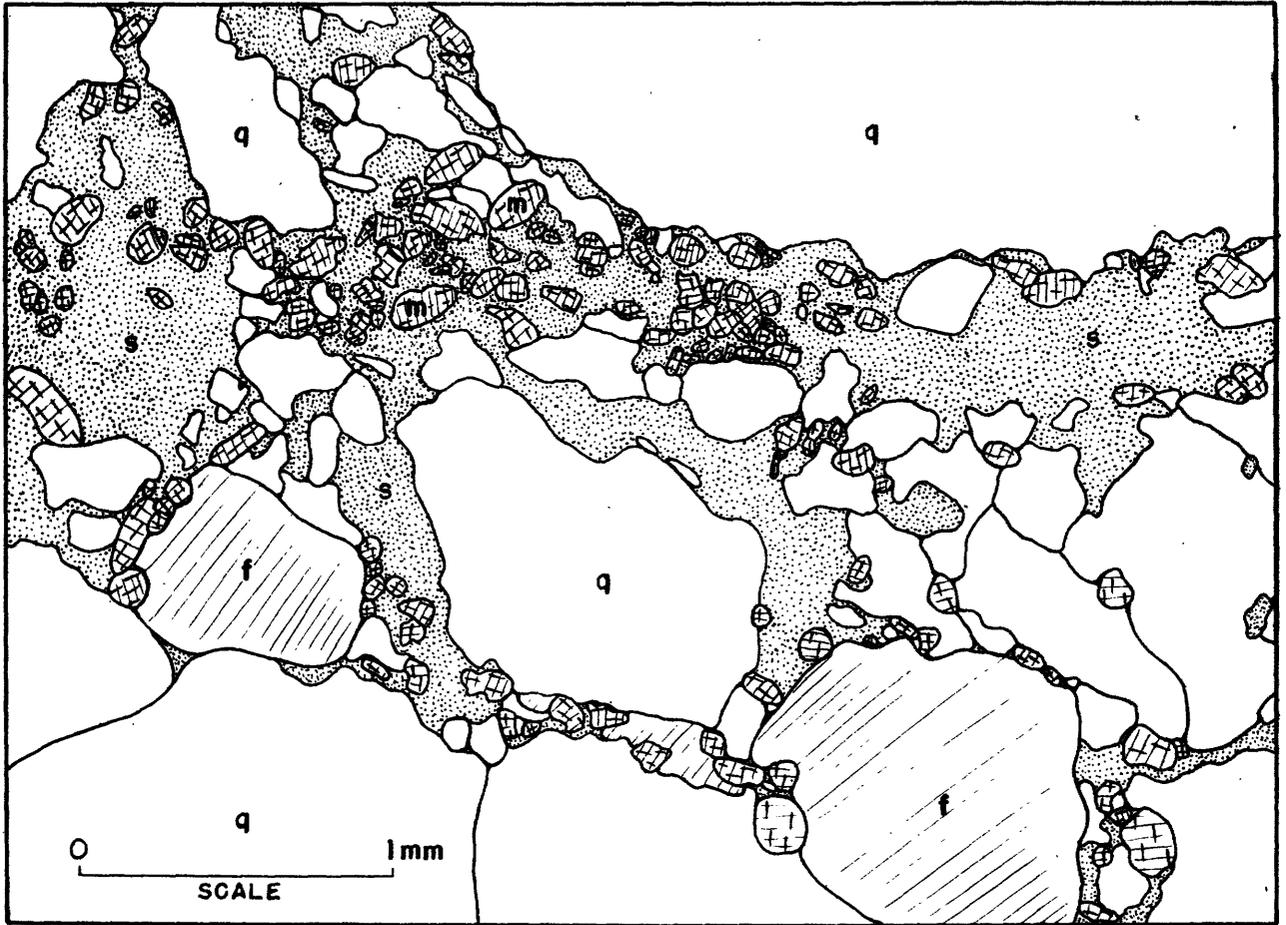


FIGURE 3. SKETCH OF A PHOTOMICROGRAPH (x42) OF GOODRICH QUARTZITE SHOWING QUARTZ (q), INTERSTITIAL MONAZITE (m), AND ALTERED FELDSPAR (f). STIPPLED AREAS (s) ARE MAINLY SERICITE, CHLORITE, HEMATITE, RUTILE, AND MAGNETITE.

