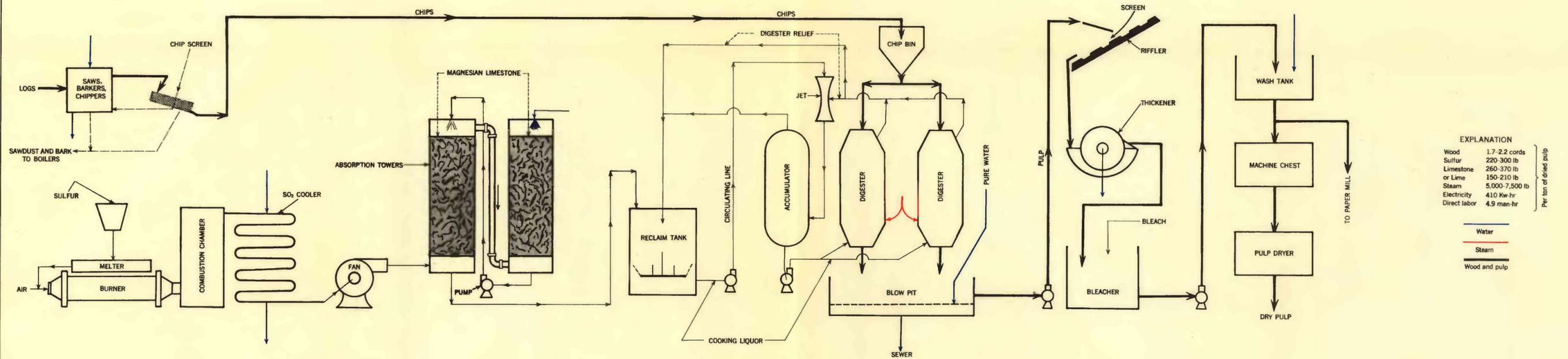


A-FLOW SHEET FOR SULFATE-PULP MANUFACTURE

Data from mill at Camas, Wash. Modified from Sawyer and others, 1950a



B-FLOW SHEET FOR SULFITE-PULP MANUFACTURE

Modified from Chemical and Metallurgical Engineering, 1944

WATER USE IN THE TWO MOST IMPORTANT WOODPULP MANUFACTURING PROCESSES