Link back to USGS publications





# Techniques of Water-Resources Investigations of the United States Geological Survey

Chapter A21

# STREAM-GAGING CABLEWAYS

By C. Russell Wagner

Book 3 APPLICATIONS OF HYDRAULICS

## U.S. DEPARTMENT OF THE INTERIOR BRUCE BABBITT, Secretary

110

148 A.S

U.S. GEOLOGICAL SURVEY Gordon P. Eaton, *Director* 

Any use of trade, product, or firm names in this publication is for descriptive purposes only and does not imply endorsement by the U.S. Government.

**UNITED STATES GOVERNMENT PRINTING OFFICE: 1995** 

For sale by the U.S. Geological Survey, Information Services Box 25286, Federal Center, Denver, CO 80225

### PREFACE

The series of manuals on techniques describes procedures for planning and executing specialized work in water-resources investigations. The material is grouped under major subject headings called "Books" and further subdivided into sections and chapters. Section A of Book 3 is on surface water techniques.

The unit of publication, the Chapter, is limited to a narrow field of subject matter. This format permits flexibility in revision and publication as the need arises. Chapter A21 of Book 3 (TWRI-3A21) deals with stream-gaging cableways.

Provisional drafts and chapters are distributed to field offices of the U.S. Geological Survey for their use. These drafts are subject to revision because of experience in use or because of advancement in knowledge, techniques, or equipment. After the technique described in a chapter is sufficiently developed, the chapter is published and is for sale by the U.S. Geological Survey, Information Services, Box 25286, Federal Center, Denver, CO 80225.

Reference to trade names, commercial products, manufacturers, or distributors in this manual constitutes neither endorsement by the U.S. Geological Survey nor recommendation for use.

### TECHNIQUES OF WATER-RESOURCES INVESTIGATIONS OF THE U.S. GEOLOGICAL SURVEY

The U.S. Geological Survey publishes a series of manuals describing procedures for planning and conducting specialized work in water-resources investigations. The manuals published to date are listed below and may be ordered by mail from the U.S. Geological Survey, Information Services, Box 25286, Federal Center, Denver, CO 80225 (an authorized agent of the Superintendent of Documents, Government Printing Office).

Prepayment is required. Remittance should be sent by check or money order payable to U.S. Geological Survey. Prices are not included in the listing below as they are subject to change. Current prices can be obtained by writing to the USGS address shown above. Prices include cost of domestic surface transportation. For transmittal outside the U.S.A. (except to Canada and Mexico) a surcharge of 25 percent of the net bill should be included to cover surface transportation. When ordering any of these publications, please give the title, book number, chapter number, and "U.S. Geological Survey Techniques of Water-Resources Investigations."