Results of chemical and spectrographic analyses of a relatively pure sample of monazite are shown in table 2. X-ray powder diffraction data are shown in table 3.

The sample of monazite (about 96 percent pure) was extracted from a composite chip sample of several glacial boulders and selected mine dump samples. The sample is believed to be representative of the monazite in the Palmer area. The monazite was concentrated by gravity separation on a Wilfley table after grinding and sizing and then further purified with a Franz isodynamic separator and separated magnetically into two fractions to find out if the difference in magnetic susceptibility was related to a difference in chemical composition of the monazite.

Heavy minerals other than monazite in the Goodrich are mainly hematite, magnetite, ilmenite, and rutile.

Table 2--Chemical and spectrographic analyses of monazite concentrates from the Goodrich quartzite, Palmer area, Marquette County, Michigan^{1/}

	<u>MMMc</u> ^{3/}	<u>MMMd</u>
P ₂ O ₅	19.4	19.3
Total rare earth oxides	47.9	46.0
ThO ₂	7.6	7.4
SiO ₂	6.9	5.7
Fe ₂ O ₃ ^{4/}	7.0	7.0
Al ₂ O ₃ ^{4/}	7.5	7.5
TiO ₂ ^{4/}	1.6	1.6
U	0.18	0.17
PbO ^{4e 5/}	1.0	5.0
	<hr/>	<hr/>
Totals	99.08	99.67

Spectrographic analyses ^{6/}

Percent

Over 10	Ce	Ce
5-10	P Si La Th	P Si La Th
1-5	Fe Al Nd Pr Pb	Pb Fe Al Nd Pr
.5-1	Ti	Ti
.1-.5	Dy Mg Gd Er Y	Dy Gd Y Er Mg
.05-.1	Sm Zr Sr Ca Ni Tm	Sm Zr Sr Ca Ni Tm
.01-.05	Yb Ho Co V	Yb Ho Co V
.005-.01	B Mn Sc Eu Cu Lu	B Mn Sc Eu Cu
.001-.005	Ba	Lu Ba
.0005-.001	Cr	Cr
.0001-.0005	Ag Be	Ag Be

^{1/} Chemical and spectrographic analyses by U. S. Geological Survey, Washington, D. C.

^{2/} By Harry Levine, U. S. Geological Survey

^{3/} Sample MMMc slightly more magnetic than sample MMMd. Specific gravity 4.63 (Berman balance determination of several grains).

^{4/} Estimated from spectrographic analyses.

^{5/} High content of lead in sample MMMd probably due to contamination.

^{6/} By Katherine E. Valentine, U. S. Geological Survey.

Table 3--X-ray powder diffraction data of monazite from
the Goodrich quartzite, Palmer area,
Marquette County, Michigan 1/

<u>d (A) ^{2/}</u>	<u>Intensity estimated</u>
5.20	1
4.79	2
4.68	2
4.17	6
3.53	2
3.51	4
3.285	8
3.086	10
2.975	1
2.867	6
2.599	2
2.442	3
2.187	3
2.135	6
1.963	3
1.892	2
1.866	4

2/ Spacing obtained with a diffractometer calibrated with a silicon standard. Copper radiation, nickel filter, speed 1/4° per min.

Note: The above d-values agree very closely with those calculated by Pabst (1951, p.63) from unit cell dimensions determined by Parrish (1939, p. 651-652) for a thorium-free monazite.

1/ X-ray data by R. C. Vickers.