TWRI 1–D1.	Water temperature-influential factors, field measurement, and data presentation, by H.H. Stevens, Jr., J.F. Ficke, and G.F. Smoot. 1975. 65 pages.
TWRI 1–D2.	Guidelines for collection and field analysis of ground-water samples for selected unstable constituents, by W.W. Wood. 1976. 24 pages.
TWRI 2–D1.	Application of surface geophysics to ground-water investigations, by A.A.R. Zohdy, G.P. Eaton, and D.R. Mabey. 1974. 116 pages.
TWRI 2–D2.	Application of seismic-refraction techniques to hydrologic studies, by F.P. Haeni, 1988. 86 pages.
TWRI 2–E1.	Application of borehole geophysics to water-resources investigations, by W.S. Keys and L.M. MacCary. 1971. 126 pages.
TWRI 2–E2.	Borehole geophysics applied to ground-water investigations, by W. Scott Keys. 1990. 150 pages.
TWRI 2-F1.	Application of drilling, coring, and sampling techniques to test holes and wells, by Eugene Shuter and Warren E. Teasdale. 1989. 97 pages.
TWRI 3–A1.	General field and office procedures for indirect discharge measurements, by M.A. Benson and Tate Dalrymple. 1967. 30 pages.
TWRI 3–A2.	Measurement of peak discharge by the slope-area method, by Tate Dalrymple and M.A. Benson. 1967. 12 pages.
TWRI 3-A3.	Measurement of peak discharge at culverts by indirect methods, by G.L. Bodhaine. 1968. 60 pages.
TWRI 3-A4.	Measurement of peak discharge at width contractions by indirect methods, by H.F. Matthai. 1967. 44 pages.
TWRI 3-A5.	Measurement of peak discharge at dams by indirect methods, by Harry Hulsing. 1967. 29 pages.
TWRI 3–A6.	General procedure for gaging streams, by R.W. Carter and Jacob Davidian. 1968. 13 pages.
TWRI 3-A7.	Stage measurement at gaging stations, by T.J. Buchanan and W.P. Somers. 1968. 28 pages.
TWRI 3A8.	Discharge measurements at gaging stations, by T.J. Buchanan and W.P. Somers. 1969. 65 pages.
TWRI 3-A9. <sup>1</sup>	Measurement of time of travel in streams by dye tracing, by F.A. Kilpatrick and J.F. Wilson, Jr. 1989. 27 pages.
TWRI 3-A10.	Discharge ratings at gaging stations, by E.J. Kennedy. 1984. 59 pages.
TWRI 3-A11.	Measurement of discharge by the moving-boat method, by G.F. Smoot and C.E. Novak. 1969. 22 pages.
TWRI 3-A12.	Fluorometric procedures for dye tracing, Revised, by J.F. Wilson, Jr., E.D. Cobb, and F.A. Kilpatrick. 1986. 34 pages.
TWRI 3-A13.	Computation of continuous records of streamflow, by E.J. Kennedy. 1983. 53 pages.
TWRI 3-A14.	Use of flumes in measuring discharge, by F.A. Kilpatrick, and V.R. Schneider. 1983. 46 pages.
TWRI 3–A15.	Computation of water-surface profiles in open channels, by Jacob Davidian. 1984. 48 pages.
TWRI 3-A16.	Measurement of discharge using tracers, by F.A. Kilpatrick and E.D. Cobb. 1985. 52 pages.
TWRI 3-A17.	Acoustic velocity meter systems, by Antonius Laenen. 1985. 38 pages.
TWRI 3-A18.	Determination of stream reaeration coefficients by use of tracers, by F.A. Kilpatrick, R.E. Rathbun, N. Yotsukura, G.W. Parker, and L.L. DeLong. 1989. 52 pages.
TWRI 3-A19.	Levels at streamflow gaging stations, by E.J. Kennedy. 1990. 31 pages.
TWRI 3-A20.	Simulation of soluble waste transport and buildup in surface waters using tracers, by F.A. Kilpatrick. 1993. 38 pages.
TWRI 3-A21.	Stream-gaging cableways, by C. Russell Wagner. 1995. 56 pages.
TWRI 3-B1.	Aquifer-test design, observation, and data analysis, by R.W. Stallman. 1971. 26 pages.
TWRI 3-B2. <sup>2</sup>	Introduction to ground-water hydraulics, a programed text for self-instruction, by G.D. Bennett. 1976. 172 pages.

<sup>&</sup>lt;sup>1</sup>This manual is a revision of "Measurement of Time of Travel and Dispersion in Streams by Dye Tracing," by E.F. Hubbard, F.A. Kilpatrick, L.A. Martens, and J.F. Wilson, Jr., Book 3, Chapter A9, published in 1982.

<sup>&</sup>lt;sup>2</sup>Spanish translation also available.

- TWRI 3-B3. Type curves for selected problems of flow to wells in confined aquifers, by J.E. Reed. 1980. 106 pages.
- TWRI 3-B4. Regression modeling of ground-water flow, by Richard L. Cooley and Richard L. Naff. 1990. 232 pages.
- TWRI 3-B4, Supplement 1. Regression modeling of ground-water flow-Modifications to the computer code for nonlinear regression solution of steady-state ground-water flow problems, by R.L. Cooley. 1993. 8 pages.
- TWRI 3-B5. Definition of boundary and initial conditions in the analysis of saturated ground-water flow systems—An introduction, by O. Lehn Franke, Thomas E. Reilly, and Gordon D. Bennett. 1987. 15 pages.
- TWRI 3-B6. The principle of superposition and its application in ground-water hydraulics, by Thomas E. Reilly, O. Lehn Franke, and Gordon D. Bennett. 1987. 28 pages.
- TWRI 3-B7. Analytical solutions for one-, two-, and three-dimensional solute transport in ground-water systems with uniform flow, by Eliezer J. Wexler. 1991. 193 pages.
- TWRI 3-C1. Fluvial sediment concepts, by H.P. Guy. 1970. 55 pages.
- TWRI 3-C2. Field methods of measurement of fluvial sediment, by H.P. Guy and V.W. Norman. 1970. 59 pages.
- TWRI 3-C3. Computation of fluvial-sediment discharge, by George Porterfield. 1972. 66 pages.
- TWRI 4-A1. Some statistical tools in hydrology, by H.C. Riggs. 1968. 39 pages.
- TWRI 4-A2. Frequency curves, by H.C. Riggs, 1968. 15 pages.
- TWRI 4-B1. Low-flow investigations, by H.C. Riggs. 1972. 18 pages.
- TWRI 4-B2. Storage analyses for water supply, by H.C. Riggs and C.H. Hardison. 1973. 20 pages.
- TWRI 4-B3. Regional analyses of streamflow characteristics, by H.C. Riggs. 1973. 15 pages.
- TWRI 4-D1. Computation of rate and volume of stream depletion by wells, by C.T. Jenkins. 1970. 17 pages.
- TWRI 5-A1. Methods for determination of inorganic substances in water and fluvial sediments, by Marvin J. Fishman and Linda C. Friedman, editors. 1989. 545 pages.
- TWRI 5-A2. Determination of minor elements in water by emission spectroscopy, by P.R. Barnett and E.C. Mallory, Jr. 1971. 31 pages.

TWRI 5-A3.<sup>3</sup> Methods for the determination of organic substances in water and fluvial sediments, edited by R.L. Wershaw, M.J. Fishman, R.R. Grabbe, and L.E. Lowe. 1987. 80 pages.

- TWRI 5-A4.<sup>4</sup> Methods for collection and analysis of aquatic biological and microbiological samples, by L.J. Britton and P.E. Greeson, editors. 1989. 363 pages.
- TWRI 5-A5. Methods for determination of radioactive substances in water and fluvial sediments, by L.L. Thatcher, V.J. Janzer, and K.W. Edwards. 1977. 95 pages.
- TWRI 5-A6. Quality assurance practices for the chemical and biological analyses of water and fluvial sediments, by L.C. Friedman and D.E. Erdmann. 1982. 181 pages.
- TWRI 5-C1. Laboratory theory and methods for sediment analysis, by H.P. Guy. 1969. 58 pages.
- TWRI 6-A1. A modular three-dimensional finite-difference ground-water flow model, by Michael G. McDonald and Arlen W. Harbaugh. 1988. 586 pages.

TWRI 6-A2. Documentation of a computer program to simulate aquifer-system compaction using the modular finite-difference ground-water flow model, by S.A. Leake and D.E. Prudic. 1991. 68 pages.

TWRI 6-A3. A modular finite-element model (MODFE) for areal and axisymmetric ground-water-flow problems, Part 1: Model Description and User's Manual, by L.J. Torak. 1993. 136 pages.

TWRI 6-A4. A modular finite-element model (MODFE) for areal and axisymmetric ground-water flow problems, Part 2: Derivation of finite-element equations and comparisons with analytical solutions, by R.L. Cooley. 1992. 108 pages.

- TWRI 6-A5. A modular finite-element model (MODFE) for areal and axisymmetric ground-water-flow problems, Part 3: Design philosophy and programming details, by L.J. Torak. 1993. 243 pages.
- TWRI 6-A6. A coupled surface-water and ground-water flow model (MODBRANCH) for simulation of stream-aquifer interaction. 1994. 90 pages.
- TWRI 7-C1. Finite difference model for aquifer simulation in two dimensions with results of numerical experiments, by P.C. Trescott, G.F. Pinder, and S.P. Larson. 1976. 116 pages.
- TWRI 7-C2. Computer model of two-dimensional solute transport and dispersion in ground water, by L.F. Konikow and J.D. Bredehoeft. 1978. 90 pages.