Determination of the monazite content of
samples of Goodrich quartzite

The monazite content of all samples of Goodrich quartzite listed in this report was determined by comparing the beta-gamma activity of the sample with prepared standards. The standards were prepared by separating relatively pure monazite obtained from a composite sample of several glacial boulders and mine dump samples of Goodrich quartzite and then re-mixing various proportions of the monazite with the crushed rock from which the monazite had been separated. A graph was then plotted to show the relation of the monazite content of the standards to their equivalent uranium content (fig. 4).

The ordinate intercept at 0.002 percent eU represents the background radiation of the quartzite and may be due in part to small amounts of monazite that could not be recovered in the separation.

This method of monazite determination was used because a study of alpha-sensitive stripping film on thin sections of the quartzite indicated that almost all radioactivity of the quartzite was due to monazite. The accuracy of the method was checked by determining the monazite content of a sample by three methods. The methods and results are tabulated below:

<u>Method</u>	<u>Monazite pounds per ton</u>
Grain count of heavy liquid fraction (plus 2.96 specific gravity)	36.6
Gravity (Wilfley table) and magnetic concentrate (Franz isodynamic separator)	34.9
Equivalent uranium content (from graph)	34.0

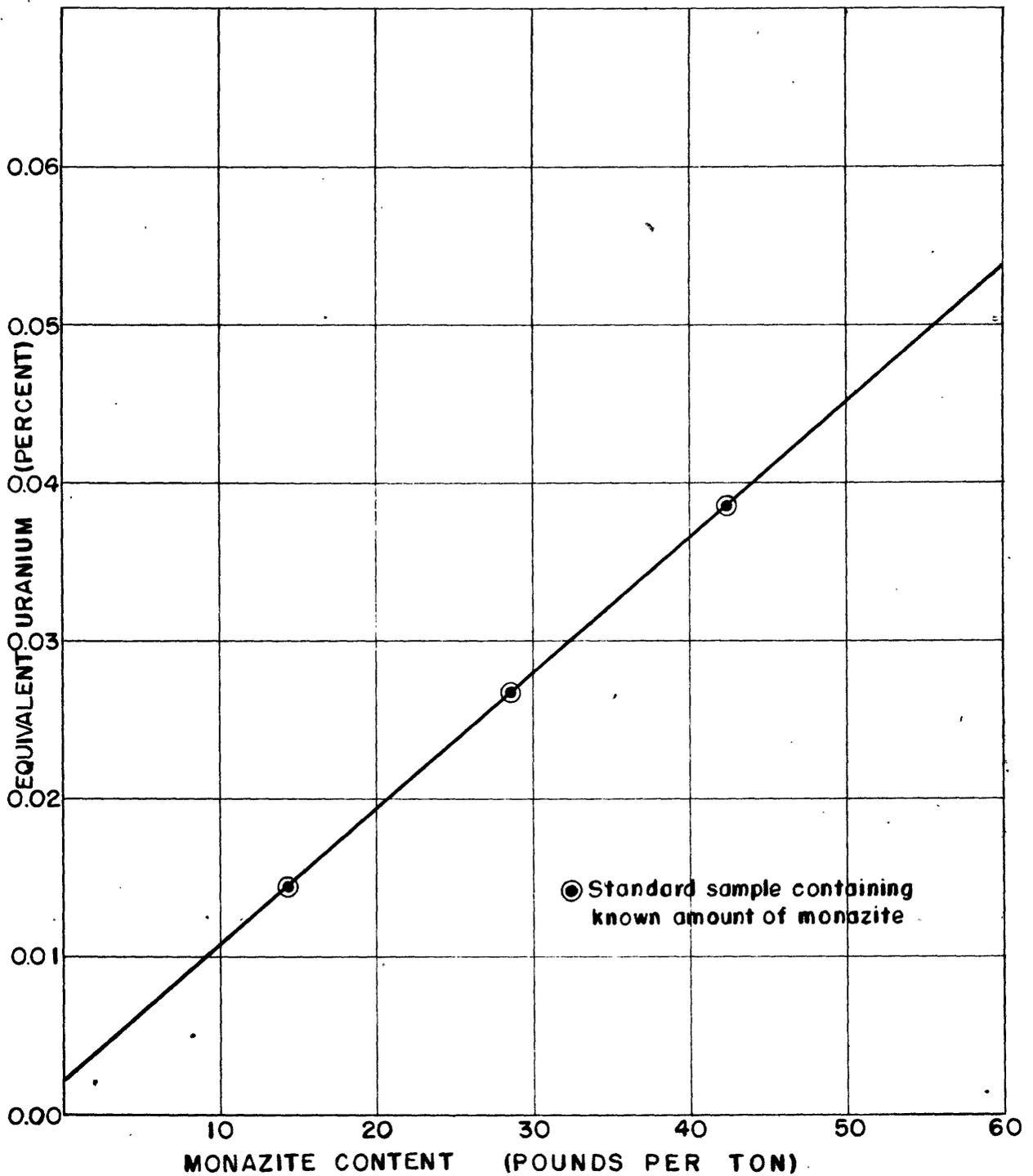


FIGURE 4. GRAPH SHOWING RELATIONSHIP BETWEEN EQUIVALENT URANIUM AND MONAZITE CONTENT OF SAMPLES OF GOODRICH QUARTZITE FROM THE PALMER AREA, MARQUETTE COUNTY, MICHIGAN.

In using the radioactivity of the samples to determine their monazite content, it is assumed that the radioactivity of the monazite (due mainly to its thorium content) in the individual samples tested is about the same as the average radioactivity of the monazite in the composite sample that was used to prepare the standards, and the ratio of other radioactive minerals to monazite is very low.

Distribution