TWRI 7-C3. A model for simulation of flow in singular and interconnected channels, by R.W. Schaffranek, R.A. Baltzer, and D.E. Goldberg. 1981. 110 pages.

- TWRI 8-A1. Methods of measuring water levels in deep wells, by M.S. Garber and F.C. Koopman. 1968. 23 pages.
- TWRI 8-A2. Installation and service manual for U.S. Geological Survey monometers, by J.D. Craig. 1983. 57 pages.
- TWRI 8-B2. Calibration and maintenance of vertical-axis type current meters, by G.F. Smoot and C.E. Novak. 1968. 15 pages.

<sup>&</sup>lt;sup>3</sup>This manual is a revision of TWRI 5-A3, "Methods of Analysis of Organic Substances in Water," by Donald F. Goerlitz and Eugene Brown, published in 1972.

<sup>&</sup>lt;sup>4</sup>This manual supersedes TWRI 5-A4, "Methods for collection and analysis of aquatic biological and microbiological samples," edited by P.E. Greeson and others, published in 1977.

Preface	
Glossary	. X
Abstract	. 1
Introduction	. 1
Purpose and Scope	
Site Selection	
Hydraulic Considerations	. 1
Logistical Considerations	. 2
Legal and Regulatory Considerations	. 2
Easements	
U.S. Army Corps of Engineers Requirements	. 2
Federal Aviation Administration Requirements	
Other State and Local Laws and Regulations	
Design Criteria	
Determination of the 100-Year Flood Stage	
Measurement of the Span	
Loads	
Soil Characteristics	
Soil Type A	
Soil Type B	
Design Procedures	
Cables	
Characteristics and Application	
Wire Rope	
Tramway or Structural Strand	
Design Load Selection	
Design Sag	
Design Factor	
Calculation of Sag	
System Hardware Design	
Support Structures	
Footings	22
Footing Design	
Steel A-Frames	
Wood A-Frames	
Steel Beams	25
Trees as Supports	
I lationing, walkways, and Educors	29
Grounding for Lightning Protection	
Anchorages	30
Concrete Mass Anchors	
Sidehill Anchors	
T-Anchors	
Rocks as Anchors	
Trees as Anchors	
Buried Deadmen	
Aircraft Warning Devices	54

Cable Cars	34
Construction	42
Excavating for Anchors and Support Structures	42
Preparing Concrete for Anchors and Support Structures	43
Installing Rock Anchors	44
Installing Tree Supports or Anchors	44
Erecting A-Frames and Cable	44
Installing Grounds	46
Grounding Rods	46
Wire Grounds	46
Cableways Conforming to Circular 17 Specifications	47
Documentation	49
Security	49
Inspection and Maintenance	49
Anchors and Footings	
Main Cable Supports	50
Main Cable	50
Backstay	50
Cable Connections	
Cable Car	50
Miscellaneous	51
Nondestructive Testing	
Selected References	
Appendix I. Notice of Proposed Construction or Alteration	
Appendix II. Cableway Design Summary	
Appendix III. Painting and Preservation Guidelines	

### FIGURES

1, 2.	Sketches showing—	
	1. Typical cableway	
	2. Construction of (A) wire rope and (B) structural strand	7
3-14.	Sag diagrams and selection guides for	
	3. $6 \times 19$ IWRC extra improved plow steel wire rope and cable-car load of 1,500 lb	
	4. $6 \times 19$ IWRC extra extra improved plow steel wire rope and cable-car load of 1,500 lb	10
	5. Class A structural strand and cable-car load of 1,500 lb	11
	6. 6 × 19 IWRC extra improved plow steel wire rope and cable-car load of 2,000 lb	
	7. $6 \times 19$ IWRC extra extra improved plow steel wire rope and cable-car load of 2,000 lb	13
	8. Class A structural strand and cable-car load of 2,000 lb	
	9. 6 × 19 IWRC extra improved plow steel wire rope and cable-car load of 2,250 lb	
	10. $6 \times 19$ IWRC extra extra improved plow steel wire rope and cable-car load of 2,250 lb	
	11. Class A structural strand and cable-car load of 2,250 lb	
	12. 6 × 19 IWRC extra improved plow steel wire rope and cable-car load of 2,500 lb	
	13. 6 × 19 IWRC extra extra improved plow steel wire rope and cable-car load of 2,500 lb	
	14. Class A structural strand and cable-car load of 2,500 lb	
15-37.	Sketches showing—	
	15. How to measure (or caliper) a wire rope	
	16. Various dimensions of a sheave and the use of a groove gage	
	17. Cross sections of sheave-groove conditions	
	18. Typical cast-iron cable saddle block	
	19. U-bar and bearing block	24
	20. Single footing reinforcing bar placement	
	21. Combined footing reinforcing bar placement	