The stratigraphic position and lateral extent of the monazite-bearing beds are known from (1) samples of outcrops which are mainly restricted to the lower 200 feet of the formation, (2) gamma-ray logs of three diamond drill holes that penetrate an apparent thickness of 1,100 feet of the Goodrich quartzite, and (3) analyses of several diamond drill core samples.

Results of sampling of outcrops

In most outcrops examined, the monazite was concentrated in narrow beds of pebble conglomerate 2 inches to 2 feet thick, separated by beds of coarse-grained quartzite 1 foot to 10 or more feet thick. Samples from the coarse sand beds contained as much as 6 pounds of monazite per ton, whereas samples from the pebble conglomerate beds contained as much as 23 pounds of monazite per ton.

Eighteen chip-channel samples were taken across the beds in most of the available outcrops which represent only the lower part of the Goodrich quartzite. The total of the individual stratigraphic thicknesses sampled was about 65 feet. However, some of the samples from different outcrops

may represent the same stratigraphic position in the Goodrich, and therefore the actual stratigraphic thickness sampled may be considerably less. Two of the samples taken from the lower part of the Goodrich contained 11.5 and 17 pounds of monazite per ton in beds 0.5 and 0.2 foot thick, respectively. The remainder of the outcrop samples contained less than 6 pounds of monazite per ton. The weighted average monazite content of all samples taken from the lower 200 feet of the Goodrich was 2.9 pounds per ton.

A sample of pebble conglomerate from the only quartzite outcrop that is believed to be more than 300 feet from the base of the formation contained 23 pounds of monazite per ton. This outcrop is located about 500 feet east of DDH-4, near the center of sec. 29 (fig. 2). The full thickness of the pebble conglomerate bed was not exposed, and because of the weathered condition of the outcrop, the attitude of the beds could not be determined. A scintillation counter survey of the outcrop containing the pebble conglomerate indicated an average monazite content of about 6 pounds per ton.

Because of the relatively high monazite content found in many glacial boulders (as much as 110 pounds per ton) and from mine dump samples (as much as 50 pounds per ton), it was apparent that the higher-grade monazite-bearing beds were not observed in outcrops.

Results of gamma-ray logging of drill holes

Three diamond drill holes that penetrated the Goodrich quartzite were logged with a portable gamma-ray logging instrument consisting of a 1 by 12-inch Geiger Mueller tube in a waterproof probe, 700 feet of cable, and a portable survey meter. The meter deflection was recorded by the operator at 2-foot intervals and at all inflection points.

Two of the holes (DDH-3 and DDH-4) were drilled during the past 2 years by The Cleveland-Cliffs Iron Company. The third hole (DDH-101) was drilled during the early 1900's and was recently reopened by The Cleveland-Cliffs Iron Company. The results of the gamma-ray logging are shown in figure 5. DDH-5, also drilled many years ago, was logged but showed no anomalous radioactivity. This hole is located just north of the Palmer fault and is believed to be in the middle Huronian Siamo slate. The water level in all the holes was within a few feet of the surface.

Because the logging reel was equipped with only about 700 feet of cable, the lower part of the Goodrich quartzite could be logged in only one drill hole (DDH-3), and the gamma-ray log indicates that most of the radioactivity occurs more than 300 feet from the base of the formation. The sharp peaks of the gamma-ray logs are interpreted as being caused by relatively thin beds of monazite-bearing pebble conglomerate that contain from 20 to 160 pounds of monazite per ton. These monazite-rich layers are separated by beds of coarse quartzite which range from a few inches to a few feet in thickness.

The fairly close correlation between the gamma-ray logs suggests that the zones composed of more closely spaced monazite-bearing beds are persistent laterally for several hundred feet in a north-south direction. The persistence of the zones east and west of the cross section can only be inferred.

Accurate calibration of the gamma-ray logs in terms of actual monazite content is not possible because of the many variable factors involved and because of the lack of sufficient analyzed core for standardizing the instrument. The approximate monazite content can be estimated, however,

by comparing the results of channel sampling of the lower part of the Goodrich with the values obtained on the gamma-ray log of DDH-3. If the average gamma-ray log value for the lower 200 feet of the Goodrich quartzite in DDH-3 is about 0.12 thousand counts per minute (background 0.05 thousand counts per minute), representing 2.9 pounds per ton, then a gamma count of 0.4 thousand per minute may indicate a monazite content of as much as 10 pounds per ton.

Results of analyses of core

Specimens of core representing about 3 percent of the total core from diamond drill holes DDH-3 and DDH-4 were scanned with a scintillation counter, and several 4-inch lengths of the core were found to be abnormally radioactive.

The specimens were analyzed with the following results:

Field no.	Hole no.	Footage ^{1/}	eU ^{2/}	Monazite pounds per ton ^{3/}
MM-113-52	DDH-4	36-52	0.049	54
MM-97-53	DDH-4	523-532	.014	14
MM-98-53	DDH-4	362-385	.006	4
MM-99-53	DDH-4	567-585	.013	13
MM-100-53	DDH-4	585-611	.021	22
MM-101-53	DDH-3	30-36	.007	6
MM-102-53	DDH-3	59-71	.011	10

^{1/} Footage is the drilled interval from which a single specimen of core was saved and does not represent footage of entire sample. Actual length of core samples was about 4 inches for each sample.

^{2/} Analyses by S. Furman, U. S. Geol. Survey, Denver, Colorado.

^{3/} Based on eU/monazite ratios of standard samples. (See p. 22-24.)

The location and monazite content of the samples are shown on the cross section, figure 5.

Because only a small percentage of core was available for study from the drill holes, the analyses of the core are of little value for quantitative appraisal. It is worthy of note that although specimens of core from the lower 300 feet of the Goodrich quartzite from DDH-3 and DDH-4 were scanned with a scintillation counter, no abnormal radioactivity was detected.