.

	22. Steel A-Frame	
	23. Wooden A-Frame	
	24. Anchorage for cableway positioned at 30°	
	25. Anchorage for cableway positioned at 45°	
	26. Sidehill anchorage for 10,000-lb design load	
	27. Sidehill anchorage for 15,000-lb design load	
	28. Sidehill anchorage for 20,000-lb design load	
	29. Sidehill anchorage for 25,000-lb design load	
	30. Sidehill anchorage for 30,000-lb design load	
	31. T-anchor	
	32. T-anchor details	41
	33. Vertical rock anchor	
	34. Horizontal rock anchor	
	35. Wire-rope seizing technique and final product	
	36. Hammer-type cable cutter	
	37. Correct way to attach wire rope clips	46
38, 39.	. Sag diagrams showing—	
	38. Improved plow steel 6 × 7 wire rope (cable)	
	39. Extra high strength tramway track strand of various diameters	

### TABLES

1.	Strength comparison for various cable materials	. 6
	Hardware component sizes	
	Bearing areas of footings	
	Anchorages for 30° and 45° cables	
	T-anchor dimensions	
6.	Recommended number of clips, torque, and dead-end turnback for wire rope	.46

### METRIC CONVERSION FACTORS

Multiply inch-pound	Ву	To obtain metric unit
inch (in.)	25.4	millimeter
foot (ft)	0.3048	meter
square foot (ft <sup>2</sup> )	0.09294	square meter
cubic foot (ft <sup>3</sup> )	0.02832	cubic meter
cubic yard (yd <sup>3</sup> )	0.7646	cubic meter
pound, avoirdupois (lb)	0.4536	kilogram
pound, force (lbf)	4.4482	newton
foot-pound (ft lb)	1.3558	newton meter
pound per square inch (lb/in <sup>2</sup> )	6.895	kilopascal
pound per cubic foot (lb/ft <sup>3</sup> )	16.01846	kilogram per cubic meter

### **GLOSSARY OF TERMS**

[The following terms are defined as they apply to stream-gaging cableway system]

- A-frame. A structure to elevate and support a cable.
- Anchor. A structure connected to end of cable to hold cable in place under tension. Usually concrete or rock.
- Area, metallic. Sum of the cross-sectional areas of all the wires in a wire rope or strand.
- **Backstay**. A wire rope guy used to support an A-frame, or other support structure, leading from the top of the support to an anchorage.
- **Breaking strength**. The ultimate load at which a tensile failure occurs in the sample of wire rope being tested. (Note: The term "breaking strength" is synonymous with actual strength.)
  - (1) Minimum acceptance strength is that strength that is 2 1/2 percent lower than the catalog or nominal strength. This tolerance is used to offset variables that occur during sample preparation and actual physical test of a wire rope.
  - (2) Nominal strength is the published (catalog) strength calculated by a standard procedure that is accepted by the wire rope industry. The wire rope manufacturer designs wire rope to this strength, and the user should consider this strength when making design calculations.
- **Bridge socket.** A wire rope or strand end termination made of forged or cast steel that is designed with baskets—having adjustable bolts—for securing rope ends. There are two styles: (1) the **closed type** has a U-bolt with or without a bearing block in the U of the bolt and (2) the **open type** has two eyebolts and a pin.
- Bright rope. Wire rope fabricated from wires that are not coated.
- **Cable.** A term loosely applied to wire rope, wire strand, and electrical conductors. In the context of a USGS stream-gaging cableway, it refers to the system's main support rope for cable-car operation.
- **Cableway.** Aerial conveying system for transporting personnel and equipment along a suspended cable above a river.
- **Catenary.** A curve formed by a strand or wire rope when supported horizontally between two fixed points; for example, the main spans on a cableway.
- **Certification**. Documentation provided by manufacturer that demonstrates that wire rope meets minimum acceptance strength.
- **Circumference**. Measured perimeter of a circle that circumscribes either the wires of a strand or the strands of a wire rope.
- Clip. Fitting for clamping two parts of wire rope to each other.
- Concrete anchor. A large block of concrete used to hold a cable in place under tension.