Occurrence of monazite in the Goodrich quartzite
outside the Palmer area

A brief examination with a scintillation counter was made of the Goodrich quartzite outside the Palmer area to determine the extent of the monazite-bearing beds. Outcrops of Goodrich quartzite were examined in several places in the Marquette trough including the Goodrich mine on the south side of the Marquette trough, the Blueberry mine on the north side, the Humbolt and Michigamme mines toward the west end, and in the city of Ishpeming in the east-central part of the Marquette trough. Only slight abnormal radioactivity was detected in the Goodrich at these localities. The highest radioactivity (0.05 mr/hr, background 0.02 mr/hr) was detected in an outcrop of Goodrich quartzite in the N $\frac{1}{2}$ sec. 20, T. 47 N., R. 27 W. A few grains of monazite were identified in thin sections from this outcrop, which is about 5 miles N. 75° W. of Palmer and is the closest occurrence of Goodrich quartzite in the Marquette trough to the Goodrich in the Palmer area.

In the Gwinn district, which is an outlier of upper Huronian rock about 12 miles southeast of Palmer, quartzite believed correlative with the Goodrich was found by L. P. Barrett to exhibit local abnormal radioactivity. The author reexamined the area briefly and found several local concentrations of monazite in a coarse arkosic quartzite that overlies and grades downward into a granite porphyry. Samples from this locality (SW $\frac{1}{4}$ sec. 19, T. 45 N., R. 25 W.) contained as much as 9 pounds of monazite per ton. A scintillation-counter survey of the outcrops indicated that the monazite concentrations were of a very local extent.

RESERVES

Several factors influence any estimate of the tonnage and grade of monazite-bearing quartzite in the Palmer area. These factors are the thickness of the Goodrich quartzite east and west of the cross section shown in figure 5, the lateral extent of the monazite-bearing zones east and west of the cross section, and calibration of the gamma-ray logs in terms of actual monazite content.

If the segment of Goodrich quartzite between the Palmer and Volunteer faults has a total thickness of monazite-bearing beds of 100 feet, a strike length of 6,000 feet, and an average down-dip length of 1,000 feet, it would contain 50,000,000 tons of rock (based on 12 cu. ft. per short ton). The average grade of monazite in this block may be as much as 10 pounds per ton in beds 20 or more feet thick.

The cost of open-pit mining in the Marquette district is about \$1.65 per ton (Hardenberg and Reed, 1953), and it is estimated that a grade of

about 20 pounds of monazite per ton would be necessary to sustain an open-pit operation if sufficient tonnages of material of this grade are present (based on a price of \$310 per ton for monazite concentrates containing 55 percent rare earth oxides and thorium oxide). Small tonnages of material containing more than 20 pounds of monazite per ton are present, but exploration would be necessary to determine the tonnage of material available and whether or not it is amenable to open pit mining methods.

Inferred reserves of monazite-bearing quartzite
in the Palmer area, Marquette County, Michigan

Tonnage	Monazite (tons)	Monazite (lbs. per ton)	Uranium (total tons)	Thorium (total tons)	Rare earths (total tons)
50,000,000	250,000	10	450	18,700	117,000

CONCLUSIONS

The study of the occurrence of monazite in the Goodrich quartzite in the Palmer area, Marquette County, Michigan, shows that monazite is concentrated in beds of pebble conglomerate a few inches to a few feet thick. Sampling of outcrops, which are mainly restricted to the lower 200 feet of the quartzite, indicates an average monazite content of only about 2.9 pounds per ton, but correlation of gamma-ray logs of diamond drill holes that penetrate 1,100 feet of the Goodrich indicates that most of the radioactivity probably occurs more than 300 feet above the base of the formation. Individual beds of pebble conglomerate in glacial erratics contain as much as 110 pounds of monazite per ton.

The presence of large tonnages of monazite-bearing quartzite suggests that this area should be considered as a potential low-grade monazite source.

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