**Constructional stretch**. The stretch that occurs when the rope is tensioned. It is due to the helically laid wires and strands creating a constricting action that compresses the core and generally brings all of the rope's elements into close contact.

**Core**. The axial member of a wire rope about which the strands are laid.

**Corrosion**. Chemical decomposition of the wires in a rope through the action of moisture, acids, alkalies, or other destructive agents.

- (1) Light corrosion. Rust showing without pitting of the material. Strength loss is less than 1 percent.
- (2) Mild corrosion. Rust with minor pitting; less than 5 percent surface pitted. Strength loss is less than 5 percent.
- (3) Moderate corrosion. Rust showing, with 10 to 30 percent of surface pitted. Strength loss is less than or equal to 10 percent.
- (4) Severe corrosion. Rust showing, with 30 to 60 percent of the surface pitted. Strength loss exceeds 10 percent and possibly is as high as 25 percent.
- (5) Extreme corrosion. Rust showing, with 100 percent of the surface pitted; no original surface remaining between pits. Strength loss in many cases exceeds 50 percent.

- **Design factor.** In a wire rope, the ratio of the nominal strength to the total working (design) load.
- Design load. Nominal (catalog) strength divided by the design factor. Also known as Working load.
- **Diameter**. A line segment that passes through the center of a circle and whose end points lie on the circle. As related to wire rope, it is the diameter of a circle that circumscribes the wire rope.
- Dog-leg. Permanent bend or kink in a wire rope caused by improper use or handling.
- End termination. The treatment at the end or ends of a length of wire rope, usually made by forming an eye or attaching a fitting, designed to be the permanent end termination on the wire rope that connects it to the load or anchor.
- Extra extra improved plow steel rope. A specific wire rope grade.
- Extra improved plow steel rope. A specific wire rope grade.
- Factor of safety. In the wire rope industry, term originally used to express the ratio of nominal strength to the total working load. The term is no longer used because it implies a permanent existence for this ratio when, in actuality, the rope strength begins to reduce the moment it is placed in service. See **Design factor**.
- **Fatigue**. As applied to wire rope, term usually referring to the process of progressive failure resulting from the bending of individual wires. These fractures may and usually do occur at bending stresses well below the ultimate strength of the material; it is not an abnormality although it may be accelerated due to conditions in the rope such as corrosion.
- Fiber core. Cord or rope of vegetable or synthetic fiber used as the axial member of a rope.
- Filler wire. Small spacer wires within a strand that help position and support other wires. Also the name for the type of strand pattern using filler wires.

Fitting. Any functional accessory attached to a wire rope.

Galvanized. Zinc coating for corrosion resistance.

- Galvanized rope. Wire rope made of galvanized wire.
- Galvanized strand. Strand made of galvanized wire.

Galvanized wire. Zinc-coated wire.

- Grade. Wire rope or strand classification by strength and (or) type of material, such as improved plow steel, type 302 stainless, phosphor bronze. It does not imply a strength of the basic wire used to meet the rope's nominal strength.
- Guy line. See Backstay.

Improved plow steel rope. A specific grade of wire rope.

Independent wire rope core (IWRC). A wire rope used as the axial member of a larger wire rope.

Inner wires. All wires of a strand except the outer or cover wires.

Lay. (1) The manner in which the wires in a strand or the strands in a rope are helically laid or (2) the distance measured parallel to the axis of the rope (or strand) in which a strand (or wire) makes one complete helical convolution about the core (or center). In this connection, lay is also referred to as Lay length or Pitch.

#### Lay, types.

- (1) **Right lay**. The direction of strand or wire helix corresponding to that of a righthand screw thread.
- (2) Left lay. The direction of strand or wire helix corresponding to that of a lefthand screw thread.
- (3) Cross lay. Rope or strand in which one or more operations are performed in opposite directions. A multiple operation product is described according to the direction of the outside layer.
- (4) **Regular lay**. The type of rope wherein the lay of the wires in the strand is in the opposite direction of the lay of the strand in the rope. The crowns of the wires appear to be parallel to the axis of the rope.

- (5) Lang lay. The type of rope in which the lay of the wires in the strand is in the same direction as the lay of the strand in the rope. The crowns of the wires appear to be at an angle to the axis of the rope.
- (6) Alternate lay. Lay of a wire rope in which the strands are alternately regular and lang lay.
- (7) Alberts lay. An old, rarely used term for lang lay.
- (8) Reverse lay. Another term for alternate lay.
- (9) **Spring lay**. Not definable as a unique lay; more properly, it refers to a specific wire rope construction.

Lay length. See Lay (2).

- Messenger cable. Galvanized rope used as support for aircraft warning markers or other special purposes.
- Modulus of elasticity. Mathematical quantity expressing the ratio, within the elastic limit, between a definite range of unit stress on a wire rope and the corresponding unit elongation.
- Nominal strength. Values calculated by standardized, industry-accepted procedures. Also known as Catalog strength. Designers should base calculations on these values.

Prestressing. An incorrect reference to Prestretching.

- **Prestretching.** Subjecting a wire rope or strand to tension prior to its intended application for an extent and over a period of time sufficient to remove most of the **Constructional stretch**.
- Rated capacity. The load that a new wire rope may handle under given operating conditions and at an assumed **Design factor**.
- Regular lay rope. See Lay, types.
- Reserve strength. The strength of a rope exclusive of the outer wires.
- Reverse lay. See Lay, types.
- Right lay. See Lay, types.
- Safety factor. See Design factor.
- **Safe working load.** Potentially misleading term, now in disfavor. Essentially, it refers to that portion of the nominal rope strength that can be applied either to move or to sustain a load. It is misleading because it is valid only when the rope is new and the equipment is in good condition. See **Rated capacity**.
- Sag. (1) The sag of a rope in a span, usually measured at midspan as the distance from the chord joining the tops of the two supports or (2) any deviation from a straight line.
- Seize. To make a secure binding at the end of a wire rope or strand with Seizing wire or other means.
- Seizing wire. A wire for seizing. See Seize.
- Shackle. A U- or anchor-shaped fitting with pin.

Sheave. A grooved pulley for wire rope.

- Socket. A type of end termination that provides attachment to an anchor or load. The most common types are—
  - (1) Poured zinc (spelter). Molten zinc is used to bond the wire rope to the socket.
  - (2) Poured resin. Thermo-set resin is used to bond the wire rope to he socket.
  - (3) Swaged. Mechanical force is used to forge or press the socket tightly around the socket. Sockets may be closed, having one extending ear or bail with a hole or opening for attachment, or open, having two extending ears or bails with a hole or opening for attachment. Usually two cables may be attached if one has a closed and the other has an open socket. See Bridge socket.

Strand. A plurality of round or shaped wires helically laid about an axis.

Stress. The force or resistance within any solid body against alteration of form; in the case of a solid wire, the load on the rope divided by the cross-sectional area of the wire.

Stretch. The elongation of a wire rope under load.

- Structural strand. A plurality of wires formed as a single strand, also known as Tramway track strand or Bridge strand.
- Thimble. Grooved metal fitting to protect the eye or fastening loop of a wire rope.

Track cable. On an aerial conveyor, it is the suspended wire rope or strand along which load carriers move.

Turnbuckle. A right and left screw link to tighten a cable.

U-bar. A U-shaped iron bar embedded in concrete or rock to which a cable is attached.

Wire. (1) Round, a single, continuous length of metal, with a circular cross section that is cold-drawn from rod, or (2) Shaped, a single, continuous length of metal with a noncircular cross section that is either cold-drawn or cold-rolled from rod.

Wire rope. A plurality of wire strands helically laid about an axis.